Comparing Repave with Kentucky's Method For Determining Flexible Pavement Thickness and Rigid Pavement Replacement Thickness

By

Brad W. Rister, PE Research Engineer

David Q. Hunsucker, PE Research Engineer

Kean H. Ashurst Jr, PE Research Engineer

Tim Scully
Transportation Research Investigator

Jamie Creech Transportation Technician IV

Kentucky Transportation Center College of Engineering University of Kentucky Lexington, Kentucky

In cooperation with

Kentucky Transportation Cabinet Commonwealth of Kentucky

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I. INTRODUCTION

Kentucky uses "in-house" design tools to determine the required asphalt overlay thickness for flexible and rigid pavements. Full depth replacement of both flexible and rigid pavements are designed based off of the Kentucky Transportation Cabinet's (KYTC) *Pavement Design Guide 2007 Revision*. Both design methods are based off of Kentucky's mechanistic-empirical pavement design strategies which were developed over 30 years ago.

Another tool available to engineers for determining flexible and rigid overlay thicknesses and full depth replacement of pavement structures is the SHRP2 Solutions RePave Pavement Renewal Program developed under the SHRP 2 project R23 Using Existing Pavements in Place and Achieving Long Life. The RePave program is a scoping tool designed to take in account the condition of the existing pavement structure and provide renewal options that can be cost effective and provide a service life of up to 50 years.

The purpose of this project is to compare Kentucky's method of determining flexible pavement thicknesses and rigid replacement thickness with those from the RePave pavement renewal scoping tool. Five KYTC pavement rehabilitation projects were selected for the comparison, three flexible pavements and two rigid pavements (see Table 1).

Table 1. Selected Kenabilitation 1 Tojects						
	1	2	3	4	5	
County	Perry	Perry	Hardin	Christian	Hardin	
Route	KY80	KY15	I-65	KY9004	KY9002	
MP	7.9 – 8.4	13.25 – 14.75	91.1 – 97.6	16.5 – 22.48	0.0 - 5.8	
Existing Pavement	Rigid	Flexible	Flexible	Rigid	Flexible	

Table 1: Selected Rehabilitation Projects

II. METHODOLOGY

The methodology used to compare RePave with the Kentucky method of pavement design consists of six steps. 1. Forensic investigation to determine the physical and engineering properties of the existing pavement block, 2. Determine the anticipated traffic loading, 3. Develop KYTC pavement distress equivalencies for RePave, 4. RePave pavement design method, 5. Kentucky pavement design method, 6. Comparison of pavement thicknesses.

Forensic investigations were conducted on each of the pavements to determine the properties of the existing pavements. Ground Penetrating Radar (GPR) was used to determine the thickness of the pavement and subbase. The results from Falling Weight Deflectometer (FWD) tests were used to approximate the pavement, subbase, and subgrade moduli along with the California Bearing Ratio (CBR) of the subgrade. Field cores of the pavement block were taken to calibrate the layer thicknesses in the GPR analysis and provide confirmation of the subbase and subgrade material types from the historical design documentation. The forensic results for each project can be found in Appendix C-G.

The Kentucky Transportation Center (KTC) online ESAL forecasting database was used to determine the design ESALs used for both RePave and the Kentucky method. The database uses 2012 traffic data and 2008 WIM data to develop the ESAL's for a specified design year. The 20 and 40-year design years were used for the Kentucky method. The minimum 30-year ESAL

forecast was used for RePave. If there were multiple traffic sections within the project limits, the section with the most ESAL's was used for the design to simplify the number of designs required for a particular roadway.

KYTC determines which pavements require rehabilitation based on the pavement condition evaluations performed during the service life of the pavement. In order for RePave to provide a renewal option for a pavement the existing condition of the pavement is required. Pavement evaluations, provided by KYTC, were used to determine the distress conditions for input into RePave. Since KYTC pavement distress condition categories and extent/severity indices do not align with the distress conditions required in RePave, KYTC distress equivalencies were developed for use in RePave.

The results from the pavement investigation were input into RePave. The average layer thicknesses from the GPR results were used to establish the pavement cross section entered into RePave. The subgrade modulus in RePave is limited to three choices, 5,000, 10,000, and 20,000 psi with CBR values of 3, 7 and 13 respectively. The FWD results were used to establish the existing CBR of the subgrade by dividing the FWD subgrade modulus by five. The subgrade modulus chosen in RePave needed to be less than or equal to the modulus in the FWD results. The growth rate within RePave was set to zero and the design ESAL's were divided by 30 to establish the required ESAL's per year. The renewal type was based on the existing pavement. If the existing pavement was flexible then the renewal option chosen was flexible. The recommended option for flexible was always chosen to be removal of the existing pavement where needed and placement of an overlay. The subbase modulus was approximated to be composite modulus of the subgrade and the granular base that were calculated from the FWD results. However, dual credit for the subgrade modulus and subbase modulus was not given. Rigid renewal was chosen when the existing pavement was rigid and the recommended action chosen was always replacement of the rigid pavement with rigid payement. The RePaye payement design results and the inputs used for this project can be found in Appendix A.

The same pavement cross sections established in RePave were used in Kentucky's pavement design process. For flexible pavements with an overlay, structural credit of the existing pavement and granular base was based on 75% of the original design credit. The remaining structural number required was used to back calculate the required asphalt base and surface required to meet the required structure number. The required structure number of the flexible pavement was established using Kentucky's 50% curves along with the design ESAL's. The CBR value was estimated from the subgrade modulus that was calculated in the FWD analysis. If the particular design ESAL was above 20,000,000, then the SN was extrapolated from the 50% curve using a power rule trend line which best fits the data. Kentucky's JPC pavement curves (with drainage blanket) were used for estimating the thickness required for the rigid pavements. The rigid pavement thickness required is based off of the design ESAL's and the CBR value similar to the flexible pavement design. The Kentucky pavement design results and the inputs used can be found in Appendix B.

III. RESULTS

After performing the design calculations using both RePave and the Kentucky method for pavement design, the results were compared to the existing design. The summary of those results are in Table 2 below. The net change from existing to proposed is in parentheses. It should be

noted, based off of the forensic investigation, the I-65 pavement was separated into two cross sections and the KY9002 project was separated into three cross sections because of the varying pavement designs.

Results are split when the existing design is compared with the proposed designs for a rigid replacement. Both RePave 30-Year and KY 20-Year designs call for less PCC on the KY 80 project, but on the KY9004 project both RePave 30-Year and KY 20-Year designs are very close to the existing pavement design thickness. Looking at the proposed designs for the flexible pavements, five of the six RePave 30-Year designs call for less pavement than the existing, with an average net difference of -4.10 inches. The remaining RePave 30-Year flexible design calls for an extra 1.00 inch. The KY 20-Year designs show three of the six designs calling for less pavement than the existing, with an average net difference of -1.25 inches. The three KY-20 Year designs that call for additional pavement show an average net difference of 6.58 inches. The KY 40-Year designs were included only for informational purposes.

Table 2: Summary of Pavement Thicknesses Designs and Net Change from Existing

·	Existing	RePave 30-Year	KY 20-Year	KY 40-Year
KY 80 (Rigid)	13.00"	9.00" (-4.00")	9.00" (-4.00")	11.00" (-2.00")
KY9004 (Rigid)	9.00"	9.50" (0.50")	9.00" (0.00")	11.00" (2.00")
KY 15 (Flexible)	12.75"	8.00" (-4.75")	10.75" (-2.00")	16.25" (3.50")
I-65 Section 1 (Flexible)	11.25"	7.50" (-3.75")	18.50" (7.25")	22.00" (10.75")
I-65 Section 2 (Flexible)	16.00"	14.00" (-2.00")	24.00" (8.00")	27.50" (11.50")
KY9002 Section 1 (Flexible)	10.00"	11.00" (1.00")	14.50" (4.50")	16.75" (6.75")
KY9002 Section 2 (Flexible)	17.00"	11.00" (-6.00")	15.50" (-1.50")	17.75" (0.75")
KY9002 Section 3 (Flexible)	15.00"	11.00" (-4.00")	14.75" (-0.25")	17.25" (2.25")

Table 3 below shows the difference between KY design thickness and the results obtained from RePave. The rigid pavement thickness calculated by RePave compare well to the KY 20-Year design thicknesses. KY 20-Year designs for flexible pavements are thicker than the same designs in RePave. With the minimum difference of 2.75 inches up to a maximum difference of 11.00 inches. The average difference for all six flexible designs is 6.00 inches.

Table 3: Difference between KY Design Thickness and RePave

	RePave 30-Year Total Pavement Thickness	KY 20-Year	KY 40-Year
KY 80 (Rigid)	9.00"	0.00"	2.00"
KY9004 (Rigid)	9.50"	-0.50"	1.50"
KY 15 (Flexible)	8.00"	2.75"	8.25"
I-65 Section 1 (Flexible)	7.50"	11.00"	14.50"
I-65 Section 2 (Flexible)	14.00"	10.00"	13.50"
KY9002 Section 1 (Flexible)	11.00"	3.50"	5.75"
KY9002 Section 2 (Flexible)	11.00"	4.50"	6.75"
KY9002 Section 3 (Flexible)	11.00"	3.75"	6.25"

IV. SUMMARY AND CONCLUSIONS

The Kentucky design thickness for rigid pavement and the RePave design thickness for rigid pavement are approximately the same for both the KY80 and the KY9004 project. However, Kentucky's flexible pavement thicknesses are more conservative when compared to RePave.

Though both the Kentucky method and RePave called for similar thicknesses when designing for rigid pavement, the two methods yielded substantially different thicknesses when designing for flexible pavement. The Kentucky method designs presented in the report assume no removal of the existing asphalt surface. If removal of the existing surface is required then all the thicknesses reported will increase by approximately one inch or more depending on the amount of existing pavement removed.

There are several likely reasons the results using Kentucky's method for flexible pavement design are more conservative than the results from RePave. Kentucky's pavement design methodology differs from that of RePave. Kentucky's required structural numbers are based off of Kentucky's mechanistic-empirical pavement design procedure. Kentucky has their own method for determining CBR and Kentucky's load equivalency factors for ESAL calculation are different. The Kentucky overlay method also assumes the existing pavement has a structural layer coefficient equal to 75% of a new design coefficient unless a forensic investigation shows otherwise. All of these factors can contribute to the differences between the RePave results and Kentucky's results.

APPENDIX A REPAVE DESIGN RESULTS



Created: 2016-10-24 Updated: 2016-10-26 **KY80**

Project Information

Project Title Project Location KY80

Existing Pavement Existing Distress 2 rigid Materials Distress: Light D-Cracking Lanes Joint Faulting Type Deflection: 0" 13" JRCP • Depth: .333" 24" Granular Base Subgrade

Desired Pavement

Design Period Subgrade MR Current ESALs Design ESALs Growth Rate

30 years 10,000 psi .533 million per year 15.99 million

Current ADT Lanes Added Height Restriction

6000 N/A

Existing	Proposed	Recommended Design		
13" JRCP	9"New Pavement 4" HMA Base	Renewal Type Rigid Design Period 30 years Design ESALs 15.99 million Subgrade MR 10,000 psi Pre-existing Pavement or Base Modulus not applicable Actions Replace existing pavement with JPCP or CRCP over a 4 inch HMA base. Pavement Removed 13" Existing Pavement 24"		
24" Granular Base	24" Granular Base	Estimated Design Thickness 9" New Pavement 13" Added Elevation 0"		
Subgrade	Subgrade			

Best Practices

Rigid Best Practices

The quest for long-life concrete pavements necessitates an improved understanding of design and construction factors that affect both short-term and long-term concrete pavement performance. Essentially, this requires that there would be a better understanding of how concrete pavements deteriorate and fail. Concrete pavements deteriorate over a period of time as a result of distresses that develop from a combination of traffic and environmental loading. These best practices provide insight into design and construction options that will have achieve the long-life goal.

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Created: 2016-10-24 Updated: 2016-10-25 KY9004

Project Information

Project Title Project Location KY9004

Existing Pavement			Existing Distress
Lanes Type	2 rigid	9.00" JRCP 4.00" Granular Base Subgrade	Materials Distress: Severe D-Cracking Pavement Cracking

Desired Pavement

30 years 5,000 psi .437 million per year Design Period **Current ADT** 5750 Subgrade MR Current ESALs Lanes Added Height Restriction N/A Design ESALs Growth Rate 13.11 million

Existing	Proposed	Recommended Design
		Renewal Type Rigid Design Period 30 years Design ESALs 13.11 million Subgrade MR 5,000 psi
9.00" JRCP	9.5"New Pavement	Pre-existing Pavement or Base Modulus not applicable Actions Replace existing pavement with JPCP or CRCP over a 4 inch HMA base. Pavement Removed 9" Existing Pavement 4"
0.00 0.10.	4" HMA Base	Estimated Design Thickness 9.5" New Pavement 13.5"
4.00" Granular Base	4.00" Granular Base	Added Elevation 4.5"
Subgrade	Subgrade	

Best Practices

Rigid Best Practices

The quest for long-life concrete pavements necessitates an improved understanding of design and construction factors that affect both short-term and long-term concrete pavement performance. Essentially, this requires that there would be a better understanding of how concrete pavements deteriorate and fail. Concrete pavements deteriorate over a period of time as a result of distresses that develop from a combination of traffic and environmental loading. These best practices provide insight into design and construction options that will have achieve the long-life goal.

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KY15

Created: 2016-10-24 Updated: 2016-10-25

Project Information

Project Title Project Location **KY15**

	Existing F	Pavement	Existing Distress
Lanes Type	2 flexible	11.25" HMA	Fatigue Cracking Type: Top Down Cow: % Medium: 33%
		12.5" Granular Base	High: % Patching Cracking Type: Surface Area Patched: 15%
		24" Granular Base	Transverse Cracking • 4 per 100ft Stripping Present
		Subgrade	

Desired Pavement

30 years 5,000 psi .300 million per year 12750 Design Period **Current ADT** Subgrade MR Current ESALs Lanes Added Height Restriction N/A Design ESALs Growth Rate 9 million

Existing	Proposed	Recommended Design	
		Renewal Type Flexible Design Period 30 years	
1.5" HMA 11.25" HMA	8"New Pavement	Design ESALs 9 million Subgrade MR 5,000 psi Pre-existing Payement or Base Modulus 75000 psi	
12.5" Granular Base	12.5" Granular Base	Pre-existing Pavement or Base Modulus 75000 psi Actions Remove and replace existing HMA because of stripping or othe materials related distress then overlay with HMA. For stripping this may be	
24" Granular Base	24" Granular Base	limited to the striped layers and for top down cracking it will be limited to the top 2 inches of HMA. Pavement Removed 12.8" Existing Pavement 36.5" Estimated Design Thickness 8" New Pavement 8"	
Subgrade	Subgrade	Added Elevation -4.7"	

Best Practices

Flexible Best Practices

The intention of the long-life pavement concept is to significantly extend current pavement design life by restricting distress, such as cracking and rutting, to the pavement surface. Common distress mechanisms such as bottom-up fatigue cracking and rutting in the unbound layers should be, in principle, completely eliminated. These best practices provide insight into design and construction options that will have achieve the long-life goal.

Guidespecs

Guide Specification

Created: 2016-10-24 Updated: 2016-10-25 165-1

Project Information

Project Title Project Location 165-1

Existing Pavement Existing Distress 3 flexible Fatigue Cracking Lanes Type: Top Down Type Low: % Medium: 17% 9.75" HMA High: % Patching Cracking Type: SurfaceArea Patched: 10% Transverse Cracking

1 per 100ft 14" Granular Base Stripping Present Subgrade

Desired Pavement

Design Period Subgrade MR Current ESALs Design ESALs Growth Rate

30 years 5,000 psi 5 million per year 150 million

Current ADT Lanes Added Height Restriction

27000 0 N/A

Existing **Proposed** Recommended Design Renewal Type Flexible Design Period 30 years Design ESALs 150 million -1.5" HMA Subgrade MR 5,000 psi Pre-existing Pavement or Base Modulus 100000 psi 9.75" HMA Actions Remove and replace existing HMA because of stripping or other 7.5"New Pavement materials related distress then overlay with HMA. For stripping this may be limited to the striped layers and for top down cracking it will be limited to the top 2 inches of HMA. Pavement Removed 11.3" 14" Granular Base 14" Granular Base Existing Pavement 14" Estimated Design Thickness 7.5" New Pavement 7.5" Subgrade Subgrade Added Elevation -3.7"

Best Practices

Flexible Best Practices

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Guidespecs

Guide Specification

Created: 2016-10-24 Updated: 2016-10-24 165-2

Project Information

Project Title Project Location 165-1

Existing Pavement Existing Distress 3 flexible Lanes Patching Cracking Type: Full Depth Type Area Patched: 15% Transverse Cracking 14.5" HMA • 1 per 100ft Stripping Present Fatigue Cracking Type: Top Down • Low: % Medium: % High: 17% 13" Cement Stabilized Base Subgrade

Desired Pavement

Design Period Subgrade MR Current ESALs Design ESALs Growth Rate

30 years 5,000 psi 5 million per year 150 million

Current ADT Lanes Added Height Restriction

27000 0 N/A

Existing Proposed Recommended Design Renewal Type Flexible Design Period 30 years Design ESALs 150 million Subgrade MR 5,000 psi Pre-existing Pavement or Base Modulus 30000 psi -1.5" HMA Actions Remove and replace existing HMA because of stripping or other materials related distress then overlay with HMA. For stripping this may be 14.5" HMA 14"New Pavement limited to the striped layers and for top down cracking it will be limited to the top 2 inches of HMA. Pavement Removed 16" 13" Cement Stabilized Base 13" Cement Stabilized Base **Existing Pavement** 13" Estimated Design Thickness 14" New Pavement 14" Subgrade Subgrade Added Elevation -2"

Best Practices

Flexible Best Practices

The intention of the long-life pavement concept is to significantly extend current pavement design life by restricting distress, such as cracking and rutting, to the pavement surface. Common distress mechanisms such as bottom-up fatigue cracking and rutting in the unbound layers should be, in principle, completely eliminated. These best practices provide insight into design and construction options that will have achieve the long-life goal.

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Guide Specification

Created: 2016-10-24 Updated: 2016-10-24 KY9002

Project Information

Project Title Project Location KY9002-1

Existing Pavement Existing Distress 2 flexible Fatigue Cracking Lanes Type: Top Down Type Low: % Medium: % 8.5" HMA High: 75% Patching Cracking Type: SurfaceArea Patched: 20% Transverse Cracking

• 4 per 100ft 12" Granular Base Stripping Present Subgrade

Desired Pavement

Design Period Subgrade MR Current ESALs Design ESALs Growth Rate

30 years 5,000 psi .700 million per year 21 million

Current ADT Lanes Added Height Restriction

6600 0 N/A

Existing	Proposed	Recommended Design
1.5" HMA		Renewal Type Flexible Design Period 30 years Design ESALs 21 million Subgrade MR 5,000 psi Pre-existing Pavement or Base Modulus 30000 psi Actions Remove and replace existing HMA because of stripping or other
8.5" HMA	11"New Pavement	materials related distress then overlay with HMA. For stripping this may be limited to the striped layers and for top down cracking it will be limited to the
12" Granular Base	12" Granular Base	top 2 inches of HMA. Pavement Removed 10" Existing Pavement 12" Estimated Design Thickness 11" New Pavement 11"
Subgrade	Subgrade	Added Elevation 1"

Best Practices

Flexible Best Practices

The intention of the long-life pavement concept is to significantly extend current pavement design life by restricting distress, such as cracking and rutting, to the pavement surface. Common distress mechanisms such as bottom-up fatigue cracking and rutting in the unbound layers should be, in principle, completely eliminated. These best practices provide insight into design and construction options that will have achieve the long-life goal.

Guidespecs

Guide Specification

Created: 2016-10-24 Updated: 2016-10-24 KY9002-2

Project Information

Project Title Project Location KY9002-2

Existing Pavement Existing Distress 2 flexible Fatigue Cracking Lanes Type: Top Down Type Low: % Medium: % 15.5" HMA High: 75% Patching Cracking Type: SurfaceArea Patched: 20% Transverse Cracking

• 4 per 100ft Stripping Present 15" Granular Base Subgrade

Desired Pavement

Design Period 30 years **Current ADT** 6600 Subgrade MR Current ESALs 5,000 psi .700 million per year Lanes Added 0 Height Restriction N/A Design ESALs 21 million Growth Rate

Existing Proposed Recommended Design Renewal Type Flexible Design Period 30 years Design ESALs 21 million Subgrade MR 5,000 psi -1.5" HMA Pre-existing Pavement or Base Modulus 30000 psi Actions Remove and replace existing HMA because of stripping or other 15.5" HMA materials related distress then overlay with HMA. For stripping this may be 11"New Pavement limited to the striped layers and for top down cracking it will be limited to the top 2 inches of HMA. Pavement Removed 17" 15" Granular Base 15" Granular Base **Existing Pavement** 15" Estimated Design Thickness 11" New Pavement 11" Subgrade Subgrade Added Elevation -6"

Best Practices

Flexible Best Practices

The intention of the long-life pavement concept is to significantly extend current pavement design life by restricting distress, such as cracking and rutting, to the pavement surface. Common distress mechanisms such as bottom-up fatigue cracking and rutting in the unbound layers should be, in principle, completely eliminated. These best practices provide insight into design and construction options that will have achieve the long-life goal.

Guidespecs

Guide Specification

Created: 2016-10-24 Updated: 2016-10-25 KY9002-3

Project Information

Project Title Project Location

KY9002-3

Existing Pavement			Existing Distress
Lanes Type	2 flexible	13.5" HMA 13" Granular Base	Fatigue Cracking Type: Top Down Low: % Medium: % High: 75% Patching Cracking Type: Surface Area Patched: 20% Transverse Cracking 4 per 100ft Stripping Present
		Subgrade	

Desired Pavement

Design Period Subgrade MR Current ESALs Design ESALs Growth Rate

30 years 5,000 psi .700 million per year 21 million 0%

Current ADT Lanes Added Height Restriction

6600 N/A

Existing Proposed Recommended Design Renewal Type Flexible Design Period 30 years Design ESALs 21 million Subgrade MR 5,000 psi -1.5" HMA Pre-existing Pavement or Base Modulus 30000 psi Actions Remove and replace existing HMA because of stripping or other 13.5" HMA materials related distress then overlay with HMA. For stripping this may be 11"New Pavement limited to the striped layers and for top down cracking it will be limited to the top 2 inches of HMA. Pavement Removed 15" 13" Granular Base 13" Granular Base **Existing Pavement** 13" Estimated Design Thickness 11" New Pavement 11" Subgrade Subgrade Added Elevation -4"

Best Practices

Flexible Best Practices

The intention of the long-life pavement concept is to significantly extend current pavement design life by restricting distress, such as cracking and rutting, to the pavement surface. Common distress mechanisms such as bottom-up fatigue cracking and rutting in the unbound layers should be, in principle, completely eliminated. These best practices provide insight into design and construction options that will have achieve the long-life goal.

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APPENDIX B1

KENTUCKY DESIGN RESULTS



Table B1. 1: KY80 and KY 9004 Rigid Pavement Design Thickness

Project	CBR	20-Year ESAL	40-Year ESAL	KY 20-Year	KY 40-Year
KY80	11	10,000,000	23,000,000	9.00"	11.00"
KY9004	4	8,000,000	20,000,000	9.00"	11.00"

Table B1. 2: KY 15 Perry County 20-Year Flexible Design Thickness

pink - R	equired to	find Overlay	Thickness	es				Date:	11/29/2016	
blue - C	alculated	Overlay Thick	kness							
						<u>Ken</u>	tucky Meth	<u>ods</u>		
<u>I1</u>	tem No.:			Requir	ed SN if Ne	w Asphalt:	4.50			
	County:	Perry		<u>Asph</u>	alt Surface	Thickness:	1.50 in.			
	Route:	KY15		<u>Asp</u> l	halt Binder	Thickness:	0.00 in.			
				Condition	on of Existi	ng Asphalt:	Bad	Mediocre	Good	New
	ESALs:	5,500,000		<u>Exist</u>	ing DGA a-	coefficient:	0.10	0.11	0.12	0.14
No. o	of Years:	20		Existing	Asphalt a-	coefficient:	0.25	0.30	0.35	0.40
	CBR:	11		<u>Asph</u>	alt Surface	Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
				<u>Asp</u>	halt Binder	Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
Existi	ng DGA:	12.50 in.	DGA	As	phalt Base	Thickness:	-1.49 in.	-3.40 in.	-5.31 in.	-7.53 in.
Existing Asphal	It Depth:	12.75 in.	Asphalt	Total Aspl	nalt Overla	y using SN:	0.01 in.	-1.90 in.	-3.81 in.	-6.03 in.

