









### **Accelerated Bridge Construction (ABC)**

Technical Resources for Implementation

Mary Lou Ralls, P.E., Ralls Newman, LLC

**September 17, 2015** 





## **ABC Technical Resources**

- FHWA
- NCHRP
- SHRP2
- TRB ABC Subcommittee
- Industry
- ABC-UTC

http://www.fhwa.dot.gov/bridge/abc



Intelligent Compaction

Slide-in Bridge Construction

#### Accelerated Bridge Construction

Technologies and Innovations

Accelerated Construction

Project Planning

Contract Administration

· Geotechnical Solutions

3D Engineered Models

- · Foundations and Wall Elements
- Rapid Embankment Construction
- · Structural Solutions
  - Prefabricated Elements & Systems
  - Structural Placement Methods





#### What is ABC?

ABC is a paradigm shift in the project planning and procurement approach where the need to minimize mobility impacts which occur due to onsite construction activities are elevated to a higher priority.

e-Construction

Intrinsic benefits of the ABC approach include improvements in:

#### Related Links

SHRP2

 2007 FHWA Seismic Accelerated Bridge Construction Workshop

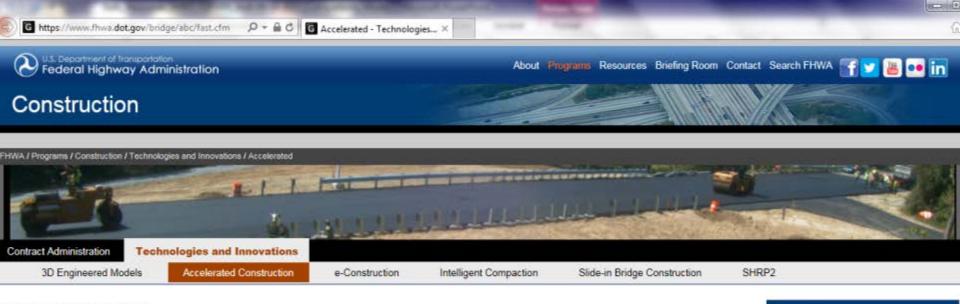
#### What's New

ABC Manual (.pdf, 11 mb)

#### ABC Technical Contacts

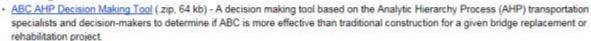
- Decision Making Framework Benjamin Beerman (404) 562-3930
  - benjamin beerman@dot.gov
- Innovative Contracting Gerald Yakowenko (202) 366-1562

http://www.fhwa.dot.gov/bridge/abc



#### Project Planning





- Installation Instructions
  - Save the zip file to your hard drive.
  - Open the zip file and extract the files.
  - Microsoft .NET Framework 4.0 or later is required. If you need that, please see Section 1.3 of the user's manual http://www.fhwa.dot.gov/bridge/abc/dmtool/software\_manual.cfm#s1\_3.
  - To run the AHP Tool, locate the AHPTool icon and click on it. See Section 1.4 of the user's manual http://www.fhwa.dot.gov/bridge/abc/dmtool/software\_manual.cfm#s1\_4.
- Related Documents
  - Manual
  - Survey Form



#### Contacts

· Benjamin Beerman Resource Center 404-562-3930

E-mail Benjamin

· Romeo Garcia

Office of Asset Management, Pavements, and Construction 202-366-1342

E-mail Romeo

# Accelerated Bridge Construction Decision Tool

**Transportation Pooled Fund Study TPF-5(221)** 

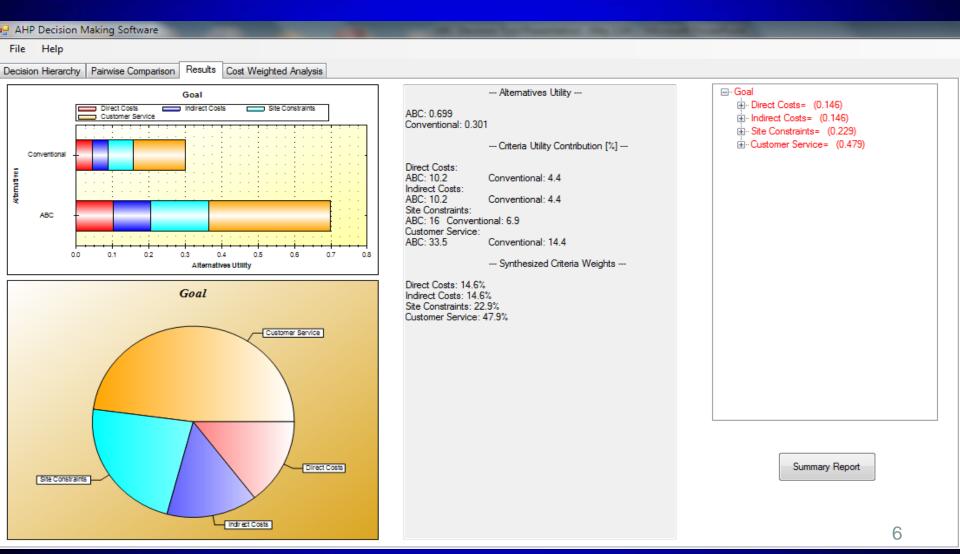
Completion Date: 2011

Participating DOTs: Oregon (lead), California, Iowa, Minnesota, Montana, Texas, Utah, Washington, FHWA

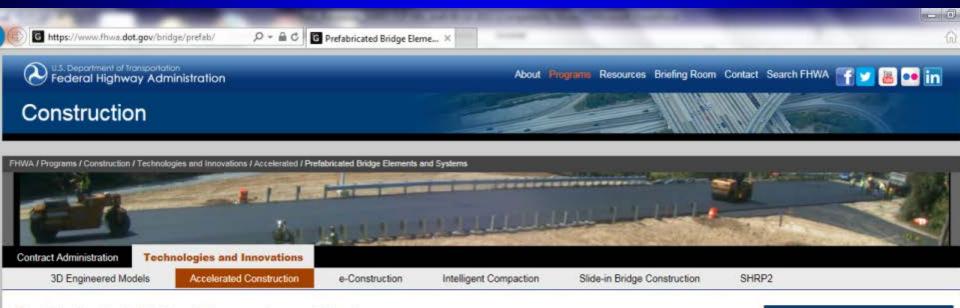
PI: Toni Doolen, Oregon State University

Project Manager: Benjamin Tang, P.E., Oregon Department of Transportation

## **ABC AHP Decision Tool**



http://www.fhwa.dot.gov/bridge/prefab



#### Prefabricated Bridge Elements and Systems

#### What is PBES?

PBES are structural components of a bridge that are built offsite, or near-site of a bridge and include features that reduce the onsite construction time and the mobility impact time that occurs when building new bridges or rehabilitating or replacing existing bridges relative to conventional construction methods.

PBES Definitions

#### How Does It Work?

1: Components are built outside traffic area(s)

2: Transported to the site



3: Installed rapidly



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http://www.fhwa.dot.gov/bridge/abc



#### Structural Placement Methods

- Self-Propelled Modular Transporters (SPMTs)
- Slide-in Bridge Construction
- · Longitudinal launching
- · Horizontal sliding or skidding
- Conventional & heavy lifting equipment & methods

#### Videos



Bridge construction - Incremental Launching - 3D Animation (YouTube video)



#### Related Links

850 Ton Bridge Lifted

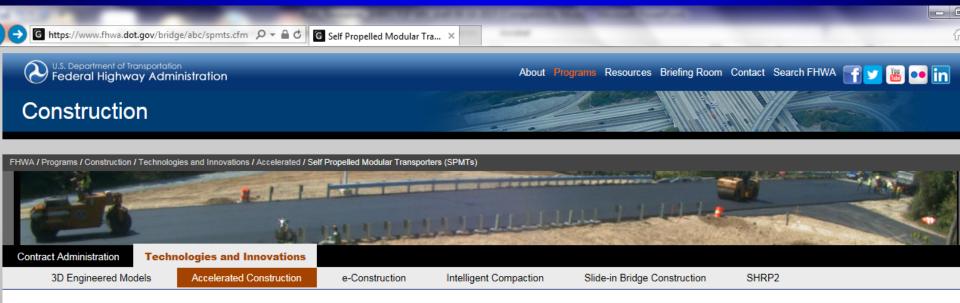
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   Office of Asset Management,
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   202-366-1342

E-mail Romeo



http://www.fhwa.dot.gov/bridge/abc



#### Self Propelled Modular Transporters (SPMTs)

A Self-Propelled Modular Transporter is a combination of multi-axle platforms operated through a state-of-the-art computer-controlled system that is capable of pivoting 360 degrees as needed to lift, carry, and set very large and heavy loads of many types.

