



# SHRP2 R07 Performance Specifications for Rapid Renewal

Peer-to-Peer Technical Exchange

Rick Bradbury, Dale Peabody & Derek Nener-Plante

September 20, 2016





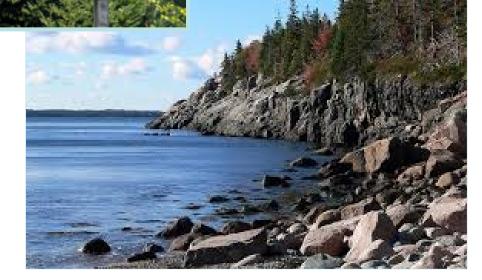
AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS





## WELCOME TO MAINE The Way Life Should Be



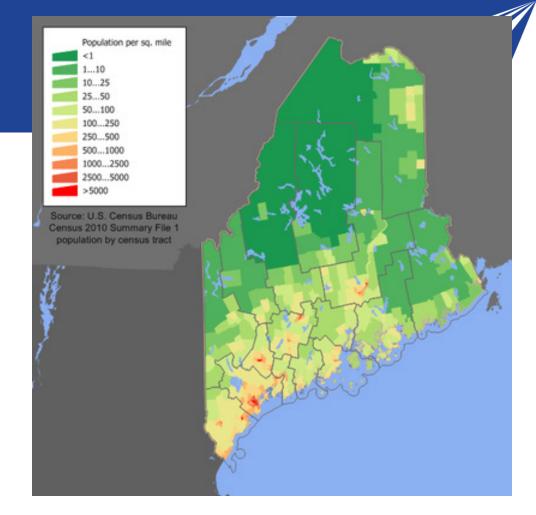


Title

Population = 1.33 million

Over 35,000 sq. mi.

- Highest Point, 1 mile at Mt. Katahdin
- 1820 became the 23<sup>rd</sup> state









- State berry: Wild blueberry
- State bird: Black-capped chickadee
- State dessert: Blueberry pie
  - made with wild Maine blueberries
- State fish: Land-locked salmon
- State gemstone: Tourmaline
- State insect: European honey bee
- State mammal: Moose
- State soft drink: Moxie
- State soil: Chesuncook soil
- State treat: Whoopie pie
- State tree: Eastern White Pine





### **MaineDOT Three Year Program**

- \$2 Billion, 1600 Work Items
- > \$244 M 212 Miles for Highway Con/Rehab
- > \$213 M 718 Miles of Pavement Preservation
- > \$83 M 1800 Miles Light Capital Paving
- Maine 23,000 Centerline Miles
- MaineDOT 9000 Miles IT'S ALL HMA!

### HMA Performance Spec. Experience

HMA is accepted based on QA spec using PWL quality measure

- ➤VMA (use Superpave + 1%)
- ≻Voids
- Asphalt Content
- ➢Density
- Smoothness Spec used on selected projects (generally Interstate and reconstruction)
- Centerline joint compaction spec on certain high priority projects (91% Gmm minimum)

### R07 Project #1

#### PART 1 – Asphalt Pavement

- Intelligent Compaction and Infrared Automated Thermal Profiling Systems
- Upgrade AMPT to conduct uniaxial fatigue in order to perform mix design evaluation
- Conduct GPR density profiles on two asphalt paving projects for mat and joint density – UPDATE: Demonstration on 3 projects in 2016
- Conduct moisture sensitivity testing on HMA specimens with Moisture Induced Stress Tester (MIST).
- Evaluate several asphalt mix designs with the Asphalt Pavement Analyzer, for both rut measurement and the Hamburg Wheel Tracker.
- Mix design analysis using the LVECD analysis program.

#### PART 2 – Concrete Bridge Deck

- Handheld Surface Resistivity Testing in the field for permeability. Compare field collected SRT to lab SRT values
- Measure depth and location of reinforcing steel with GPR.

