



Advanced Methods to Identify Asphalt Pavement Delamination (R06D) Ground Penetrating Radar (GPR) Caltrans

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AMERICAN ASSOCIATION
OF STATE HIGHWAY AND
TRANSPORTATION OFFICIALS

AASHTO

Introduction

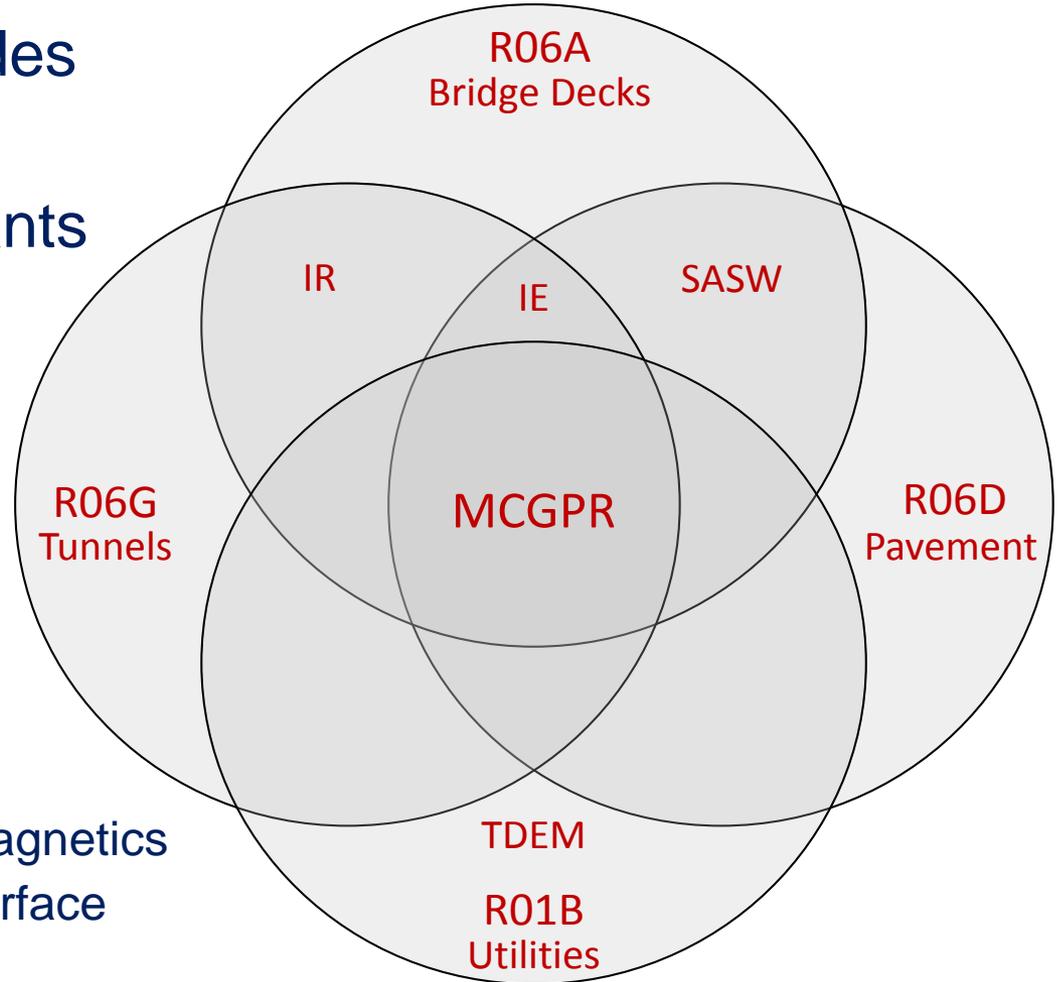
- How We Got Here
 - ✓ Strategic Highway Research Program, (SHRP2)
- History of GPR at Caltrans
- A Little GPR Background
- A Bit More Inertial Aided GNSS Background
- Results So Far
- Possible Follow-Ups

History of Caltrans GPR

- 1998: PE IV and PE 1000
 - Utilities, NDT, Geotech
- 2000: Tow Cart
 - Pavements
- 2001: 2-½ D Applications
 - Void mapping
 - Pavement research
- 2006: 3-D Visualization
- 2008: Upgrades (PE Pro)
 - Improved tow cart, larger grids, high sample density
- 2009: Pavement Management
 - 58,000 Lane Miles (2009-2012)
- 2011: SUE
- 2015: Multichannel Radar
 - Product Demos (IDS, 3D Radar)
 - Bridge Deck Pilot (3D Radar)
 - SHRP2 Round 6 (R01B-SUE)
- 2016: SHRP2 Round 7
 - R06D (Pavement)
 - R06A/G (Bridge decks/Tunnels)
 - R01B (SUE)

SHRP2 Technology Overlap

- No single grant provides full funding
- Leverage multiple grants for technology acquisition



IE – Impact Echo

IR – Infrared (Thermal Imaging)

TDEM – Time Domain Electromagnetics

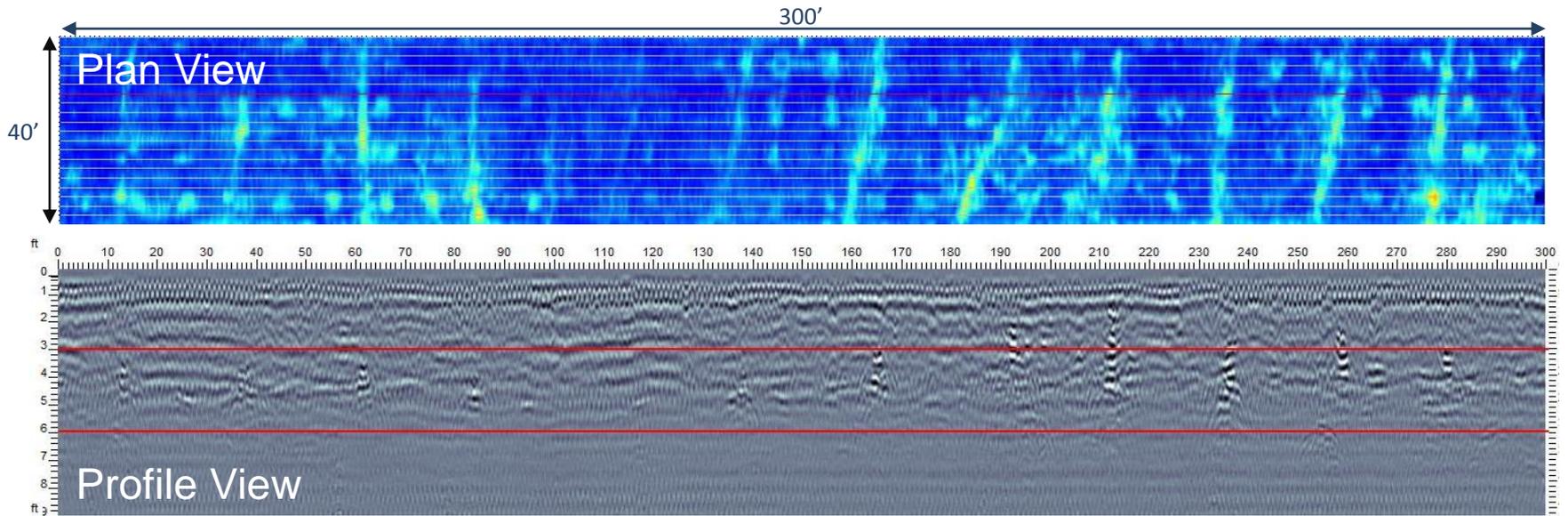
SASW – Spectral Analysis of Surface Waves