SPMTs are motorized vehicles that move at walking speed and are capable of carrying large structures, such as bridges, from offsite locations, positioning them precisely into final position. The SPMT then exits the site, opening the area to traffic possibly within minutes or certainly within a few hours.

#### What is a Self-Propelled Modular Transporter - or SPMT?

The Federal Highway Administration (FHWA) has identified reducing construction-related impacts to the traveling public as a major priority for the nation's highway program.

The use of self-propelled modular transporter (SPMT) technology provides agencies and contractors with the **ultimate flexibility and speed** in removing and installing bridges.

#### Contacts

 Benjamin Beerman Resource Center

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Romeo Garcia
 Office of Asset I

Office of Asset Management, Pavements, and Construction 202-366-1342 E-mail Romeo

http://www.fhwa.dot.gov/construction/sibc



#### Slide-in Bridge Construction

Slide-in bridge construction (SIBC, more commonly known as "lateral slide") is one of several Accelerated Bridge Construction (ABC) technologies being promoted by the FHWA Every Day Counts program.

This web page links to a variety of key resources from across the country. The focus is on helping owner-agencies, designers, and construction contractors with no experience in SIBC get started in implementing this technology. Read more about SIBC

#### Quick Links













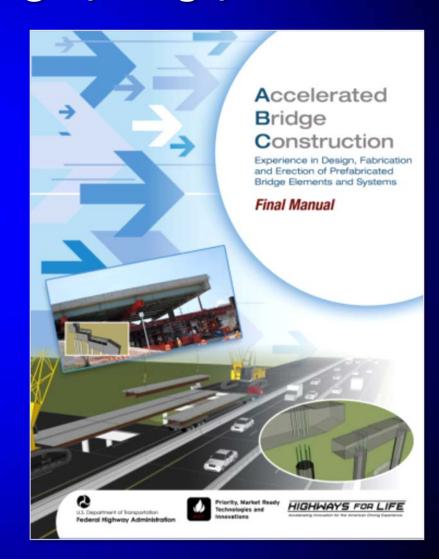
## **FHWA ABC Manual**

http://www.fhwa.dot.gov/bridge/abc

Accelerated Bridge Construction
Experience in Design, Fabrication
and Erection of Prefabricated
Bridge Elements and Systems

**Published November 2011** 

**Available Online** 



# ABC Manual Chapter 2 – ABC Technologies

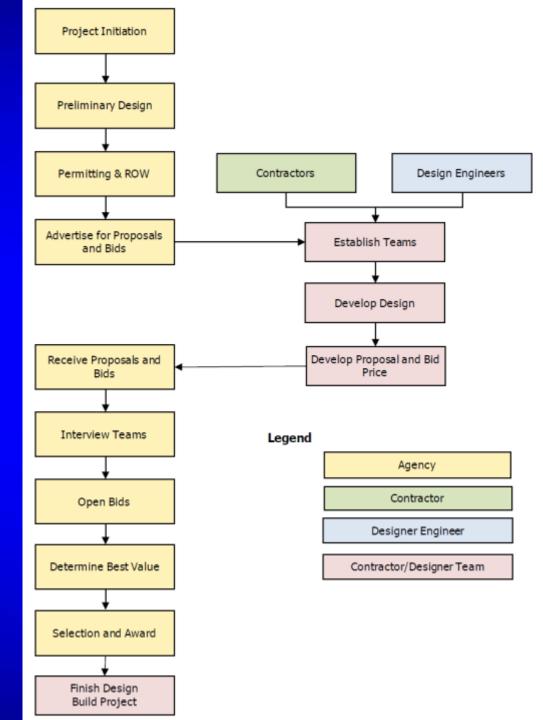
2.5 Fast Track

Contracting

2.5.1.1

Design-Build

[Fig. 2.5.1.1-1]



# ABC Manual Chapter 2 – ABC Technologies

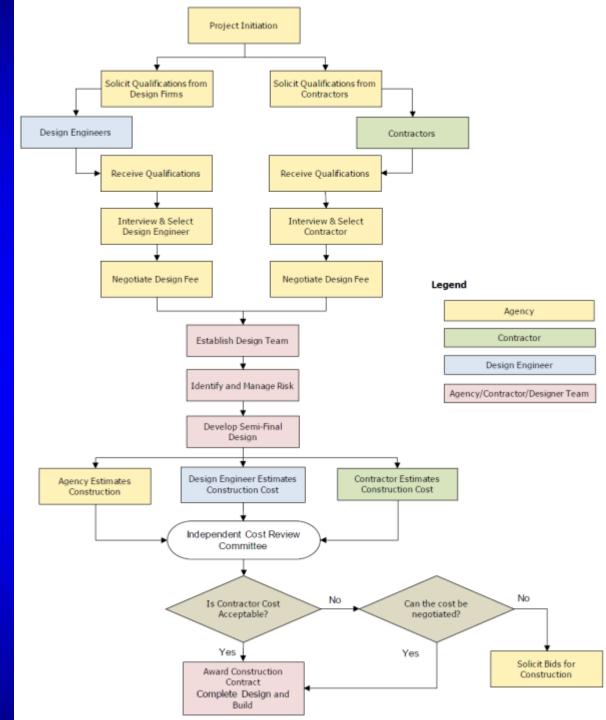
2.5 Fast Track

Contracting

2.5.1.2

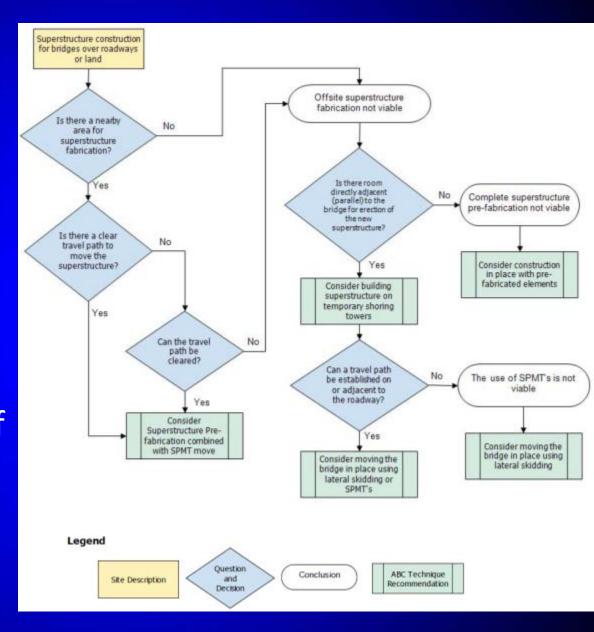
CMGC

[Fig. 2.5.1.2-1]



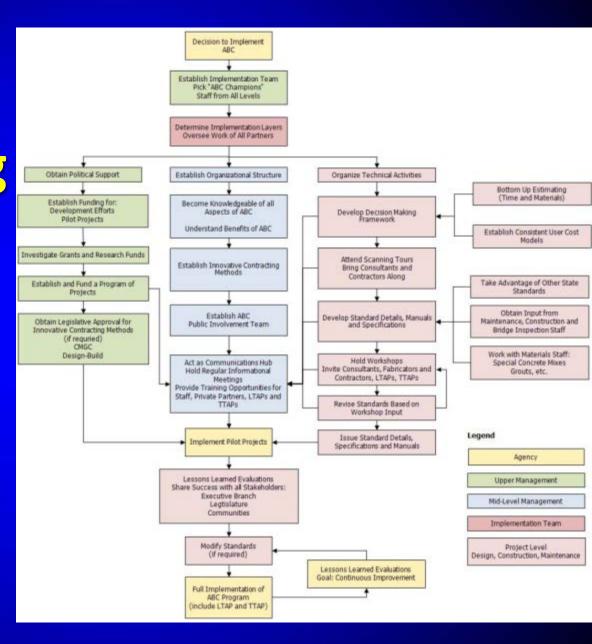
# ABC Manual Chapter 3 – Planning and Scoping Projects

3.2.2 Flowcharts for
Determination of
Appropriate ABC
Methods
Fig. 3.2.2-1
Over Roadway
or Land

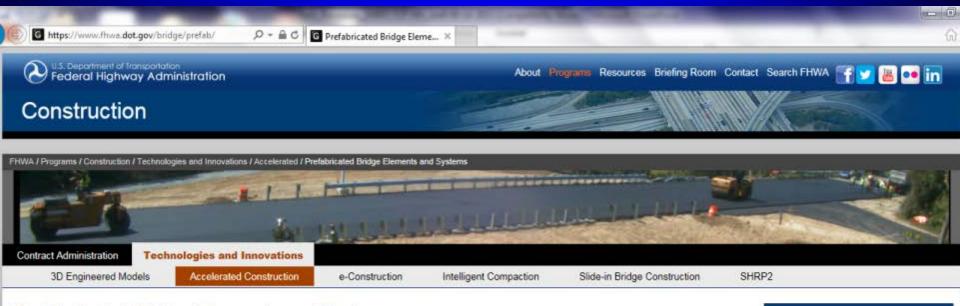


# **ABC Manual** Chapter 4 -**Implementing ABC** in a Transp. Agency

Fig. 4.1-1



http://www.fhwa.dot.gov/bridge/abc



#### Prefabricated Bridge Elements and Systems

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Office of Asset Management Pavements, and Construction 202-366-1342

