

## Non Destructive Testing

# The Project

## NDT of Tunnel Liners

Understanding the advantages and limitations of using thermography and LiDAR as a NDT tool.

Services and Tools

Mobile Mapping Data Collection

LiDAR

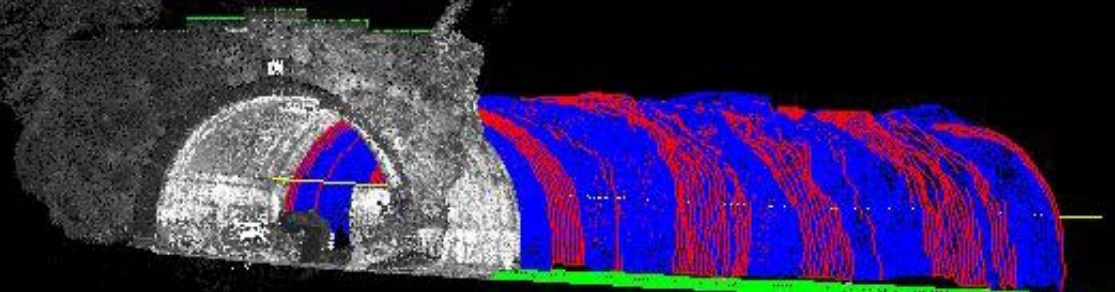
Thermocouple Data Loggers

Thermal Imagery and Video



## First Task Order

- Worked with CDOT to identify technology
- Researched and tested thermal sensors
- Sensor integration
- Applicable deliverables
- T.O. \$82k