Table B1. 3: KY 15 Perry County 40-Year Flexible Design Thickness

pink - Required	to find Overlay	Thicknesse	es		Date:	11/29/2016						
blue - Calculate	d Overlay Thic	kness										
			<u>Ker</u>	Kentucky Methods								
Item No.:	0		Required SN if New Asphalt:	6.62								
County:	Perry		Asphalt Surface Thickness:	1.50								
Route:	KY15		Asphalt Binder Thickness:	0.00								
			Condition of Existing Asphalt:	Bad	Mediocre	Good	New					
ESALs	13,100,000		Existing DGA a-coefficient:	0.10	0.11	0.12	0.14					
No. of Years	<u>:</u> 40		Existing Asphalt a-coefficient:	0.25	0.30	0.35	0.40					
CBF	<u>:</u> 11		Asphalt Surface Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.					
			Asphalt Binder Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.					
Existing DGA	12.50	DGA	Asphalt Base Thickness:	3.81 in.	1.90 in.	-0.01 in.	-2.23 in.					
Existing Asphalt Depth	12.75	Asphalt	Total Asph Overlay using SN:	5.31 in.	3.40 in.	1.49 in.	-0.73 in.					

Table B1. 4: I65-1 Hardin County 20-Year Flexible Design Thickness

pink -	Required to	o find Overlay	Thicknesse	es				Date:	11/29/2016		
blue -	Calculated	Overlay Thick	kness								
				<u>Kentucky Methods</u>							
	Item No.:			<u>Requir</u>	ed SN if No	ew Asphalt:	7.92				
	County:	Hardin		<u>Asph</u>	alt Surface	Thickness:	1.50 in.				
	Route:	165-1		<u>Asp</u>	halt Binder	Thickness:	0.00 in.				
				Condition	on of Existi	ng Asphalt:	Bad	Mediocre	Good	New	
	ESALs:	87,000,000		Exist	ing DGA a	coefficient:	0.10	0.11	0.12	0.14	
<u>No</u>	of Years:	20		Existing	Asphalt a	coefficient:	0.25	0.30	0.35	0.40	
	CBR:	6		<u>Asph</u>	alt Surface	Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.	
				<u>Asp</u>	halt Binder	Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.	
Exis	ting DGA:	14.00 in.	DGA	As	phalt Base	Thickness:	7.62 in.	5.86 in.	4.11 in.	2.00 in.	
Existing Asph	alt Depth:	11.25 in.	Asphalt	Total Aspl	halt Overla	y using SN:	9.12 in.	7.36 in.	5.61 in.	3.50 in.	

Table B1. 5: I65-1 Hardin County 40-Year Flexible Design Thickness

pink - Required to fir	nd Overlay Thick	knesses				Date:	11/29/2016				
blue - Calculated Ov	erlay Thickness	S									
			Kentucky Methods								
Item No.: 0		Require	d SN if New A	Asphalt:	9.26						
County: Ha	ırdin	Aspha	It Surface Thi	ckness:	1.50						
Route: 165	5-1	<u>Asph</u>	alt Binder Thi	ckness:	0.00						
		Conditio	n of Existing A	Asphalt:	Bad	Mediocre	Good	New			
ESALs: 25	8,000,000	Existi	ng DGA a-coe	fficient:	0.10	0.11	0.12	0.14			
No. of Years:	40	Existing	Asphalt a-coe	fficient:	0.25	0.30	0.35	0.40			
CBR:	6	<u>Aspha</u>	It Surface Thi	ckness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.			
		<u>Asph</u>	alt Binder Thi	ckness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.			
Existing DGA:	14.00 DGA	A Asp	halt Base Thi	ckness:	10.97 in.	9.21 in.	7.46 in.	5.35 in.			
Existing Asphalt Depth:	11.25 Asph	halt <u>Total As</u>	<u>ph Overlay us</u>	ing SN:	12.47 in.	10.71 in.	8.96 in.	6.85 in.			

Table B1. 6: I65-2 Hardin County 20-Year Flexible Design Thickness

pink - Requ	red to find Overlay	Thickness	es				Date:	11/29/2016		
blue - Calcu	lated Overlay Thic	kness								
			Kentucky Methods							
<u>Item</u>	No.:		<u>Requi</u>	red SN if New	Asphalt:	9.48				
Cor	ınty: Hardin		<u>Asph</u>	nalt Surface T	hickness:	1.50 in.				
Ro	ute: 165-2		<u>Asp</u>	halt Binder T	hickness:	0.00 in.				
			Conditi	ion of Existing	Asphalt:	Bad	Mediocre	Good	New	
ES	ALs: 87,000,000		<u>Exis</u>	ting DGA a-co	efficient:	0.10	0.11	0.12	0.14	
No. of Ye	ears: 20		Existing	Asphalt a-co	efficient:	0.25	0.30	0.35	0.40	
	CBR: 2		<u>Asph</u>	nalt Surface T	hickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.	
			<u>Asp</u>	halt Binder T	hickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.	
Existing I	OGA: 13.00 in.	RB	<u>A</u> :	sphalt Base T	hickness:	8.80 in.	6.48 in.	4.15 in.	1.50 in.	
Existing Asphalt De	pth: 16.00 in.	Asphalt	Total Asp	halt Overlay	using SN:	10.30 in.	7.98 in.	5.65 in.	3.00 in.	

Table B1. 7: I65-2 Hardin County 40-Year Flexible Design Thickness

pink - Required to	find Overlay	Thicknesse	S			Date:	11/29/2016	
blue - Calculated 0	Overlay Thick	kness						
				<u>Kei</u>	ntucky Meth	<u>nods</u>		
Item No.:)		Required SN if No	ew Asphalt:	10.94			
County:	Hardin		Asphalt Surface	Thickness:	1.50			
Route: I	65-2		Asphalt Binder	Thickness:	0.00			
			Condition of Existi	ng Asphalt:	Bad	Mediocre	Good	New
ESALs: 2	258,000,000		Existing DGA a-	coefficient:	0.10	0.11	0.12	0.14
No. of Years:	40		Existing Asphalt a-	coefficient:	0.25	0.30	0.35	0.40
CBR:	2		Asphalt Surface	Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
			Asphalt Binder	Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
Existing DGA:	13.00	RB	Asphalt Base	Thickness:	12.45 in.	10.13 in.	7.80 in.	5.15 in.
Existing Asphalt Depth:	16.00	Asphalt	Total Asph Overla	y using SN:	13.95 in.	11.63 in.	9.30 in.	6.65 in.

Table B1. 8: KY9002-1 Hardin County 20-Year Flexible Design Thickness

pink - Required to find Overlay Thickness	ses		Date:	11/29/2016	
blue - Calculated Overlay Thickness					
	<u>Kei</u>	ntucky Meth	<u>nods</u>		
Item No.:	Required SN if New Asphalt:	6.18			
County: Hardin	Asphalt Surface Thickness:	1.50 in.			
Route: KY9002-1	Asphalt Binder Thickness:	0.00 in.			
	Condition of Existing Asphalt:	Bad	Mediocre	Good	New
ESALs: 12,000,000	Existing DGA a-coefficient:	0.10	0.11	0.12	0.14
No. of Years: 20	Existing Asphalt a-coefficient:	0.25	0.30	0.35	0.40
CBR: 5	Asphalt Surface Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
	Asphalt Binder Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
Existing DGA: 12.00 in. DGA	Asphalt Base Thickness:	4.55 in.	3.00 in.	1.45 in.	-0.40 in.
Existing Asphalt Depth: 10.00 in. Asphalt	Total Asphalt Overlay using SN:	6.05 in.	4.50 in.	2.95 in.	1.10 in.

Table B1. 9: KY9002-1 Hardin County 40-Year Flexible Design Thickness

pink - Red	quired to	find Overlay	Thicknesse	s			Date:	11/29/2016	
blue - Cal	lculated	Overlay Thick	kness						
					<u>Ke</u>	ntucky Meth	<u>nods</u>		
Item	n No.:	0		Requir	ed SN if New Asphalt:	7.13			
Co	ounty:	Hardin		Aspha	alt Surface Thickness:	1.50			
<u>R</u>	Route:	KY9002-1		Aspl	nalt Binder Thickness:	0.00			
				Condition	on of Existing Asphalt:	Bad	Mediocre	Good	New
<u> </u>	ESALs:	32,000,000		Exist	ng DGA a-coefficient:	0.10	0.11	0.12	0.14
No. of	Years:	40		Existing	Asphalt a-coefficient:	0.25	0.30	0.35	0.40
	CBR:	5		Aspha	alt Surface Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
				Aspl	nalt Binder Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
Existing	g DGA:	12.00	DGA	As	phalt Base Thickness:	6.93 in.	5.38 in.	3.83 in.	1.98 in.
Existing Asphalt	Depth:	10.00	Asphalt	Total As	sph Overlay using SN:	8.43 in.	6.88 in.	5.33 in.	3.48 in.

Table B1. 10: KY9002-2 Hardin County 20-Year Flexible Design Thickness

pink -	Required to	o find Overlay	Thickness	es				Date:	11/29/2016	
blue -	Calculated	Overlay Thic	kness							
						Ken	tucky Meth	ods		
	Item No.:			Requir	ed SN if Ne	w Asphalt:	6.18			
	County:	Hardin		<u>Asph</u>	alt Surface	Thickness:	1.50 in.			
	Route:	KY9002-2		Aspl	halt Binder	Thickness:	0.00 in.			
				Condition	on of Existi	ng Asphalt:	Bad	Mediocre	Good	New
	ESALs:	12,000,000		<u>Exist</u>	ing DGA a-	coefficient:	0.10	0.11	0.12	0.14
<u>No</u>	. of Years:	20		Existing	Asphalt a-	coefficient:	0.25	0.30	0.35	0.40
	CBR:	5		<u>Asph</u>	alt Surface	Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
				<u>Aspl</u>	nalt Binder	Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
<u>Exis</u>	sting DGA:	15.00 in.	DGA	As	phalt Base	Thickness:	-0.58 in.	-3.08 in.	-5.58 in.	-8.45 in.
Existing Asph	alt Depth:	17.00 in.	Asphalt	Total Aspl	nalt Overla	y using SN:	0.92 in.	-1.58 in.	-4.08 in.	-6.95 in.

Table B1. 11: KY9002-2 Hardin County 40-Year Flexible Design Thickness

pink - Required to	find Overlay	Thicknesse	S				Date:	11/29/2016	
blue - Calculated	Overlay Thick	kness							
					<u>Ker</u>	ntucky Meth	<u>nods</u>		
Item No.:	0		Requir	ed SN if Ne	w Asphalt:	7.13			
County:	Hardin		Asph.	alt Surface	Thickness:	1.50			
Route:	KY9002-2		Asp	nalt Binder	Thickness:	0.00			
			Condition	on of Existi	ng Asphalt:	Bad	Mediocre	Good	New
ESALs:	32,000,000		<u>Exist</u>	ing DGA a-	coefficient:	0.10	0.11	0.12	0.14
No. of Years:	40		Existing	Asphalt a-	coefficient:	0.25	0.30	0.35	0.40
CBR:	5		Asph:	alt Surface	Thickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
			<u>Aspl</u>	nalt Binder	Thickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
Existing DGA:	15.00	DGA	<u>As</u>	phalt Base	Thickness:	1.80 in.	-0.70 in.	-3.20 in.	-6.08 in.
Existing Asphalt Depth:	17.00	Asphalt	Total A	sph Overla	y using SN:	3.30 in.	0.80 in.	-1.70 in.	-4.58 in.

Table B1. 12: KY9002-3 Hardin County 20-Year Flexible Design Thickness

pink - Required	to find Overlay	Thickness	es				Date:	11/29/2016	
blue - Calculate	d Overlay Thick	kness							
					<u>Ken</u>	tucky Meth	<u>ods</u>		
Item No.			Requir	red SN if New A	sphalt:	5.91			
County	Hardin		<u>Asph</u>	alt Surface Thic	ckness:	1.50 in.			
Route	KY9002-3		<u>Asp</u>	halt Binder Thic	ckness:	0.00 in.			
			Condition	on of Existing A	sphalt:	Bad	Mediocre	Good	New
ESALs	12,000,000		Exist	ting DGA a-coef	fficient:	0.10	0.11	0.12	0.14
No. of Years	20		Existing	Asphalt a-coef	fficient:	0.25	0.30	0.35	0.40
CBR	6		<u>Asph</u>	alt Surface Thic	ckness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
			Asp	halt Binder Thic	ckness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
Existing DGA	13.00 in.	DGA	As	sphalt Base Thic	ckness:	0.50 in.	-1.70 in.	-3.90 in.	-6.43 in.
Existing Asphalt Depth	15.00 in.	Asphalt	Total Aspl	<u>halt Overlay usi</u>	ing SN:	2.00 in.	-0.20 in.	-2.40 in.	-4.93 in.

Table B1. 13: KY9002-3 Hardin County 40-Year Flexible Design Thickness

pink - Required to	find Overlay	Thicknesse	3				Date:	11/29/2016	
blue - Calculated	Overlay Thic	kness							
					<u>Ker</u>	tucky Meth	<u>nods</u>		
Item No.:	0		Required SN	if Nev	v Asphalt:	6.86			
County:	Hardin		Asphalt Sur	face 1	hickness:	1.50			
Route:	KY9002-3		Asphalt Bi	nder 1	hickness:	0.00			
			Condition of E	xistin	g Asphalt:	Bad	Mediocre	Good	New
ESALs:	32,000,000		Existing DG	3A a-c	oefficient:	0.10	0.11	0.12	0.14
No. of Years:	40		Existing Aspha	alt a-c	oefficient:	0.25	0.30	0.35	0.40
CBR:	6		Asphalt Sur	face 1	hickness:	1.50 in.	1.50 in.	1.50 in.	1.50 in.
			Asphalt Bi	nder 1	hickness:	0.00 in.	0.00 in.	0.00 in.	0.00 in.
Existing DGA:	13.00	DGA	Asphalt I	Base 1	hickness:	2.88 in.	0.68 in.	-1.53 in.	-4.05 in.
Existing Asphalt Depth:	15.00	Asphalt	Total Asph Ov	erlay/	using SN:	4.38 in.	2.18 in.	-0.02 in.	-2.55 in.

APPENDIX B2

KYTC RIGID PAVEMENT CURVES & KYTC ASPHALT CURVES

Table B2. 1: KYTC Rigid Pavement Curves

JPC Pavement Curves (With Cement Treated Drainage Blanket)											
ESAL					CBR						
	1	2	3	4	5	6	7	8	9	10	11
1,000,000	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
2,000,000	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
3,000,000	9.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
4,000,000	9.0	9.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
5,000,000	9.0	9.0	9.0	9.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
6,000,000	10.0	9.0	9.0	9.0	9.0	9.0	8.0	8.0	8.0	8.0	8.0
7,000,000	10.0	10.0	9.0	9.0	9.0	9.0	9.0	9.0	8.0	8.0	8.0
8,000,000	10.0	10.0	10.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0	8.0
9,000,000	10.0	10.0	10.0	10.0	9.0	9.0	9.0	9.0	9.0	9.0	9.0
10,000,000	10.0	10.0	10.0	10.0	10.0	10.0	9.0	9.0	9.0	9.0	9.0
11,000,000	11.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	9.0	9.0	9.0
12,000,000	11.0	11.0	10.0	10.0	10.0	10.0	10.0	10.0	9.0	9.0	9.0
13,000,000	11.0	11.0	11.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	9.0
14,000,000	11.0	11.0	11.0	11.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0
15,000,000	11.0	11.0	11.0	11.0	11.0	10.0	10.0	10.0	10.0	10.0	10.0
16,000,000	11.0	11.0	11.0	11.0	11.0	11.0	10.0	10.0	10.0	10.0	10.0
17,000,000	11.0	11.0	11.0	11.0	11.0	11.0	11.0	10.0	10.0	10.0	10.0
18,000,000	12.0	11.0	11.0	11.0	11.0	11.0	11.0	11.0	10.0	10.0	10.0
19,000,000	12.0	12.0	11.0	11.0	11.0	11.0	11.0	11.0	11.0	10.0	10.0
20,000,000	12.0	12.0	11.0	11.0	11.0	11.0	11.0	11.0	11.0	10.0	10.0

Table B2. 2: KYTC Flexible Pavement Curves

50% Aspha	t Curves										
ESAL'S					CBR						
	1	2	3	4	5	6	7	8	9	10	11
10,000	2.73	2.62	2.48	2.32	2.16	2.00	1.84	1.68	1.54	1.40	1.27
25,000	3.44	3.19	2.97	2.77	2.58	2.41	2.25	2.11	1.97	1.85	1.74
50,000	3.93	3.61	3.34	3.10	2.89	2.71	2.56	2.42	2.29	2.18	2.08
75,000	4.20	3.85	3.55	3.30	3.09	2.90	2.74	2.60	2.48	2.37	2.27
100,000	4.38	4.02	3.71	3.45	3.23	3.04	2.88	2.74	2.62	2.51	2.41
250,000	4.95	4.55	4.22	3.94	3.70	3.50	3.33	3.19	3.06	2.95	2.85
500,000	5.36	4.97	4.63	4.34	4.09	3.88	3.70	3.55	3.41	3.29	3.19
750,000	5.61	5.21	4.87	4.58	4.33	4.11	3.93	3.76	3.62	3.50	3.39
1,000,000	5.79	5.40	5.05	4.76	4.50	4.28	4.09	3.92	3.78	3.65	3.54
2,000,000	6.26	5.85	5.50	5.20	4.93	4.70	4.49	4.32	4.16	4.03	3.91
3,000,000	6.55	6.14	5.78	5.46	5.19	4.95	4.74	4.56	4.40	4.26	4.14
4,000,000	6.77	6.35	5.98	5.66	5.38	5.13	4.92	4.73	4.57	4.43	4.31
5,000,000	6.96	6.52	6.15	5.82	5.53	5.28	5.06	4.87	4.71	4.57	4.44
6,000,000	7.11	6.67	6.28	5.95	5.66	5.40	5.18	4.99	4.83	4.68	4.56
7,000,000	7.24	6.79	6.40	6.06	5.77	5.51	5.29	5.10	4.93	4.79	4.66
8,000,000	7.36	6.91	6.51	6.16	5.87	5.61	5.38	5.19	5.02	4.88	4.75
9,000,000	7.47	7.01	6.60	6.25	5.95	5.69	5.47	5.27	5.10	4.96	4.83
10,000,000	7.57	7.10	6.69	6.34	6.03	5.77	5.54	5.35	5.18	5.03	4.91
11,000,000	7.66	7.18	6.77	6.41	6.11	5.84	5.62	5.42	5.25	5.10	4.97
12,000,000	7.74	7.26	6.84	6.49	6.18	5.91	5.68	5.48	5.31	5.17	5.04
13,000,000	7.82	7.33	6.91	6.55	6.24	5.97	5.74	5.55	5.38	5.23	5.10
14,000,000	7.89	7.40	6.98	6.61	6.30	6.03	5.80	5.60	5.43	5.28	5.15
15,000,000	7.96	7.46	7.04	6.67	6.36	6.09	5.86	5.66	5.49	5.34	5.21
16,000,000	8.02	7.53	7.10	6.73	6.41	6.14	5.91	5.71	5.54	5.39	5.26
17,000,000	8.08	7.58	7.15	6.78	6.47	6.19	5.96	5.76	5.59	5.44	5.31
18,000,000	8.14	7.64	7.21	6.83	6.52	6.24	6.01	5.81	5.64	5.49	5.35
19,000,000	8.20	7.69	7.26	6.88	6.56	6.29	6.06	5.86	5.68	5.53	5.40
20,000,000	8.25	7.74	7.30	6.93	6.61	6.34	6.10	5.90	5.73	5.57	5.44

APPENDIX C

FIELD RESULTS

GROUND PENETRATING RADAR FALLING WEIGHT DEFLECTOMETER CORING AND MATERIALS SAMPLING

KY 80, PERRY COUNTY

Perry County KY 80

A team from the Kentucky Transportation Center's Pavement, Materials, Geotechnical and Infrastructure Assessment evaluated KY 80 from Mile Point 8.0 to 8.6 at the request of the Kentucky Transportation Cabinet. This road segment is a Portland cement concrete (PCC) pavement that extends from a bridge over KY 15 eastward toward Justice Drive. All data collected on KY 80 are presented herein.

The work was performed on 10 and 11 March 2016 and included:

- Ground Penetrating Radar (GPR) using 2-900 MHz ground-coupled antennas with 6-foot separation, ground penetrating data were collected in each wheel path in both lanes in both directions. Data obtained through GPR scans are presented in Figures C1 through C4
- Falling Weight Deflectometer (FWD) deflection testing was performed only at the midpanel in both lanes in both directions. Back-calculated moduli values for the PCC pavement and underlying layers are presented in Table C1 and graphically in Figures C5 through C16.
- Coring, sampling, and Dynamic Cone Penetrometer (DCP) tests multiple cores were obtained in the field, samples of crushed sandstone obtained, and a limited number of DCP tests were attempted. Coring and sampling results are presented in Table C2 and in Figure C17.

Traffic control was expertly provided by the Perry County maintenance crew for both days of data collection activities.

The PCC pavement averaged just over 13 inches in thickness (this number does not include a core measuring 11.50 inches obtained in a patched area). All cores, with the exception of the core obtained in the patched area, contained reinforcing mesh at varying depths. The reinforcing mesh interfered with the KTC's GPR scans. The roadway base materials were comprised of crushed sandstone, predominately gray and brown in color. The moisture content of the crushed sandstone base ranged from 7.5 to 9.6% and averaged 8.3%. Moisture contents were slightly higher in the samples obtained from the westbound lanes. The crushed stone base generally averaged six (6) inches in thickness and was underlain by additional crushed sandstone subgrade materials. There was no evidence that the subbase or subgrade material had been stabilized.

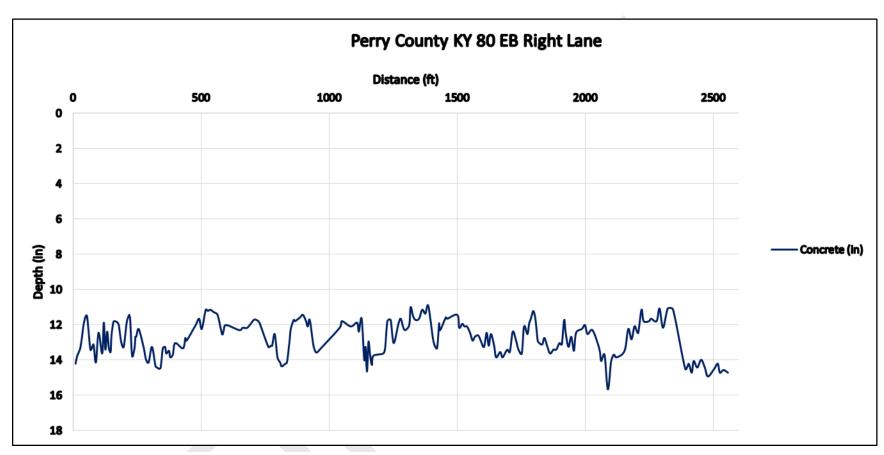


Figure C1. GPR scan results for east bound right lane, KY 80 Mile Point 8.0 - 8.6.

