

SHRP2 R06A - Nebraska Experience

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NEBRASKA

Good Life. Great Journey.

DEPARTMENT OF TRANSPORTATION

Nebraska NDT Background – Bridge Management

BRIDGE DECK SURVEY

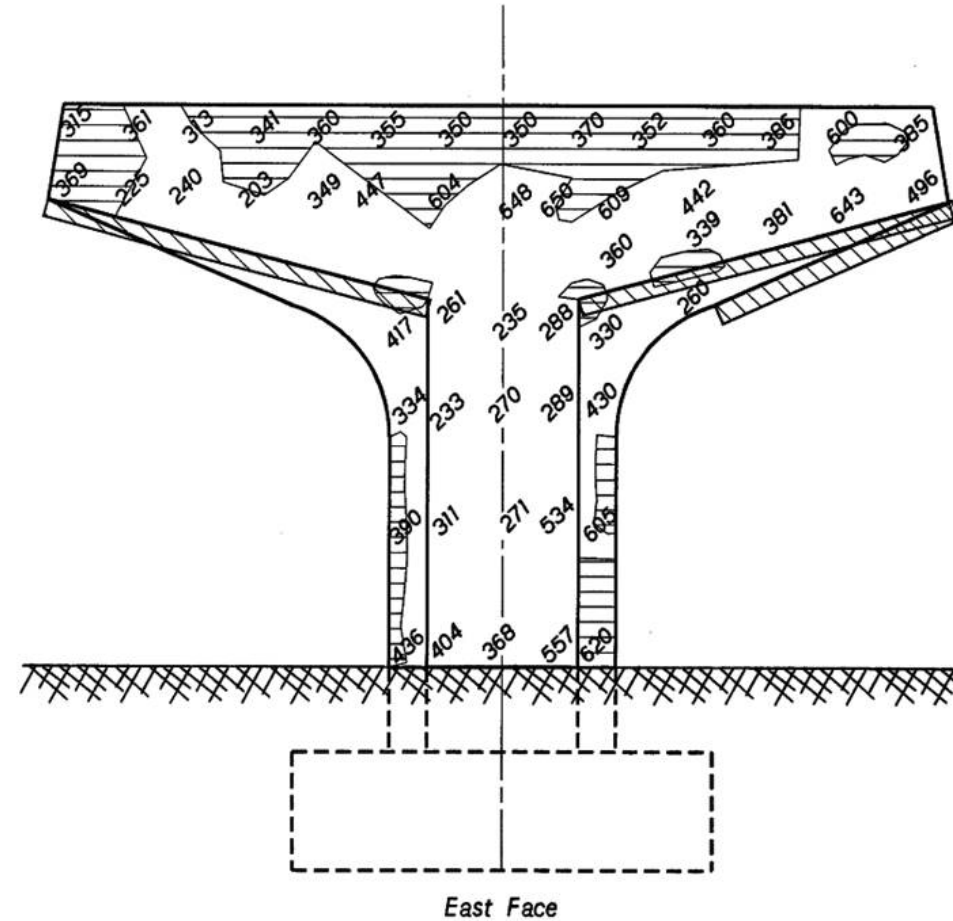
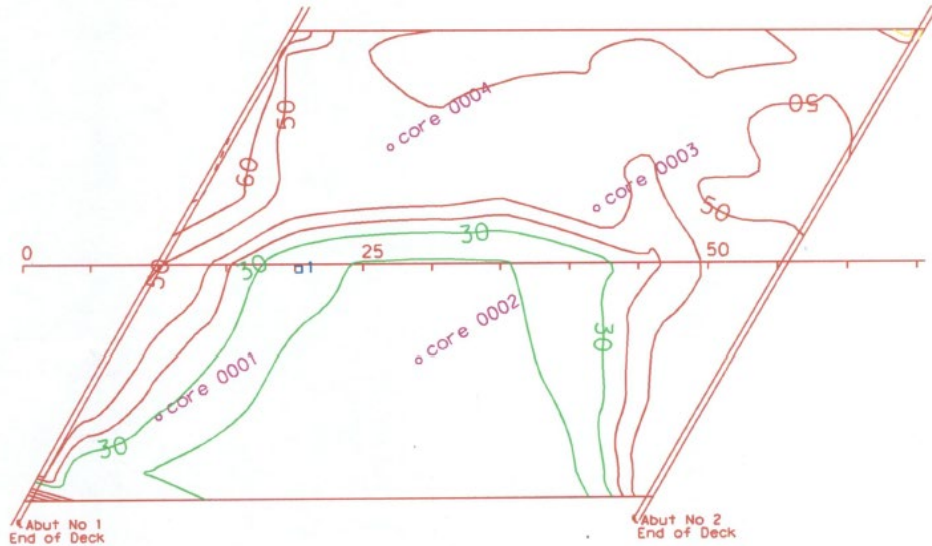
Project No= 35-4(111) Hwy No= N-35 Ref Post= 21.19
 Location= Winside North
 Spans= One Date Tested= 8/1/00 Roadway Width= 34 FT
 Reamrks= Cast-in-Place Concrete Girders