E-mail Romeo

#### How Does PBES Impact ABC?

Use of PBES is one strategy that can meet the objectives to Accelerate Bridge Construction while providing additional benefits beyond those with only reducing on-site construction time:

- · ABC improves:
  - · Site Constructability
  - · Total project delivery time
  - · Material quality and product durability
  - · Work-zone safety for the traveling public and contractor personnel
- · ABC reduces:
  - Traffic Impacts
  - · Onsite construction time
  - · Weather-related time delays
- · ABC can minimize
  - · Environmental impacts
  - · Impacts to existing roadway alignment
  - · Utility relocations and right-of-way take

#### **Publications**

- Connection Details for PBES
- $\leftarrow$
- · Framework for Decision-Making
- · Manual on Use of Self-Propelled Modular Transporters to Remove and Replace Bridges
- Prefabricated Bridge Elements and Systems Cost Study: Accelerated Bridge Construction Success Stories
- Prefabricated Bridge Elements and Systems in Japan and Europe
  - Scan Team Implementation Plan

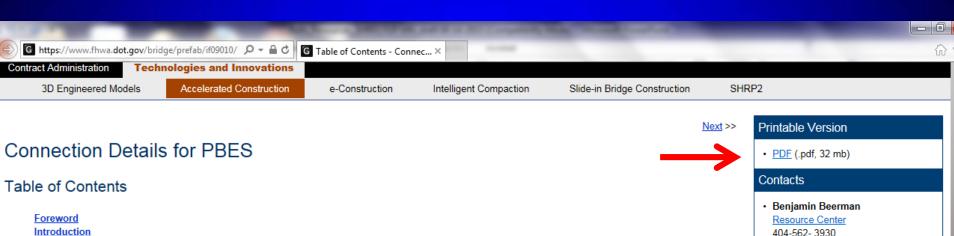
#### **Projects**

Graves Avenue Prefabricated Bridge Project

#### Archive



http://www.fhwa.dot.gov/bridge/abc



Chapter 1 - General Topics

1.1 Benefits of Prefabrication

1.2 Accelerated Construction Overview

- 1.2.1 When to Use Accelerated Construction
- 1.2.2 Rehabilitation Projects
- 1.2.3 Typical Accelerated Construction Approaches
  - 1.2.3.1 Short-term Full Closure Projects
  - 1.2.3.2 Weekend Closures
  - 1.2.3.3 Overnight Closures
- 1.2.4 Examples of Prefabricated Elements
- 1.2.5 Opportunities for Architectural Treatments
- 1.3 Applicability to Typical Bridges
  - 1.3.1 New Bridges
  - 1.3.2 Replacement of Existing Bridges
  - 1.3.3 Rehabilitation of Existing Bridges
  - 1.3.4 Issues with Curved, Skewed and Flared Bridges
  - 1.3.5 Truss Bridges and Girder Floorbeam Bridges
- 1.4 Typical Accelerated Construction Connection Types
  - 1.4.1 Steel Elements
    - 1.4.1.1 Bolted
    - 1.4.1.2 Welded
    - 1.4.1.3 Cast-in-place Concrete closure nours with shear stude

Connection Details for Prefabricated Bridge Elements and Systems



March 30, 2009







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Romeo Garcia

Office of Asset Management. Pavements, and Construction 202-366-1342

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http://www.fhwa.dot.gov/bridge/prefab/if09010/

Connection Details for Prefabricated Bridge Elements and Systems

**Published June 2009** 

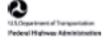
**Available Online** 

Connection Details for Prefabricated Bridge Elements and Systems



March 30, 2009

Publication No. FHWA-IF-09-010

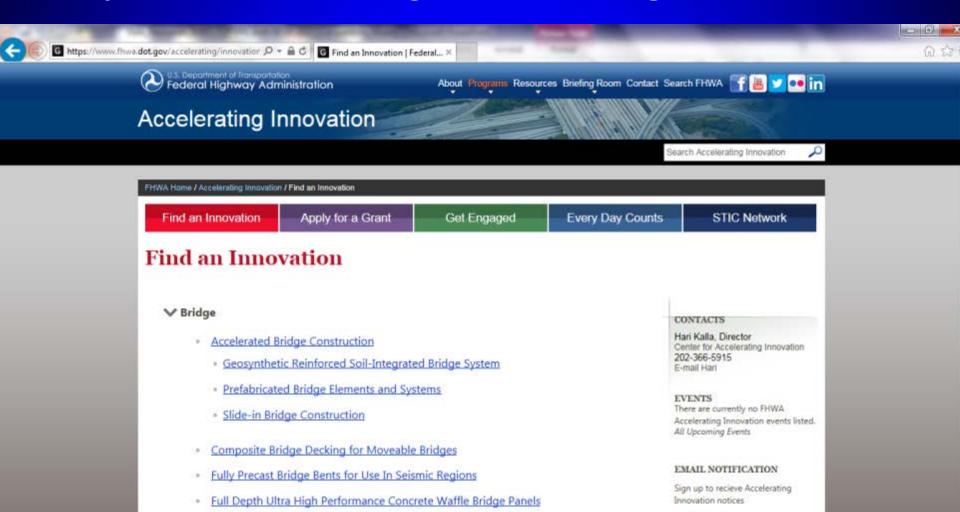






# FHWA Accelerating Innovation Website

http://www.fhwa.dot.gov/accelerating/innovation.cfm



# **FHWA Highways for LIFE Website**

http://www.fhwa.dot.gov/hfl/summary/projects\_summary.cfm



#### Highways for LIFE Project Summary Reports for FY2006-FY2013 Awarded Grants

♦ Project	<b>♦</b> Innovation
Arizona Demonstration Project: Reconstruction of SR 179 in Sedona	Needs-Based Involvement Process
Arkansas Demonstration Project: The Use of Roller Compacted Concrete to Reconstruct a Segment of SH 213 in Fayetteville	Roller Compacted Concrete (RCC)
California Demonstration Project: <u>Pavement Replacement Using a Precast</u> <u>Concrete Pavement System on I-15 in Ontario</u>	Precast Concrete Pavement System (PCPS)
California Demonstration Project: <u>Safety Improvements on Mountain Ranch Road in Calaveras County</u>	Safety Edge, Road Safety Audit
Colorado Demonstration Project: Pecos Street over I-70 Bridge Replacement Using SPMT Technology	Self Propelled Modular Transport (SPMT), Construction Management General Contractor (CMGC), Roundabouts, HAWK signal
Colorado Demonstration Project: Reconstruction of the I-25 Bronco Arch Bridge	ABC/PBES, Contractor value engineering, A (cost) + B (time to complete), Lane rentals, Incentives and Disincentives, Automatic anti-icing system
Connecticut Demonstration Project: Pavement Preservation on Interstate 95, Towns of Westbrook and Old Saybrook	Warm Mix Asphalt, Safety Edge, Polymer modified asphalt
District of Columbia Demonstration Project: Reconstruction of Eastern Avenue Bridge Over Kenilworth Avenue in Washington, DC	Prefabricated Bridge Elements and Systems (PBES), No- Excuse bonus
Florida Demonstration Project: Precast Concrete Pavement System on US 92	Precast Concrete Pavement System (PCPS)
Georgia Demonstration Project: <u>I-85 Interchange Design-Build Project</u> <u>Using Prefabricated Bridge Elements in West Point, GA</u>	Design-build contracting, roller-compacted concrete, prefabricated bridge components/connections
Georgia Demonstration Project: Pavement Replacement Using a Precast	Precast Concrete Pavement System (PCPS)

