



Performance Specifications for Rapid Renewal – Panel Discussion

Alabama's Experiences

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March 14, 2017



AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS





Why So Many Pavement Projects?

 Challenges to Alabama
 Why R07?
 Total ROAD Miles 10,850
 BY SURFACE TYPE

- Enables us to introduce new proven technologies to DOT.
- Supported by research, financial, and technical assistance.
- Allows for flexibility in an era of changing cultures, retirements, and staffing reductions.

BITUMINOUS

10,690

CONCRETE

144

UNPAVED 16

• Helps us solve problems!!

Aabama State Facts



SHRP2 Opportunity - Advancing Three New Technologies Together

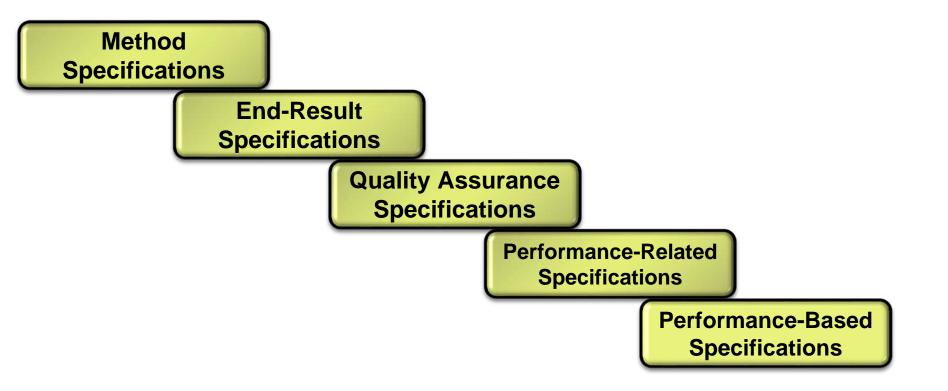
- Alabama DOT wants new testing methods to address uniformity of the mat during mix placement to get longer-term pavement performance and increase contractor productivity.
 - Lead Adopter for Using Technologies to Enhance Quality Control on Asphalt Pavements (Ro6C)
- EDC's intelligent compaction technology
 - Identifies temperature segregation areas, zones or spots of lower stiffness, paver stops, quality of joints
 - Potentially preventing premature failure providing long term cost saving benefits.
- SHRP2 performance-based specifications (R07) will allow ALDOT to assess the entire roadway mat and provide realtime quality control for the contractor in asphalt laydown
 ⁵ operations.

What is Alabama's Approach?

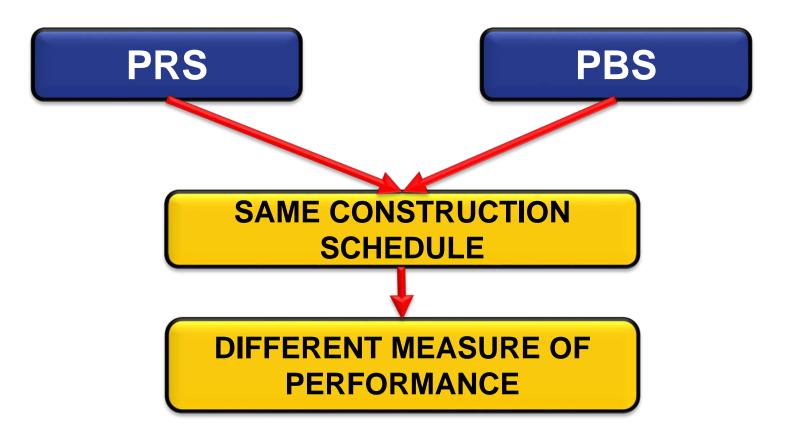
- Incorporate intelligent compaction through the use of performance-based specifications
- Our first project with IR is on US 43 in North
 Alabama using performance specs through R07
- Conduct side-by-side testing
- Develop a performance-based specification in the area of Intelligent Compaction.
- Utilizing IC, IR, and IRI for full Quality Control coverage of the pavement surface.



Types of Construction Specifications



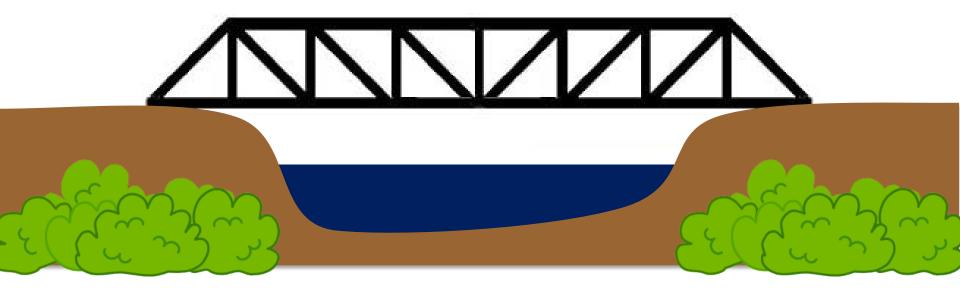








SPAN TWO POINTS WITH A...



Example



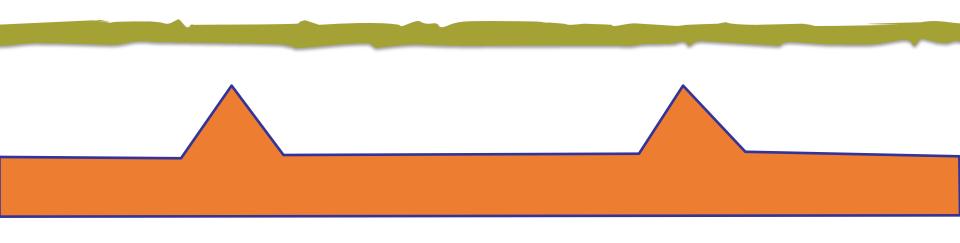
• Project

- Span Two Points with Boards
- Connect Boards Together
- Place a Load in Middle of Boards

• Materials

- Wood Boards
- Epoxy
- Load





Performance–Related Specifications

• Materials Attributes

- Performance of the in-place product
 - Treated Wood versus Composite Wood
 - Wood Glue versus Wood Epoxy
- Specify only product Quality Characteristics

Mathematical Models

- Based on product data
- Distress prediction
- Life-Cycle Cost (LCC)
 - As-Designed LLC
 - As-Constructed LCC
- Price Adjustments
 - Related to the expected LCC

Performance–Based Specifications



• Desired Performance Level / Target to be Achieved

- Engineering properties that are predictors of performance
 - Creep between boards
 - Fatigue after specified loads or time

Performance Concern

- Final in-place product
- Define in terms of Outputs instead of Inputs

Mathematical Models

- Quantify relationship between engineering properties measured and product performance
- Acceptance limits established using statistically valid basis
- Price adjustments based on the expected LCC of final product

Summary

• PRS

- Use quantified Quality Characteristics and LCC relationships that are correlated to product performance
- PRS are improved Quality Assurance Specifications

• PBS

 Focuses on outcome rather than process

- Complete PBS do not yet exist
- Requires good
 Management System
 data to generate and
 validate models

Expected Value to Alabama DOT Using R07

- Supply ALDOT with new methods to accurately and completely evaluate the roadway mat and placement practices of the contractor.
- Encourage contractors to apply greater control and ingenuity.
- Improve project quality.
- Accelerate construction.
- Minimize costly construction oversight.
- Reduce claims and inspection.





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QUESTIONS?