MCGPR – Multichannel GPR

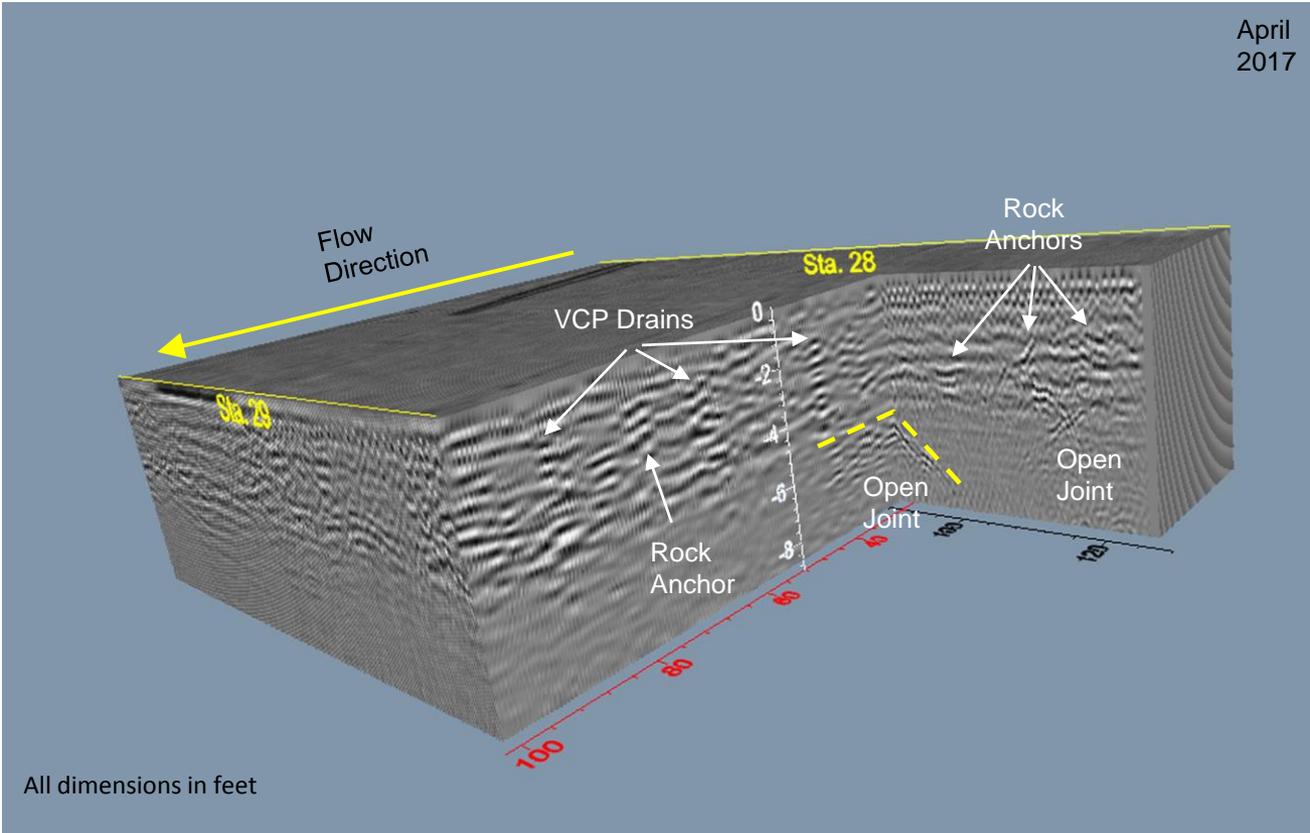
Caltrans SHRP2 Goals

- Validate GPR technology for diverse applications
- Bring high-speed GPR technology to Caltrans for pavements & bridge decks
- Improve testing methodology and reporting
- Training and technology transfer
- Develop appropriate roles, responsibilities and business practices for collaboration