DELAMINATED AREAS

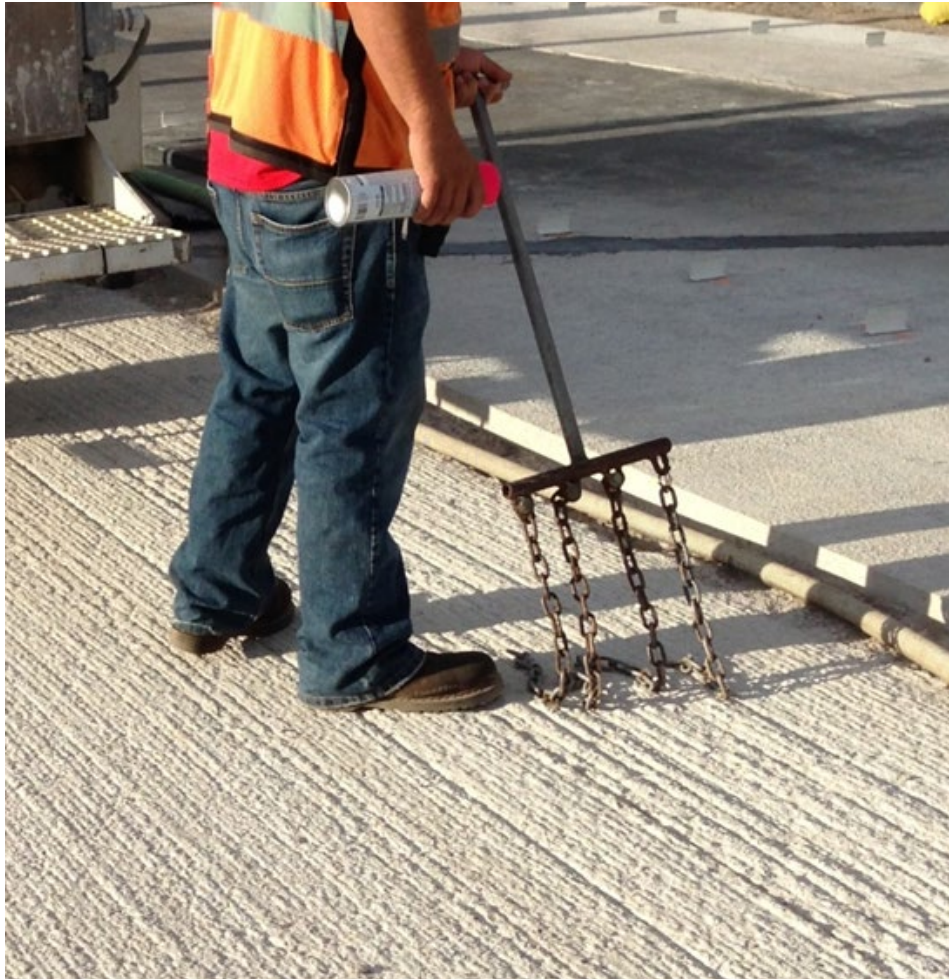
0.25 SQ FT OF 1562.64 SQ FT = 0 PERCENT

CHLORIDE ANALYSIS:

CORE	DEPTH (IN.)	REINFORCING CHLORIDES (LB./CU.YD.)
0001	2.50	0.13
0002	2.50	0.27
0003	2.50	0.27
0004	2.50	0.40
AVERAGE	2.50	0.27



Nebraska NDT Background – Active Construction



Nebraska NDT Background – Research



Nebraska's SHRP2 R06A Project:

JOINT EFFORT



Nebraska's SHRP2 R06A Project:

- Initial Discussions
 - SHRP2 R07 IAP Recipient
 - NDOT seeks to implement a process of strategically programming their bridge deck assets for repair, maintenance and preservation.
 - This process could include NDE as it provides quantitative information to make data driven decisions.
 - A process that could be implemented in a phased approach would be preferred.
- Scope
 - Perform NDE with a phased approach to quickly assess a large population of bridge decks and identify those decks needing higher resolution inspection.
 - Perform high resolution inspection to determine more quantitative information.

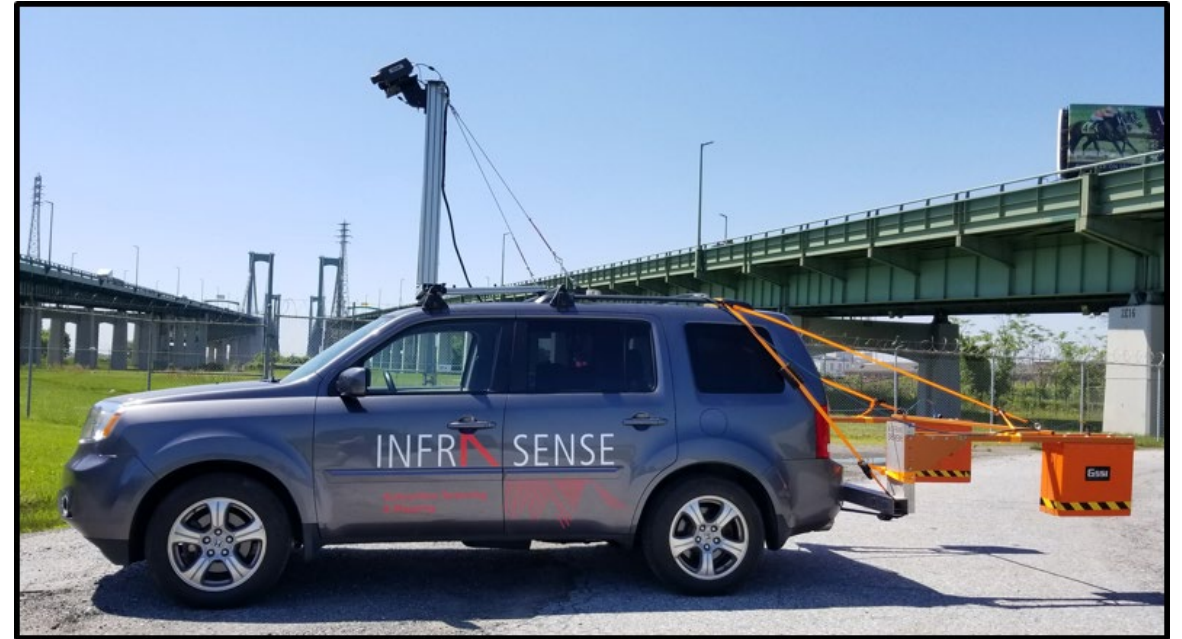


STRUCTURE ID	LOCATION	LENGTH (FT)	WIDTH (FT)
S006 30531	US 6 over South Branch of Middle Creek	122	42.7
S006 30574	US 6 over Burlington Northern Santa Fe Railroad	325	45.6
S031 00805	SR 31 over Platte River Tributary	153	34.5
S034 36465	US 34 over unknown creek	125	46.5
S070 10107	SR 70 over unknown creek	36	39
S077 05024L	US 77 SB over Salt Creek	140	39
S077 05693L	US 77 SB over Rock Island & Pacific Railroad	162	42.2
S077 05693R	US 77 NB over Rock Island & Pacific Railroad	180	39.6
S080 43297	SR 31 over I-80	211	88.3
S136 08987	US 136 over Beaver Creek	163	30.4