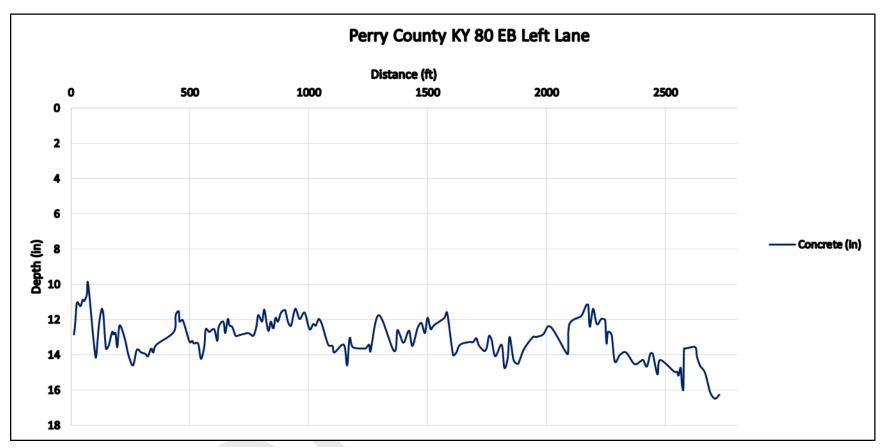


Figure C2. GPR scan results for east bound left lane, KY 80 Mile Point 8.0 - 8.6.

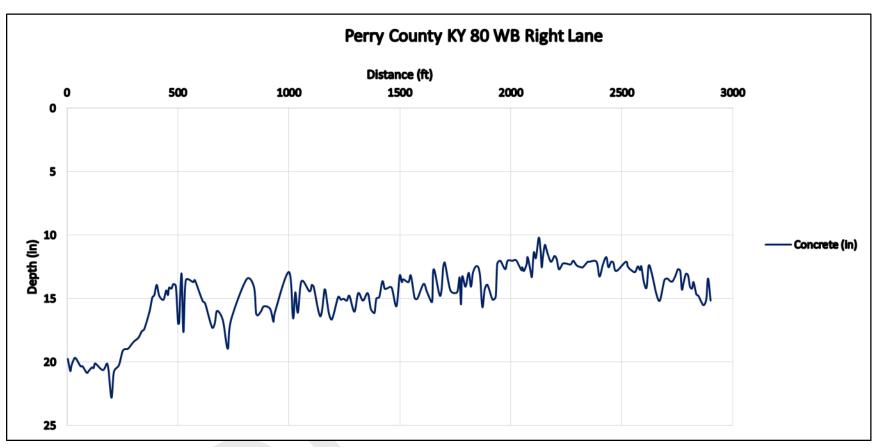


Figure C3. GPR scan results for west bound right lane, KY 80 Mile Point 8.0 - 8.6.

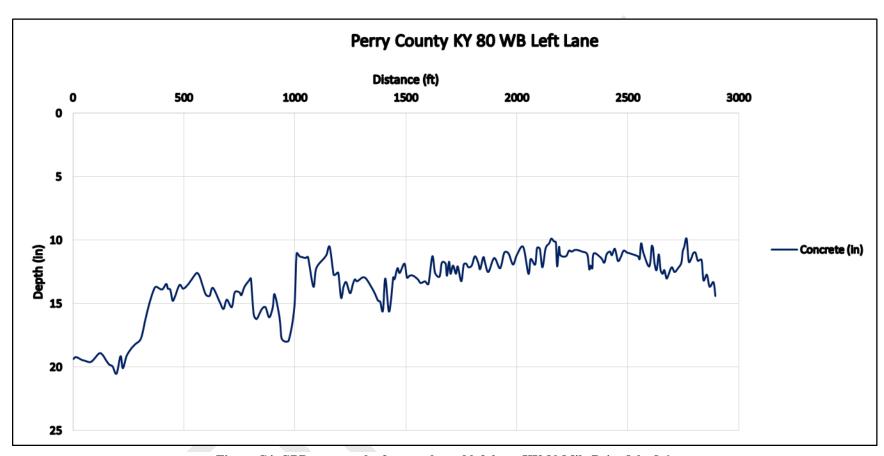


Figure C4. GPR scan results for west bound left lane, KY 80 Mile Point 8.0 - 8.6.

TABLE C1. KY 80, Perry County Structural Assessment

TABLE CI. KI 60, Ferry County Structural Assessment							
	PCC Modulus	Subbase Modulus	Subgrade				
Analysis Scenario	(KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)			
Eastbound Inside La	Eastbound Inside Lane - 13.0" PCC / 24" Crushed Sandstone Subbase						
MAX Value	7,000	205	27	5			
AVG Value	5,200	93	8	2			
MIN Value	2,047	50	2	0			
Eastbound Outside	Eastbound Outside Lane - 13.0" PCC / 24" Crushed Sandstone Subbase						
MAX Value	7,000	145	27	5			
AVG Value	5,889	70	3	8			
MIN Value	2,410	50	4	2			
Westbound Inside Lane - 13.0" PCC / 24" Crushed Sandstone Subbase							
MAX Value	7,000	300	23	5			
AVG Value	5,827	134	11	2			
MIN Value	3,063	50	4	1			
Westbound Outside Lane - 13.0" PCC / 24" Crushed Sandstone Subbase							
MAX Value	7,000	260	45	9			
AVG Value	5,828	109	5	24			
MIN Value	2,518	50	2	8			

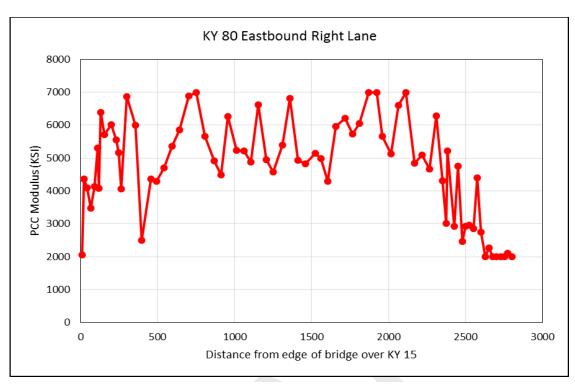


Figure C5. Back-calculated PCC Moduli for eastbound right lane, KY 80, Mile Point 8.0 - 8.6.

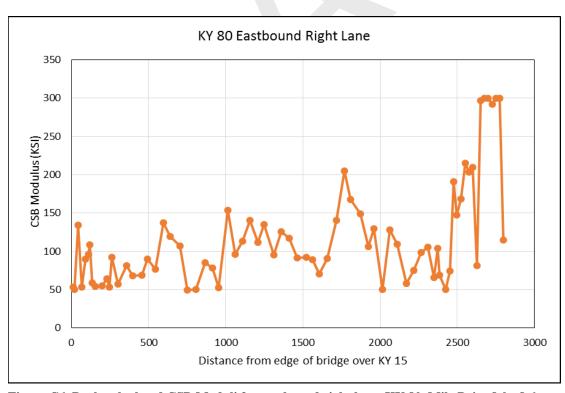


Figure C6. Back-calculated CSB Moduli for eastbound right lane, KY 80, Mile Point 8.0 - 8.6.

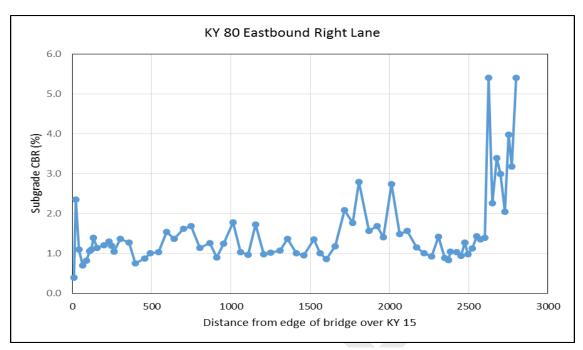


Figure C7. Back-calculated subgrade CBR values for eastbound right lane, KY 80 Mile Point 8.0 - 8.6.

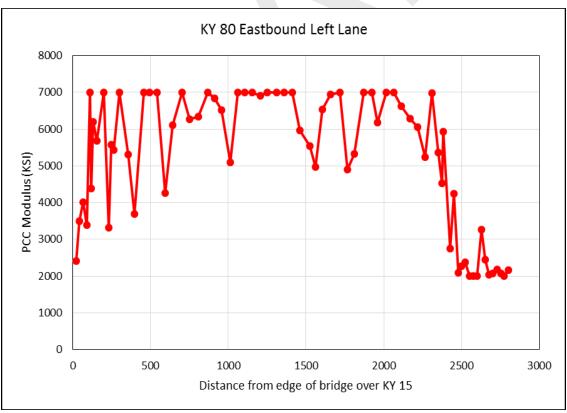


Figure C8. Back-calculated PCC Moduli for eastbound left lane, KY 80 Mile Point 8.0 - 8.6.

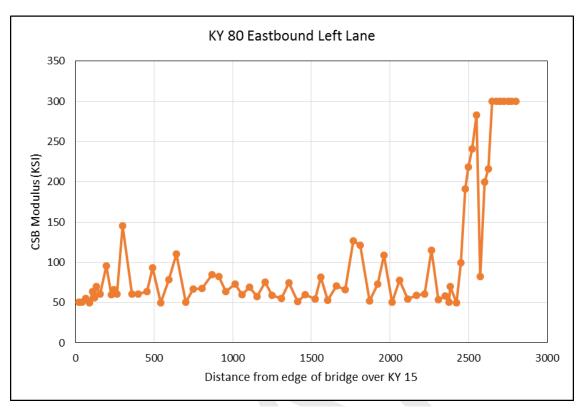


Figure C9. Back-calculated CSB Moduli for eastbound left lane, KY 80 Mile Point 8.0 - 8.6.

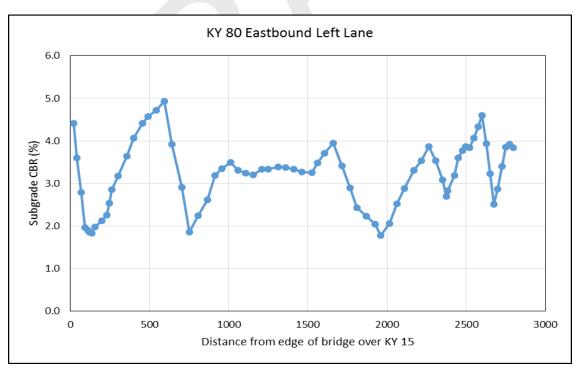


Figure C10. Back-calculated subgrade CBR values for eastbound left lane, KY $80\,$ Mile Point $8.0\,$ - $8.6.\,$

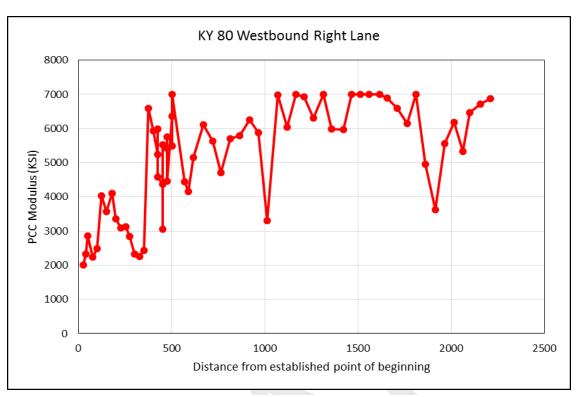


Figure C11. Back-calculated PCC Moduli for westbound right lane, KY 80 Mile Point 8.0 - 8.6.

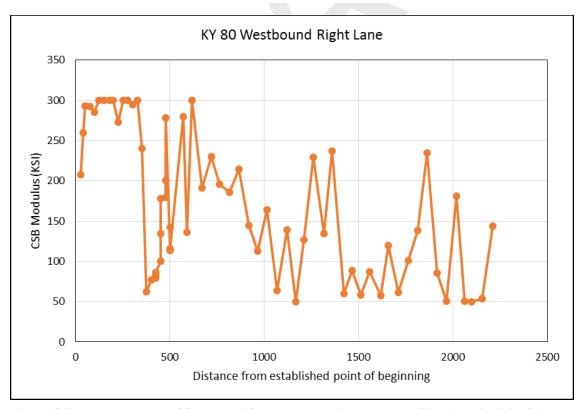


Figure C12. Back calculated CSB Moduli for westbound right lane, KY 80 Mile Point 8.0 - 8.6.

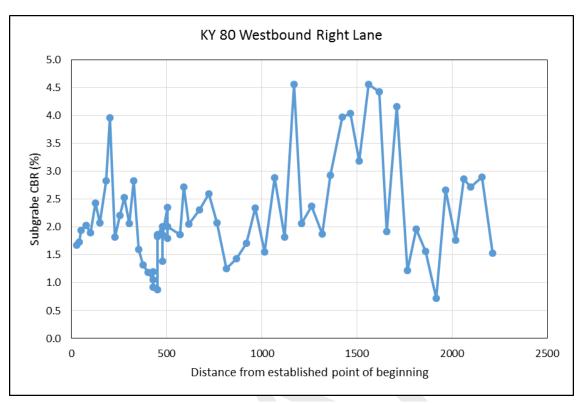


Figure C13. Back-calculated subgrade CBR values for westbound right lane, KY 80 Mile Point 8.0 - 8.6.

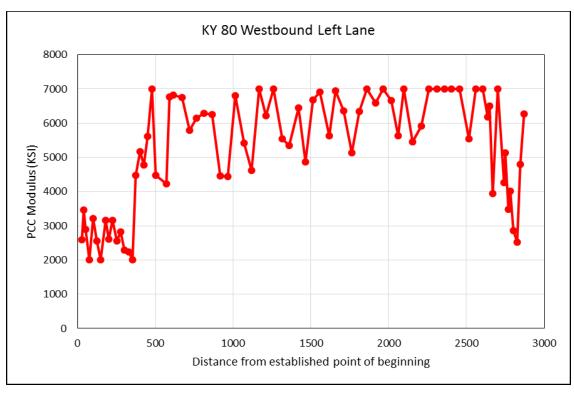


Figure C14. Back-calculated PCC Moduli for westbound left lane, KY 80 Mile Point 8.0 - 8.6

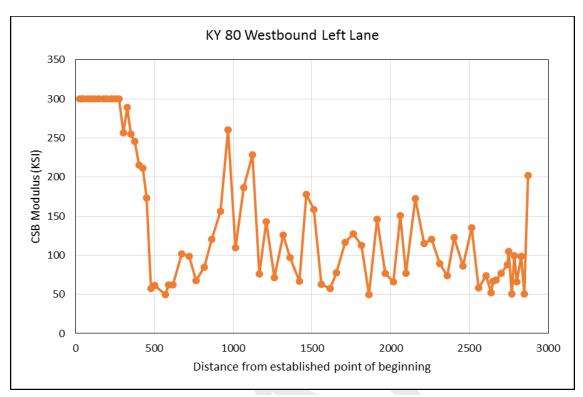


Figure C15. Back calculated CSB Moduli for westbound left lane, KY 80 Mile Point 8.0 - 8.6.

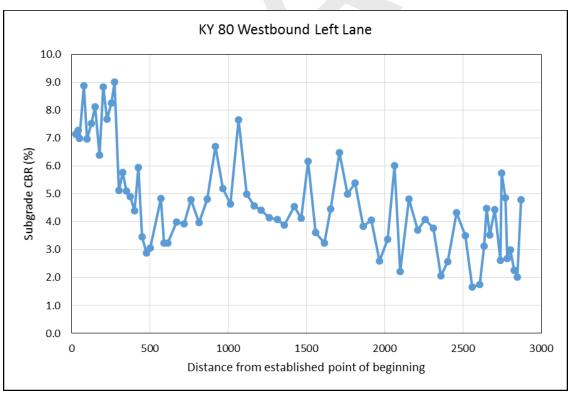


Figure C16. Back-calculated subgrade CBR values for westbound left lane, KY $80 \, \text{Mile}$ Point 8.0 - 8.6.

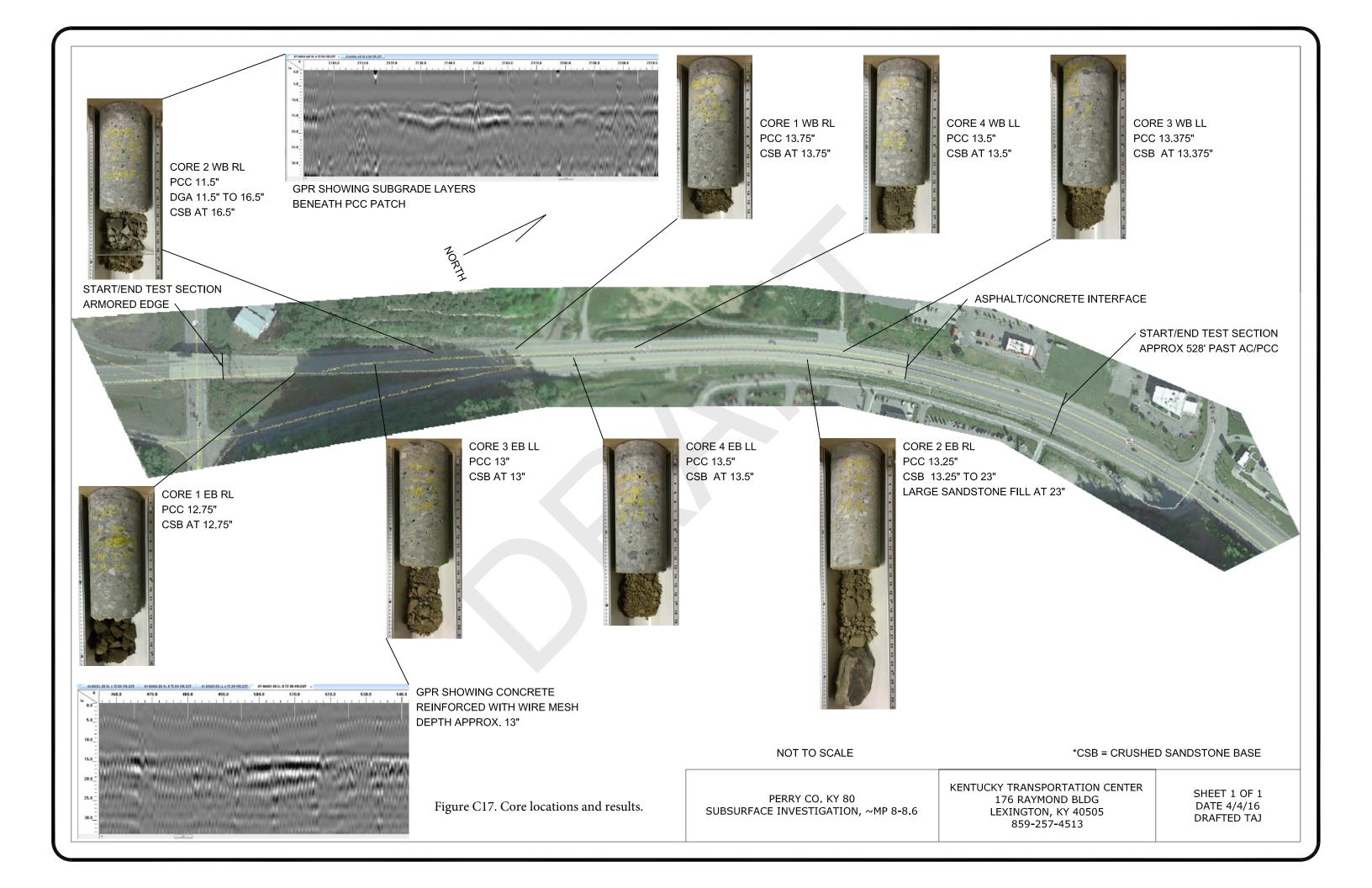
TABLE C2. Core Extractions and Related Information – KY 80, Perry County

TABLE C2. Core Extractions and Related Information – R1 60, 1 city County							
						Depth of	
				Field	Crushed	Moisture	Subgrade
		Core		Core	Sandstone	Content	Moisture
Core		Locationa		Length	Thickness	Sample	Content
Site	Lane	(Ft.)	Core Purpose	(in.)	(in.)	(in.)	(%)
		+240					
EB1	Outside	RWP	Moving Slab	12-3/4	10-1/4+	19	7.7
		+1,940					
EB2	Outside	LWP	Wet Area	13-1/4	9-3/4+	NA	NA
		+505					
EB3	Inside	Center	Random	13	6+	18	9.3
EB4	Inside	+1,165	Wet Area	13-1/2	6+	17	7.5
WB1	Outside	+1,835	Wet Area	13-3/8	6+	17	8.4
WB2	Outside	+2,110	Settlement	11-1/2 ^c	8+	19-1/2	9.6
WB3	Inside	+740	Random	13-1/2	6+	17-3/4	8.5
WB4	Inside	+1,440	Wet Area	13-1/2	6+	17	7.5

Notes: a = Locations of cores in eastbound lanes based on distance from armored edge on east end of bridge over KY 15.

b = Locations of cores in westbound lanes based on distance from established point of beginning located 528 feet east of concrete pavement /asphalt pavement interface.

c = Core WB2 located in a patched area that exhibited settlement and surface staining. A 5-inch layer of compacted dense-graded aggregate was found below the concrete patch.



APPENDIX D

FIELD RESULTS

GROUND PENETRATING RADAR FALLING WEIGHT DEFLECTOMETER CORING AND MATERIALS SAMPLING

KY 15, PERRY COUNTY

Perry County KY 15

A team from the Kentucky Transportation Center's Pavement, Materials, Geotechnical and Infrastructure Assessment performed work for the Kentucky Transportation Cabinet to structurally assess KY 15 in Perry County. The section tested extended from the intersection of Johnny Cox All American Drive (Hazard Bypass KY 15) northward through Combs, KY to the intersection with Boone Ridge Road, Mile Point 13.25 to 14.95. The roadway is comprised of three and four-lane sections with turn lanes. Project information provided through Palmer Engineering was used to guide the KY 15 investigation. All data collected on KY 15 are presented herein.

Initial field work was performed on Friday, 15 April 2016 and involved performing a scan with ground-penetrating radar (GPR) using an air-launched, 1.0 GHz antenna. Remaining field work was performed on 25 and 26 April 2016 and included:

- Ground Penetrating Radar (GPR) 2-900 MHz ground-coupled antennas with 6-foot separation were used to scan the left and right wheel paths of the outer lane. Data obtained through GPR scans are presented in Figures D1 through D6.
- Falling Weight Deflectometer (FWD) deflection testing was performed at 250-foot intervals in the right-wheel path of the outer lane. Back-calculated moduli values for the HMA pavement and underlying layers are presented in Tables D1 and D2 for northbound and southbound directions, respectively, and graphically in Figures D7 through D30.
- Coring, sampling, and Dynamic Cone Penetrometer (DCP) tests were performed at sites predetermined in concert with Palmer Engineering. Coring and sampling results are presented in Tables D3 and D4. Additional core-related information is presented in Figures D31 through D33.

Traffic control was expertly provided by the Perry County maintenance crew both days.

The GPR data indicated significant variations in the thickness of the hot mix asphalt (HMA) and dense-graded aggregate (DGA) layers throughout the project limits. Those values ranged from 10 to 15 inches for the HMA layers and eight (8) to 16 inches for the DGA layer. Moisture contents of the shale/rock/soil subgrade ranged from four (4) percent to 14 %.

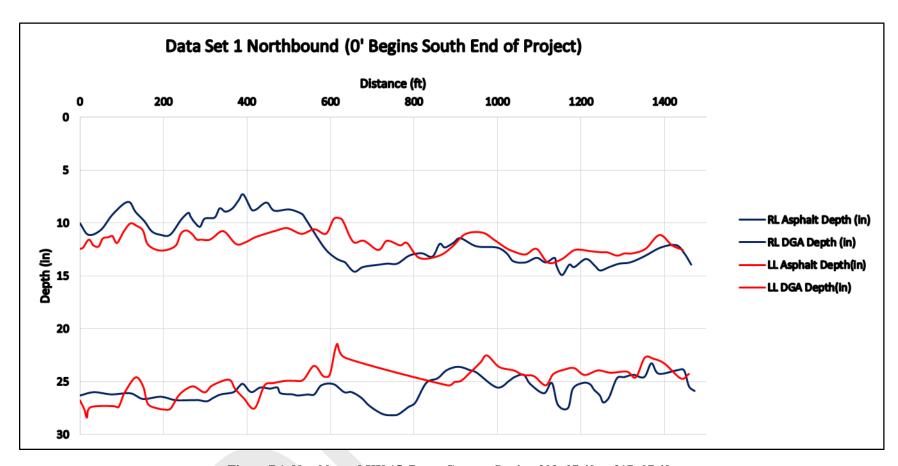


Figure D1. Northbound KY 15, Perry County, Station 303+07.49 to 317+07.49.