2D GPR Rendering



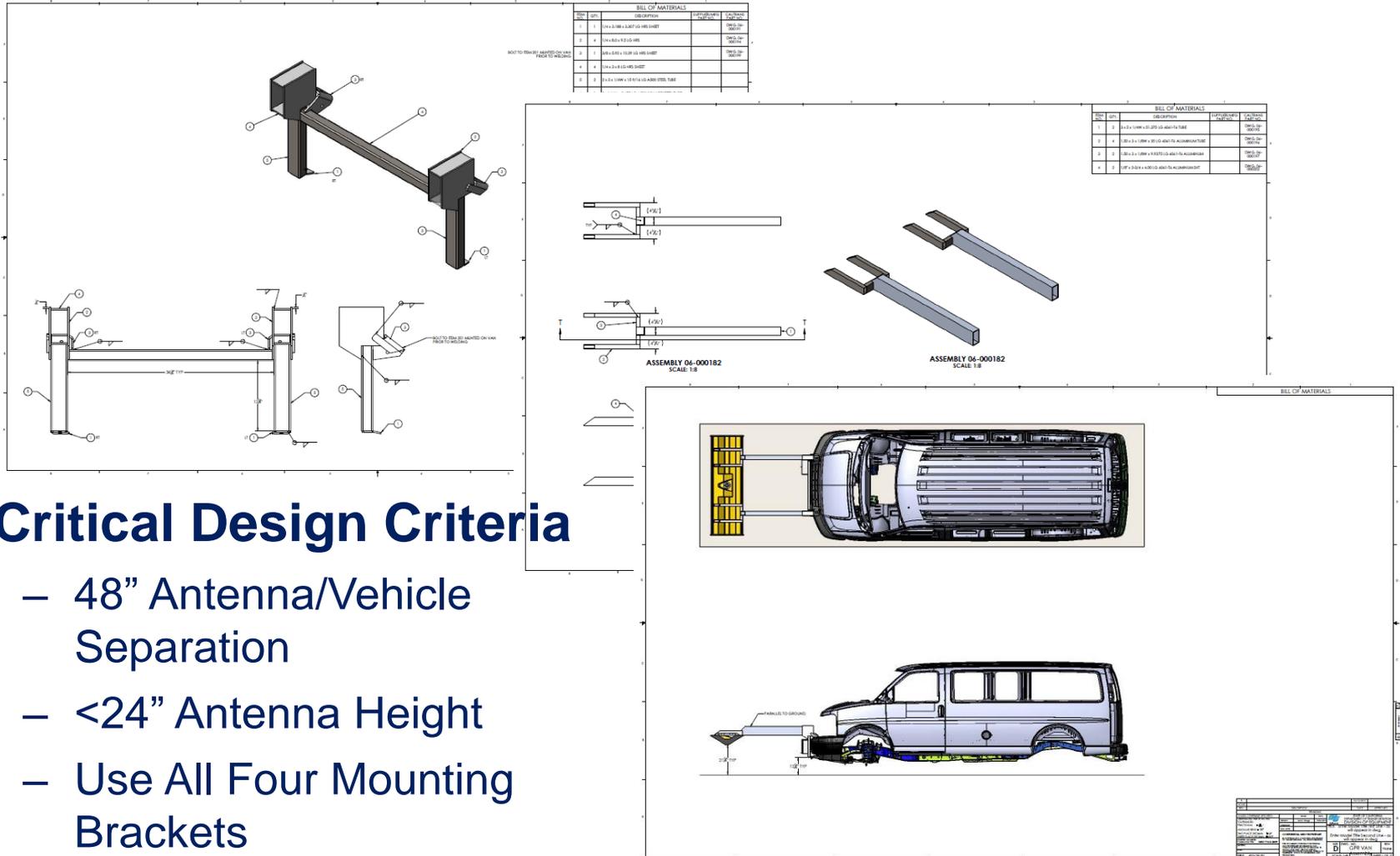
3-D Rendering



3D Radar Implementation

- Collaboration at State & National Level
 - Funding through FHWA & AASHTO
 - Design and Fabrication through CT-GS and CT-DOE
 - Installation and Testing through CT-GS and UC Davis
- Implementation Challenges
 - Short Delivery Schedule
 - Rigid Mounting System
 - Reliable Power Supply
 - I/O From Multiple Data Streams

Mounting System Fabrication



• Critical Design Criteria

- 48" Antenna/Vehicle Separation
- <24" Antenna Height
- Use All Four Mounting Brackets