- 10 Bridges
- Primarily bare concrete deck
- 2 with asphalt overlays

Phase I – Network Level/High Speed Scanning

- October 2017
- 45 mph – Minimal traffic disruption
- 10 Bridges
 - Infrared Thermography
 - Ground Penetrating Radar
 - High Resolution Video



Phase II – Project Level/Validation Testing

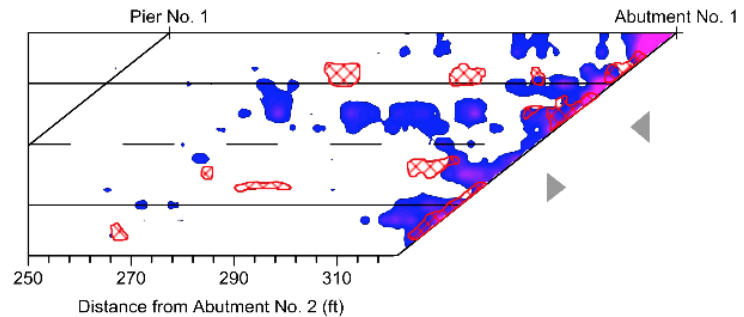
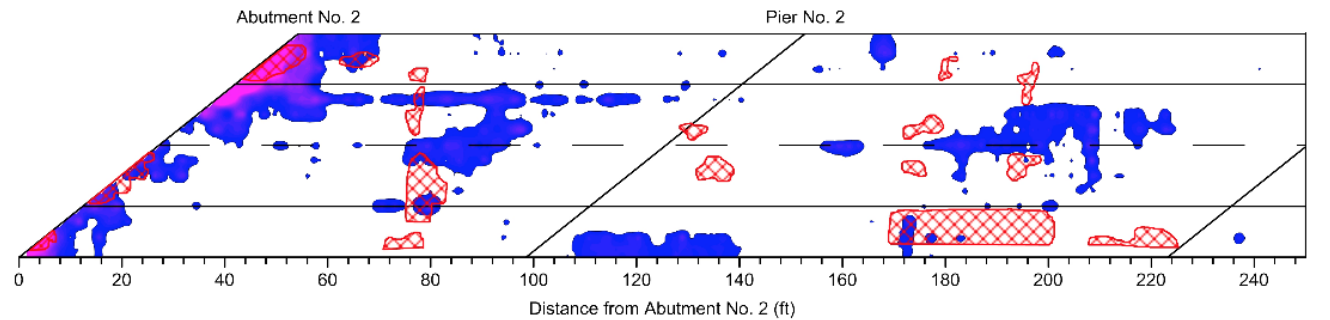
- January 2018
- Done under lane closures
- 3 Bridges selected/ 2 tested
 - Manual Chain Drag
 - Deck Acoustic Response
 - SounDAR
 - Electrical Resistivity Testing
 - Originally half-cell

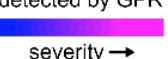







STRUCTURE 006 30574



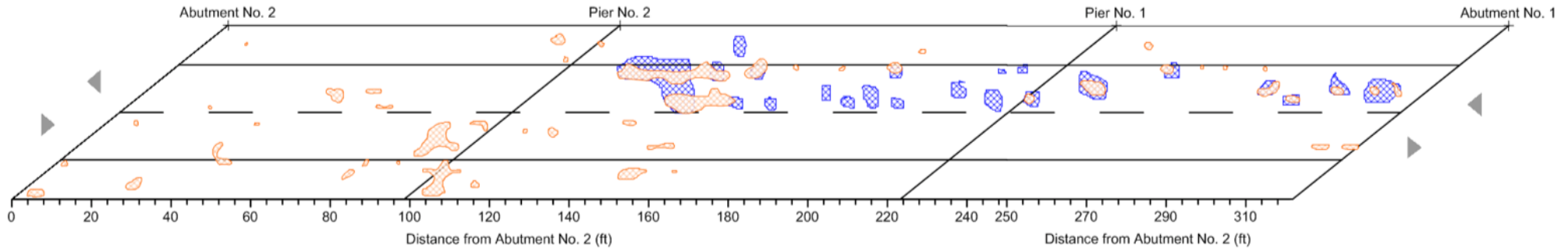
PHASE I RESULTS S006 30574







Concrete Condition Legend		Orientation	Quantity Summary			General Information
Deterioration detected by GPR  severity →	 Delamination detected by IR	 ▶ Direction of traffic	Condition	sq. ft.	%	Bridge ID: S006 30574 US 6 Over BNSF RR
	 Patching		Delamination (IR)	758.1	5.7	Analyzed by: SB, RG Reviewed by: AC Completed: 11/20/17
*combined quantity accounting for overlap	 Spalling		Deterioration (GPR)	2059.5	14.6	Sheet 1 of 1
	 Not Surveyed		Patching	0.0	0.0	
			Spalling	0.0	0.0	
			Combined Defects*	2586.6	18.3	



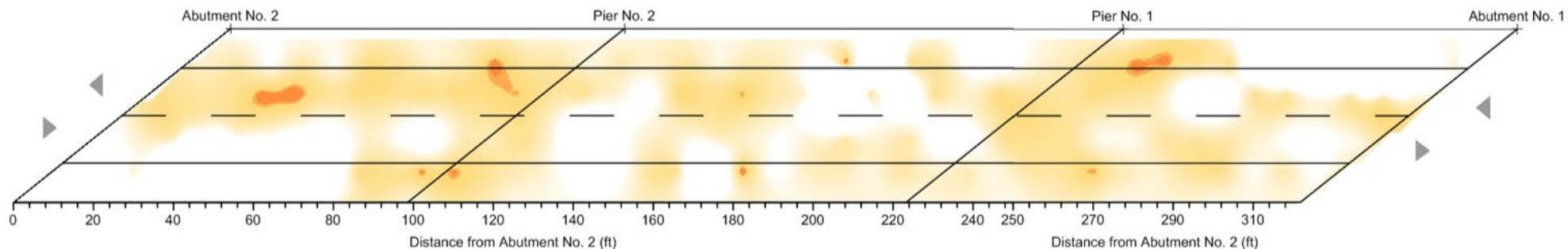
PHASE II RESULTS S006 30574



Concrete Condition Legend	Orientation	Quantity Summary			General Information
<p>Only the east bound lane and shoulder between were surveyed via manual chain drag. The entire roadway was surveyed with SounDAR. The lanes were closed during the survey.</p>	  Direction of traffic	Condition	sq. ft.	%	Bridge ID: S006 30574 US 6 Over BNSF RR
 Delamination detected by Chain		Delamination (Chain)	436.6	3.1	Analyzed by: JC Reviewed by: SB Completed: 3/2/18
 Delamination detected by SounDAR.		Deterioration (SounDAR)	402.8	2.9	Sheet 1 of 1
Defects have overlapping areas		Combined Defects*	839.5*	6.0	