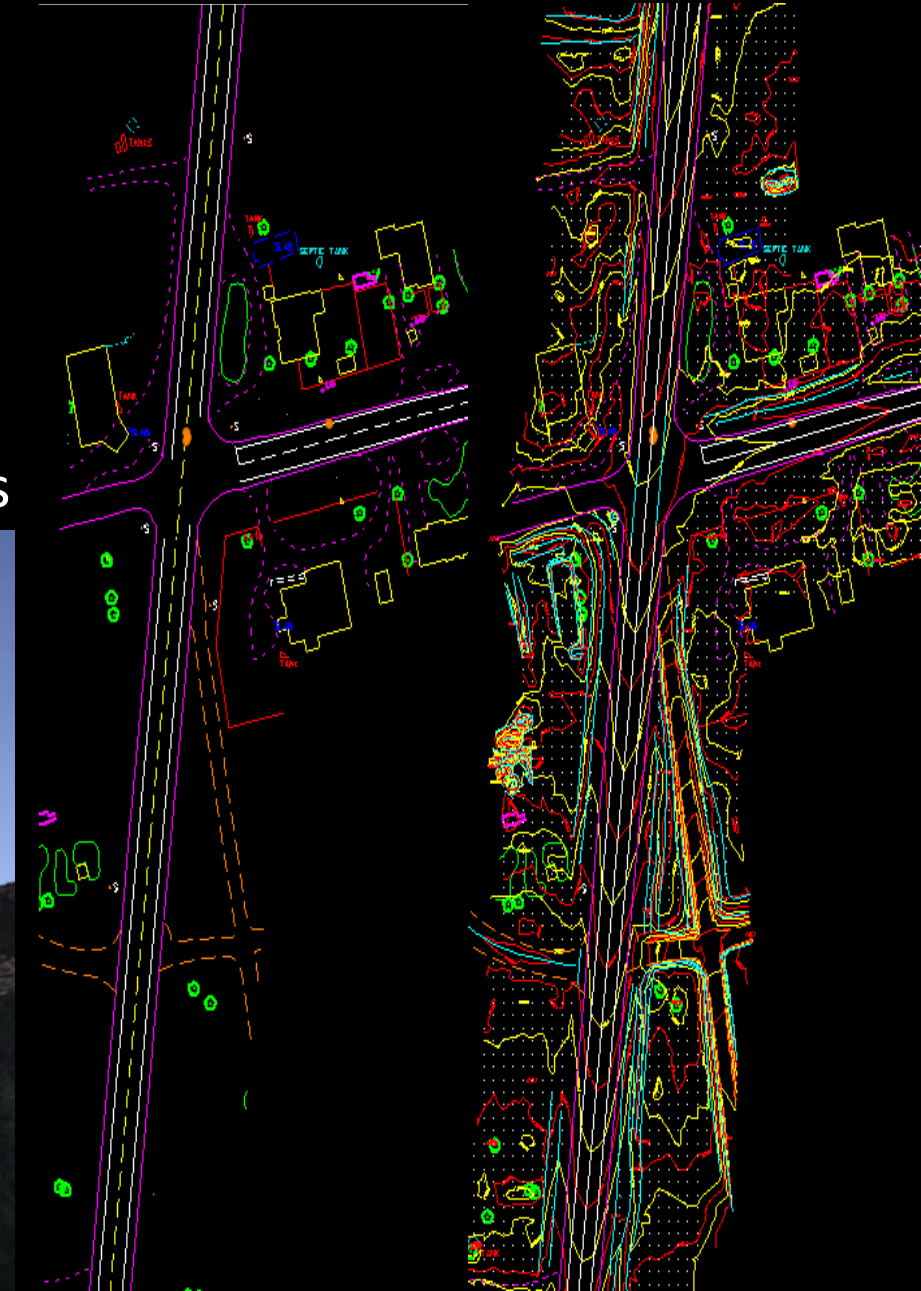
## Initial Thermal Sensors

- Cooled Sensor
  - Sensitivity <20mK
- Resolution
  - 640 x 512
- FOV
  - 13mm Lens
  - 40.53° x 32.91°

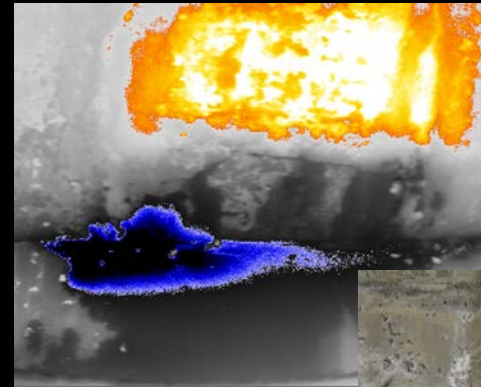


## Mobile LiDAR

- 1 million points per second
- Survey grade accuracy
- Highway speeds
- New and Standard deliverables