Contact

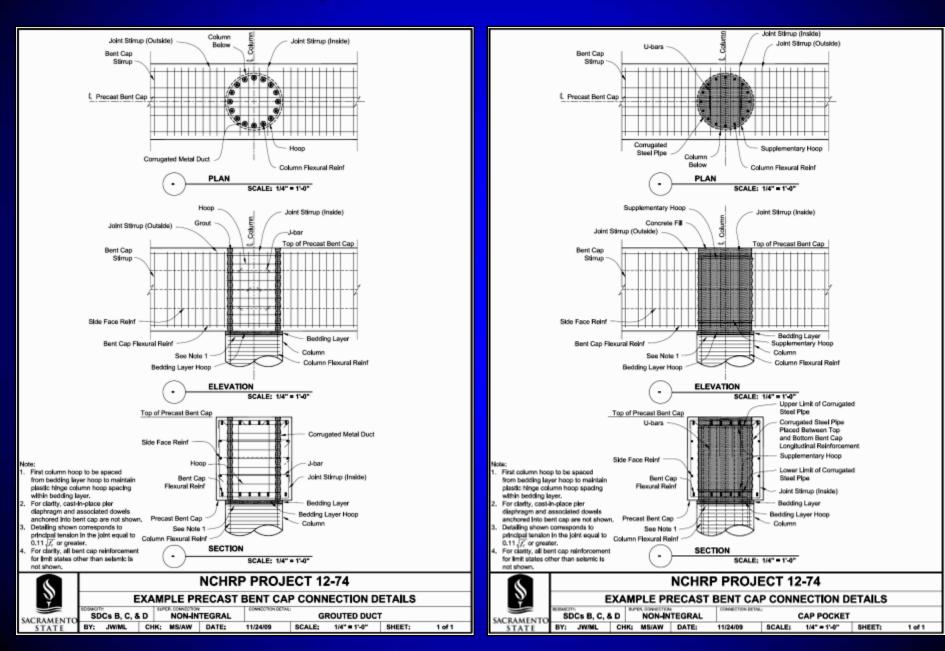
Ewa Flom Highways for LIFE 202-366-2169 Ewa.Flom@dot.gov

# National Cooperative Highway Research Program (NCHRP) Example Research Related to ABC

No.	Title	Status
12-65	Full-Depth, Precast-Concrete Bridge Deck Panel Systems	Report 584
12-74	Development of a Precast Bent Cap System for Seismic Regions	Report 681
12-88	Synthesis of System Performance of Accelerated Bridge Construction (ABC) Connections in Moderate-to-High Seismic Regions	Report 698

http://onlinepubs.trb.org/onlinepubs/nchrp/nchrp\_rpt\_xxx.pdf

# **Example Connection Detail**



# FY 2014 NCHRP Research Related to ABC

No.	Title	Status
12-98	Recommended Guidelines for Prefabricated Bridge Elements and Systems Tolerances and Dynamic Effects of Bridge Moves	ongoing
12-102	Recommended AASHTO Guide Specification for ABC Design and Construction	ongoing
12-105	Proposed AASHTO Seismic Specifications for ABC Column Connections	ongoing

Google search: NCHRP xx-xxx

# NCHRP Domestic Scan Program

Domestic Scan on
Best Practices in
Accelerated Construction
Techniques

March 2009

SCAN TEAM REPORT NCHRP Project 20-68A, Scan 07-02 **Best Practices in Accelerated Construction** Techniques National Cooperative Highway Research Program ation contained in this report was prepared as part of NCHRP Project 20-68A U.S. Domestic Scan, Nationa SPECIAL NOTE: This report IS NOT an official publication of the National Cooperative Highway Research Program, Transportation Research Board, National Research Council, or The National Academies

# NCHRP Domestic Scan Program

Domestic Scan on
Best Practices in
Performance of ABC
Connections in Bridges
Subjected to Multi-hazard
And Extreme Events

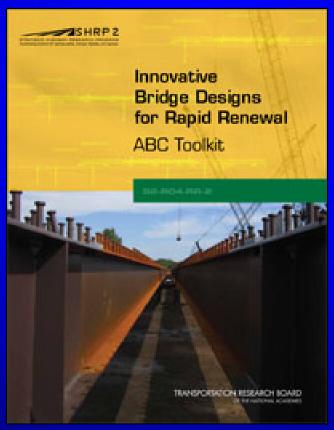
October 2012



# Strategic Highway Research Program 2 (SHRP2) – Renewal: Bridges

http://shrp2.transportation.org/Pages/Bridge-Designs-for-Rapid-Renewal.aspx

SHRP2 R04:
Innovative
Bridge
Designs
for Rapid
Renewal



SHRP 2 Renewal Project R04

ABC Standard Concepts: The Lateral Slide

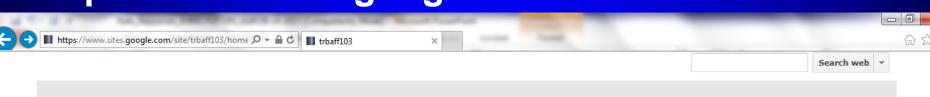
Addendum Report



TRANSPORTATION RESEARCH BOARD OF THE NATIONAL ACADEMIES

# Transportation Research Board (TRB) ABC Subcommittee

https://www.sites.google.com/site/trbaff103/home



Welcome

Registration

Members

News/Events 2014

ABC Research Projects

Project Tracker

Annual Meetings

2014 Comments

#### **TRB**

### Committee on General Structures (AFF10) Subcommittee on Accelerated Bridge Construction (AFF10-3)

Approximately one-fourth of the Nation's 600,000 bridges require rehabilitation, repair, or total replacement. The construction-related work used to address these needs can have significant impact to the surrounding area including mobility, safety, and other social-economic related impacts. Throughout the U.S., owner agencies are realizing that the results of using ABC strategies not only help address onsite related constraints, but can also improve how a bridge program is delivered when used in a more routine, programmatic manner.

**Scope:** The TRB Accelerated Bridge Construction (ABC) Subcommittee supports research, technology transfer, and implementation to advance ABC technologies related to policy, planning, procurement, design, materials, construction and contracting. The **objective** of the subcommittee is to expand the knowledge and expertise to foster the implementation of ABC related technologies.

#### Road Map:

The Subcommittee will...

- 1. Stay informed on the current state of practice/art.
- 2. Identify, prioritize and prepare research needs statements (RNS).
- 3. Collaborate RNS with State DOTs, FHWA, and AASHTO groups.
- 4. Support research projects.



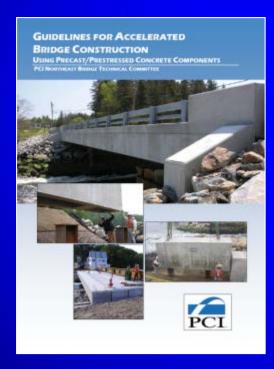
# **Industry ABC Resources**

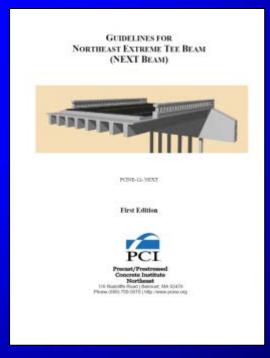
Precast/Prestressed Concrete Institute (PCI)
<a href="http://www.pci.org">http://www.pci.org</a>



# **Industry ABC Resources**

PCI Northeast http://www.pcine.org (Bridge Resources)





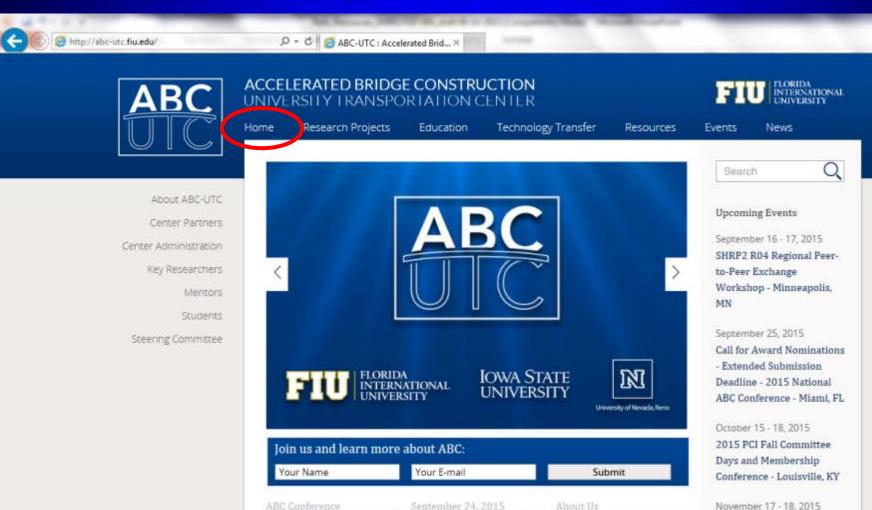
# ABC University Transportation Center (ABC-UTC)

**USDOT Tier 1 UTC Award Announcement:**September 2013

#### **Consortium of Universities:**

- Florida International University (FIU)
  - Atorod Azizinamini (lead)
- Iowa State University (ISU)
  - Brent Phares & Terry Wipf
- University of Nevada, Reno (UNR)
  - Saiid Saiidi

# Accelerated Bridge Construction University Transportation Center (ABC-UTC) – http://abc-utc.fiu.edu/



SHRP2 R04 Regional Peer-

to Dave Continues

ARC

ABC Conference



#### 2015 Accelerated Bridge Construction Conference

The 2015 National ABC
Conference, co-sponsored by
State DOTs, the Federal
Highway Administration and
industry partners, will be
held on December 7-8, 2015
in Miami, Florida. Attendees
are expected from
Department of
Transportation engineers
and other bridge
professionals.