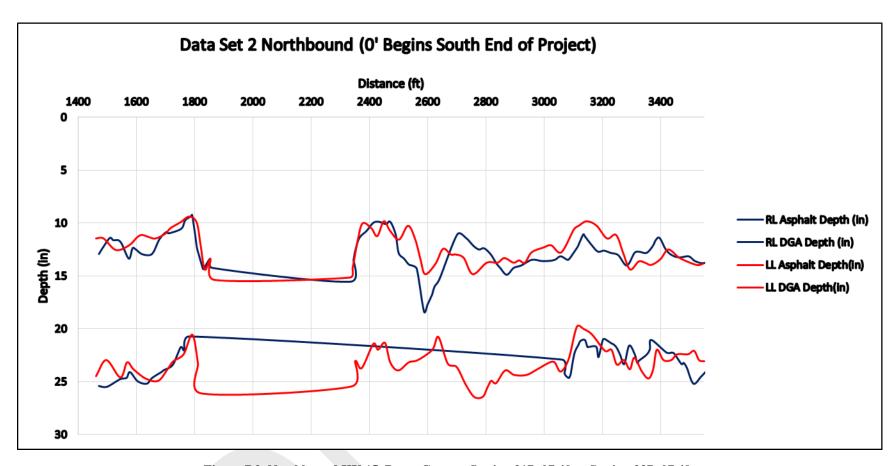


Figure D2. Northbound KY 15, Perry County, Station 317+07.49 to Station 337+07.49.

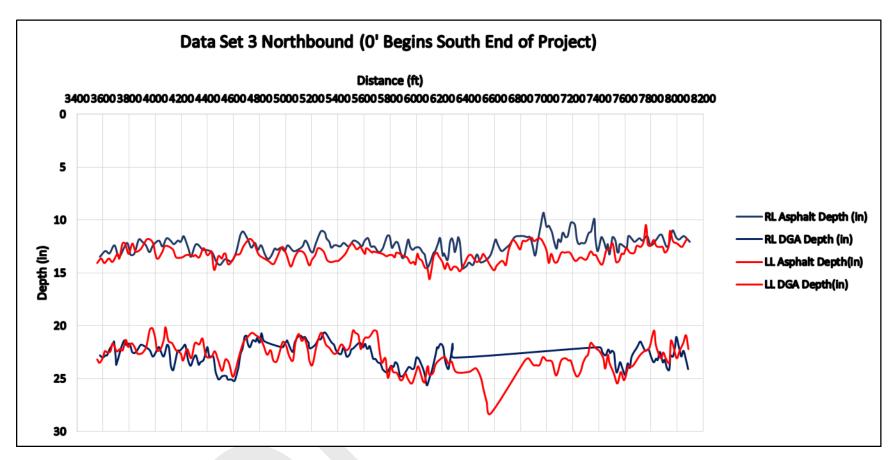


Figure D3. Northbound KY 15, Perry County, Station 337+07.49 to Station 393+14.58.

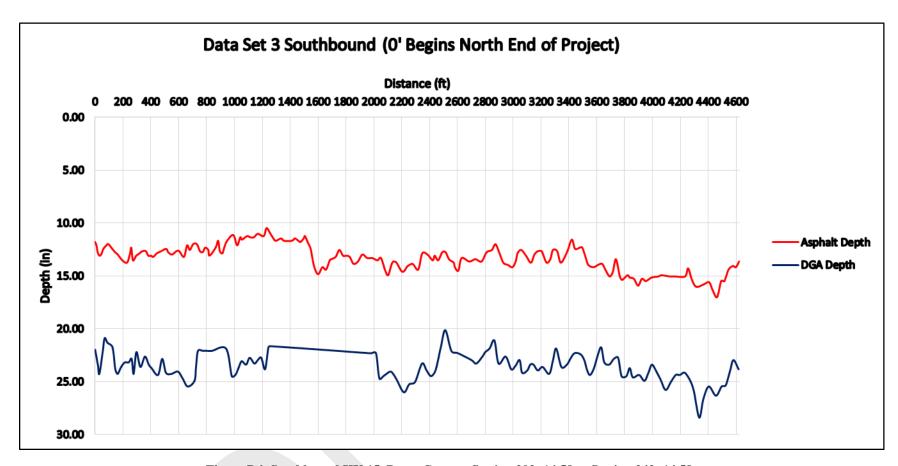


Figure D4. Southbound KY 15, Perry County, Station 393+14.58 to Station 343+14.58.

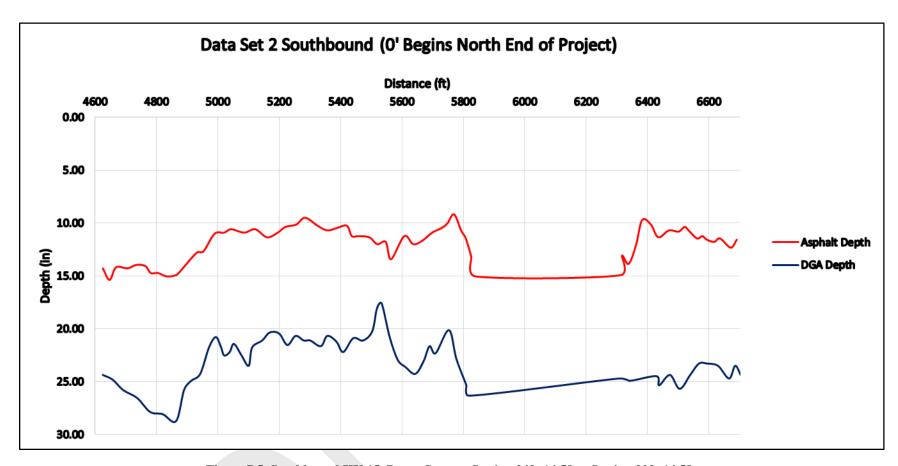


Figure D5. Southbound KY 15, Perry County, Station 343+14.58 to Station 323+14.58.

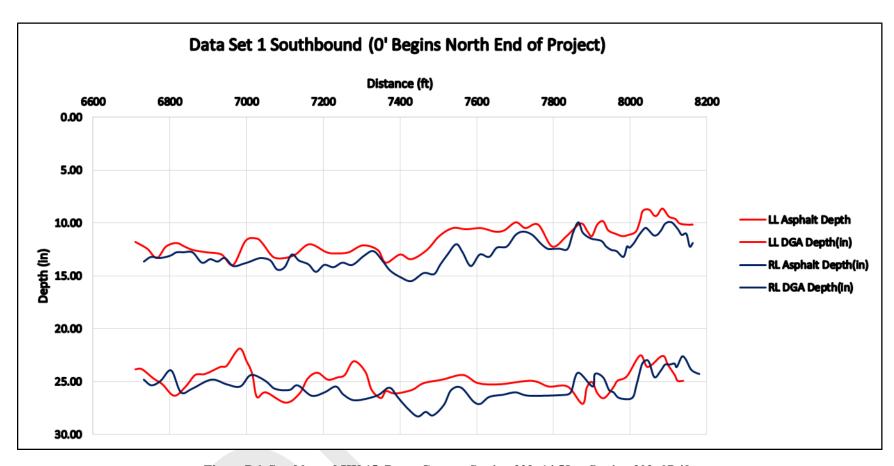


Figure D6. Southbound KY 15, Perry County, Station 323+14.58 to Station 303+07.49.

TABLE D1. Northbound KY 15 Structural Assessment

		DGA Modulus	Subgrade				
Analysis Scenario	AC Modulus (KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)			
12.5" AC / 11.0" DGA – Average Thickness throughout							
MAX Value	2072	100	48	10			
AVG Value	1204	79	18	4			
MIN Value	516	23	8	2			
10.5" AC / 8.5" DGA	10.5" AC / 8.5" DGA – Minimum Thickness throughout						
MAX Value	2420	100	51	10			
AVG Value	1604	82	22	4			
MIN Value	553	49	10	2			
15.0" AC / 16.0" DG	15.0" AC / 16.0" DGA – Maximum Thickness throughout						
MAX Value	1504	100	45	9			
AVG Value	951	46	17	3			
MIN Value	393	25	6	1			
12.2" AC / 11.3" DGA – Average Thickness Northbound only							
MAX Value	2263	100	48	10			
AVG Value	1271	81	20	4			
MIN Value	521	30	7	1			

TABLE D2. Southbound KY 15 Structural Assessment

THE DE POUR POUR HT TO BUILD HE HERE							
		DGA Modulus	Subgrade				
Analysis Scenario	AC Modulus (KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)			
12.5" AC / 11.0" DGA – Average Thickness throughout							
MAX Value	1894	100	33	7			
AVG Value	1386	70	9	2			
MIN Value	737	25	4	1			
10.5" AC / 8.5" DGA	10.5" AC / 8.5" DGA – Minimum Thickness throughout						
MAX Value	2340	100	42	8			
AVG Value	1916	68	14	3			
MIN Value	910	25	6	1			
15.0" AC / 16.0" DGA – Maximum Thickness throughout							
MAX Value	1416	100	25	5			
AVG Value	954	60	6	1			
MIN Value	606	25	2	1			
13.3" AC / 14.3" DGA – Average Thickness Southbound only							
MAX Value	1629	100	27	6			
AVG Value	1111	79	7	1			
MIN Value	645	25	3	1			

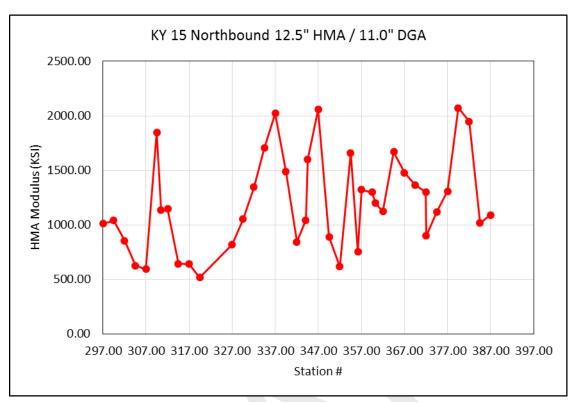


Figure D7. Back-calculated HMA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

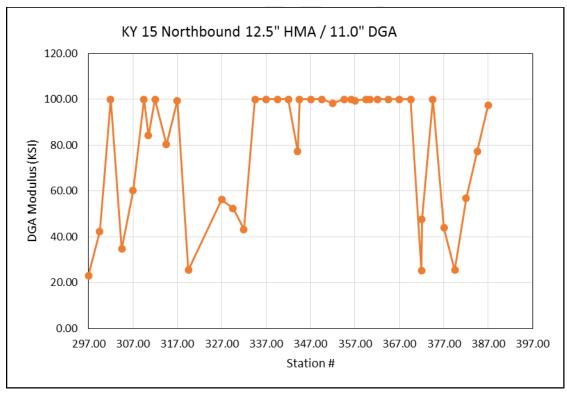


Figure D8. Back-calculated DGA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

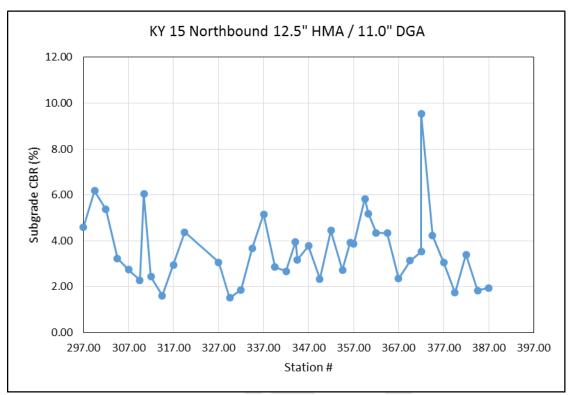


Figure D9. Back-calculated subgrade CBR values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

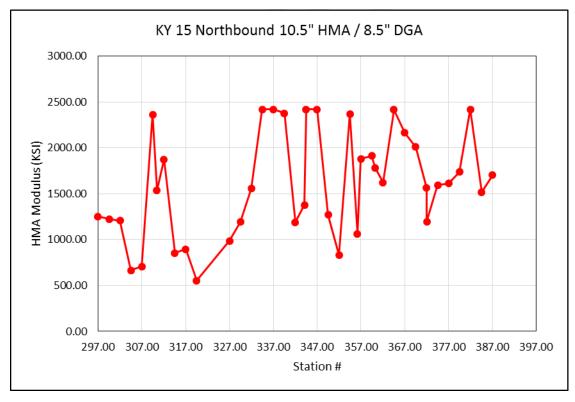


Figure D10. Back-calculated HMA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

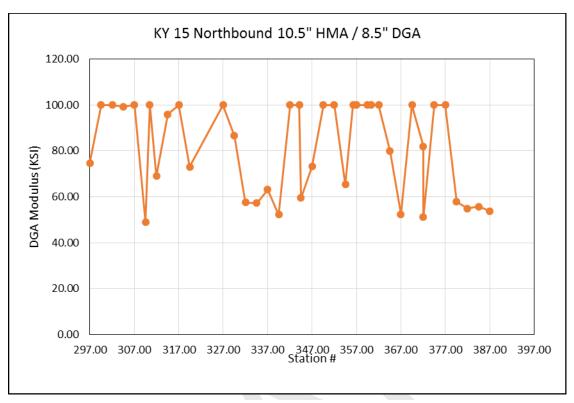


Figure D11. Back-calculated DGA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

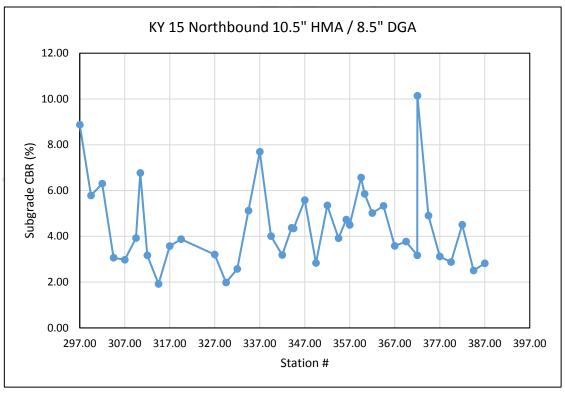


Figure D12. Back-calculated subgrade CBR values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

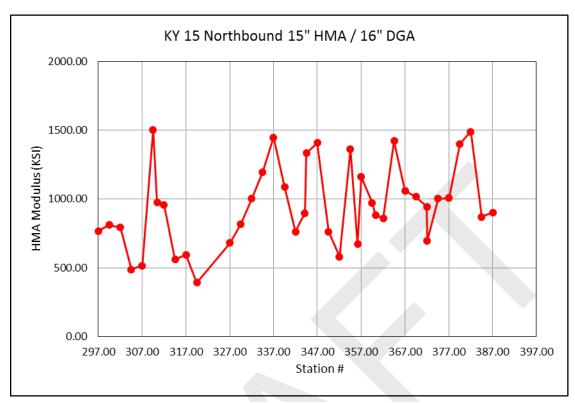


Figure D13. Back-calculated HMA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

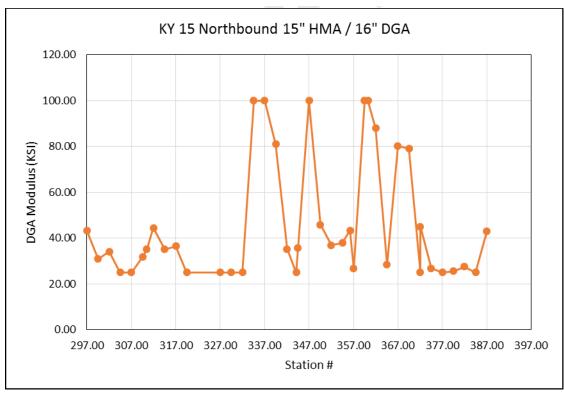


Figure D14. Back-calculated DGA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

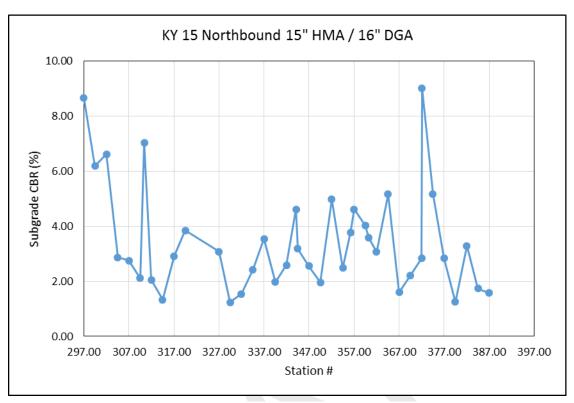


Figure D15. Back-calculated subgrade CBR values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

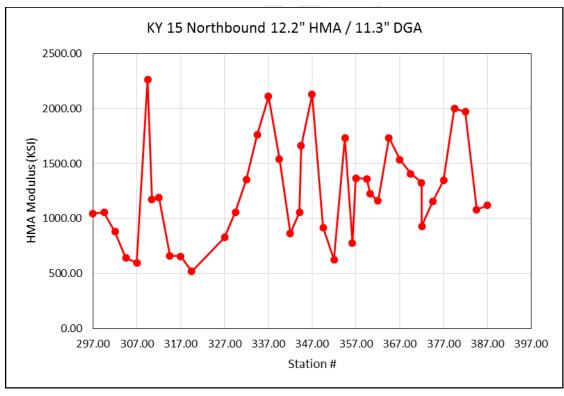


Figure D16. Back-calculated HMA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

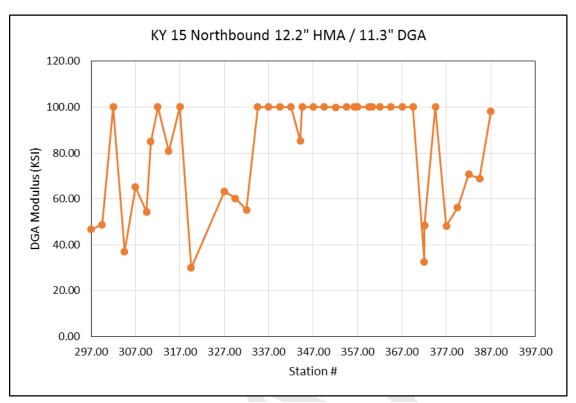


Figure D17. Back-calculated DGA moduli values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

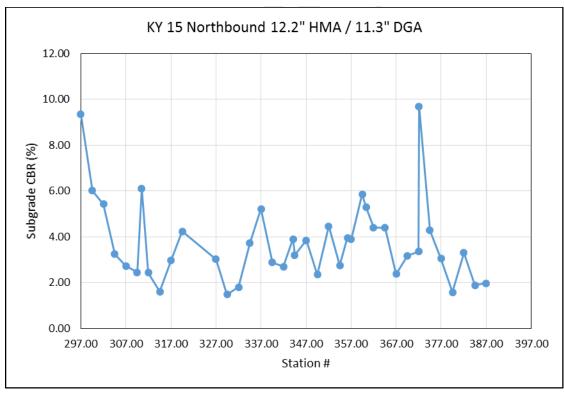


Figure D18. Back-calculated subgrade CBR values for northbound right lane, KY 15 Mile Point 13.25 - 14.95.

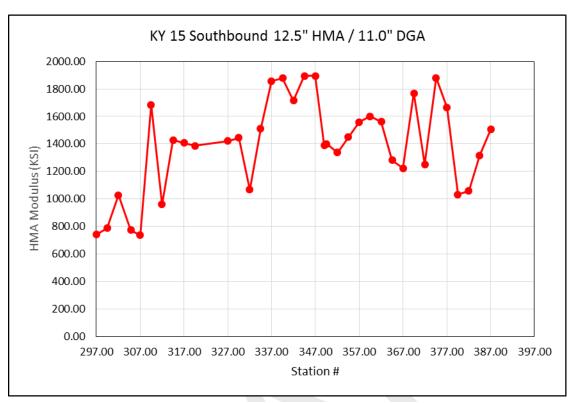


Figure D19. Back-calculated HMA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

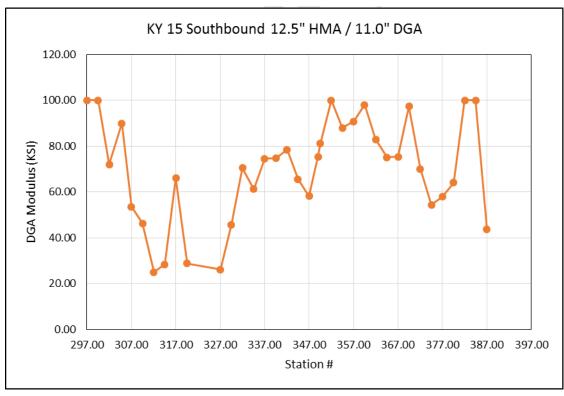


Figure D20. Back-calculated DGA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

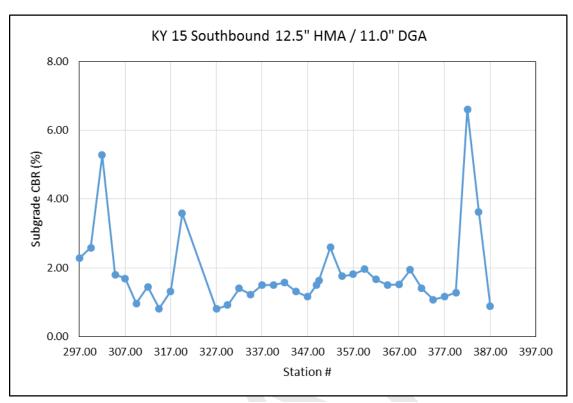


Figure D21. Back-calculated subgrade CBR values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

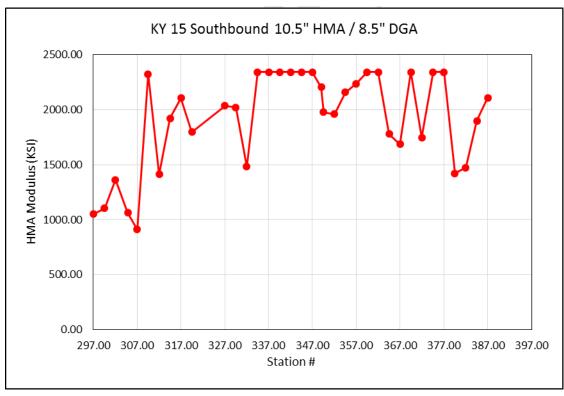


Figure D22. Back-calculated HMA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

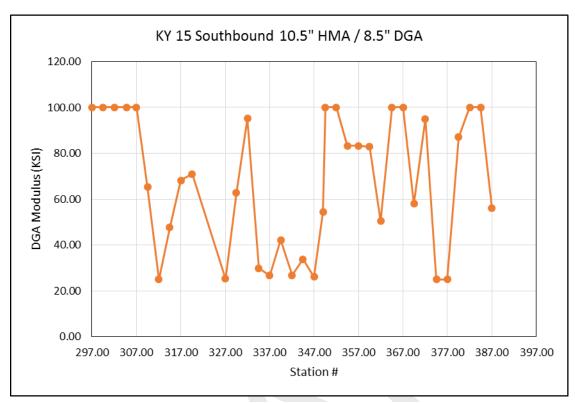


Figure D23. Back-calculated DGA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