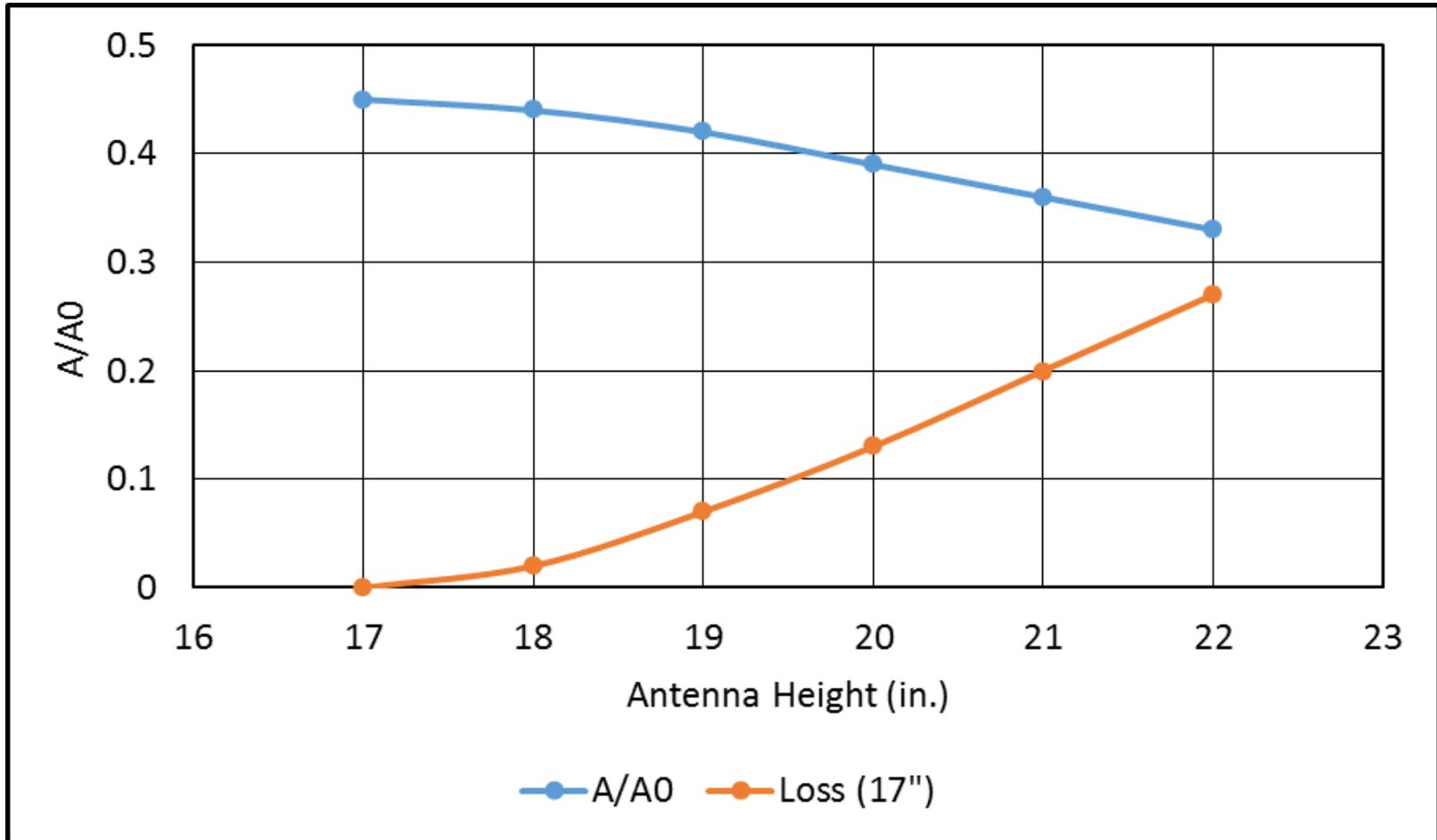
Final Assembly



Final Assembly, Interior



Energy Loss vs. Antenna Height



POS LV - GNSS Aided Inertial Navigation

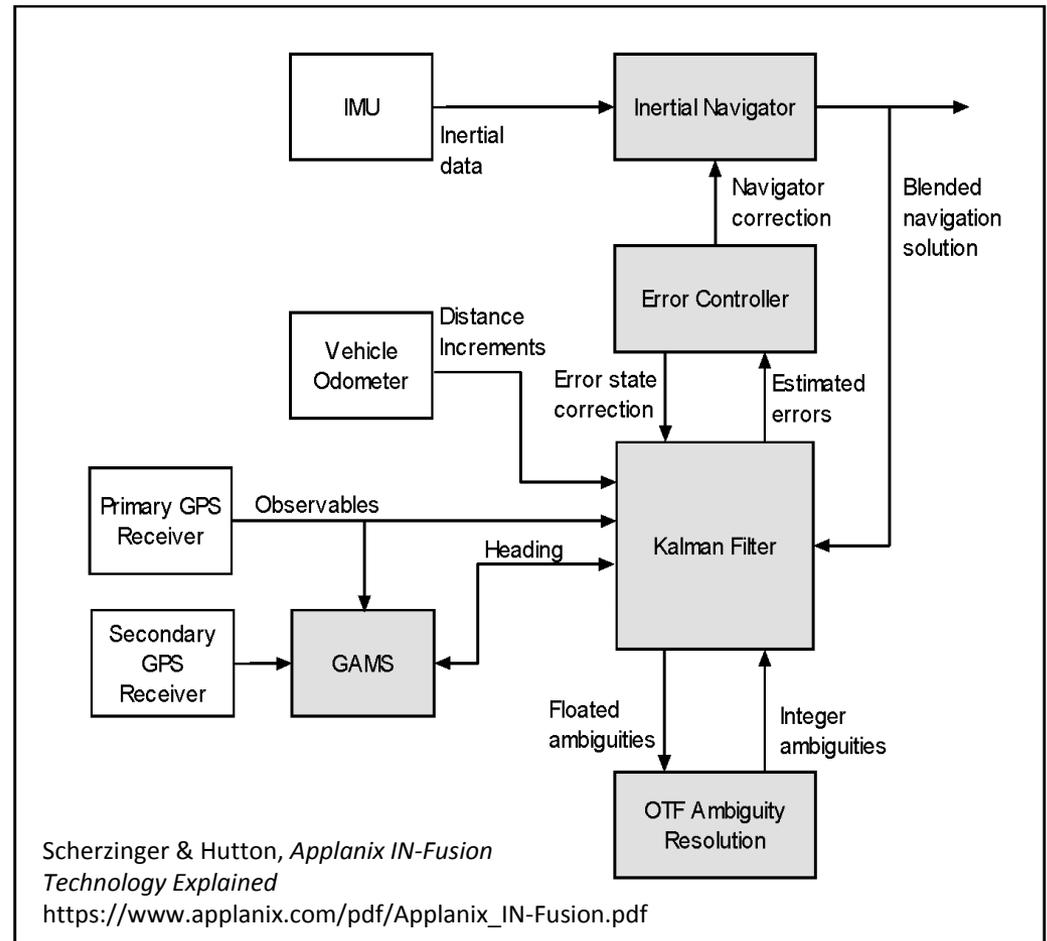
- Dual Antenna GNSS
 - ✓ position, attitude & heading
- Three-axis IMU
 - ✓ Accelerometer & gyroscope
 - ✓ 100 Hz output
- DMI Odometer
 - ✓ Up to 20,000 pulse/m
- Integrated processor
- PC interface
 - ✓ Real-time output
 - ✓ User parameter controls



https://www.applanix.com/img/gallery/pos_lv_imu_ant_dmi.png

Real-Time Onboard Processing

- Kalman filter -- raw pseudorange & carrier phase
- IMU -- resolution of initial ambiguities, maintains accuracy during “cycle slip” or GNSS outage (solution from last known position)
- GNSS Azimuth Measurement Subsystem (GAMS) -- heading & attitude
- Distance Measurement indicator (DMI) -- constrains velocity error and IMU drift



Post-Processed Inertially-Aided Kinematic Ambiguity Resolution

Post-processed tightly coupled inertial and GNSS data using POSPac MMS software

Smoothed Best Estimate Trajectory (SBET) solutions computed using forward and reverse-time processing of data

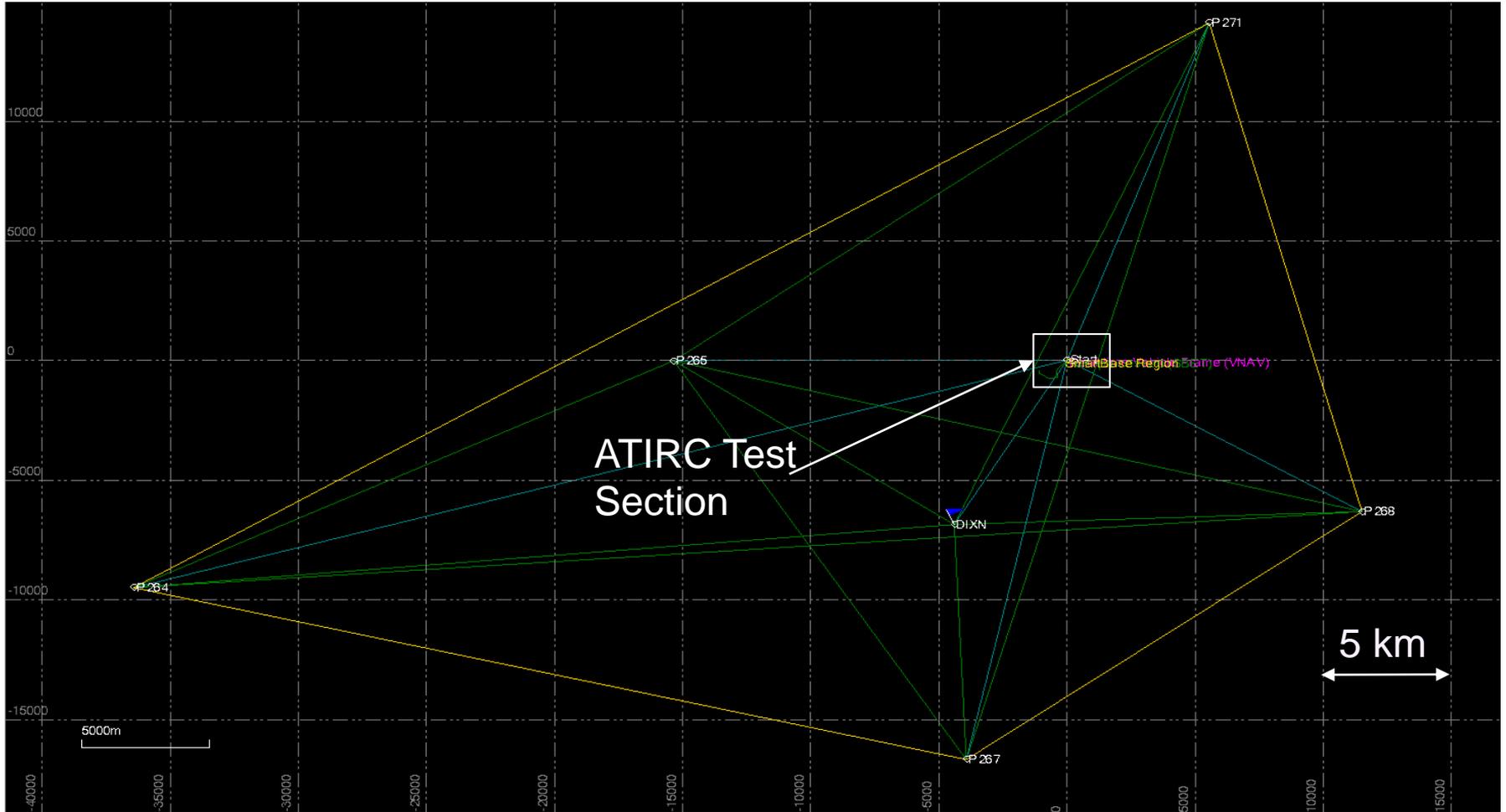
Advantages

- ✓ Eliminates need for radio link
- ✓ cm-accuracy maintained with base distance up to 20 km (decimeter up to 70 km)
- ✓ Maintains position accuracy during GNSS outages