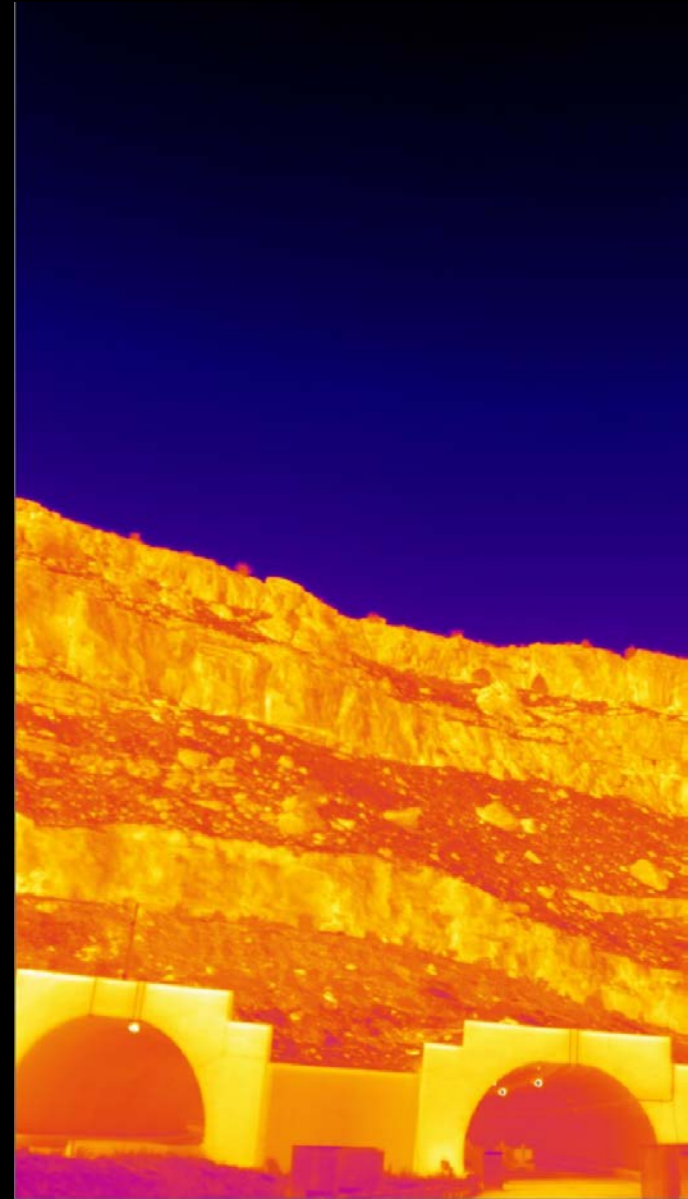


# Mobile LiDAR



## Current Task Order

- Furthering the concept
  - Adding RGB
  - Multiple thermal sensors
  - Identified where others were unsuccessful with thermography & how to address those challenges
  - Understanding the tunnel environment
  - Sharing data with the School of Mines
  - T.O. \$157k



# Beavertail Tunnel





# Hanging Lake Tunnel



# Clear Creek Tunnels

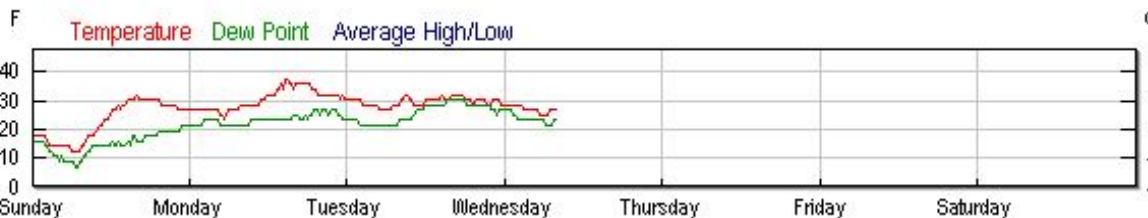
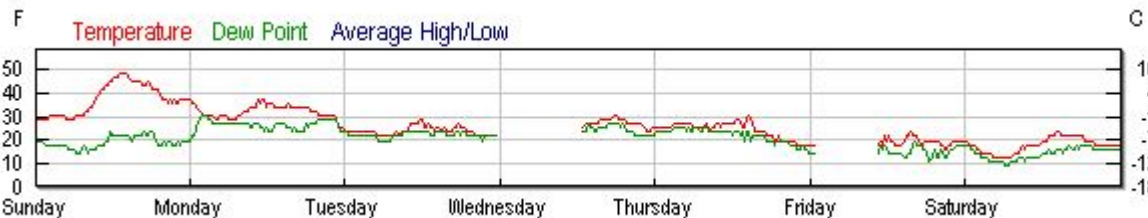
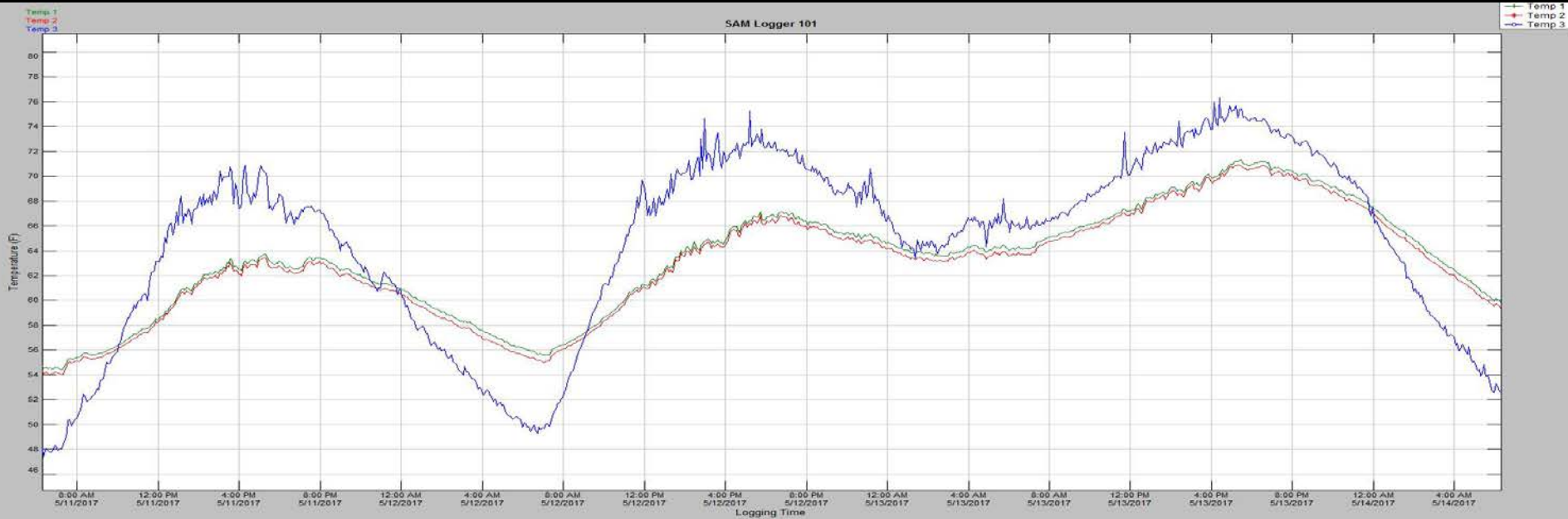