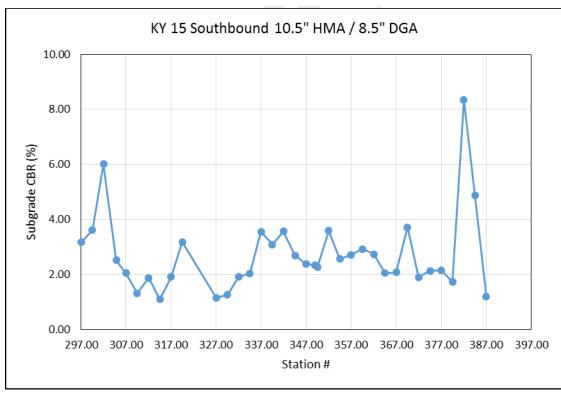


Figure D24. Back-calculated subgrade CBR values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

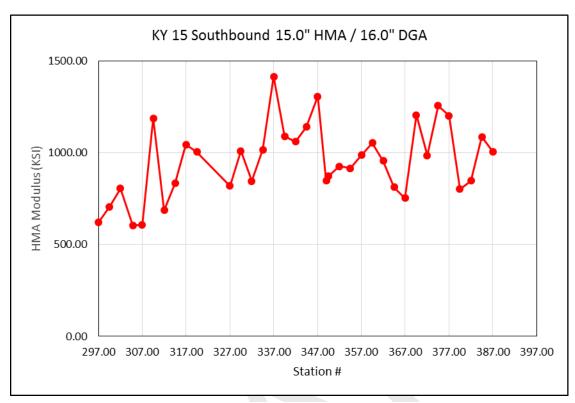


Figure D25. Back-calculated HMA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

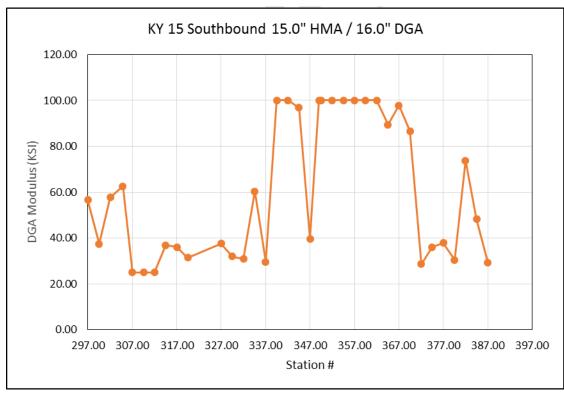


Figure D26. Back-calculated DGA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

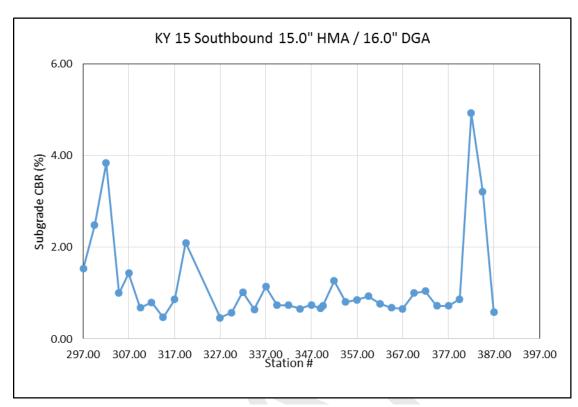


Figure D27. Back-calculated subgrade CBR values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

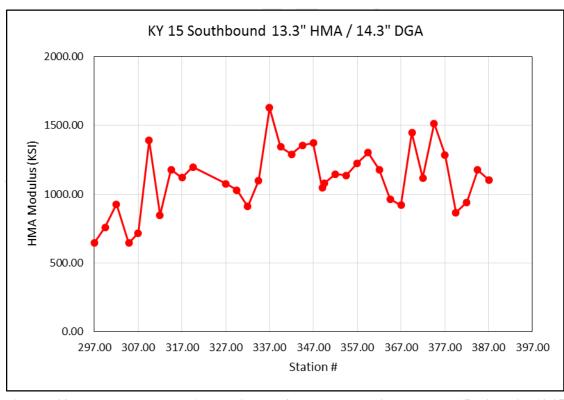


Figure D28. Back-calculated HMA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

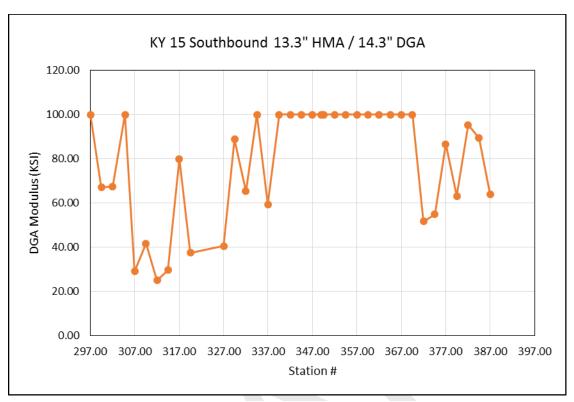


Figure D29. Back-calculated DGA moduli values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

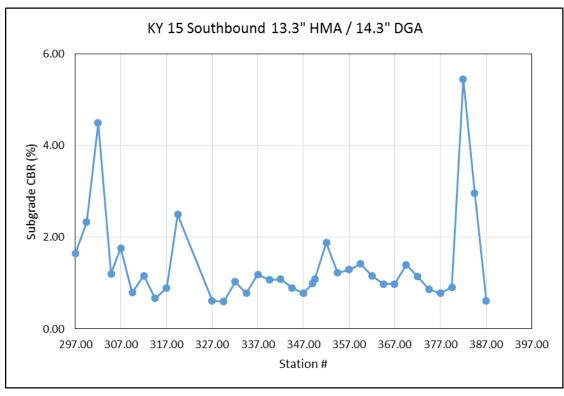


Figure 30. Back-calculated subgrade CBR values for southbound right lane, KY 15 Mile Point 13.25 - 14.95.

TABLE D3. Test Locations - KY 15 Perry County

Core Site	Station	Wheel Path	Latitude	Longitude
1	305+00	LT	37^15′59.92	83^12'09.26
2	311+00	RT	37^16′04.93	83^12'13.19
3	340+00	LT	37^16′25.59	83^12'38.99
4	344+00	RT	37^16′27.87	83^12'41.83
5	349+00	LT	37^16′31.24	83^12'46.40
6	356+00	RT	37^16′36.38	83^12'52.22
7	360+00	RT	37^16′39.19	83^12'55.70
8	367+00	LT	37^16′44.98	83^12'59.87
9	372+00	RT	37^16'49.79	83^12′58.80

TABLE D4. Core Extractions and Related Information – KY 15 Perry County

IXI IS I CITY	004445			
			Depth of	
	Field		Moisture	Subgrade
	Core	DGA	Content	Moisture
	Length	Thickness	Sample	Content
Core Site	(in.)	(in.)	(in.)	(%)
1	12.25	11.50	23.75	14.45
2	13.25	10.75	24.00	11.23
3	13.00	12.00	27.50	4.20
4	11.25	12.75	24.00	5.70
5	14.00	16.00	36.00	7.10
6	12.50	12.00	25.50	7.39
7	12.50	11.50	24.00	7.12
8	15.00	14.00	30.00	8.49
9	10.50	8.50*	X*	X*

^{*} At Site # 9, hard rock was encountered after augering out the DGA to a depth of 19 inches. No moisture content sample was obtained.





CORE 1 SB LWP ACC 12.25" DGA 11.5" CLAY SHALE SUBGRADE

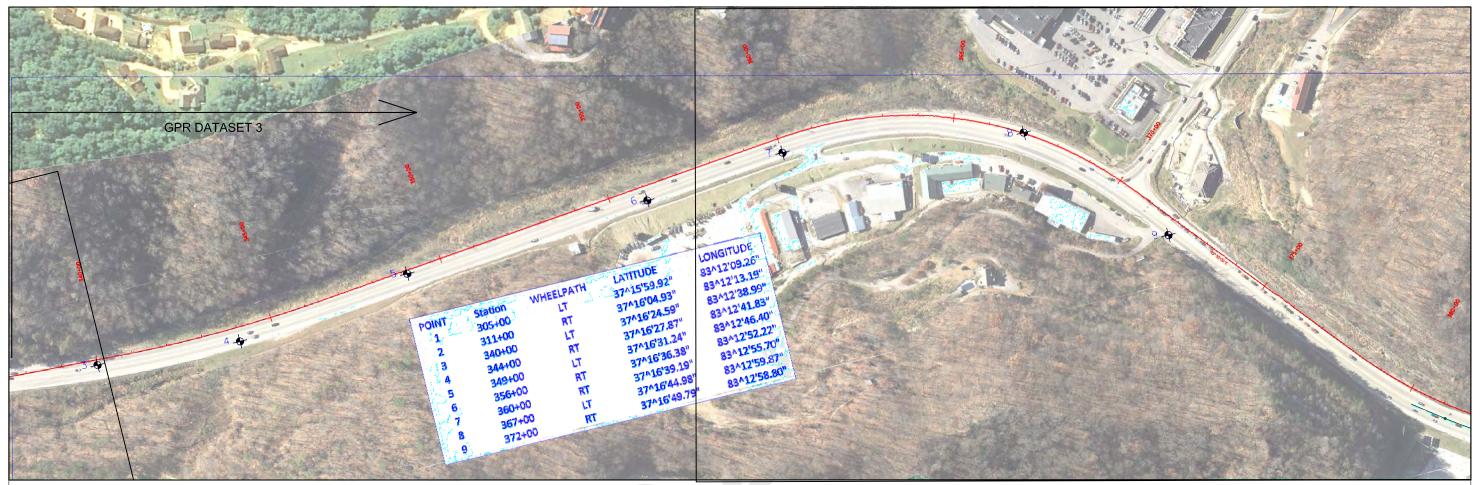


CORE 2 NB RWP ACC 13.25" DGA 10.75" CLAY SHALE SUBGRADE

NOT TO SCALE

PERRY CO. KY 15 SUBSURFACE INVESTIGATION KENTUCKY TRANSPORTATION CENTER 176 RAYMOND BLDG LEXINGTON, KY 40505 859-257-4513

SHEET 1 OF 3 DATE 5/1/16 DRAFTED TAJ





CORE 3 NB LWP ACC 13" DGA 12" SHALE SUBGRADE



CORE 4 NB RWP ACC 11.25" DGA 12.75" SHALE SUBGRADE



CORE 5 SB LWP ACC 14" DGA 16" SHALE SUBGRADE



CORE 6 NB RWP ACC 12.5" DGA 12" SHALE SUBGRADE

NOT TO SCALE

PERRY CO. KY 15 SUBSURFACE INVESTIGATION KENTUCKY TRANSPORTATION CENTER 176 RAYMOND BLDG LEXINGTON, KY 40505 859-257-4513

SHEET 2 OF 3 DATE 5/1/16 DRAFTED TAJ





CORE 7 NB RWP ACC 12.5" DGA 11.5" SHALE SUBGRADE



CORE 8 SB LWP ACC 15" DGA 14" SHALE SUBGRADE



CORE 9 NB RWP ACC 10.5" DGA 8.5" ROCK REFUSAL AT 19"

NOT TO SCALE

PERRY CO. KY 15 SUBSURFACE INVESTIGATION KENTUCKY TRANSPORTATION CENTER 176 RAYMOND BLDG LEXINGTON, KY 40505 859-257-4513

SHEET 3 OF 3 DATE 5/1/16 DRAFTED TAJ

APPENDIX E

FIELD RESULTS

GROUND PENETRATING RADAR FALLING WEIGHT DEFLECTOMETER CORING AND MATERIALS SAMPLING

I-65, HARDIN COUNTY

Hardin County I-65

A team from the Kentucky Transportation Center's Pavement, Materials, Geotechnical and Infrastructure Assessment Section performed work for the Kentucky Transportation Cabinet (KYTC) to structurally assess I-65 in Hardin County. KTC utilized Ground Penetrating Radar (GPR), Falling Weight Deflectometer (FWD), and coring to characterize the pavement structure within the test section. The section tested extended from MP 91.1 (Western Kentucky Parkway Interchange) to MP 97.6 (start of Portland Cement Concrete pavement) and included both the northbound and southbound directions. The northbound section is comprised of three lanes. The southbound section is comprised of three lanes from MP 91.1 to MP 95.2 and four lanes from MP 95.2 to MP 97.6, with the fourth lane being a truck climbing lane. Fieldwork was performed during the evenings of Monday, 20 June 2016 and Tuesday, 21 June 2016. Traffic control was expertly provided by the Hardin County maintenance crew from 8:00 PM to 6:00 AM.

The scope of work included the following:

- GPR testing of the slow lanes in the northbound and southbound directions to determine pavement and subbase thickness.
- GPR testing of the southbound truck climbing lane to identify wet areas below the pavement.
- GPR testing of the northbound and southbound shoulders to determine pavement thickness.
- FWD testing, at 250-foot intervals, of the slow lanes in the northbound and southbound directions to determine subgrade, subbase and pavement layer modulus values.
- Core pavement structure and dig through subbase material for verification of thickness in northbound and southbound directions.
- Core pavement layer in northbound and southbound shoulders to verify asphalt pavement thickness.
- Core wet areas in the truck climbing lane observed in the GPR results.
- Locate longitudinal cracking in the wheel paths and core to determine mode of cracking.

All data collected on Interstate 65 in Hardin County are presented herein. Table E1 contains estimated layer thickness information derived from the GPR scans while Figures E1 through E9 present this information graphically. Tables E2 and E3 present structural analysis scenarios for the northbound and southbound directions. Figures E10 through E15 are graphic representations of back-calculated layer modulus or subgrade values. Tables E4 through E6 contain core-related information. Figures E16 through E18 present additional core-related information.

The study area along I-65 included a wide range of pavement designs and remedial actions performed over the years that made this structural investigation challenging. The north and southbound directions of I-65 between the Bluegrass Parkway interchange and the off ramp to the Western Kentucky Parkway were the most variable, showing significant variations in HMA and DGA thickness. KTC determined that a layer of cement treated DGA was constructed within this area to offset the poor, unstable subgrade and provide a construction platform. This layer was likely encountered on the first night's work when the drill crew failed to reach the subgrade at three of the four randomly selected core locations. Additional investigation, including coring,

would provide more detail on the variability KTC observed. Furthermore, this investigation was limited to the slow lane of I-65. Given the significant variability of HMA and DGA thicknesses, in addition to a layer of cement-treated DGA located in the section between the Bluegrass Parkway interchange and the off ramp exiting to the Western Kentucky Parkway, a plan to scan the middle and fast lanes may be necessary to fully determine the appropriate rehabilitative pavement design.

In the northbound slow lane, beginning at MP 95.1 and extending north to MP 97.6, the pavement design was full-depth asphalt on a subgrade of native soil and shot rock/shale. HMA thickness was fairly consistent throughout this area (approximately 17 inches). A cement-treated soil/aggregate mixture of varying thickness was found below the HMA layer in the southbound truck lane and adjacent slow lane. The extent of the cement-stabilized soil/aggregate mixture was not determined and will require additional investigation. The soil/rock layer below the stabilized layer exhibited high moisture content.

Table E1: Pavement Structure Defined by Ground Penetrating Radar Results

Northbound Slow Lane	Defined by Ground Lenetrating Radar Results				
MP 91.10 to MP 94.15	7-in. to 17-in. HMA over 10-in. to 24-in. of subbase				
MP 94.15 to MP 95.10	8-in. to 12-in. of HMA over 8-in. to 12-in. of subbase				
MP 95.10 to MP 97.60	15-in. to 18-in. of HMA over subgrade				
Northbound Shoulder					
MP 91.10 to MP 95.10	8-in. to 15-in. of HMA				
MP 95.10 to MP 97.60	6-in. to 10-in. of HMA				
Southbound Slow Lane					
MP 91.10 to MP 92.00	7-in. to 16.5-in. HMA over 12-in. to 26-in. subbase				
MP 92.00 to MP 93.75	7-in to 14-in. HMA over 13-in. to 25-in. subbase				
MP 93.00 to MP 94.40	11.5-in. to 15.5-in. HMA over 10-in. to 19-in. subbase				
MP 94.40 to MP 95.50	9-in. to 11-in. of HMA over 6-in. to 10-in. of subbase				
MP 95.50 to MP 97.60	16-in. to 21-in. of HMA over subgrade or stabilized subgrade				
Southbound Truck Lane					
MP 95.30 to MP 97.60	16-in. to 19-in. of HMA over subgrade or stabilized subgrade				
Southbound Shoulder					
MP 91.10 to MP 93.80	6-in. to 17-in. of HMA				
MP 94.05 to MP 95.15	8-in. to 12-in. of HMA				
MP 95.15 to MP 97.60	5-in. to 8-in. of HMA				

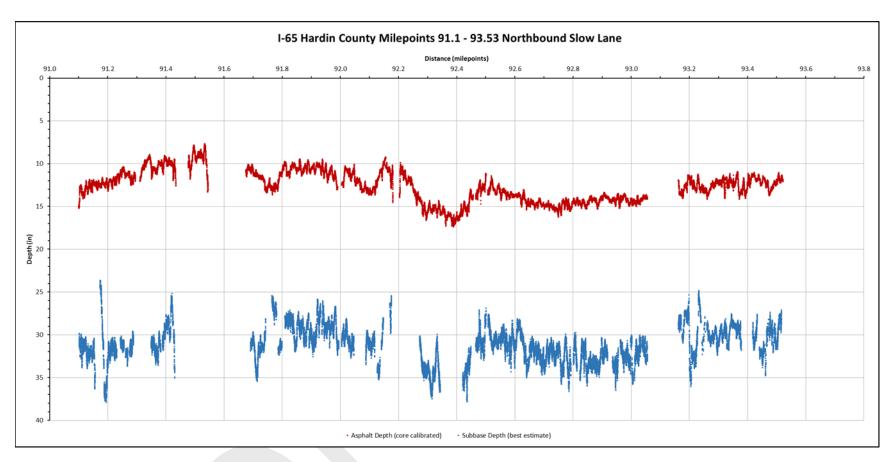


Figure E1. Results of GPR Scan, I-65 Northbound Slow Lane, MP 91.1 - 93.53.

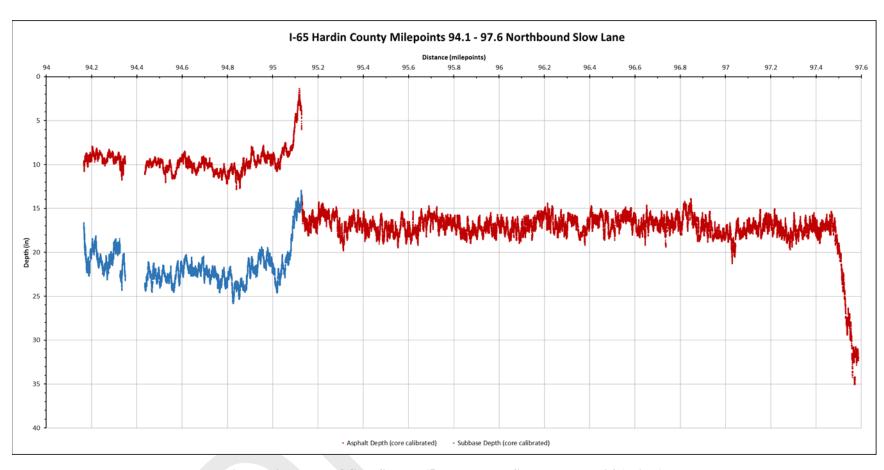


Figure E2. Results of GPR Scan, I-65 Northbound Slow Lane, MP 94.1 - 97.6.

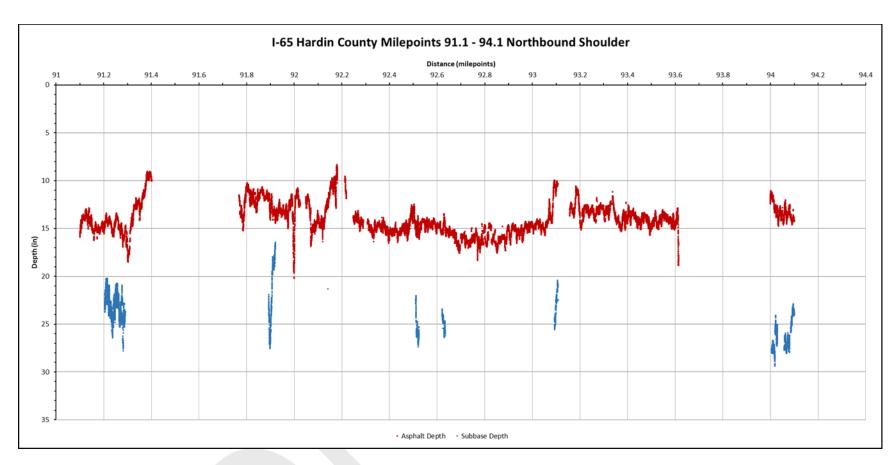


Figure E3. Results of GPR Scan, I-65 Northbound Shoulder MP 91.1 - 94.1.

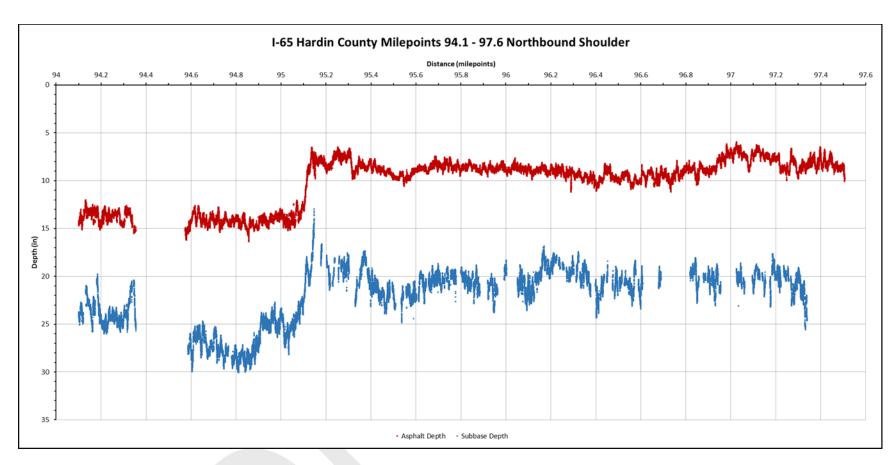


Figure E4. Results of GPR Scan, I-65 Northbound Shoulder MP 94.1 to MP 97.6.

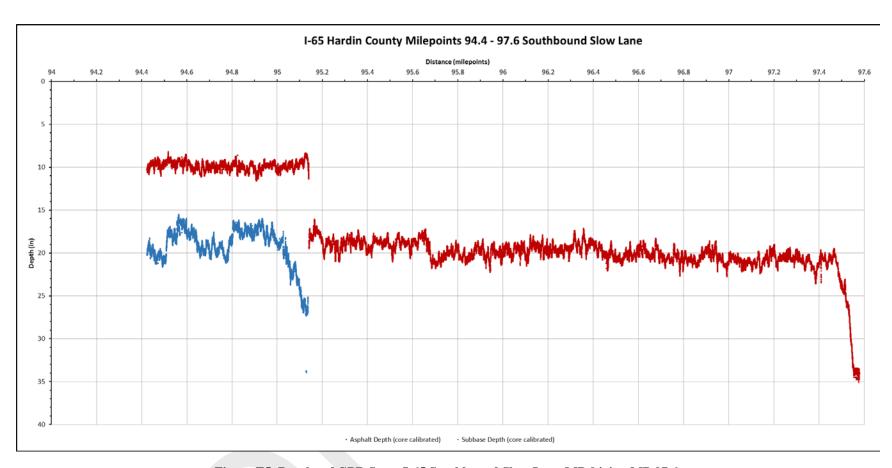


Figure E5. Results of GPR Scan, I-65 Southbound Slow Lane MP 94.4 to MP 97.6.