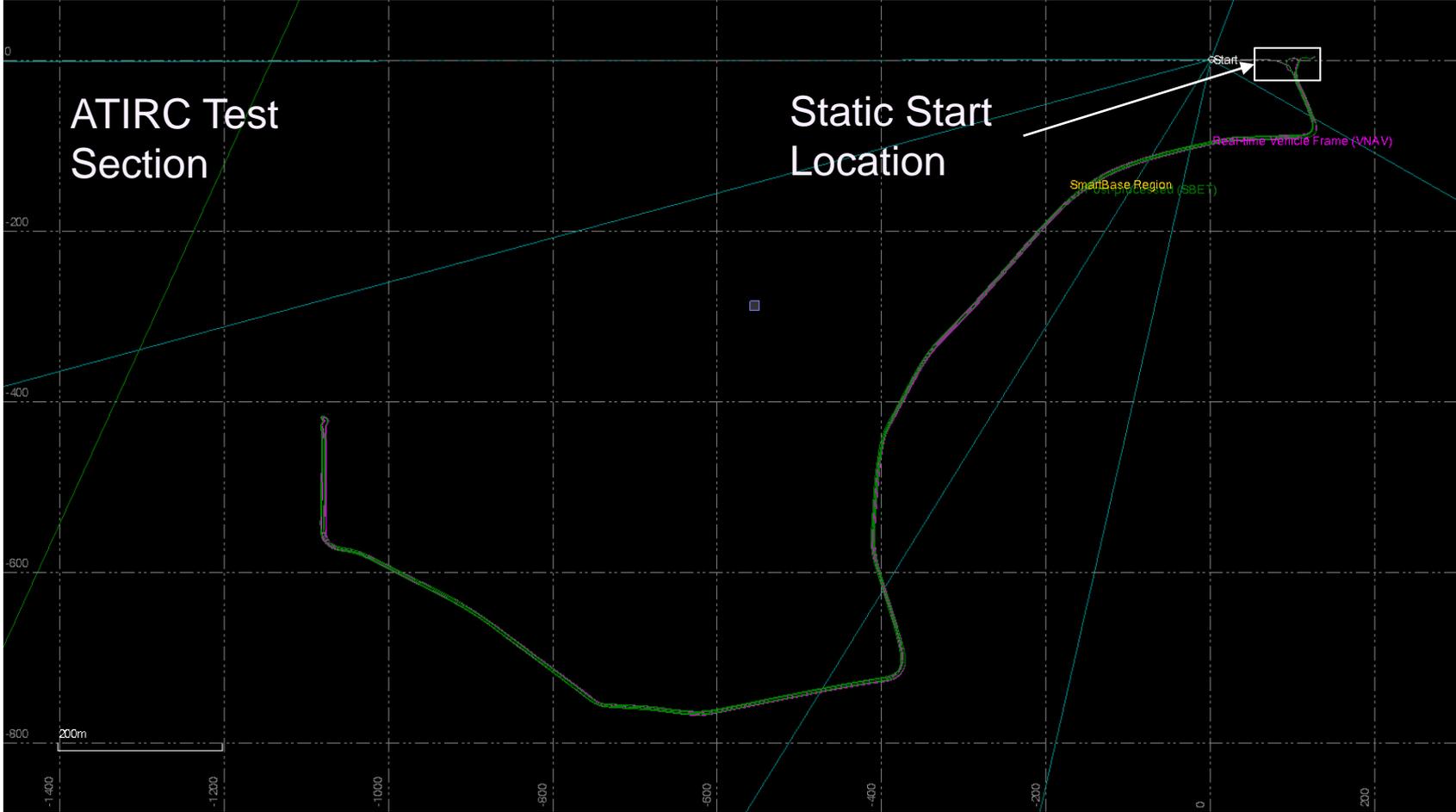
Disadvantages

- ✓ Range from base station limited to 20 km using single base
- ✓ Decreased accuracy occasionally occurs with SmartBase solution