PHASE II RESULTS S006 30574



Electrical Resistivity (R) Color Scale	Orientation	Quantity Summary		General Information
<p>R > 20</p> <p>10 < R < 20</p> <p>5 < R < 10</p> <p>R < 5</p>	<p>Direction of traffic</p>	Corrosion Likelihood	%	Bridge ID: S006 30574 US 6 Over BNSF RR
		Very High (R < 5)	0	Analyzed by: LM
		High (5 < R < 10)	0	Reviewed by: SB
		Moderate Low (10 < R < 20)	2	Completed: 3/2/18
		Low (R > 20)	98	Sheet 1 of 1



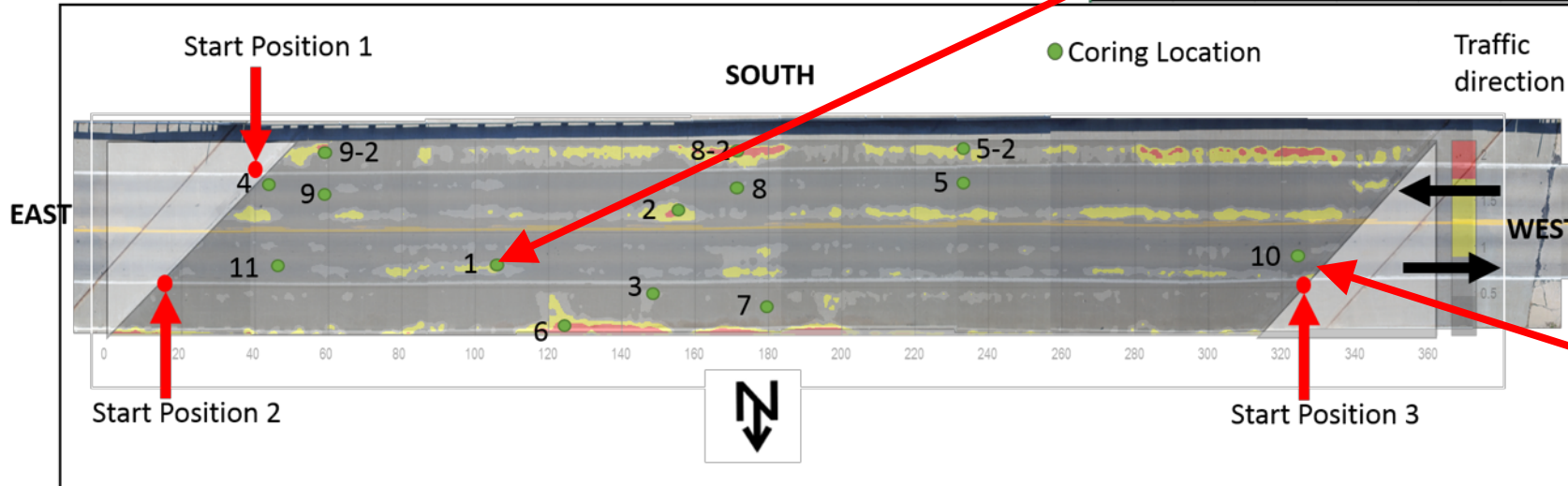
CORE RESULTS S006 30574

Core ID	From Start Position 1	From Edge Line
	ft in	ft in
2	118'	8'5"
4	1'7"	1'11"
5(5-2)	198'7"	3'5"
8(8-2)	134'6"	3'11"
9(9-2)	17'8"	4'1"

Core ID	From Start Position 2	From Edge Line
	ft in	ft in
1	96'2"	3'4"
3	140'1"	2'1"
6	115'5"	8'11"
11(ref.)	34'5"	3'6"

Bridge S006 30574 US 6 OVER BNSF RR

Core ID	From Start Position 3	From Edge Line
	ft in	ft in
7	150'11"	5'1"
10	1'5"	4'11"