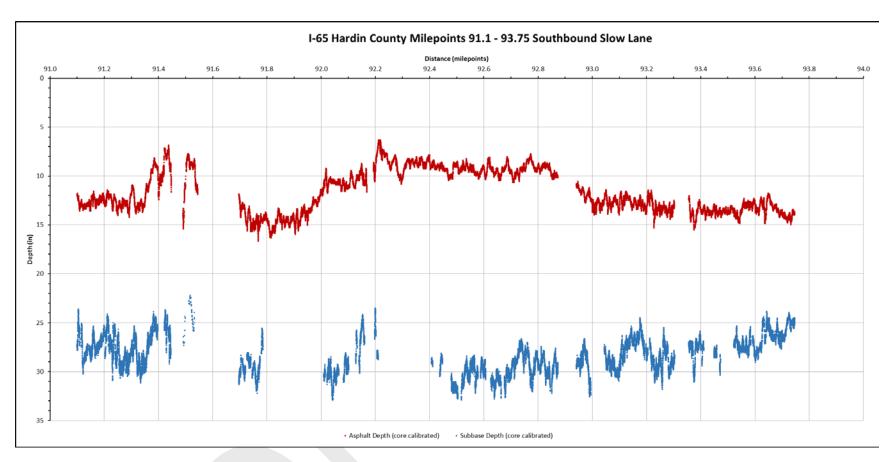


Figure E6. Results of GPR Scan, I-65 Southbound Slow Lane MP 91.1 - 93.75.

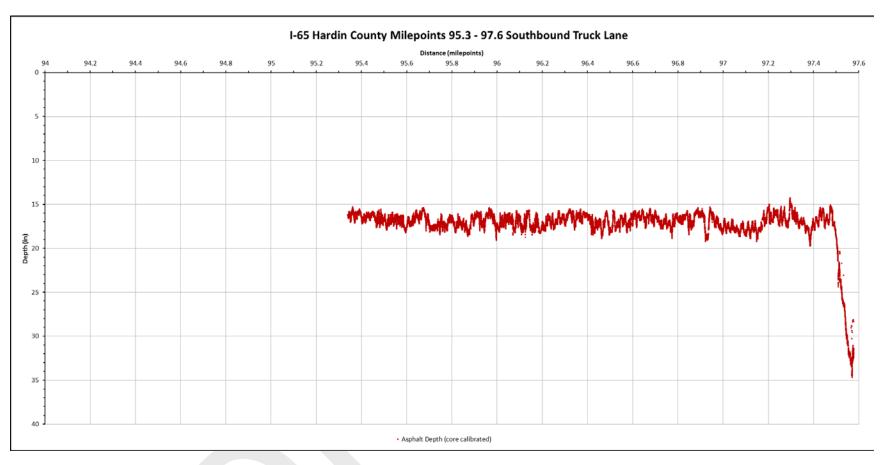


Figure E7. Results of GPR Scan, I-65 Southbound Truck Lane MP 95.3 – 97.6.

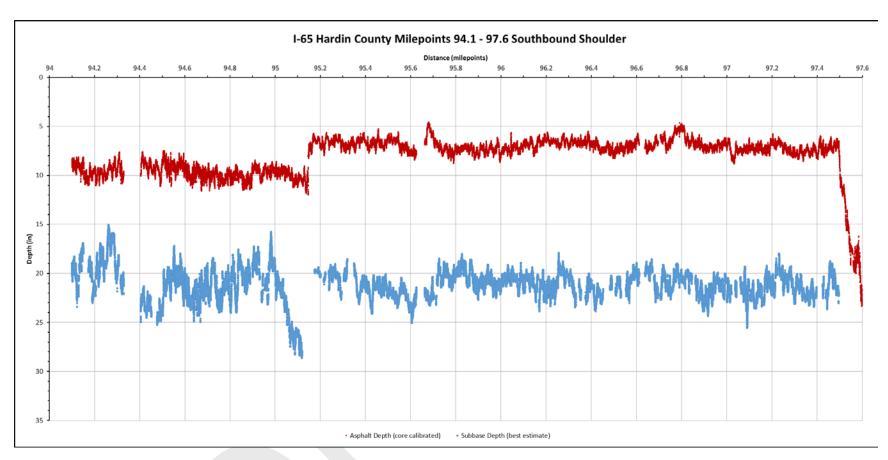


Figure E8. Results of GPR Scan, I-65 Southbound Shoulder MP 95.3 – 97.6.

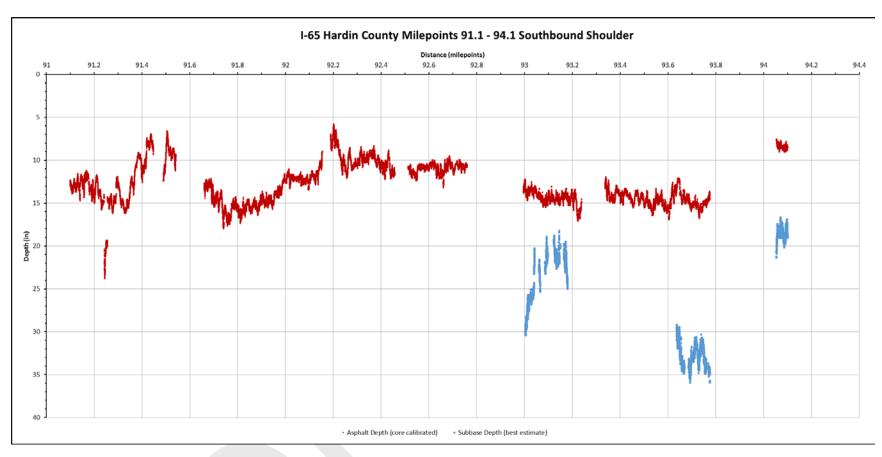


Figure E9. Results of GPR Scan, I-65 Southbound Shoulder MP 91.1 – 94.1.

TABLE E2. Northbound I-65 Structural Assessment

	HMA Modulus	DGA Modulus	Subgrade						
Area Included	(KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)					
MP 91 – 94: 13-in. HMA / 19-in. DGA - Thickness throughout									
MAX Value	816	100	34	7					
AVG Value	593	51	20	4					
MIN Value	401	25	9	2					
MP 94 – 95: 9-in. HP	MA / 11-in. DGA – Th	nickness throughout							
MAX Value	2502	100	44	9					
AVG Value	1558	100	29	6					
MIN Value	972	100	15	3					
MP 95 – 98: 16-in. H	IMA / 0-in. DGA – Th	nickness throughout							
MAX Value	1613		25	5					
AVG Value	877		7	1					
MIN Value	442		2	0					

TABLE E3. Southbound I-65 Structural Assessment

	HMA Modulus	DGA Modulus	Subgrade		
Area Included	(KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)	
MP 91 – 92: 13-in. H	IMA / 16-in. DGA - T	hickness throughout			
MAX Value	1184	67	13		
AVG Value	668	57	24	5	
MIN Value	383	25	12	2	
MP 92 – 93: 10-in. H	IMA / 22-in. DGA - T	hickness throughout			
MAX Value	1859	100	78	16	
AVG Value	1041	91	40	8	
MIN Value	656	48	25	5	
MP 93 – 94: 13-in. H	IMA / 14-in. DGA - T	hickness throughout			
MAX Value	842	100	53	11	
AVG Value	677	72	35	7	
MIN Value	485	30	19	4	
MP 94 – 95: 9-in. HI	MA / 11-in. DGA – Th	nickness throughout			
MAX Value	1140	100	32	6	
AVG Value	782	99	24	5	
MIN Value	426	86	13	3	
MP 95 – 98: 16-in. H	IMA / 0-in. DGA – Th	nickness throughout			
MAX Value	1643		86	17	
AVG Value	584		15	3	
MIN Value	382		2	0	

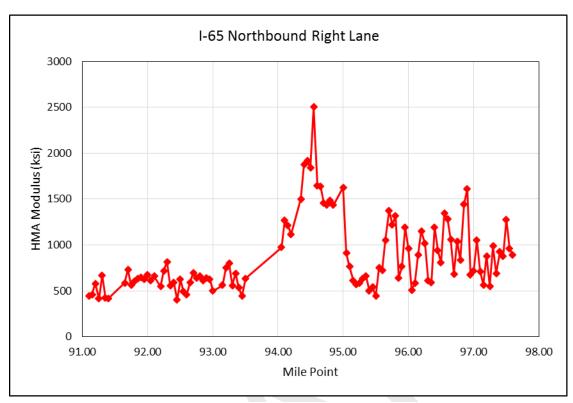


Figure E10. Back-calculated HMA Moduli values for northbound right lane, I-65 Mile Point 91.1 – 97.6.

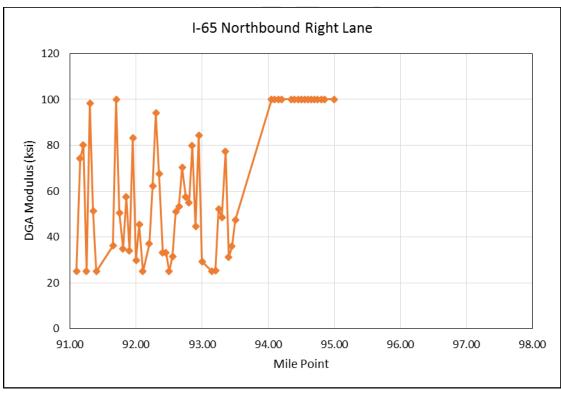


Figure E11. Back-calculated DGA moduli values for northbound right lane, I-65 Mile Point 91.1 - 97.6.

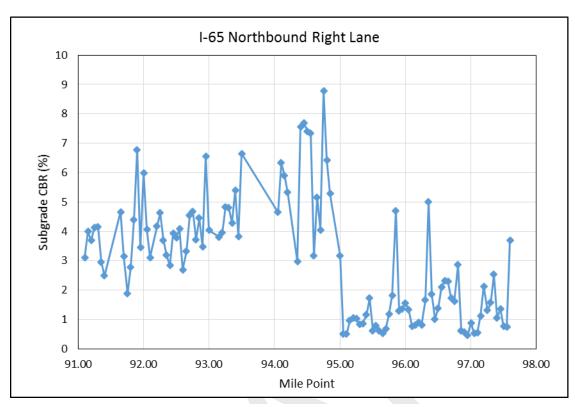


Figure E12. Back-calculated subgrade CBR values for northbound right lane, I-65 Mile Point 91.1 - 97.6.

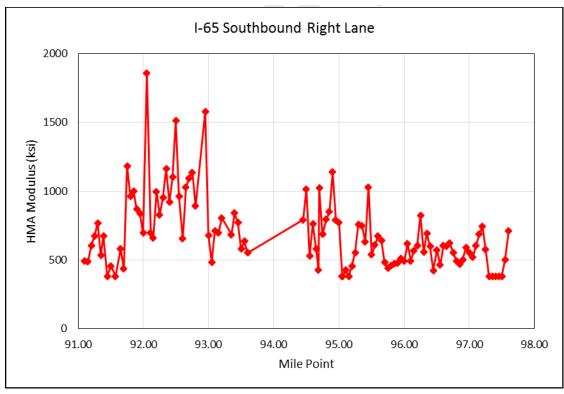


Figure E13. Back-calculated HMA Moduli values for southbound right lane, I-65 Mile Point 91.1-97.6.

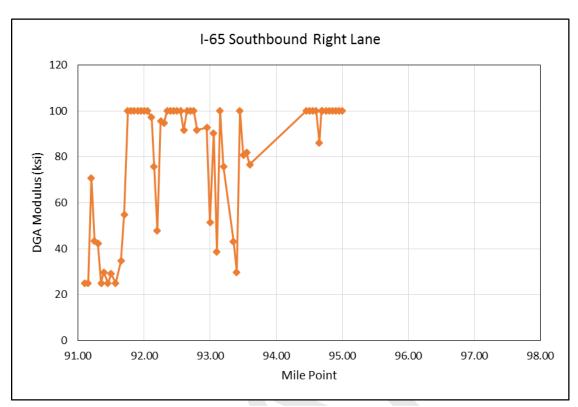


Figure E14. Back-calculated DGA moduli values for southbound right lane, I-65 Mile Point 91.1 - 97.6.

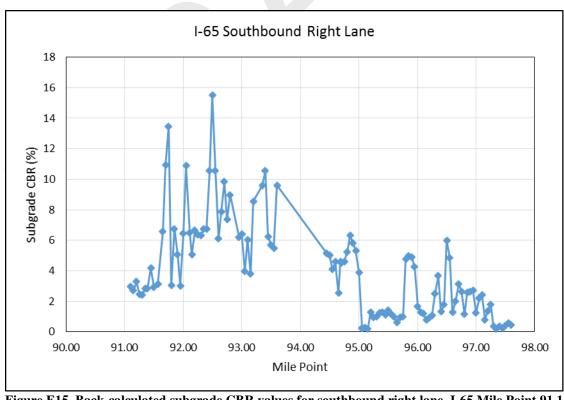


Figure E15. Back-calculated subgrade CBR values for southbound right lane, I-65 Mile Point 91.1 - 97.6.

Table E4. Northbound Mainline Core Information Table

Tubic	23 1 10	moouna	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	ore minorina	tion rubic	1		_		
Core	Lane	MP	Purpose of Core	HMA (in.)	Subbase (in.)	Stabilized Base (in.)	Total Depth of Investigation (in.)	Subbase Type	MC	Notes
1	SL	91.337	Cal	9.5	6.75		16.25	CSB		Could not remove any more material below subbase already extracted, evidence of HMA loss/stripping.
3	SL	92.973	Cal	13.75	5.75		19.5	DGA		Could not remove any more material below subbase already extracted, evidence of HMA loss/stripping.
8	SL	95.415	Cal	17.375			21.0			Core came out in 2 pieces (13.75-in. and 3.625-in.), mud/shot rock mix below HMA, no DGA found, evidence of HMA loss/stripping.
9	SL	96.453	Crack	17.0			25.0			Core came out in 2 pieces (13.75-in. and 3.25-in.), mud/shot rock mix below HMA, no DGA found, evidence of HMA loss/stripping.
10	SL	96.529	Crack	18.0			21.0		12.32%	Core broke during extraction, mud/shot rock mix below HMA, no DGA found, obtained moisture content sample, evidence of HMA loss/stripping.

SL = Slow Lane, TL = Truck Lane, Cal = Core used for GPR calibration, Crack = Core at longitudinal crack, Wet = Core at wet area as defined using GPR

Table E5. Southbound Mainline and Truck Lane Core Information Table

Core	Lane	MP	Purpose of Core	HMA (in.)	Subbase (in.)	Stabilized Base (in.)	Total Depth of Investigation (in.)	Subbase Type	МС	Notes
4	SL	91.324	Cal	13.0	8.25		21.25	DGA		Could not remove any more material below subbase already extracted, evidence of HMA loss/stripping.
2	SL	93.108	Cal	13.5	16.5		30.0	DGA	19.15%	Red clay found below DGA, obtained moisture content sample, evidence of HMA loss/stripping.
14	SL	94.648	Cal	9.625	8.375.		18.5	DGA	14.89%	Obtained moisture content sample, evidence of HMA loss/stripping.
17	SL	96.391	Wet	16.5		16.0.	32.5			Stabilized subgrade below asphalt was cement treated soil/aggregate mixture. Too deep to get sample for moisture content, evidence of HMA loss/stripping.
16	TL	96.891	Wet	16.0		10.0	32.5		25.30%	Stabilized subgrade below asphalt was cement treated soil/aggregate mixture. HMA core came out in 2 pieces (9.00-in. and 7.00-in.), evidence of HMA loss/stripping.
15	TL	97.456	Wet	16.5			20.5		26.74%	Obtained moisture content sample, evidence of HMA loss/stripping.

SL = Slow Lane, TL = Truck Lane, Cal = Core used for GPR calibration, Crack = Core at longitudinal crack, Wet = Core at wet area as defined using GPR

Table E6. Shoulder Core Information Table

Core	Direction	MP	HMA Thickness (in.)	Notes			
5	NB	95.174	7.625	Evidence of HMA loss/stripping.			
6	NB	96.164	8.625	Evidence of HMA loss/stripping.			
7	NB	97.151	7.875	Evidence of HMA loss/stripping.			
13	SB	94.600	9.5	Evidence of HMA loss/stripping.			
12	SB	95.626	7.5	Core came out in 2 pieces (2.25-in. to 4.25-in. and 2.875-in.), Evidence of HMA loss/stripping.			
11	SB	96.613	6.625	Core came out in 3 pieces (1.75-in., 2.5-in., and 2.375-in.), Evidence of HMA loss/stripping.			



CSB 6.75"



DGA 8.25"



DGA 5.75"



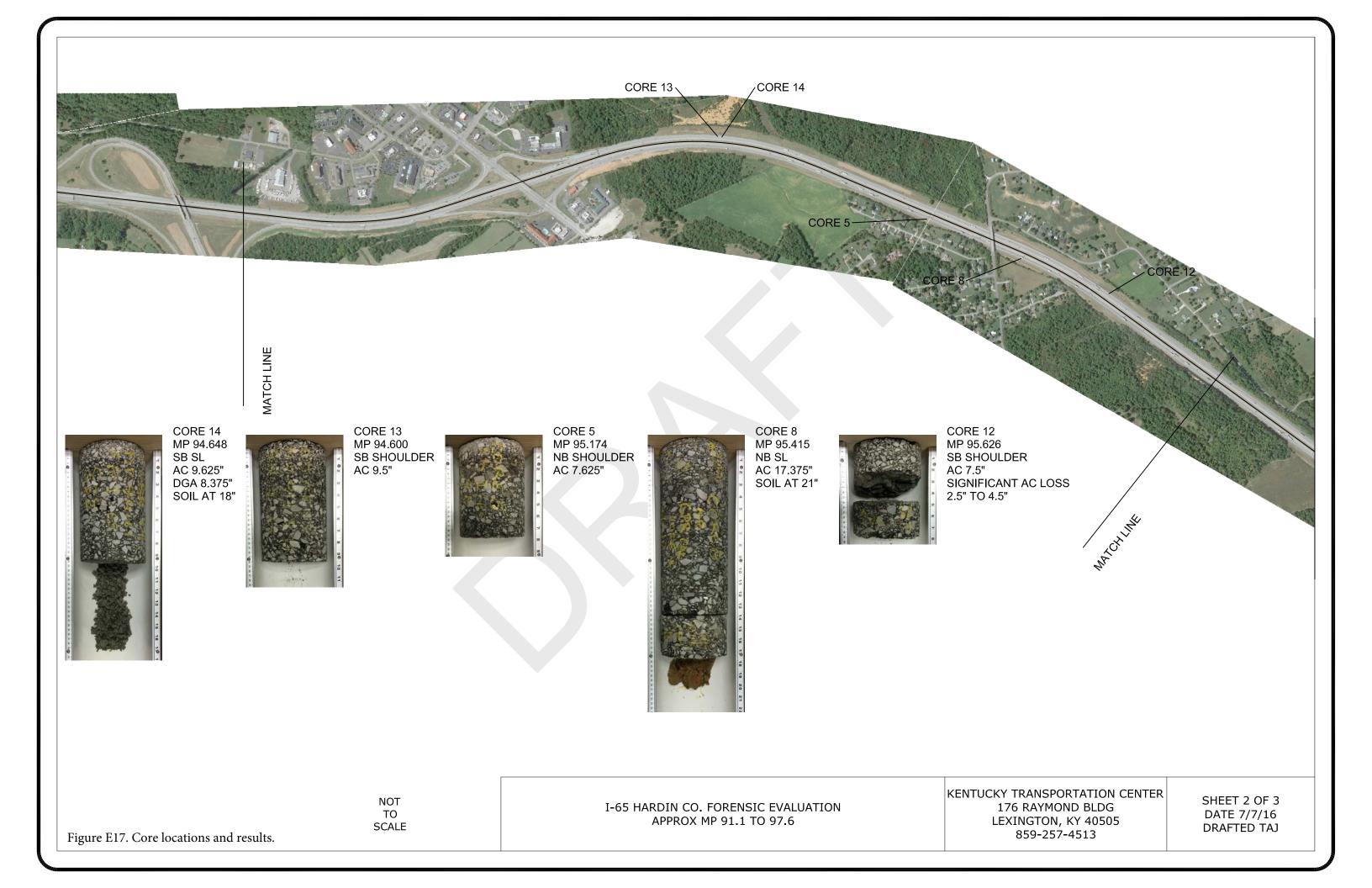
DGA 16.5" SOIL AT 30"

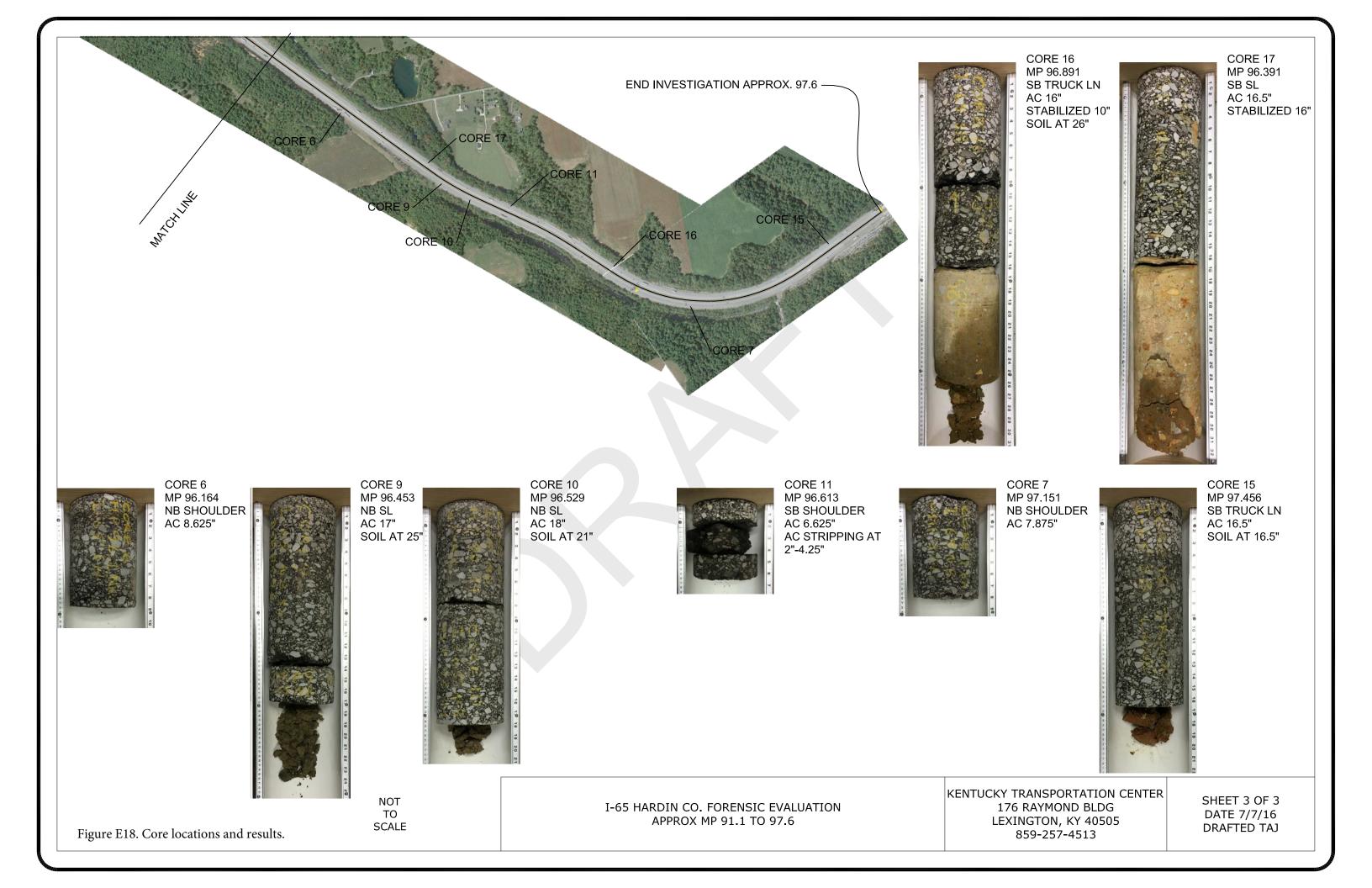
NOT TO SCALE

I-65 HARDIN CO. FORENSIC EVALUATION APPROX MP 91.1 TO 97.6

KENTUCKY TRANSPORTATION CENTER 176 RAYMOND BLDG LEXINGTON, KY 40505 859-257-4513

SHEET 1 OF 3 DATE 7/7/16 DRAFTED TAJ





APPENDIX F

FIELD RESULTS

GROUND PENETRATING RADAR FALLING WEIGHT DEFLECTOMETER CORING AND MATERIALS SAMPLING

KY 9004, PENNYRILE PARKWAY, CHRISTIAN COUNTY

Christian County Pennyrile Parkway

A team from the Kentucky Transportation Center's Pavement, Materials, Geotechnical and Infrastructure Assessment program area evaluated a section of the Edward T. Breathitt Pennyrile Parkway, KY 9004, from Mile Point 16.50 to 22.48 at the request of the Kentucky Transportation Cabinet. This road segment extends northward from Mile Point 16.50, where the pavement type transitions from a flexible to rigid pavement, to the Crofton interchange.