Read More.

September 24, 2015



Oklahoma Department of Transportation ABC Bridge Replacement on SH-51 over Cottonwood Creek

by Randle White, P.E.,
Division Engineer, Field
Division 8, Oklahoma DOT;
and Jason Langhammer,
P.E., Senior Project Manager,
Garver

In 2014, the Oklahoma
Department of
Transportation completed its
first fully accelerated bridge
construction project on SH51 over Cottonwood Creek.
The old six-span 270-ft-long
structurally deficient bridge
over Cottonwood Creek was
replaced with a widened
three-span 26...

Read More.

About Us



#### Welcome

The ABC-UTC has assembled an experienced, knowledgeable, and engaged group of bridge academics and engineers who collectively will provide the transportation industry with the tools needed to effectively and economically utilize the principles of ABC to enhance mobility, and safety and produce safe, environmentally friendly, long-lasting bridges.

Read More.

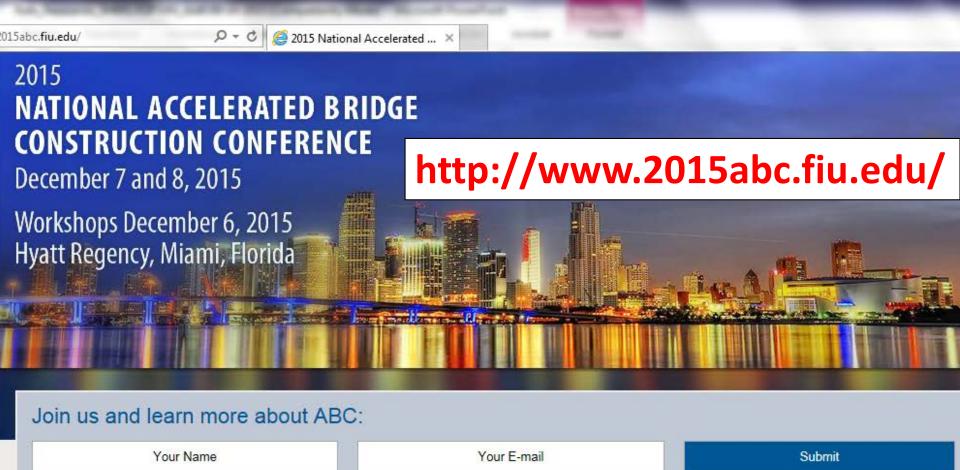
November 17 - 18, 2015 SHRP2 R04 Regional Peerto-Peer Exchange Workshop - Atlanta, GA

December 6 - 8, 2015
2015 National Accelerated
Bridge Construction
Conference - Miami, FL

December 14, 2015
Call for Award Nominations
- Submission Deadline NSBA 2016 Prize Bridge
Competition

March 1 - 5, 2016 2016 PCI Convention and National Bridge Conference at The Precast Show -Nashville, TN

April 13 - 15, 2016 World Steel Bridge Symposium - Orlando, FL



ABC Awards

#### 2015 National Accelerated Bridge Construction Conference

Exhibitors

Sponsors

Conference Program

Home

The 2015 National Accelerated Bridge Construction Conference will be held on December 7 and 8, 2015, at the

Registration

Contact

Hotel

Location

Introduction

Webinar Archives

Monthly Webinar

Conferences

#### Technology Transfer: Monthly Webinar



The ABC Center at FIU has offered free monthly webinars since March 2011. The ABC-UTC is continuing this series and maintaining an archive of the past events. The intended audience of these webinars includes engineers and other bridge professionals with content ranging from design issues to construction and contracting. These webinars attract an average of 4,000 participants each month.

The archive of past webinars is being transitioned to the new website. Click "Webinar Archives" on the left vertical menu to access past webinars transitioned to date.

Thursday, September 24, 2015 (1:00 - 2:00 pm Eastern)

Oklahoma Department of Transportation ABC Bridge Replacement on SH-51 over Cottonwood Creek

Search

Upcoming Events

September 16 - 17, 2

SHRP2 R04 Regiona to-Peer Exchange

Workshop - Minnea

MN

September 25, 2015 Call for Award Nom

- Extended Submiss Deadline - 2015 Nat

ABC Conference - M

October 15 - 18, 2015 2015 PCI Fall Comn Days and Membersl

Conference - Louisy

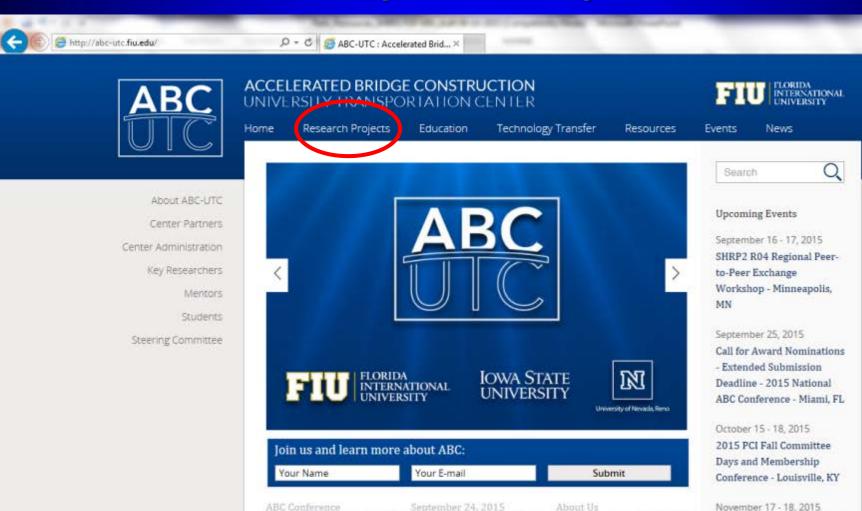
November 17 - 18, 20 SHRP2 R04 Regiona

to-Peer Exchange Workshop - Atlanta

December 6 - 8, 2015

2015 National Acce **Bridge Construction** 

# Accelerated Bridge Construction University Transportation Center (ABC-UTC)



SHRP2 R04 Regional Peer-

to Dave Continues

ARC





Home

Research Projects

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Technology Transfer

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#### Research Projects

Research Projects Research Facilities

Development of Manual for Enhanced Service Life of ABC Projects

► Link to latest QUARTERLY PROGRESS REPORT

► Link to OVERVIEW POSTER

#### Background

The nationwide application of ABC in bridge design and construction is at its early stages. Nevertheless, a few ABC projects are decades old, and the number of ABC projects is rapidly increasing. It is essential to observe the performance of ABC projects in service, at the national level, and develop a manual that assists designers and owners in best design, construction and maintenance practices that are capable of enhancing service life of ABC bridges.

#### Objective

The main objective of this project is to develop a manual devoted to service life performance of ABC projects.

#### Scope

The development of the document will consider the ABC projects nationwide. It will include case studies, examples, design, inspection and maintenance information. It will be flexible and accommodating to the addition of new information as it becomes available. Tools will be developed to assist the user to navigate through the information and make the document user friendly. The general framework for the document will be similar to that described in the Guide for Design of Bridges for Service Life.