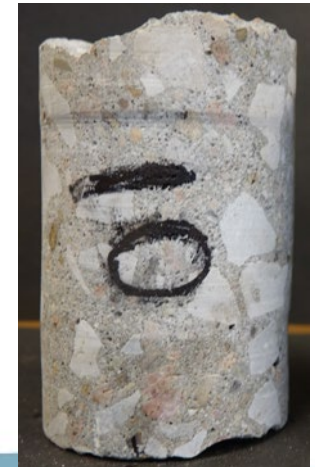
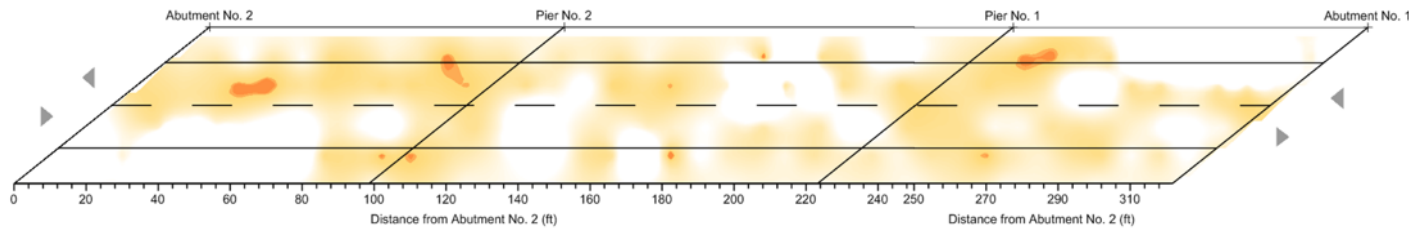
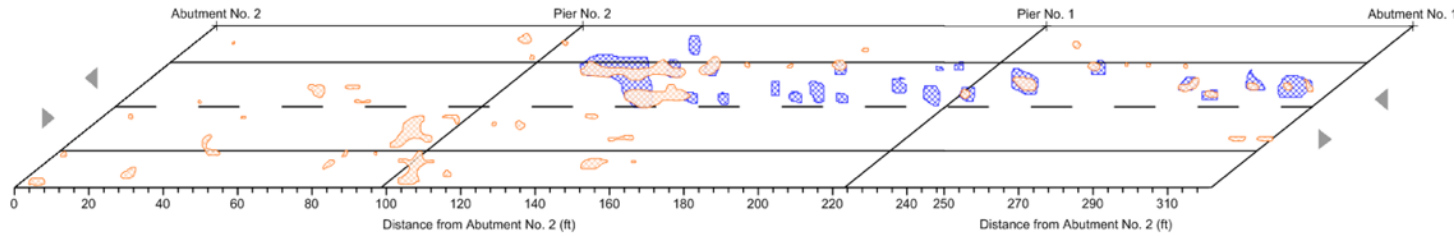
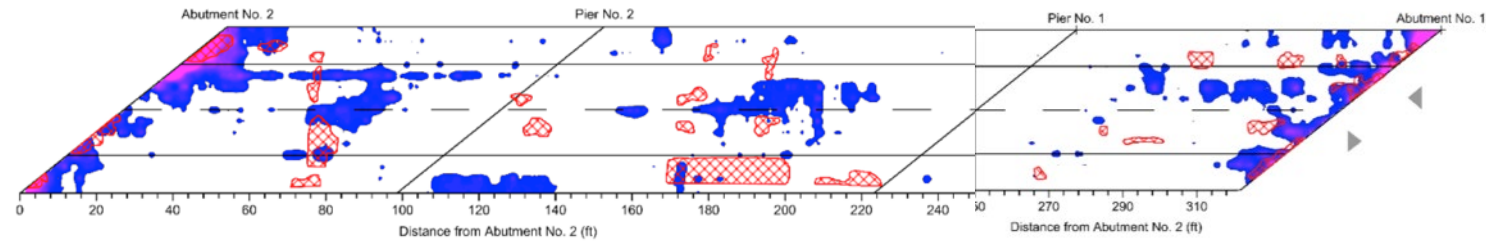


Chlorides:
3.11 lb/cuyd



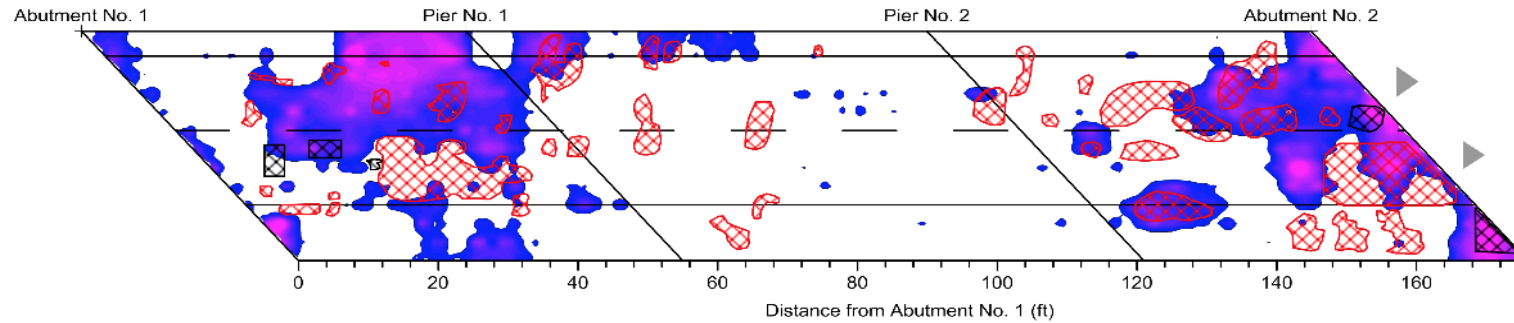
Chlorides:
4.12 lb/cuyd

ALL RESULTS S006 30574



STRUCTURE S077 05693R

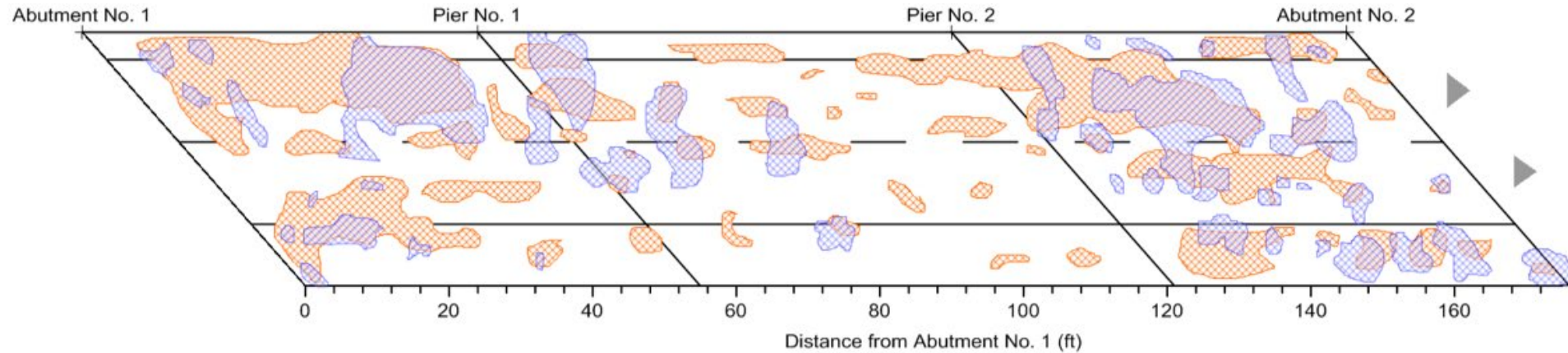
PHASE I RESULTS S077 05693R







Concrete Condition Legend		Orientation	Quantity Summary			General Information	
Deterioration detected by GPR severity → 	Delamination detected by IR		 Direction of traffic	Condition	sq. ft.	%	Bridge ID: S077 05693R US 77 NB over RI & P RR
Patching	Spalling	Delamination (IR)		870.4	20.1	Analyzed by: SB, RG Reviewed by: AC Completed: 11/20/17	
Spalling	Not Surveyed	Deterioration (GPR)		1789.3	27.6	Sheet 1 of 1	
Not Surveyed		Patching		68.4	1.5		
		Spalling		0.0	0.0		
		Combined Defects*		2247.6	34.6		