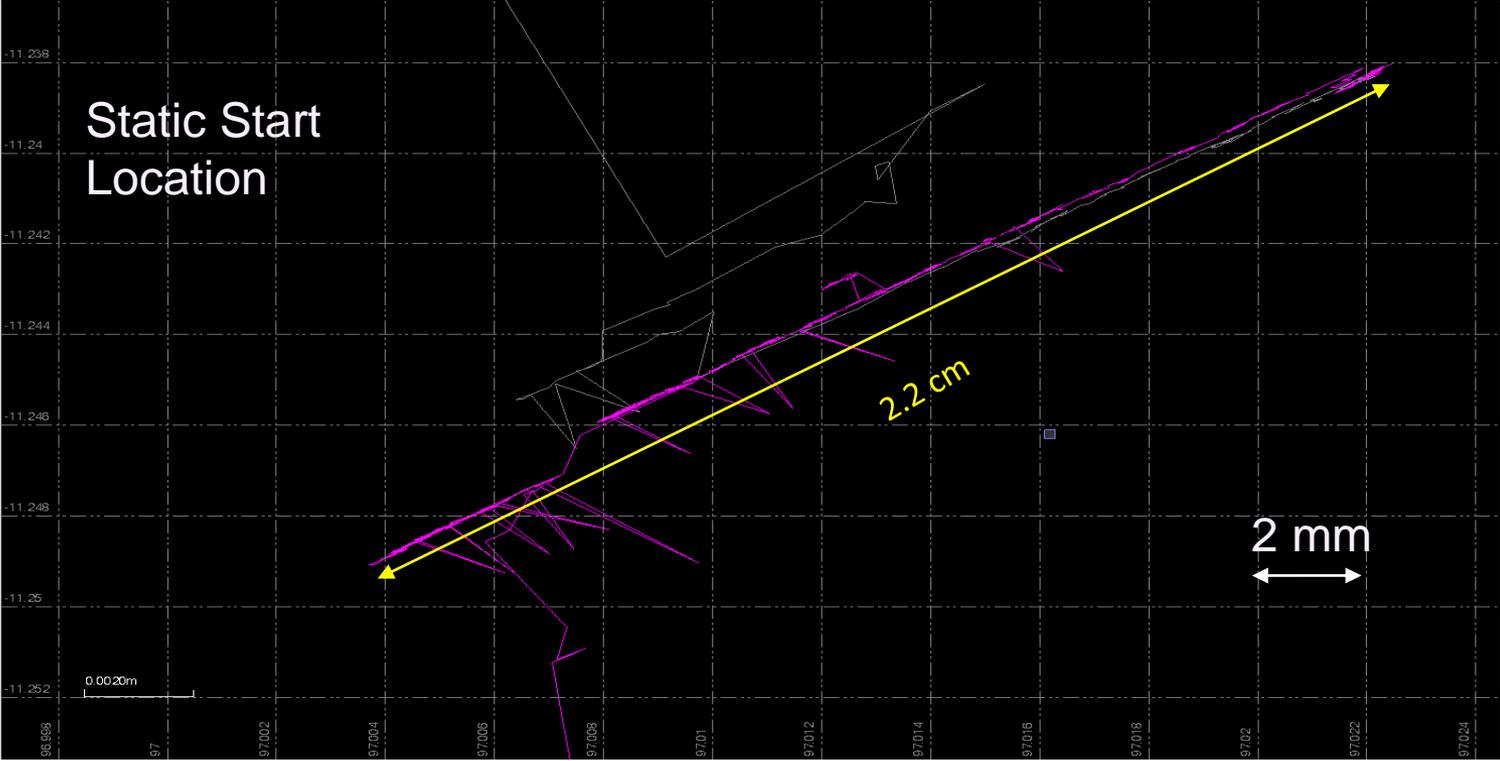
Base Station Network



Test Section Location



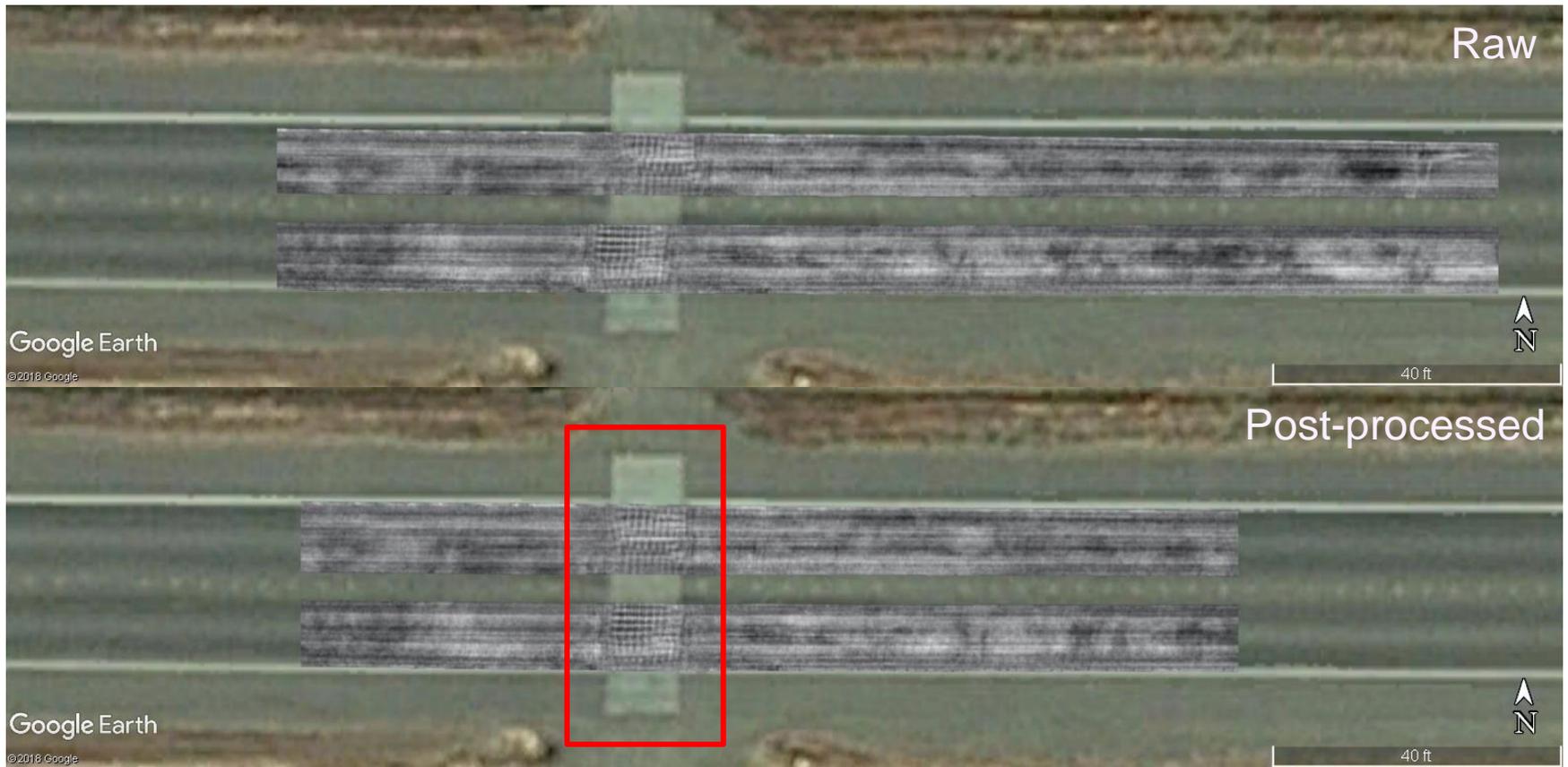
Static Start Position



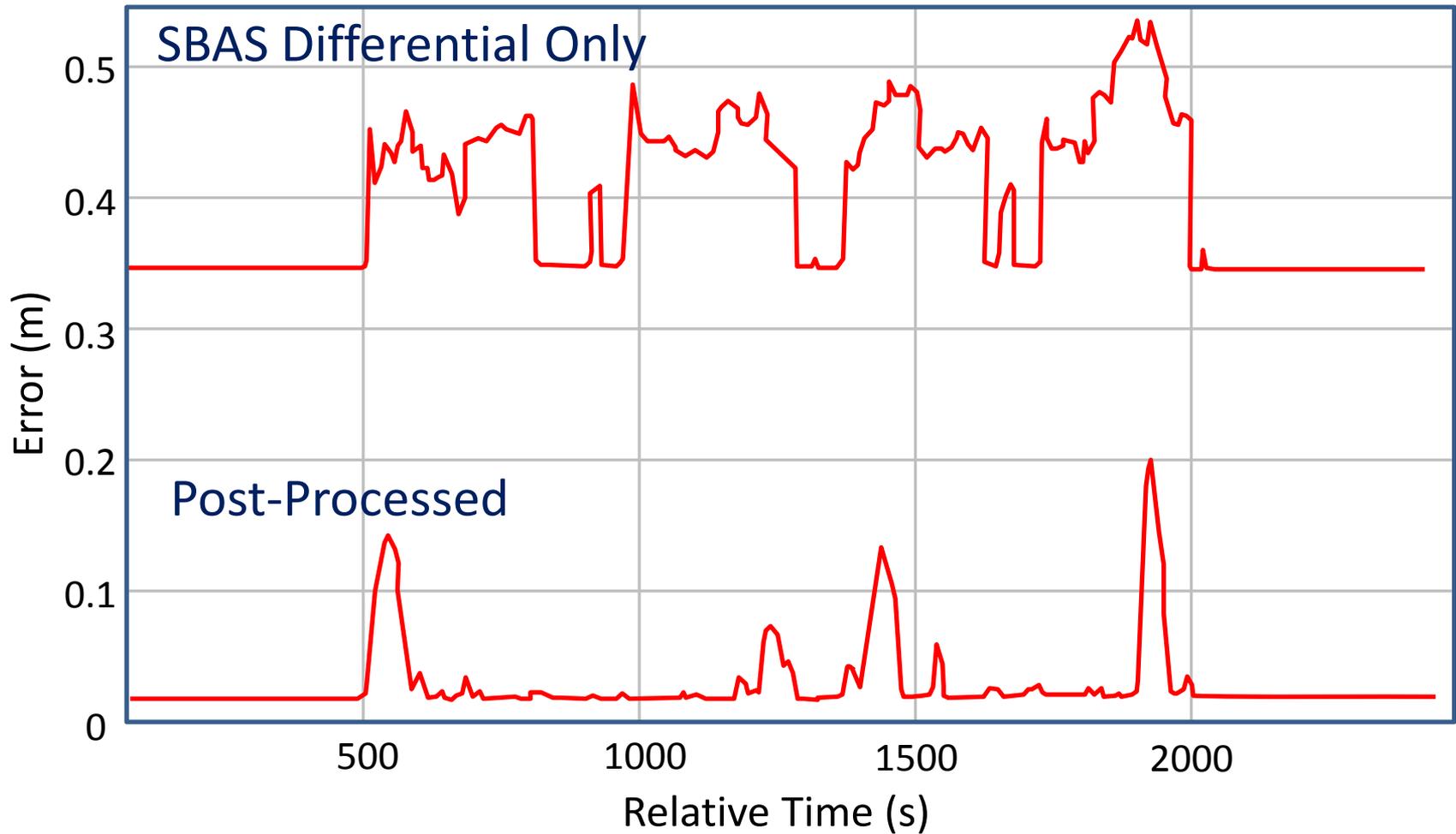
Examiner Image Correction, 20 MPH



Examiner Image Correction, 50 MPH



GNSS Post-Processing



Examiner Image Quality vs. Position Sample Output



Types of Outputs