Search

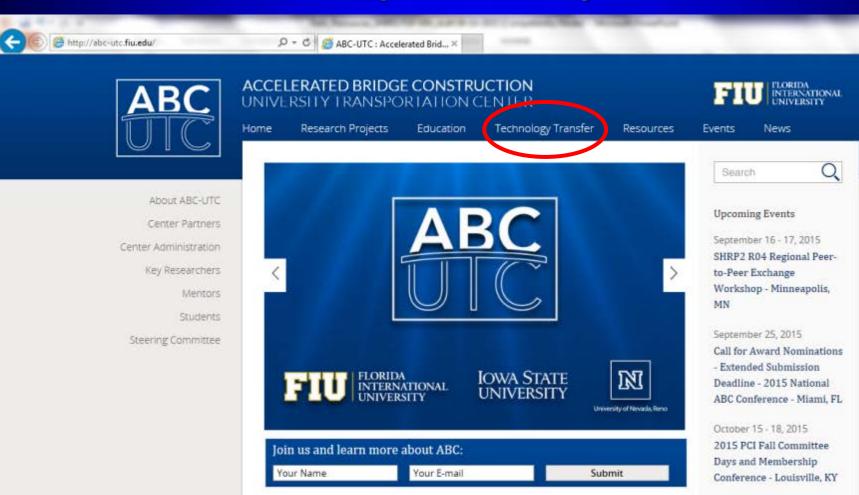


Projects at Florida International University

- Development of Manual for Enhanced Service Life of ABC Projects
- International Database of ABC Research
- Extending application of SDCL to ABC
- Compilation of ABC solutions
- Estimating total cost of bridge construction using ABC and conventional methods of construction

Projects at Iowa State University

# Accelerated Bridge Construction University Transportation Center (ABC-UTC)



September 24, 2015

November 17 - 18, 2015 SHRP2 R04 Regional Peer-

to Dave Continues

ARC

Home



## ACCELERATED BRIDGE CONSTRUCTION UNIVERSITY TRANSPORTATION CENTER

Research Projects

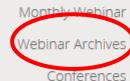


Technology Transfer: Monthly Webinar Archives

Events News

Resources

Introduction



Thursday, August 20, 2015 (1:00 - 2:00 pm Eastern)

PennDOT Replacement of Route 581 Bridge during Weekend Closures

Education

Technology Transfer

by **Tom Macioce P.E.**, Chief Bridge Engineer, PennDOT; **Harivadan Parikh P.E.**, District Bridge Engineer, PennDOT District 8.

Description: In June 2015 the Pennsylvania DOT replaced the three-span Route 581 Bridge in the borough of Lemoyne in Cumberland County. With 86,000 vehicles a day traveling across the bridge, ABC was used to limit closures to several weekends instead of the typical 1.5 years that would have been required to replace this bridge using conventional methods. The superstructure spans were...

Read More

Thursday, July 23, 2015 (1:00 - 2:00 pm Eastern)

Emerging ABC Connection Details for High Seismic Areas

by M. Saiid Saiidi Ph.D., P.E., Professor, University of Nevada, Reno; Sri Sritharan Ph.D., Professor, Iowa State University.

Description: Which connection details has research proven to work well for prefabricated

Search

September 16 - 17, 2

**Upcoming Events** 

SHRP2 R04 Regiona to-Peer Exchange Workshop - Minnea

September 25, 2015

Call for Award Nom
- Extended Submiss

Deadline - 2015 Nat ABC Conference - M

MN

October 15 - 18, 2015 2015 PCI Fall Comm

Days and Members

Conference - Louisv

November 17 - 18, 20

SHRP2 R04 Regiona





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Research Projects

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Link to 2014 proceedings

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News

Technology Transfer: National ABC Conferences

Introduction

Monthly Webinar

Webinar Archives

Conferences

Dec 6 - 8, 2015

2015 National Accelerated Bridge Construction Conference - Miami, FL

Co-sponsored by 30 State DOTs, FHWA, TRB, NCBC, & NSBA.

Dec 3 - 5, 2014

2014 National Accelerated Bridge Construction Conference

Co-sponsored by 26 State DOTs, FHWA, TRB, NCBC, NSBA, IABMAS, & ASCE.

Search

Upcoming Events

September 16 - 17, 2 SHRP2 R04 Regiona

to-Peer Exchange Workshop - Minnea

MN

September 25, 2015

Call for Award Nom
- Extended Submiss

Deadline - 2015 Nat

ABC Conference - M

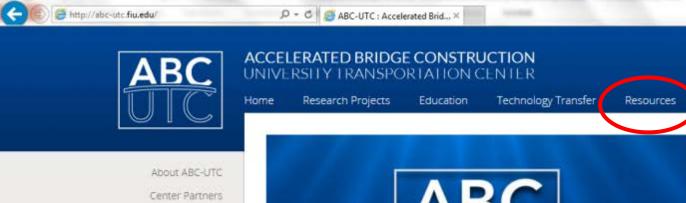
October 15 - 18, 201

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November 17 - 18, 20 SHRP2 R04 Regiona

# Accelerated Bridge Construction University Transportation Center (ABC-UTC)



Center Administration

Key Researchers

Steering Committee

Mentors

Students

FLORIDA INTERNATIONAL UNIVERSITY M **IOWA STATE** UNIVERSITY University of Nevada, Reno Join us and learn more about ABC: Your E-mail Your Name Submit September 24, 2015 ARC



FLORIDA INTERNATIONAL

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Upcoming Events

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September 16 - 17, 2015 SHRP2 R04 Regional Peerto-Peer Exchange Workshop - Minneapolis, MN

News

September 25, 2015

Call for Award Nominations
- Extended Submission

Deadline - 2015 National

ABC Conference - Miami, FL

October 15 - 18, 2015 2015 PCI Fall Committee Days and Membership Conference - Louisville, KY

November 17 - 18, 2015 SHRP2 R04 Regional Peer-

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Related Links

State DOT Websites

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Resources: State DOT Websites

#### Iowa DOT

- Accelerated Bridge Construction
- Innovative Bridge Research and Construction/Deployment (IBRC/IBRD) Program

#### Massachusetts DOT

- Accelerated Bridge Program
- LRFD Bridge Manual, Part III Prefabricated Elements

#### Oregon DOT

Bridge Design & Drafting Manual, Section 3.24, ABC Guidelines

#### Texas DOT

· ABC online standards include prestressed decked slab beams, prestressed slab beams, prestressed box beams, precast bent caps, and prestressed partial-depth deck panels

#### Utah DOT

• "ABC is not separated anymore. It's just part of doing business." 2015 quote from Carmen Swanwick, Chief Structural Engineer, Utah DOT Structures Design and Detailing Manual (SDDM), Chapter 20 - Accelerated Bridge Construction

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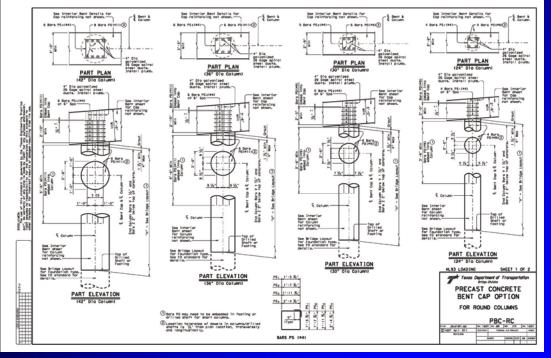
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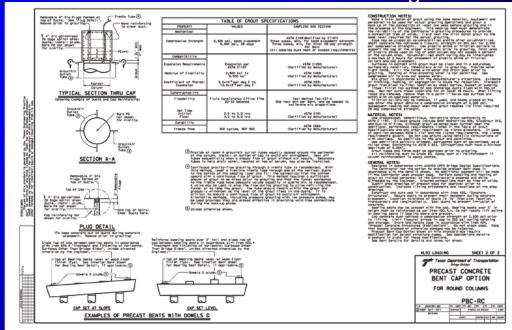
# TxDOT ABC Bridge Standards

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Page 1 of 2

Precast Concrete
Bent Cap Option

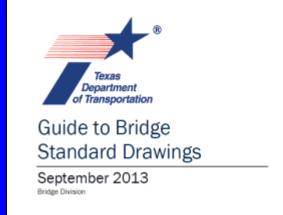
– posted on
TxDOT bridge
standards website



## TxDOT Bridge Standards

Guide to Bridge Standard
Drawings includes:
Decked Slab Beam (ABC)

- 20-in. & 23-in. depth
- 6.5-ft, 7.5-ft, & 8-ft beam widths
- 24-ft, 28-ft, & 30-ft roadway widths
- 30-ft to 60-ft span lengths





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Related Links

Resources: SHRP2 Implementation

SHRP2 implementation information is available on AASHTO's SHRP2 Solutions website.

SHRP2 R04, "Innovative Bridge Designs for Rapid Renewal"

Regional Peer-to-Peer Exchange Workshops

The SHRP2 Solutions R04 Team is hosting two regional peer-to-peer exchange workshops in fall 2015. Owner agencies are invited to both days, with consultants and contractors invited to the second day.

- September 16-17, 2015 Minneapolis, MN
- November 17-18, 2015 Atlanta, GA

For additional information as it becomes available, check **AASHTO's R04 website**, or contact **Jennifer.Smoker@ch2m.com** 

- The R04 Toolkit describes standardized approaches to designing and constructing complete bridge systems for rapid renewal.
- For general information on the original research project, see TRB's R04 web page.

SHRP2 R07, "Performance Specifications for Rapid Renewal"

The research final report and implementation guidelines are available.