# Thermocouple Data Loggers

- Understanding the thermal cycle of the tunnel liner
- Predict optimal collection time
- Ensure acceptable results from mobile collect

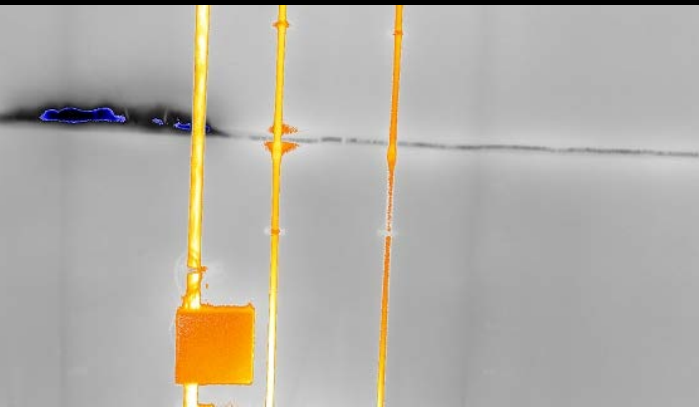


# Thermocouple Data



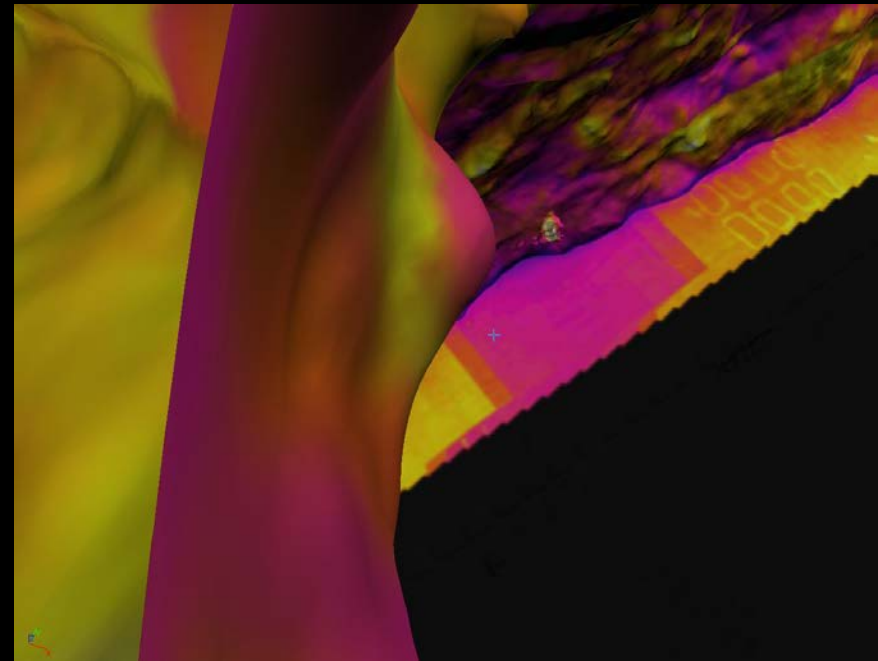
# Current Thermal Sensors

- Cooled Sensor
  - Sensitivity <math><20\text{mK}</math>
- Resolution
  - 1024 x 1024
- FOV
  - 17mm Lens
  - $56.93^\circ \times 56.93^\circ$