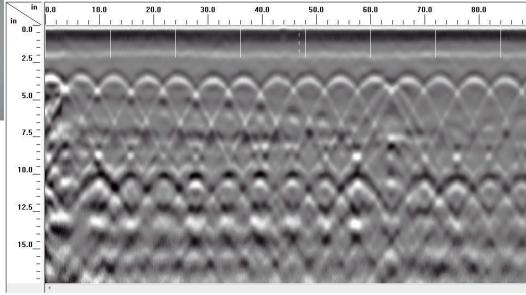


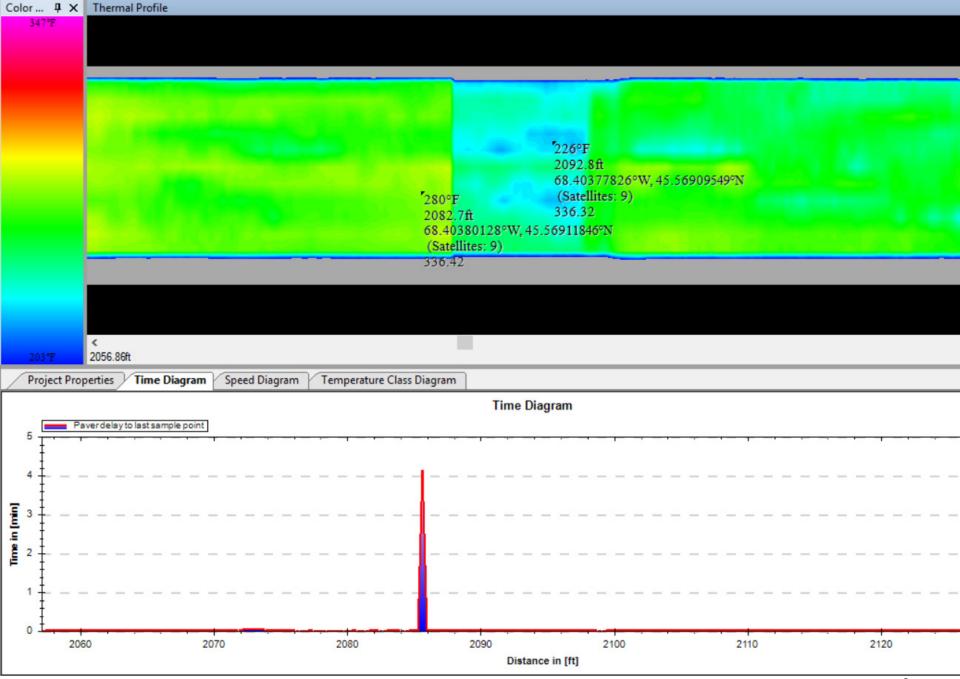
 Kittery Bridge
 Pin # 019270.00

 Ref. No. 275619
 Core #8
 STA 537 + 84 36' Right

 Outer Lane – Right wheel path.
 Outer Lane – Right wheel path.











- Performance-based mix design system for asphalt pavements
  - R07 Guide offers potential tools
- Rutting potential by means of the Flow Number and Asphalt Pavement Analyzer
- Fatigue cracking prediction using Simplified Viscoelastic Continuum Damage (S-VECD) measurement
- Moisture damage potential using the Hamburg wheel tracker and the Moisture Induced Stress Tester

### **Current Performance Specifications Experience**

- Quality Assurance Specs. What we've learned.....
- QC Plans, Quality Level Analysis w/Percent Within Limits, take your time with implementation using pilot projects to collect data and gain experience, get industry buy in, conduct combined DOT/Industry training/workshops
- Partnering with industry is <u>critical</u>!
- Finding the right measures is challenging, have at times good Pay Factor but poor product

### **Current Performance Specifications Experience**

R07 Project #1 to date

- Demonstration IC and IR projects in 2015/2016
- Hamburg Testing on contractor mix designs
- Several projects using HWT for JMF approval
- Ultrasonic Pulse Velocity Test and Indirect Tensile Strength Test - Moisture conditioning with MIST Device

### **Barriers to PS Implementation**

- IC requires base station for GPS correction
  - Overlay projects don't include GPS
- HMA industry slow to buy-in
  - QC managers not using data on demo projects
  - Slow to realize benefits
- HMA Mix many Contractors don't have Hamburg, MIST device, AMPT, etc.
- No national agreement on asphalt cracking tests
   SCB, DCT, cyclic fatigue, Texas OT, Beam fatigue
- Concrete Internal and external resistance to change

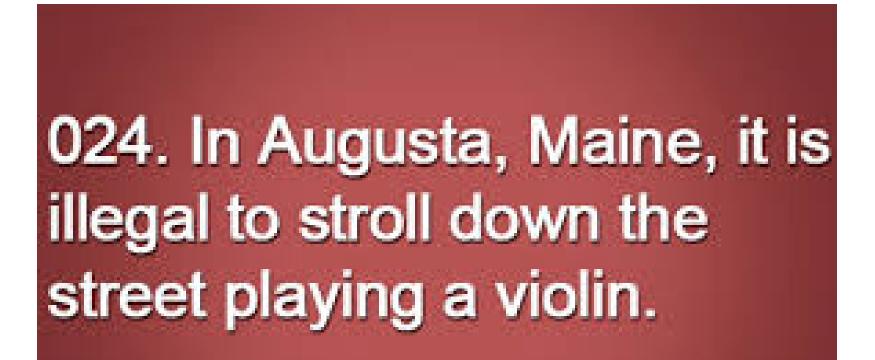
### **2017 Projects – Asphalt**

- Special Provision for IC w/base station and Pave-IR
  - Shadow pay adjustment for thermal uniformity
- Will also conduct GPR density scanning
- Expanded use of HWT for JMF approval/production monitoring
- QC Plans to address these technologies
- Build library of LVECD data for future PB design criteria

### **2017 Projects - Concrete**

- Special Provision using GPR for rebar cover (w/shadow pay adjustment)
- Collect more data using SR for in-place testing
- Work with suppliers to implement Performance
   Engineered Concrete mixes
  - Optimized designs using Shilstone/Tarantula curve approach
- Pilot project to include concrete shrinkage testing
  - AASHTO T 160





http://weirdlaws.tumbir.com/