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Resources: TRB ABC Subcommittee

The Transportation Research Board (TRB) *ABC Subcommittee* functions under the TRB *AFF10 General Structures* parent committee.

- Membership includes representation from the following TRB committees:
  - AFF10, General Structures
  - AFF20, Steel Bridges
  - AFF30, Concrete Bridges
  - AFF50, Seismic Design and Performance of Bridges
  - AFH40, Construction of Bridges and Structures
  - AHD30, Structures Maintenance
  - AHD35, Bridge Management
- TRB ABC Subcommittee website: http://www.trbaff103.com/
- Information posted from 2015 TRB Annual Meeting's ABC paper session, workshop, and subcommittee meeting can be viewed by selecting "2015" from the "Annual Meetings" tab.
- You are invited to participate in the "rate the research topic ideas or RTI" that is posted under the "RTI" tab.
- You can download the National ABC Research spreadsheet under the "Research Projects" tab. The spreadsheet includes approximately 120 ABC related research projects related to ABC topics.
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Related Links

Resources: FHWA

FHWA ABC Contact: Benjamin Beerman, benjamin.beerman@dot.gov

Links to FHWA ABC Resources:

- ABC Manual
- Connections Manual
- SPMT Manual
- Decision-Making Framework
- PBES Case Studies
- Highways for LIFE Summary Reports

FHWA ABC website - "ABC is bridge construction that uses innovative planning, design, materials, and construction methods in a safe and cost-effective manner to reduce the onsite construction time that occurs when building new bridges or replacing and rehabilitating existing bridges." *More information* ...

**Every Day Counts (EDC)** - "EDC is designed to focus on a finite set of initiatives. Teams from FHWA work with state, local, and industry partners to deploy the initiatives and develop performance measures to gauge their success." *More information* ...

FHWA Incentive-Based Funding - Three incentive-based funding mechanisms are available for owner agencies who are looking to implement innovations such as prefabricated bridge elements and systems and other ABC related strategies into their program/projects.

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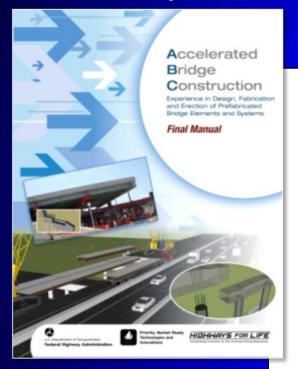
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## **FHWA ABC Resources**

http://abc-utc.fiu.edu/index.php/resources/fhwa



Connection Details for Prefabricated Bridge Elements and Systems



March 30, 2009

Publication No. FHWA-IF-09-010







#### Manual on Use of Self-Propelled Modular Transporters to Remove and Replace Bridges June 2007

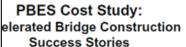








abricated Bridge Elements & Systems (PBES)











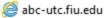


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Resources: Industry

#### Concrete Bridges

- National Concrete Bridge Council (NCBC)
- Precast/Prestressed Concrete Institute (PCI)
- PCI Northeast (Bridge Resources)

#### Steel Bridges

- National Steel Bridge Alliance (NSBA)
- Short Span Steel Bridge Alliance (SSSBA)

#### Composite Bridges

- American Composites Manufacturers Association (ACMA)
- Composites Product Suppliers

#### **Bridge System Moves**

Self-Propelled Modular Transporter Contractors

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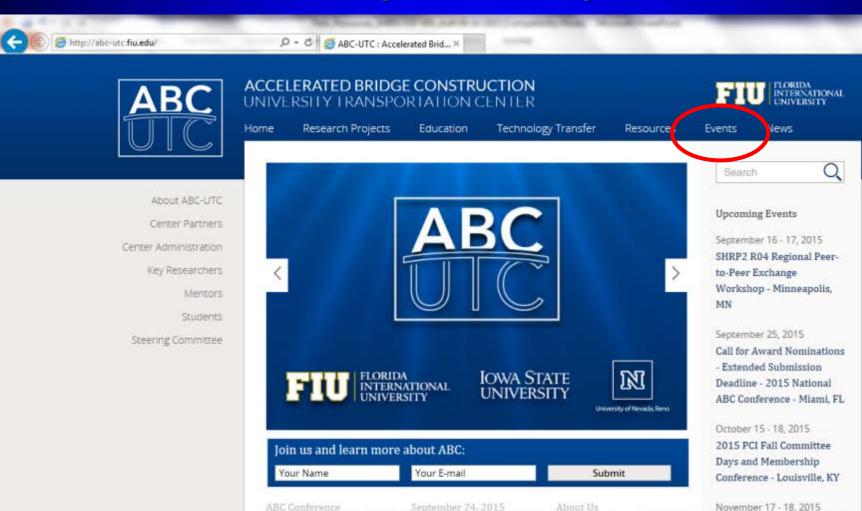
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SHRP2 R04

# Accelerated Bridge Construction University Transportation Center (ABC-UTC)



SHRP2 R04 Regional Peer-

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National Events

International Events

#### ACCELERATED BRIDGE CONSTRUCTION UNIVERSITY TRANSPORTATION CENTER



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Event: Sep 16 - 17, 2015

SHRP2 R04 Regional Peer-to-Peer Exchange Workshop -Minneapolis, MN Sponsored by AASHTO,

Event: Oct 15 - 18, 2015

Precast/Prestressed

PCI Concrete Institute

FHWA & TRB SHRP2 Program

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SHRP2 R04 Regional Peerto-Peer Exchange

September 16 - 17, 2015

Workshop - Minneapolis, MN

September 25, 2015

Call for Award Nominations

- Extended Submission

Deadline - 2015 National ABC Conference - Miami, FL

October 15 - 18, 2015

2015 PCI Fall Committee

Days and Membership Conference - Louisville, KY

November 17 - 18, 2015

SHRP2 R04 Regional Peer-

Monthly Webinar: Sep 24



Oklahoma Department of Transportation ABC Bridge Replacement on SH-51 over Cottonwood Creek

Event: September 25, 2015

NATIONAL ACCELERATED BRIDGE CONSTRUCTION CONFERENCE December 7 and 8, 2015 Workshops December 6, 2015 Hyatt Regency, Miami, Florida

Call for Award Nominations - Extended Submission Deadline -2015 National ABC

2015 PCI Fall Committee Days and Membership Conference - Louisville.

Sponsored by the

KY

Conference - Miami, FL

## **Example ABC-UTC Research Projects**

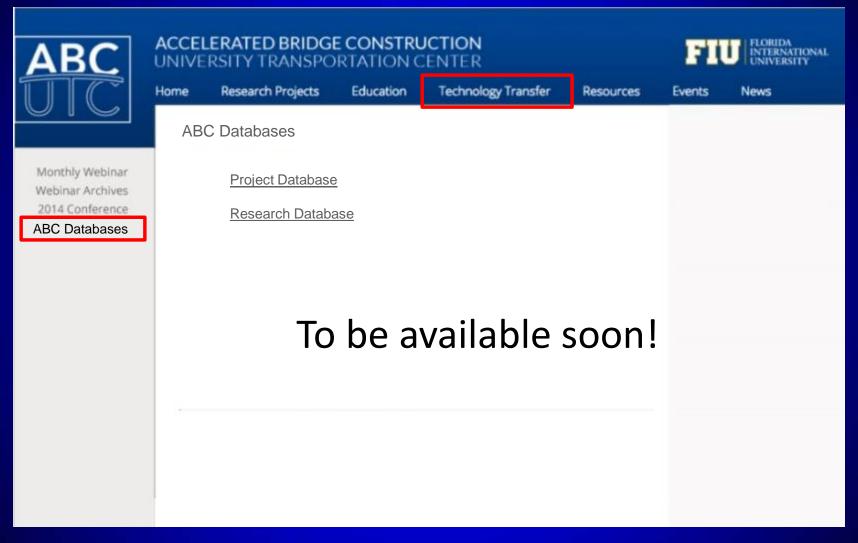
- FIU's Compilation of ABC Bridges, and International Database of ABC Research
- ISU's Development of Prefabricated Concrete Bridge Railings
- FIU's Compilation of Available Short- to Medium-Span ABC Systems
- FIU's Extending Application of Simple for Dead & Continuous for Live Load Steel Bridge System to ABC Applications in Seismic Regions- Phase I- Numerical Study
- FIU's Development of Manual for Enhanced Service Life of ABC

## Compilation of ABC Solutions

## **Objective**

To compile information on existing accelerated bridge technologies and present the information in a manner useful to designers