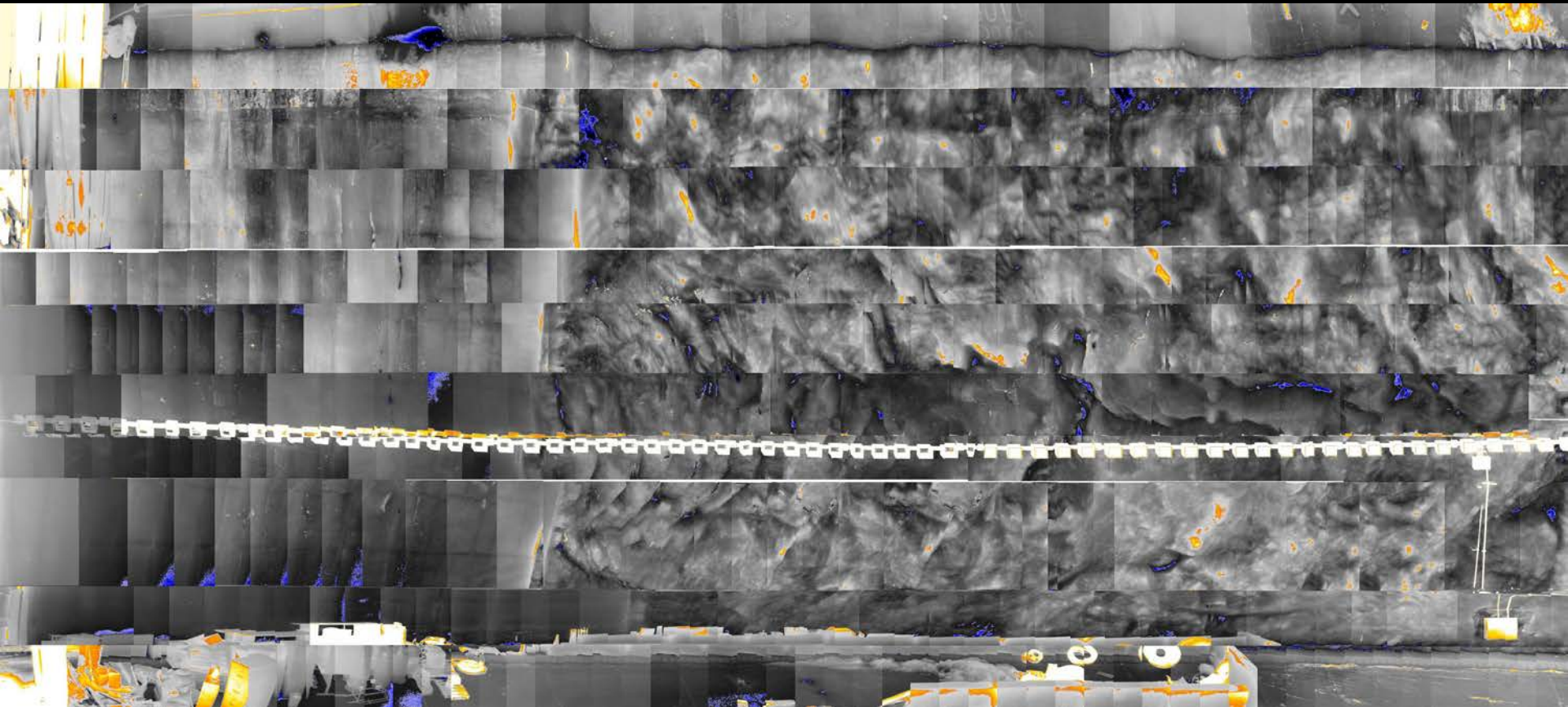


# Deliverables

- Tunnel profiles
- 3D tunnel model
- 3D Mesh
- LiDAR point clouds
- Thermography
- Tunnel liner PDF
- RGB image library



# Thermal PDF



# Key Benefits

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**No Lane Closures = Safety**

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**Supports Asset Management  
Mindset**

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**Focuses Boots-on-the-Ground  
to Critical Areas**

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**DOT Friendly Deliverables**

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**Life Cycle of Data**

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Questions?