Analysis Outputs

- Total pavement thickness
- Intra-layer (Overlay) thickness
- Overlay delamination
- Void distribution
- Rebar location/condition
- Concrete degradation
- Subsurface utility location

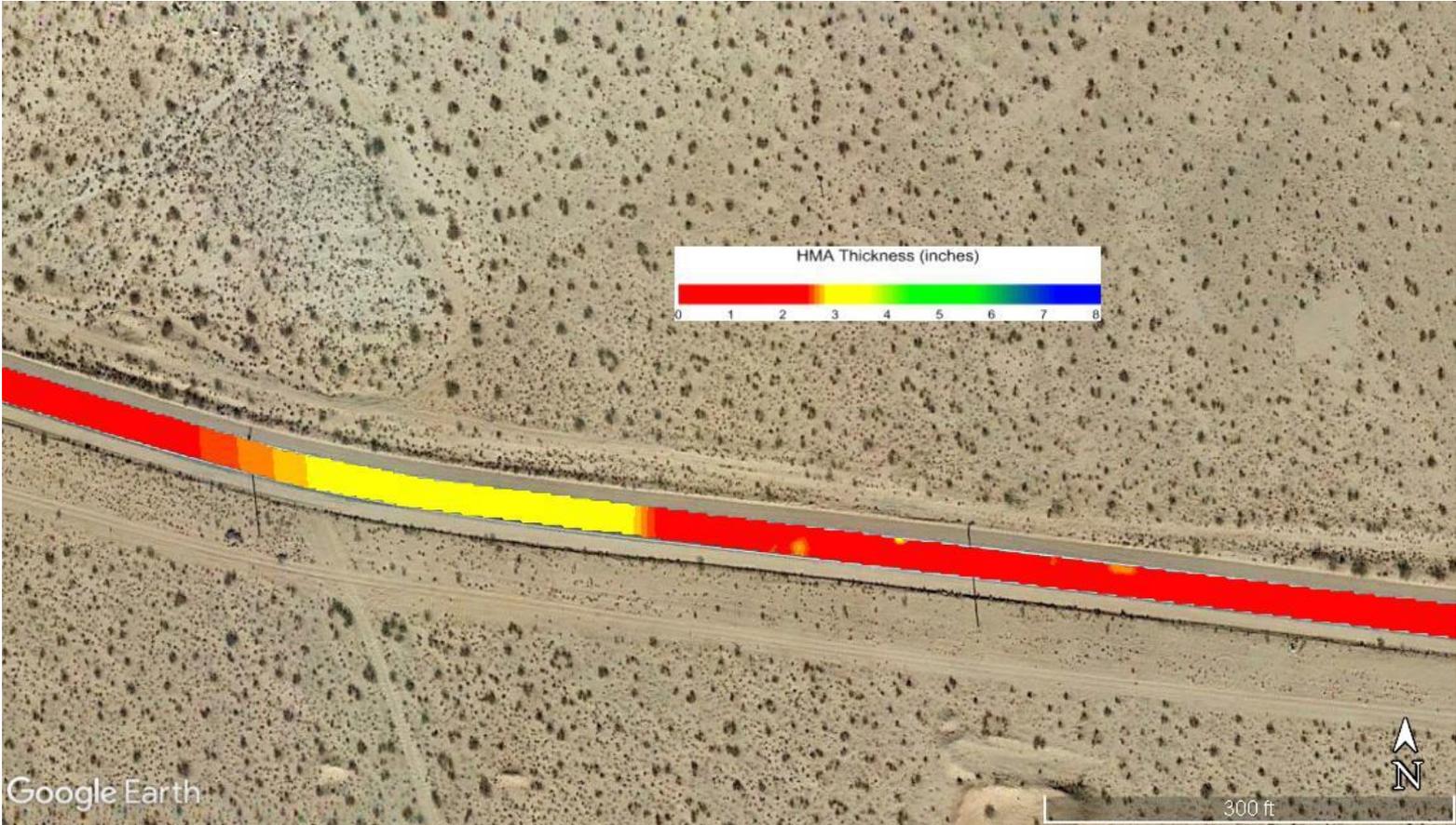
QC Outputs

- Gridding accuracy
- Intra-layer accuracy
- Georeferencing accuracy
- Depth/thickness correlation