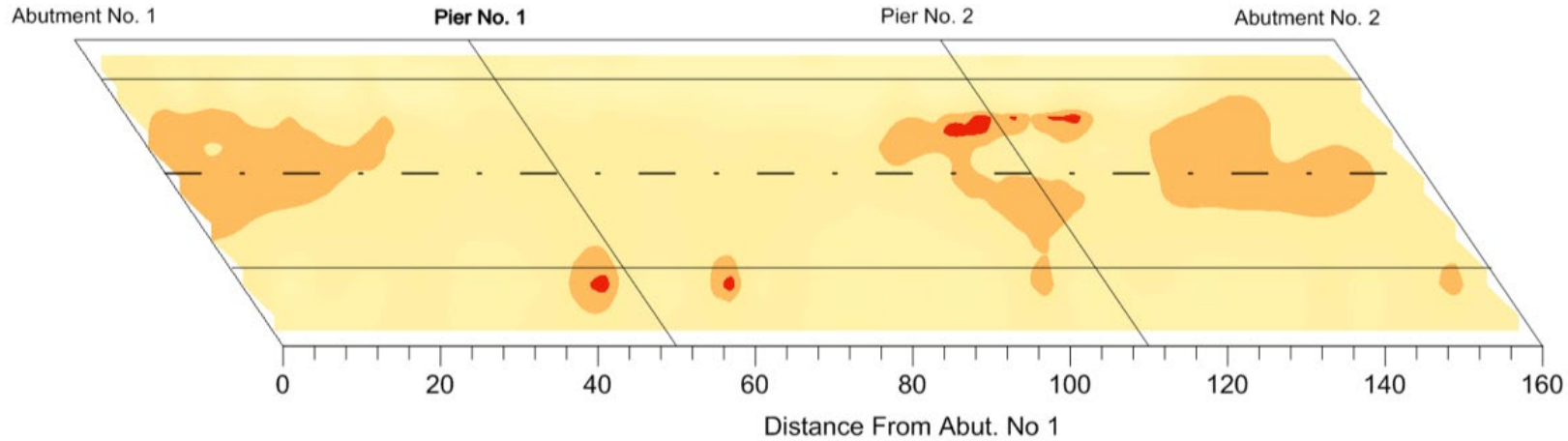
PHASE II RESULTS S077 05693R



Concrete Condition Legend	Orientation	Quantity Summary		General Information	
<p>The entire roadway were surveyed with manual chain drag and SoundAR. The lanes were closed during the survey.</p> <p> Delamination detected by Chain</p> <p> Delamination detected by SoundAR.</p>	  Direction of traffic	Condition	sq. ft.	%	Bridge ID: S077 05693R US 77 NB over RI & P RR
		Delamination (Chain)	1173.9	18.2	
		Deterioration (SoundAR)	1800.0	27.6	Sheet 1 of 1
		Combined Defects*	2973.9*	45.7	



PHASE II RESULTS S077 05693R



Electrical Resistivity (R) Color Scale	Orientation	Quantity Summary		General Information
 R > 20 10 < R < 20 5 < R < 10 R < 5	 Direction of traffic	Corrosion Likelihood	%	Bridge ID: S077 05693R US 77 NB over RI & P RR
		Very High (R < 5)	0	Analyzed by: LM Reviewed by: SB Completed: 02/07/18
		High (5 < R < 10)	2.5	Sheet 1 of 1
		Moderate Low (10 < R < 20)	4.6	
		Low (R > 20)	92.9	