Initial work for this project was accomplished on 28 July 2016 and included scanning the outside lanes in both directions of the roadway section using ground penetrating radar (GPR). Two (2) 900 MHz ground-coupled antennas with six-foot separation and a SIR 30 data collection unit were used to collect GPR scanning data. Ground Penetrating Radar data were collected at the rate of six (6) scans per foot. The separation between the antennas permitted simultaneous scanning of each wheel path of the outside lane. Data obtained through GPR scans are presented in Figures F1 and F2 for the northbound and southbound directions, respectively.

Additional data for this investigation were collected on 08 and 09 August 2016 and included:

- Falling Weight Deflectometer (FWD) deflection testing was performed at 0.1 mile intervals at the mid-panel of the concrete pavement slab and the adjacent transverse pavement joint. Back-calculated moduli values for the PCC pavement and underlying layers are presented in Table F1 and graphically in Figures F3 through F8.
- Coring, materials sampling, and Dynamic Cone Penetrometer (DCP) tests were performed at locations established through GPR and FWD testing. Tables F3 and F4 contain core-related information. Figures F9 through F11 contain additional core-related information.

Traffic control was provided by the Christian County maintenance crew for all data collection activities. The results of data collection activities performed for the forensic investigation of KY 9004 are presented herein.

The GPR data collection and analysis indicated a pavement structure consisting of a 9-inch PCC pavement overlying a four-inch layer of DGA. Falling Weight Deflectometer measurements were obtained at 0.1 mile intervals at the mid slab and across the adjacent transverse joint. Data obtained with the FWD were analyzed to determine back-calculated moduli values of the PCC and DGA pavement layers using the average values for PCC and DGA thickness throughout. Subgrade CBR values were determined from the back-calculated subgrade layer moduli. Moisture contents ranged from a high of 36.4% for the clay subgrade to a low of 8.0% for the sandy subgrade material. All clay-type subgrade soils had moisture contents above 20%.

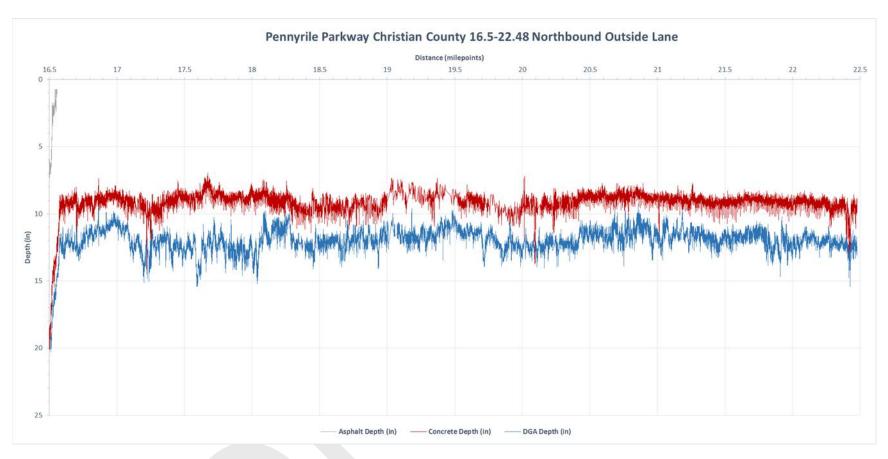


Figure F2. GPR results for northbound outside lane of Pennyrile Parkway, Mile Point 16.50 to 22.48.

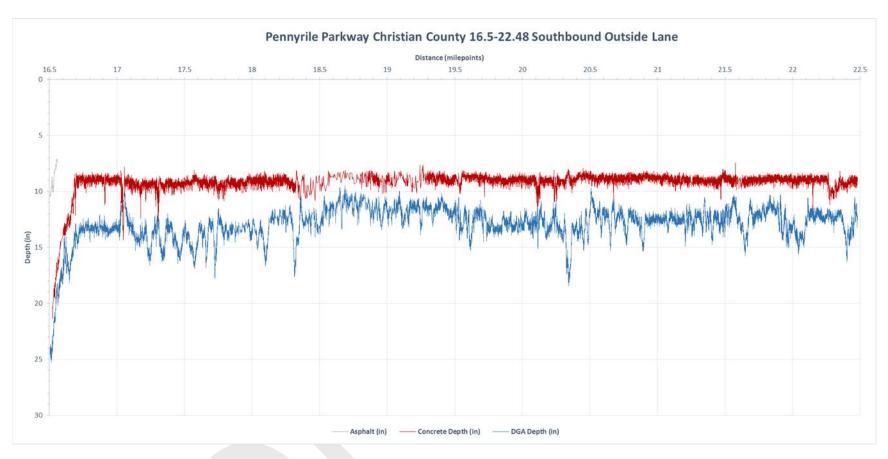


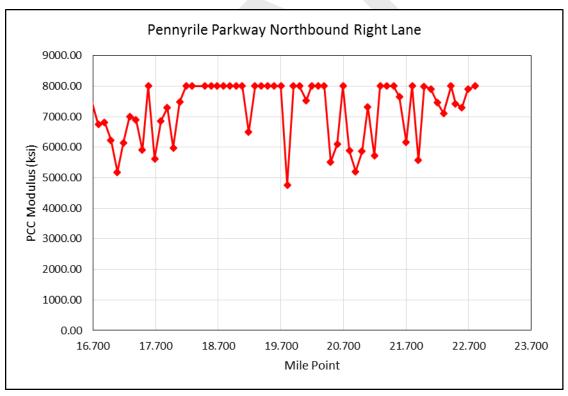
Figure F3. GPR results for southbound outside lane of Pennyrile Parkway, Mile Point 16.5 to 22.48.

TABLE F1. Northbound KY 9004, Christian County Structural Assessment

	PCC Modulus	DGA Modulus	Subgrade			
Analysis Scenario	(KSI)	(KSI) (KSI) Modulus (KSI)		Subgrade CBR (%)		
9.0" PCC / 4.0" DGA – Average Thickness throughout						
MAX Value	8000	100	61	12		
AVG Value	7231	63	19	4		
MIN Value	4761	26	8	2		

TABLE F2. Southbound KY 9004, Christian County Structural Assessment

		DGA Modulus	Subgrade				
Analysis Scenario	AC Modulus (KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)			
9.0" PCC / 4.0" DGA	9.0" PCC / 4.0" DGA – Average Thickness throughout						
MAX Value	8000	100	49	10			
AVG Value	7018	56	21	4			
MIN Value	4865	25	6	1			



 $Figure\ F3.\ Back-calculated\ PCC\ moduli\ values\ for\ northbound\ right\ lane,\ Pennyrile\ Parkway,\ Mile\ Point\ 16.50\ -\ 22.48.$

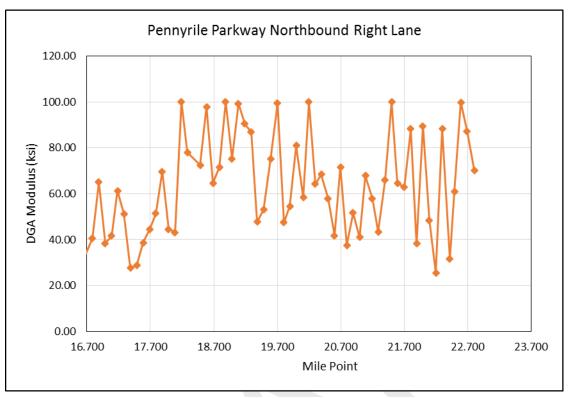


Figure F4. Back-calculated DGA moduli values for northbound right lane, Pennyrile Parkway, Mile Point 16.50 - 22.48.

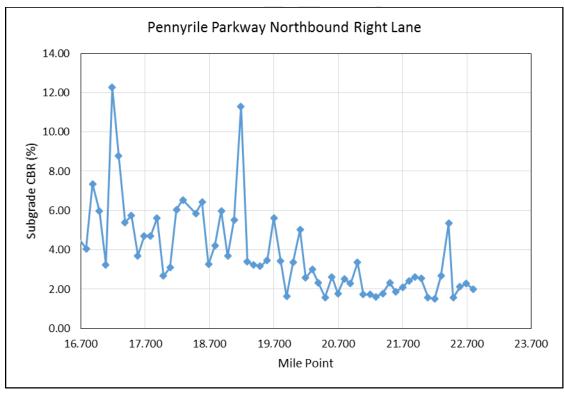


Figure F5. Back-calculated subgrade CBR values for northbound right lane, Pennyrile Parkway, Mile Point 16.50 - 22.48.

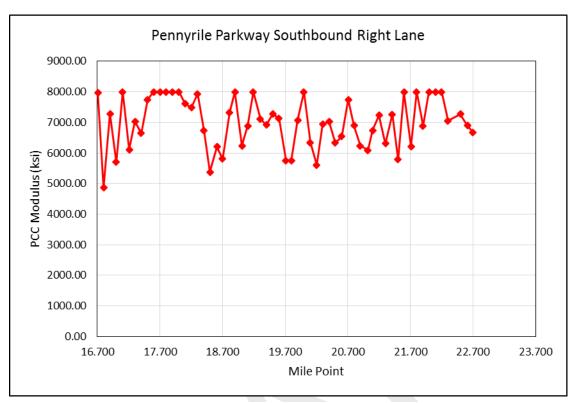


Figure F6. Back-calculated PCC moduli values for southbound right lane, Pennyrile Parkway, Mile Point 16.50 - 22.48.

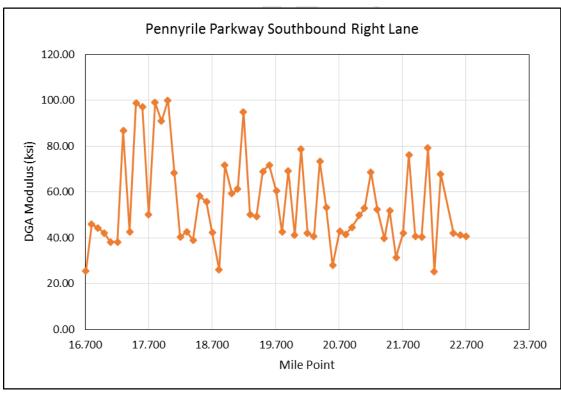


Figure F7. Back-calculated DGA moduli values for southbound right lane, Pennyrile Parkway, Mile Point 16.50 - 22.48.

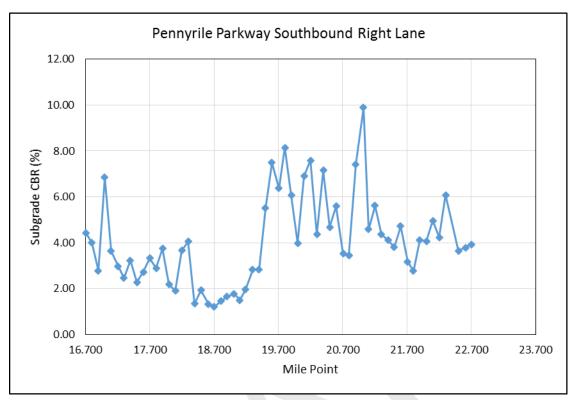


Figure F8. Back-calculated subgrade CBR values for southbound right lane, Pennyrile Parkway, Mile Point 16.50 - 22.48.

TABLE F3. Core Extractions and Related Information – KY 9004 Northbound, Christian County

					Depth of	
			Field		Moisture	Subgrade
			Core	DGA	Content	Moisture
Core	Core	Core	Length	Thickness	Sample	Content
Site	Location	Purpose	(in.)	(in.)	(in.)	(%)
1	MP 17.51	Thick DGA	9-1/2	6-1/4	22	21.9
2	MP 19.02	Dry Area	8-3/4	3-3/4	17-1/2	10.7
3	MP 20.86	Thin DGA	8-3/8	3-1/8	15-3/4	29.7
4	MP 21.84	Wet Area	8-3/4	4-1/2	16-1/2	26.0

NOTES: Core locations for the northbound section were selected for the purpose shown. Investigation of the subgrade at Core Site 2 revealed a layer of sand below the DGA layer. The moisture content sample for Core Site 2 was sand. The presence of water was confirmed in the subgrade beneath the DGA at Core Site 4.

 $\begin{tabular}{ll} TABLE~F4.~Core~Extractions~and~Related~Information-KY~9004~Southbound,~Christian~County \end{tabular} \label{table}$

County						
					Depth of	
			Field		Moisture	Subgrade
			Core	DGA	Content	Moisture
Core	Core	Core	Length	Thickness	Sample	Content
Site	Location	Purpose	(in.)	(in.)	(in.)	(%)
5	MP 21.00	Calibration	8-3/4	3-1/4	17-3/4	28.2
6	MP 20.90	Thick DGA	8-5/8	6-3/8	17-1/2	36.4
7	MP 19.18	Thin DGA	8-3/4	3-1/2	28-1/2	15.0
8	MP 19.09	FWD	8-7/8	3-7/8	28-1/2	8.0
9	MP 17.97	Dry Area	8-1/2	4-1/4	13	11.5

NOTES: Core locations for the southbound section were selected for the purpose shown. Core Site 8 was selected based on higher deflections in this area. Investigation of the subgrade at Core Sites 7 and 8 revealed a layer of sand below the DGA layer. Material below Core Site 9 was mixture of shale and rock.





CORE 1 MP 17.597 NB PCC 9.5" DGA 6.25" SOIL AT 15.75"



CORE 9 MP 17.973 SB PCC 8.5" DGA 4.25" SOIL AT 12.75"





APPENDIX G

FIELD RESULTS

GROUND PENETRATING RADAR FALLING WEIGHT DEFLECTOMETER CORING AND MATERIALS SAMPLING

KY 9002, BLUEGRASS PARKWAY, HARDIN COUNTY

Hardin County Bluegrass Parkway

A team from the Kentucky Transportation Center's Pavement, Materials, Geotechnical and Infrastructure Assessment program area evaluated a section of the Martha Layne Collins Bluegrass Parkway, KY 9002, from the intersection with I-65 (Mile Point 0.0) to Mile Point 5.82 at the request of the Kentucky Transportation Cabinet. The road segment extends eastward from Mile Point 0.0 to an obvious change in the age of the pavement surface at Mile Point 5.82.

Initial work for this project was accomplished on 19 September 2016 and included scanning the outside lanes in both directions of the roadway section using ground penetrating radar (GPR). Two (2) 900 MHz ground-coupled antennas with six-foot separation and a SIR 30 data collection unit were used to collect GPR scanning data. Ground Penetrating Radar data were collected at the rate of three (3) scans per foot. The separation between the antennas permitted simultaneous scanning of each wheel path of the outside lane.

Additional data for this investigation were collected on 26 and 27 September 2016 and included:

- Falling Weight Deflectometer (FWD) deflection testing was performed at 250-feet intervals using a JILS-20 FWD. Back-calculated moduli values for the HMA pavement and underlying layers are presented in Table G1 and graphically in Figures G3 through G20.
- Coring, materials sampling, and Dynamic Cone Penetrometer (DCP) tests were performed at locations established through GPR and/or FWD testing. Tables G3 and G4 contain core-related information. Figures G21 through G23 contain additional corerelated information.

Traffic control was expertly provided by the Hardin County maintenance crew for all data collection activities. The results of data collection activities performed for the forensic investigation of KY 9002 are presented herein.

The pavement thickness of this section of the Bluegrass Parkway varied due to maintenance operations performed in the fall of 2006. The maintenance activity attempted to reinforce the pavement from mile point 4.8 to 5.8 to eliminate or minimize surface block cracking. Specifically, the maintenance activity incorporated a layer of woven steel mesh (identified as PaveTrac® from mile point 4.8 to 5.3, and GlasGrid® from mile point 5.3 to 5.8), to reinforce the HMA layers. The application of these materials resulted in a thicker pavement section between mile points 4.8 and 5.8 in each direction. The average thickness of the HMA layer and DGA layer for the different sections determined through analysis of the GPR scans are presented in Appendix E. Moisture contents ranged from 14.4% to 20.9% for the clay subgrade and averaged 16.8%.

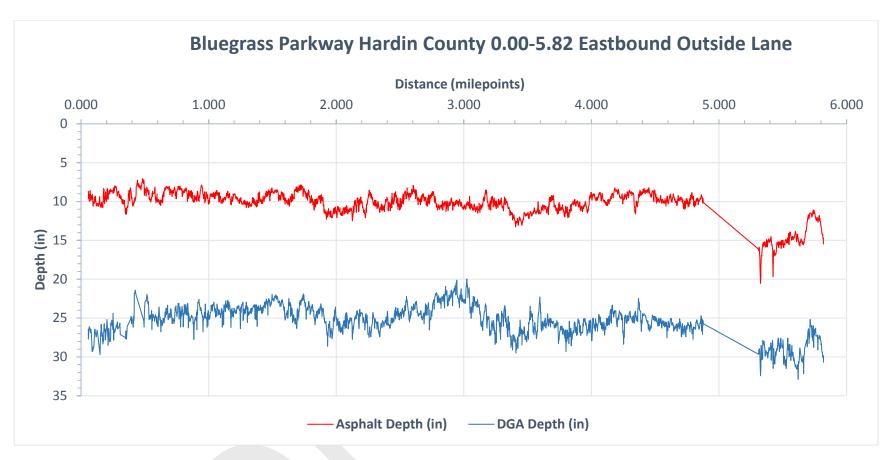


Figure G1. GPR results for Eastbound outside lane of Bluegrass Parkway, Mile Point 0.00 to 5.82.

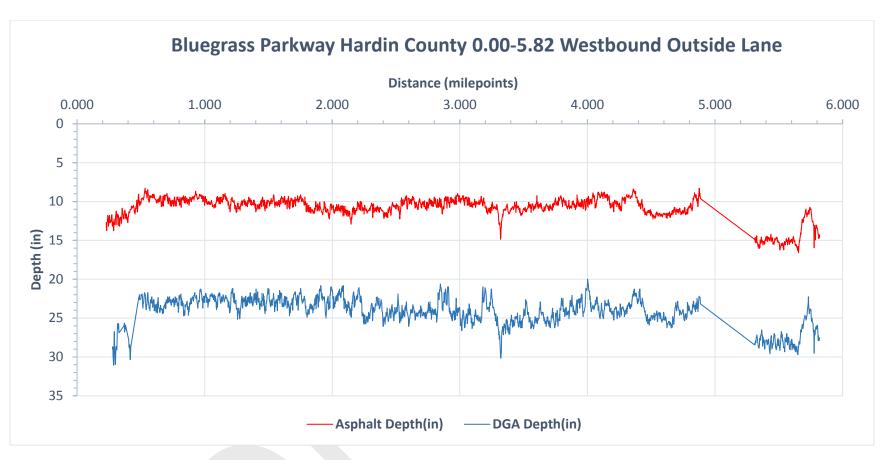


Figure G2. GPR results for Westbound outside lane of Bluegrass Parkway, Mile Point 0.00 to 5.82.

TABLE G1. Eastbound KY 9002, Hardin County Structural Assessment with FWD

	HMA Modulus	DGA Modulus	Subgrade			
Analysis Scenario	(KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)		
Mile Point 0.0 to 4.8, 10" HMA / 12" DGA						
MAX Value	2624	98	57	11		
AVG Value	663	39	24	5		
MIN Value	267	25	7	1		
Mile Point 4.8 to 5.3, 17" HMA / 15" DGA – PaveTrac® Steel Reinforcement						
MAX Value	568	26	26	5		
AVG Value	410	25	19	4		
MIN Value	263	25	9	2		
Mile Point 5.3 to 5.9, 15" HMA / 13" DGA – GlasGrid® Reinforcement						
MAX Value	498	50	81	16		
AVG Value	429	28	30 6			
MIN Value	334	25	16	3		

TABLE G2. Westbound KY 9002, Hardin County Structural Assessment with FWD

	HMA Modulus	DGA Modulus	Subgrade				
Analysis Scenario	(KSI)	(KSI)	Modulus (KSI)	Subgrade CBR (%)			
Mile Point 5.9 to 5.3, 15" HMA / 13" DGA – GlasGrid® Reinforcement							
MAX Value	688	86	39	8			
AVG Value	561	38	24	5			
MIN Value	320	25	14	3			
Mile Point 5.3 to 4.8, 17" HMA / 15" DGA – PaveTrac® Steel Reinforcement							
MAX Value	797	36	32	6			
AVG Value	540	26	26	5			
MIN Value	226	25	19	4			
Mile Point 4.8 to 0.0, 10" HMA / 12" DGA							
MAX Value	1310	100	60	12			
AVG Value	563	41	25	5			
MIN Value	239	25	10	2			

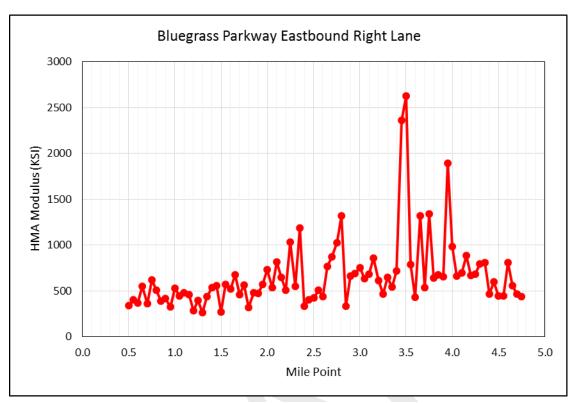


Figure G3. Back-calculated HMA moduli values for eastbound right lane, Bluegrass Parkway Mile Point 0.0-4.8.

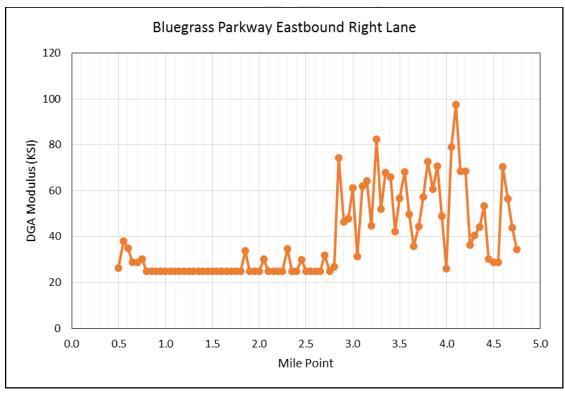


Figure G4. Back-calculated DGA moduli values for eastbound right lane, Bluegrass Parkway Mile Point 0.0-4.8.

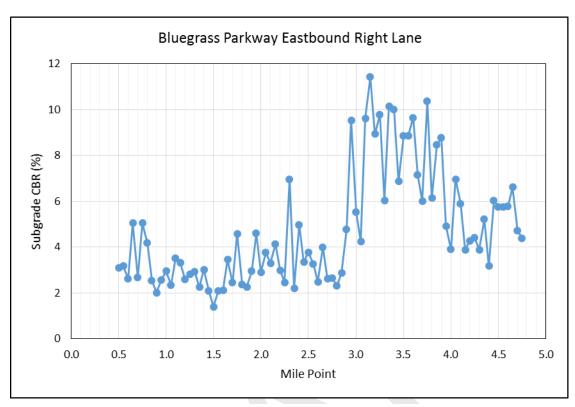


Figure G5. Back-calculated subgrade CBR values for eastbound right lane, Bluegrass Parkway Mile Point 0.0-4.8.