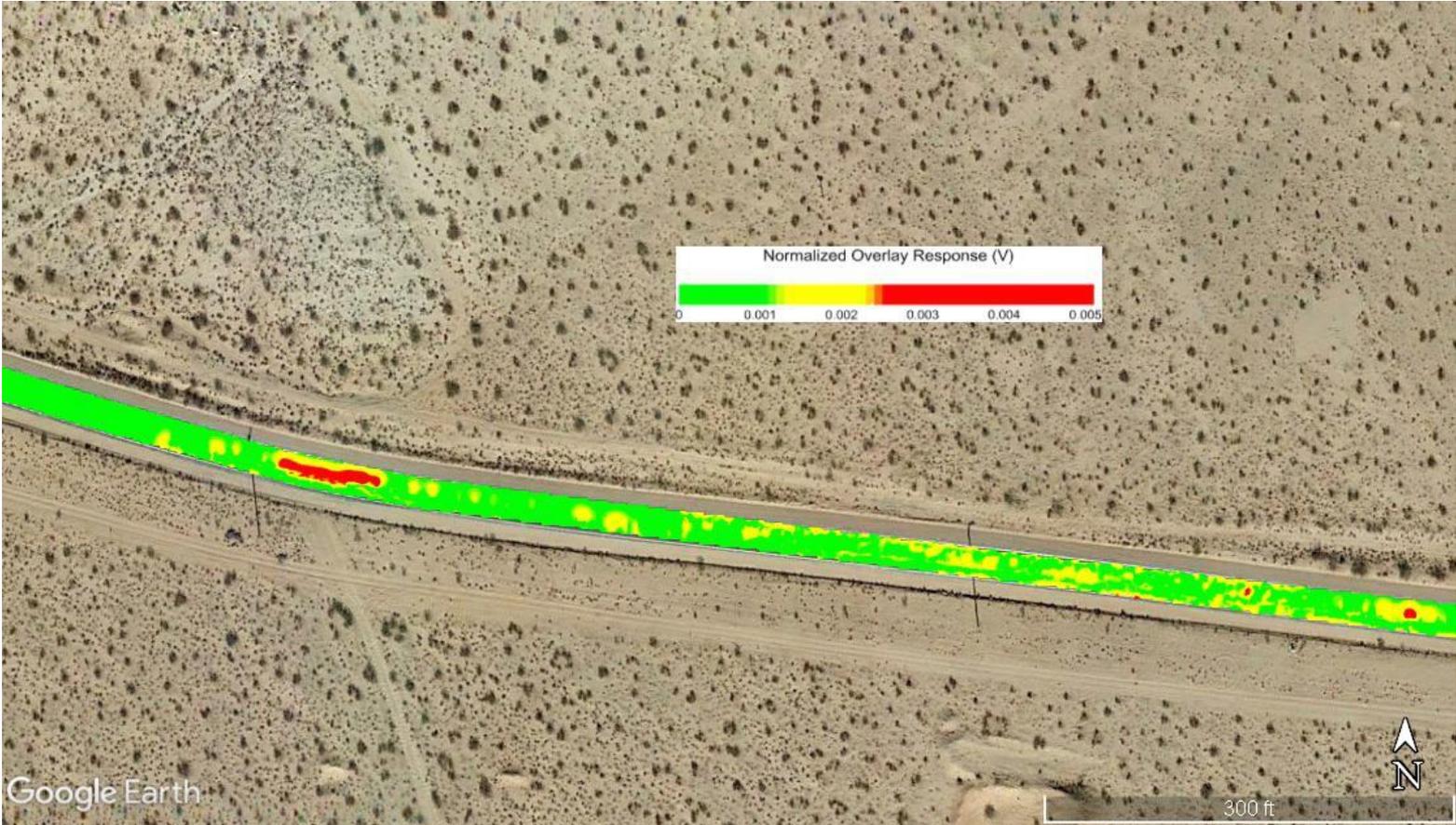
SR 247, Total HMA Thickness



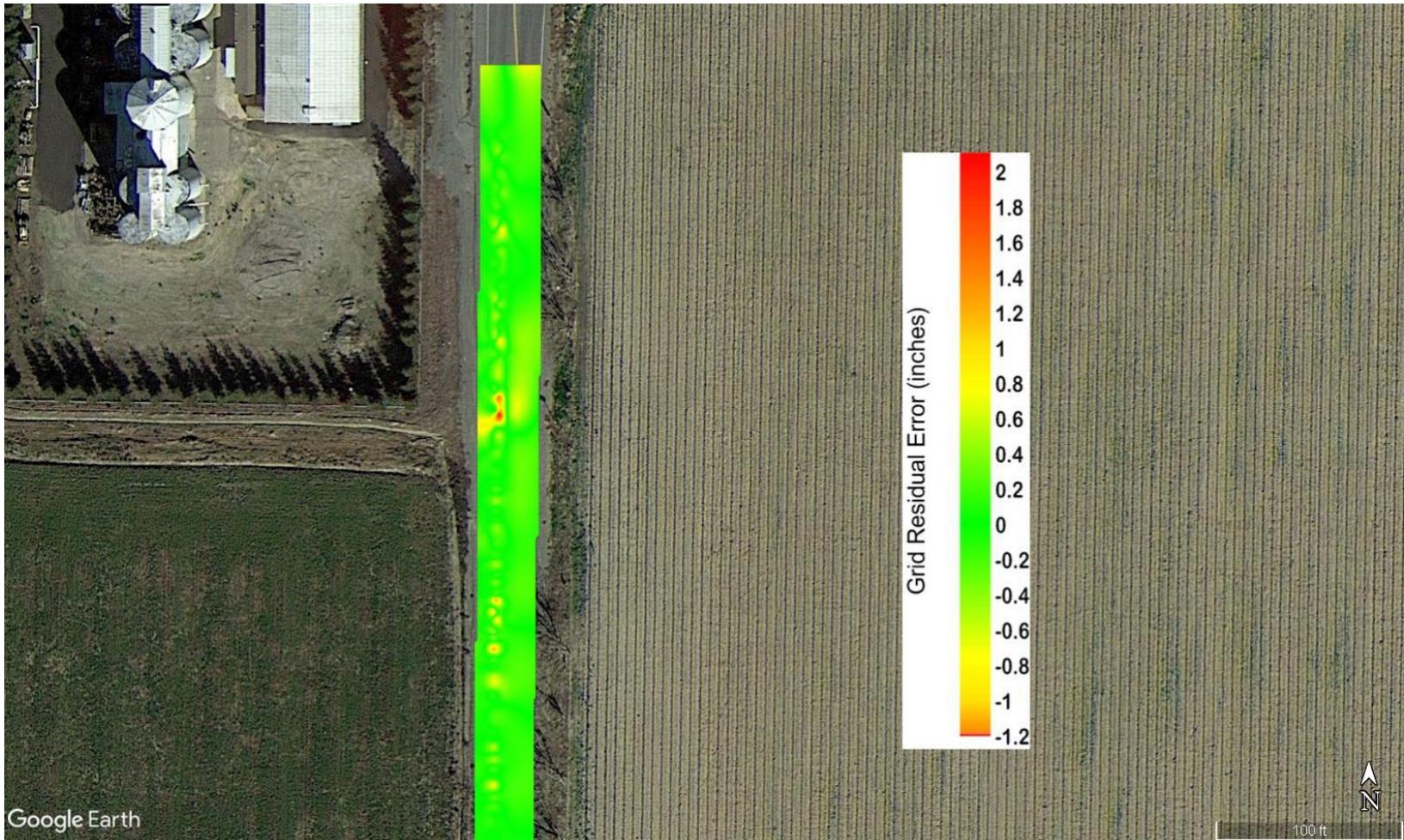
SR 247, Overlay Thickness



SR 247, Overlay Response



QC: SR113 Grid Residuals



QC: SR247 Intra-layer Residuals



Going Forward

- Verification of GPR thickness and overlay delam. Analysis
- Process Improvement
 - ✓ QA/QC
 - ✓ Automation of data processing/analysis
- Integration with Laser Scanner and thermal imaging systems
 - ✓ Full synthesis with existing systems
 - ✓ “One-Pass” acquisition



Acknowledgements

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 - ✓ Pavement Program
 - ✓ Geophysics and Geology Branch