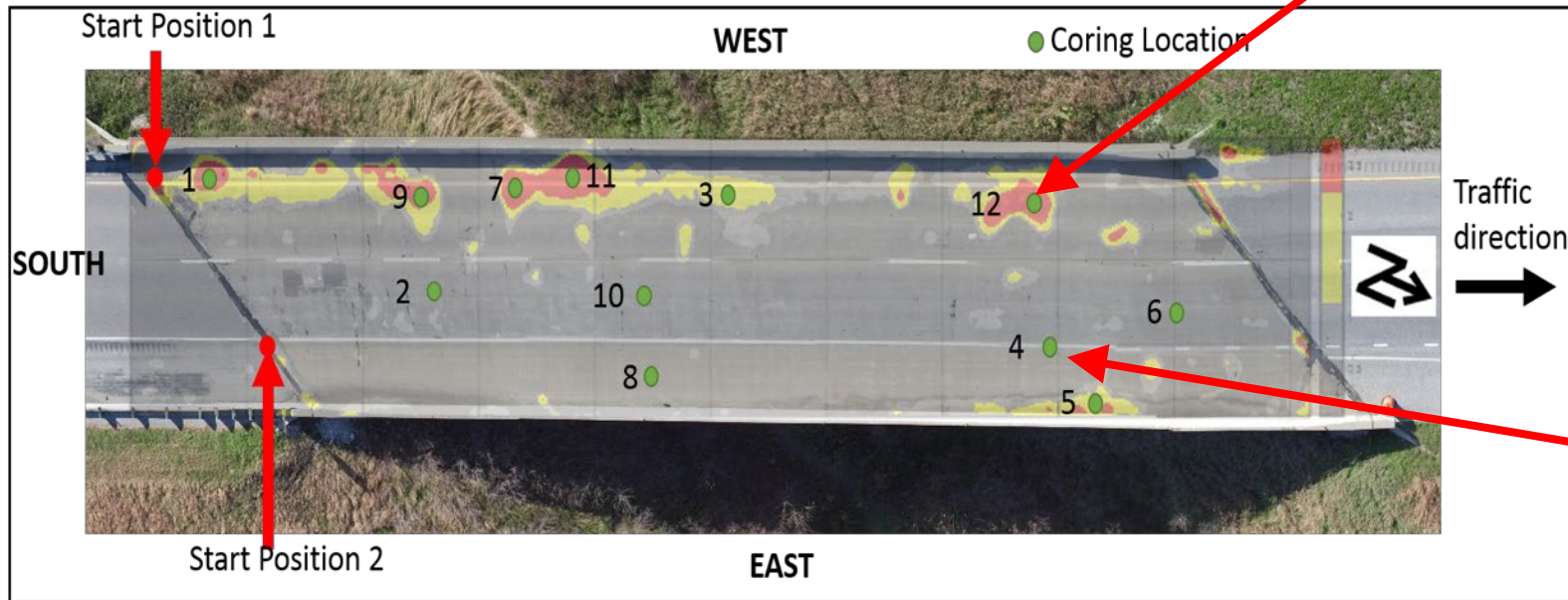


CORE RESULTS S077 05693R

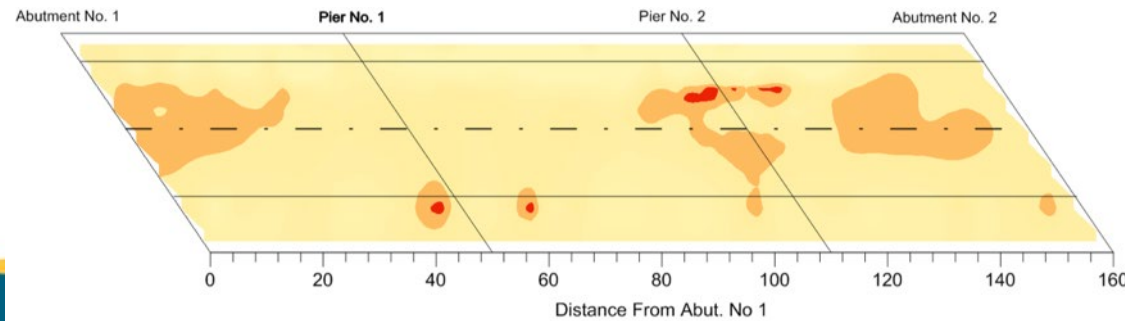
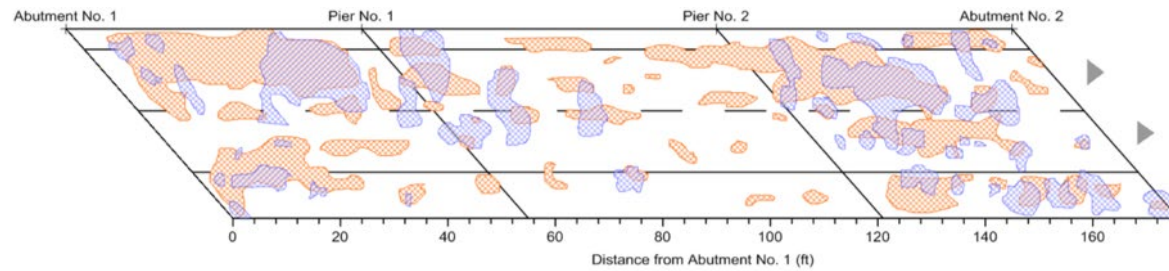
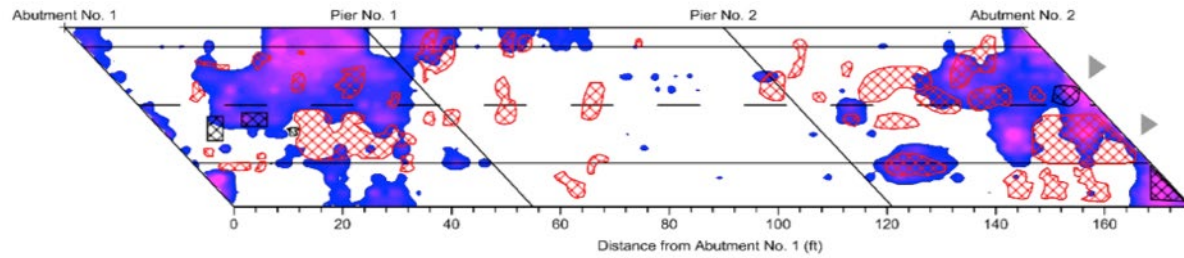
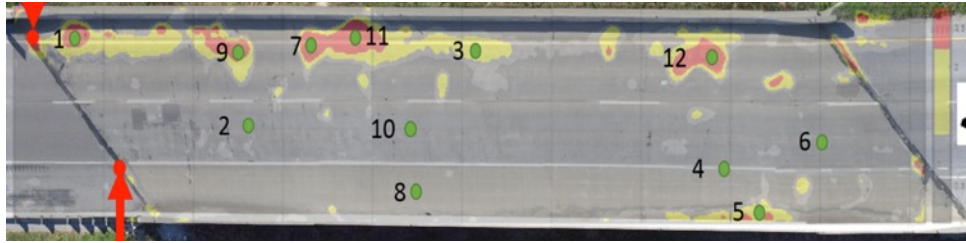
Core ID	From Start Position 1	From Edge Line
	ft in	ft in
1	9'5"	6"
3	99'11"	1'10"
7	62'10"	6"
9	46'5"	1'8"
11	72'10"	6"
12	153'6"	2'7"

Core ID	From Start Position 2	From Edge Line
	ft in	ft in
2	28'11"	7'2"
4	134'5"	0"
5	142'	8'1"
6	155'11"	5'1"
8	66'2"	5'2"
10(ref.)	64'11"	6'5"