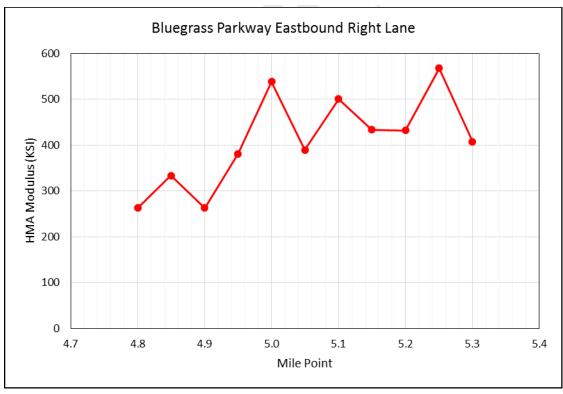


Figure G6. Back-calculated HMA moduli values for eastbound right lane, Bluegrass Parkway Mile Point 4.8-5.3.

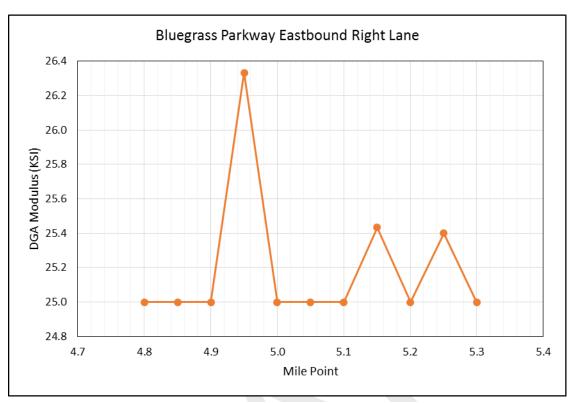


Figure G7. Back-calculated DGA moduli values for eastbound right lane, Bluegrass Parkway Mile Point 4.8-5.3.

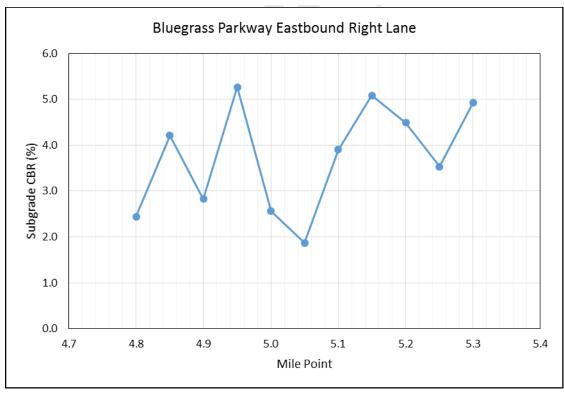


Figure G8. Back-calculated subgrade CBR values for eastbound right lane, Bluegrass Parkway Mile Point 4.8 - 5.3.

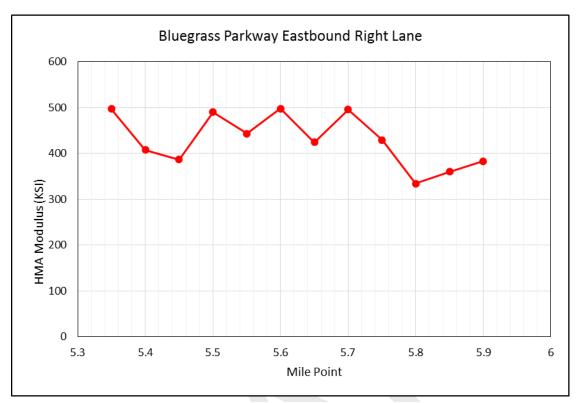


Figure G9. Back-calculated HMA moduli values for eastbound right lane, Bluegrass Parkway Mile Point 5.3 - 5.9.

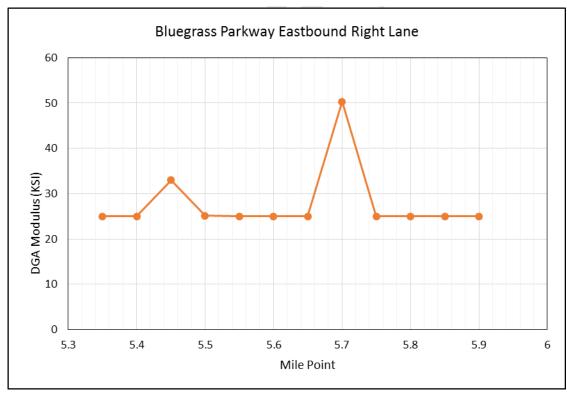


Figure G10. Back-calculated DGA moduli values for eastbound right lane, Bluegrass Parkway Mile Point 5.3 - 5.9.

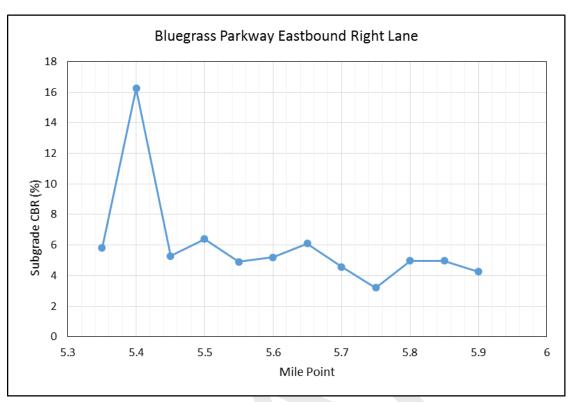


Figure G11. Back-calculated subgrade CBR values for eastbound right lane, Bluegrass Parkway Mile Point 5.3 - 5.9.

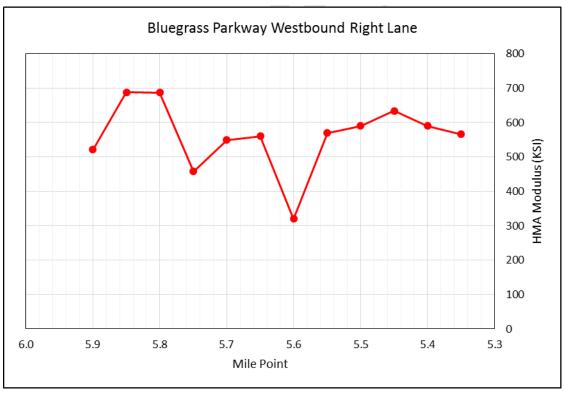


Figure G12. Back-calculated HMA moduli values for westbound right lane, Bluegrass Parkway Mile Point 5.9 - 5.3.

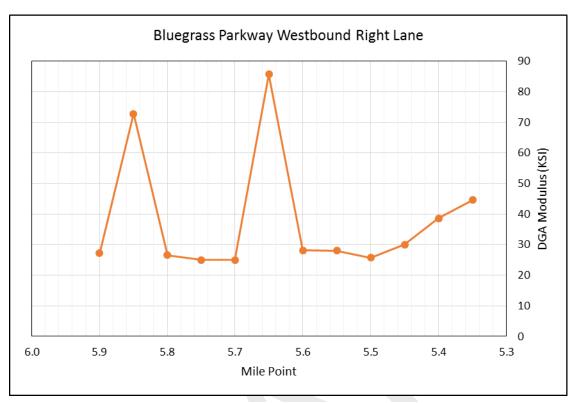


Figure G13. Back-calculated DGA moduli values for westbound right lane, Bluegrass Parkway Mile Point 5.9 - 5.3.

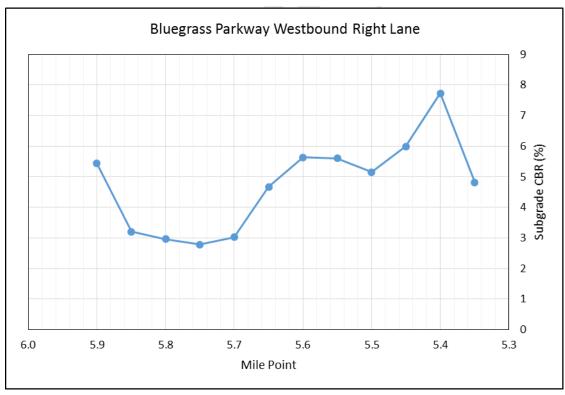


Figure G14. Back-calculated subgrade CBR values for westbound right lane, Bluegrass Parkway Mile Point 5.9 - 5.3.

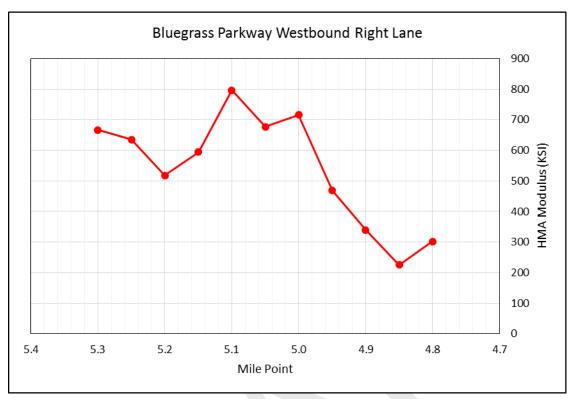


Figure G15. Back-calculated HMA moduli values for westbound right lane, Bluegrass Parkway Mile Point 5.3 - 4.8.

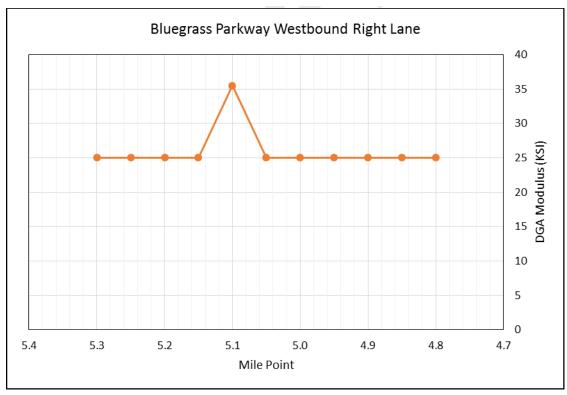


Figure G16. Back-calculated DGA moduli values for westbound right lane, Bluegrass Parkway Mile Point 5.3 - 4.8.

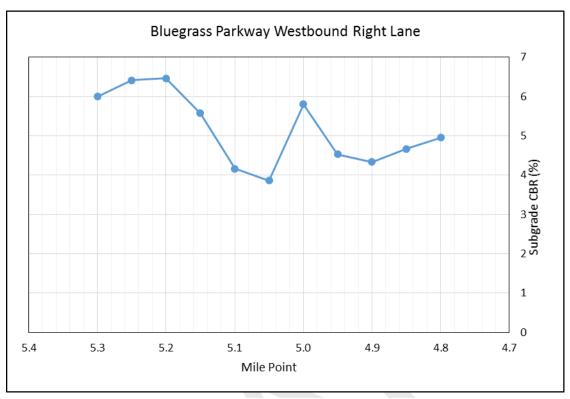


Figure G17. Back-calculated subgrade CBR values for westbound right lane, Bluegrass Parkway Mile Point 5.3 - 4.8.

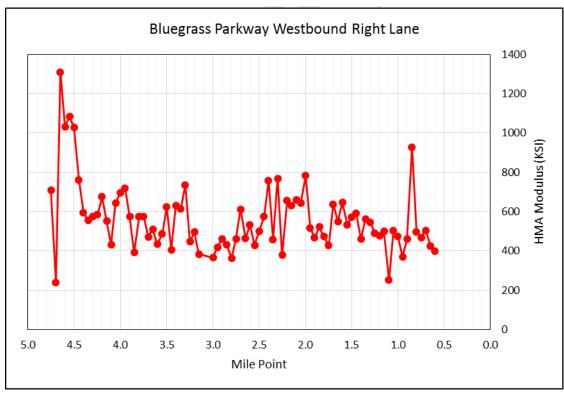


Figure G18. Back-calculated HMA moduli values for westbound right lane, Bluegrass Parkway Mile Point 4.8 - 0.0.

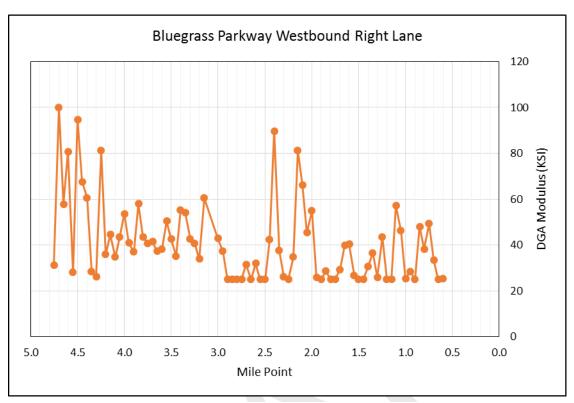


Figure G19. Back-calculated DGA moduli values for westbound right lane, Bluegrass Parkway Mile Point 4.8 - 0.0.

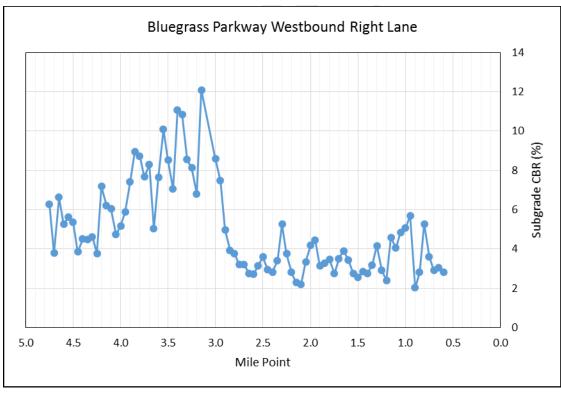


Figure G20. Back-calculated subgrade CBR values for westbound right lane, Bluegrass Parkway Mile Point 4.8 - 0.0.

TABLE G3. Core Extractions and Related Information - KY 9002 Eastbound, Hardin County

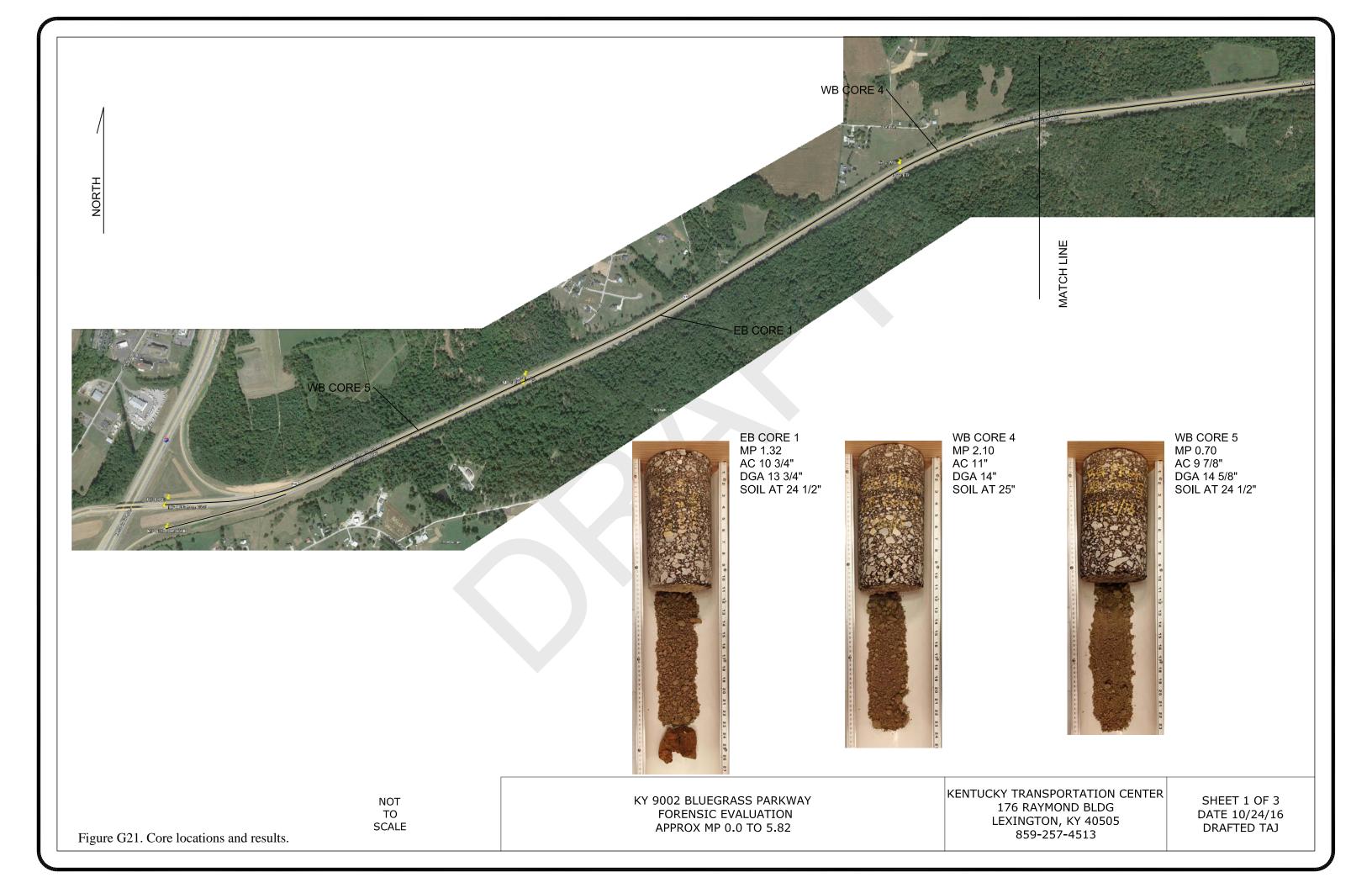
					Depth of	
			Field		Moisture	Subgrade
			Core	DGA	Content	Moisture
Core	Core		Length	Thickness	Sample	Content
Site	Location	Core Purpose	(in.)	(in.)	(in.)	(%)
EB1	MP 1.32	Wet/Calibration	10-3/4	13-3/4	28-1/4	20.9
EB2	MP 3.03	Thin Pavement	10-5/8	10-5/8	23-1/2	14.4
EB3	MP 3.46	Deep Layers	13	13-1/2	NA	NA
EB4	MP 4.51	Many Layers	10-1/8	14-7/8	27-1/4	16.1
EB5	MP 5.44	Thick HMA	15-1/2	10-1/2	27-1/2	17.7

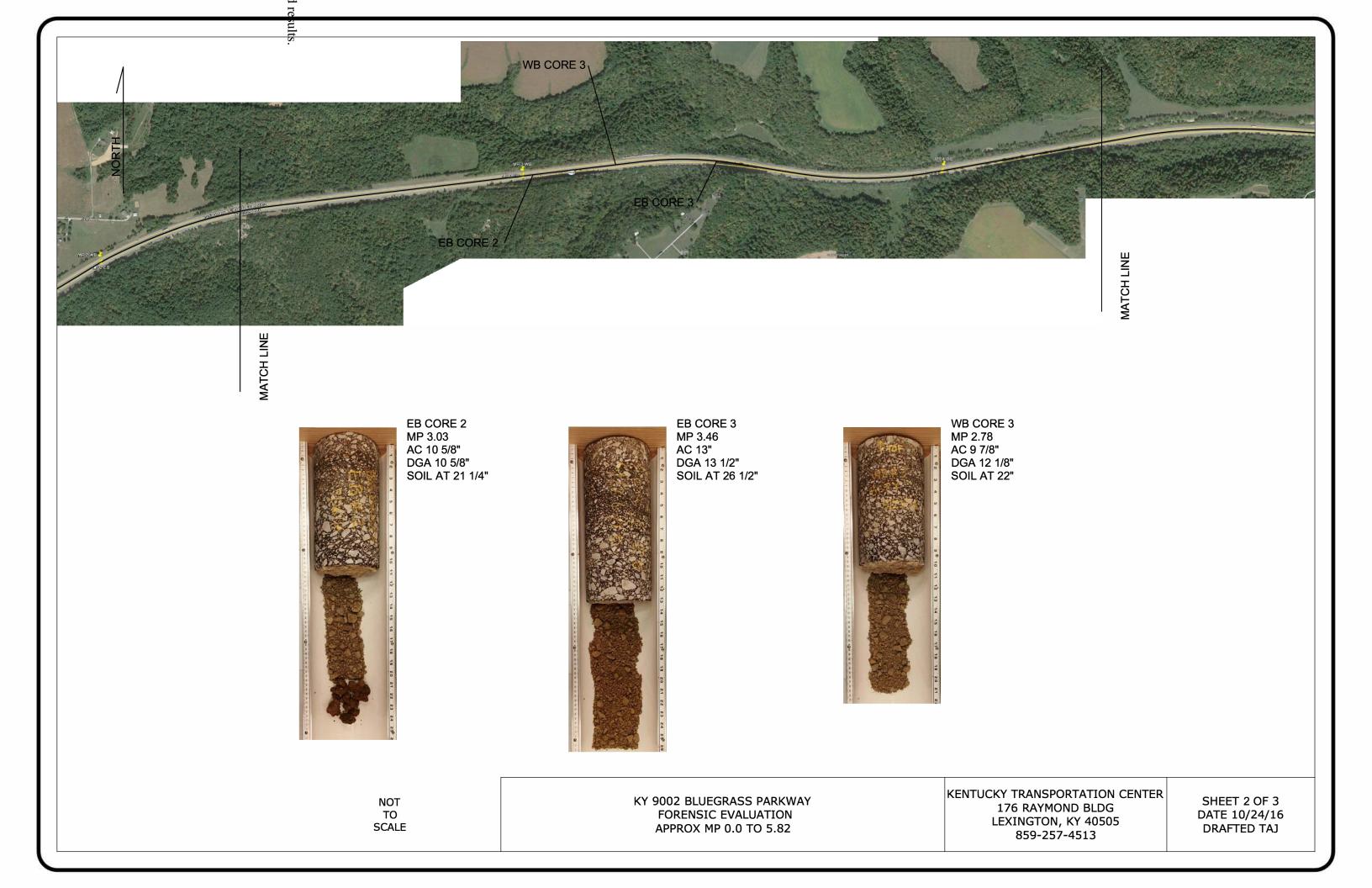
Site EB3 had only 1-1/4 inch layer of subgrade soil before reaching rock material and no moisture content sample was collected.

TABLE G4. Core Extractions and Related Information - KY 9002 Westbound, Hardin County

					Depth of	•
			Field		Moisture	
			Core	DGA	Content	Subgrade
Core	Core		Length	Thickness	Sample	Moisture
Site	Location	Core Purpose	(in.)	(in.)	(in.)	Content (%)
WB1	MP 5.64	Deep Layers	15-1/2	11-1/2	30	14.8
WB2	MP 5.00	Pavetrac	17-3/8	15-5/8	34	14.6
WB3	MP 2.78	Dry Area	9-7/8	12-1/8	24	13.5
WB4	MP 2.10	Wet/Calibration	11	14	26-1/2	19.3
WB5	MP 0.70	Calibration	9-7/8	14-5/8	26	20.2

NOTES: Core locations for the westbound section were selected for the purpose shown. Core Site WB1 was selected based layer thickness. GlasGrid® was found ~ 4 inches from surface. Core Site WB2 was selected to investigate the presence of PaveTrac® metal reinforcement in the pavement structure.







MATCH LINE



EB CORE 4 MP 4.51 AC 10 1/8" DGA 14 7/8" SOIL AT 27 1/4"



EB CORE 5 MP 5.44 AC 15 1/2" DGA 14 7/8" SOIL AT 12.75"



WB CORE 1 MP 5.64 AC 15 1/2" DGA 11 1/2" SOIL AT 27"



WB CORE 2 MP 5.00 AC 17 3/8" DGA 15 5/8" SOIL AT 33"

NOT TO SCALE KY 9002 BLUEGRASS PARKWAY FORENSIC EVALUATION APPROX MP 0.0 TO 5.82 KENTUCKY TRANSPORTATION CENTER 176 RAYMOND BLDG LEXINGTON, KY 40505 859-257-4513

SHEET 3 OF 3 DATE 10/24/16 DRAFTED TAJ