Bridge S077 05693R

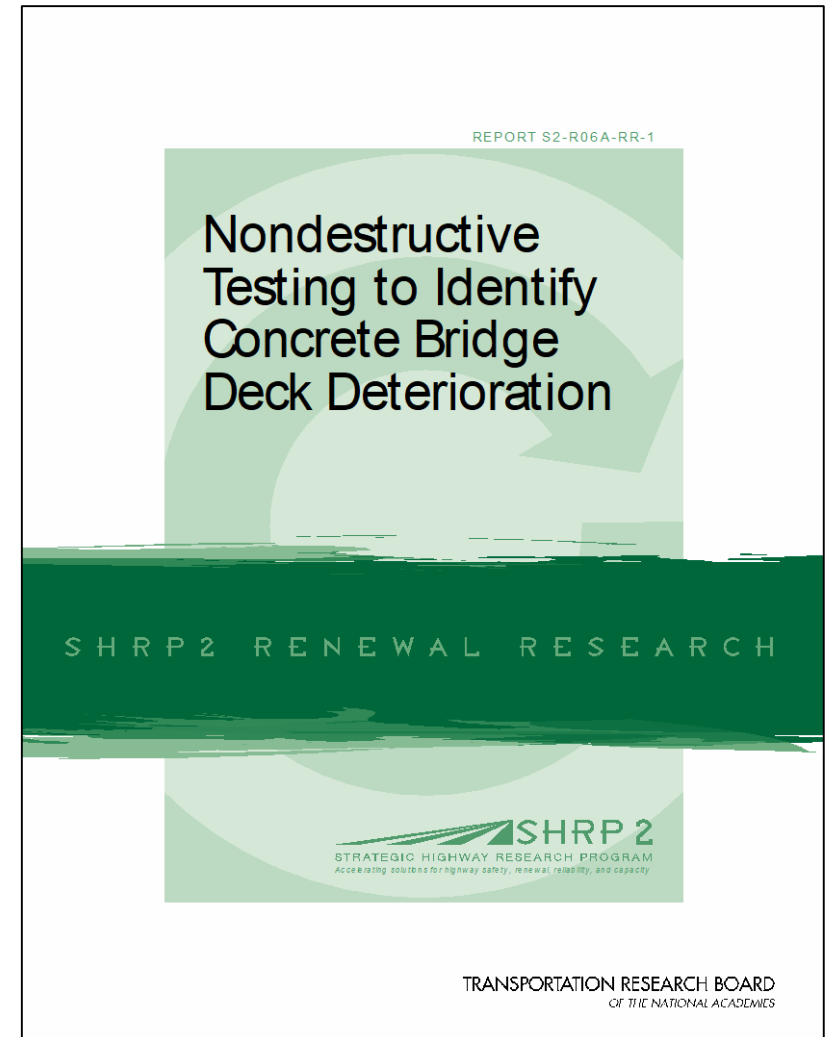


ALL RESULTS S077 05693R



Conclusions

- Phase I inspection can provide data for:
 - Long term degradation potential
 - Approximate quantities for repair
 - Identification of bridges for further inspection
- Phase II inspection can provide data for:
 - High resolution information on bridge deck condition
 - Quantities for immediate repair

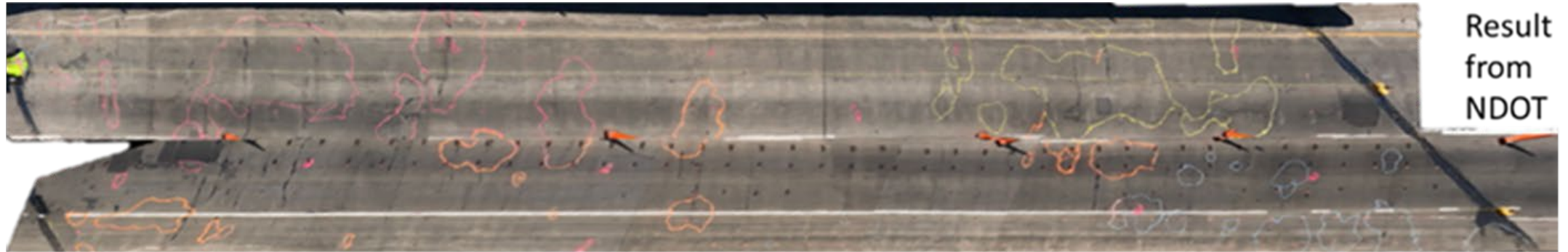


Moving Forward

- Looking into doing program level NDE of high asset corridors
- Need for evaluation performance of decks with overlays
- Identifying bridges that can benefit from NDE
- Correlate NDE data to actual construction information



On Going Research

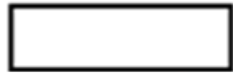


Result
from
NDOT

Sound Area



Delam Area



Hammer Sounding Result



Total deboned/delaminated: 26.7%

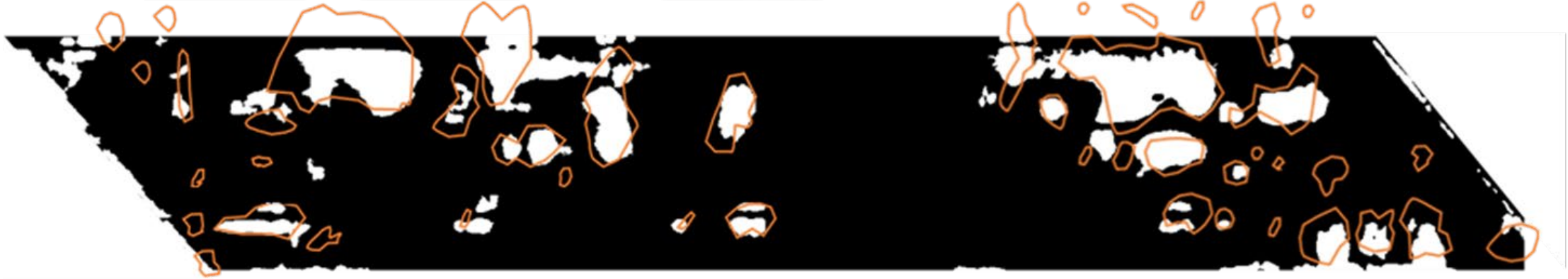


Fig. 3. The preliminary result of Bridge-S0770 5693R: 3" concrete overlay debonding

On Going Research

- I-680 Mormon Bridge:
 - Asphalt over existing deck
 - Plan quantity over ran on first half of first bridge
 - GPR scan prior to membrane being removed predicted high potential for deterioration.

Quantity Summary		General Information	
Cover Condition	Conc. Deterioration (%)	29.5	Bridge ID: S680 01343R I-680 WB over Missouri River
	Conc. Deterioration (s.f)	17120	
	Concrete Cover (in)	1.8	Analyzed by: EG Reviewed by: AC Completed: 1/10/19
	Asphalt Cover (in)	2.7	
		Sheet 1 of 4	