#### How to access the database?



#### How to access the database?

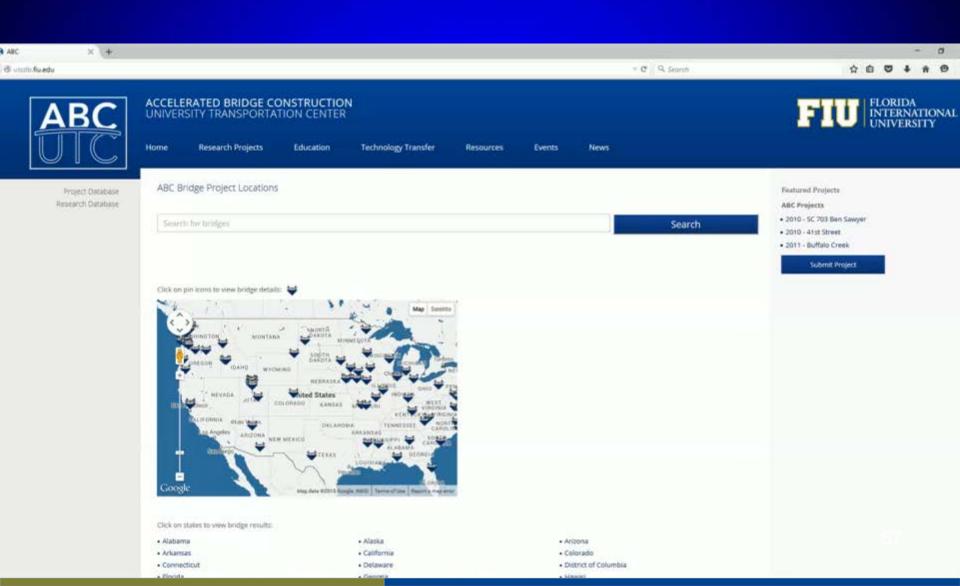




### **ABC Database**

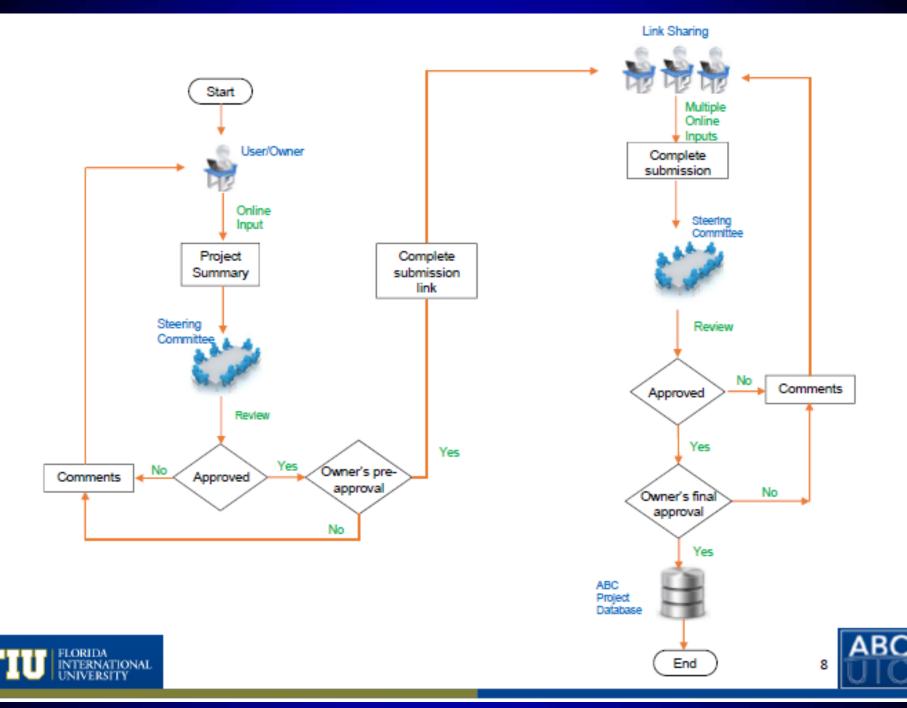
- Starting point was FHWA ABC Projects
   Database
- Created online database to host the information
- Created website and front end to:
  - Navigate database
  - Present database entries
  - Allow for user input

## **Navigating the Database**



## **Project Submission**

- Develop means for project submittal from users
- Create system in which projects and documents can be uploaded
- Create system which allows for projects to be fully vetted before official entry into database



## FIU's International Database of ABC Research

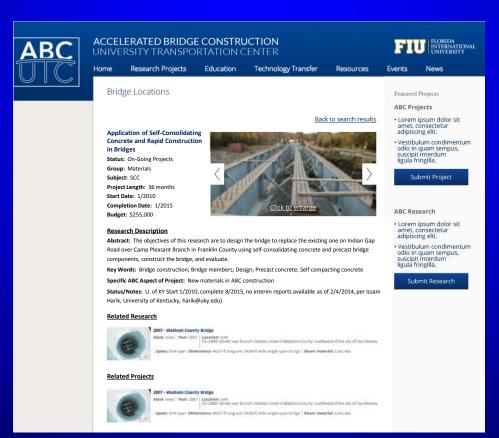
## **Objective**

To develop a comprehensive database of published, ongoing and planned research related to ABC; linked to projects database



#### **ABC Research Database**

 Interfaces similar to the projects database are being created for ABC Research database



# ISU's Development of Prefabricated Concrete Bridge Railings Objective

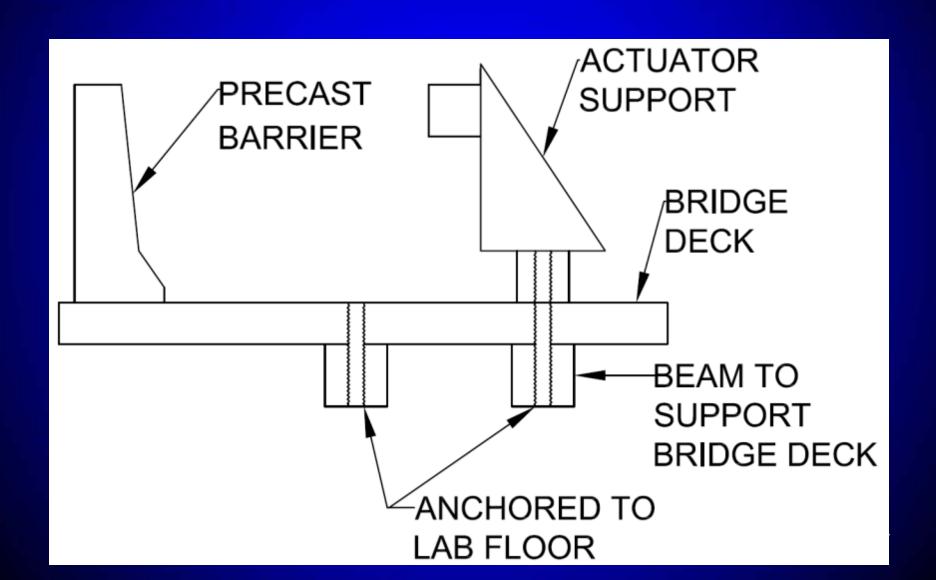
To begin the process of developing crashtested prefabricated bridge railings that have durable anchorage details

Note: A separate follow-on project will crash test bridge railings developed in this project

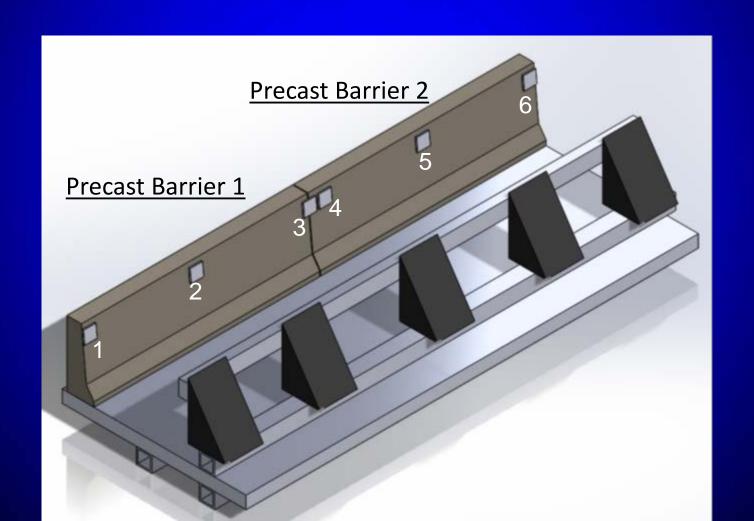
## Prefabricated Bridge Railing Test Plan

- Test plan will include quasi-static testing of two barrier connection concepts
- Hydraulic actuator will apply loads cyclically
- Include adequate instrumentation linear variable differential transformers (LDVTs), strain gauges, and load cells
- Include ponding tests for durability

## Lab Test Set-up



## 3D Model of Lab Set-up with Applied Load Locations

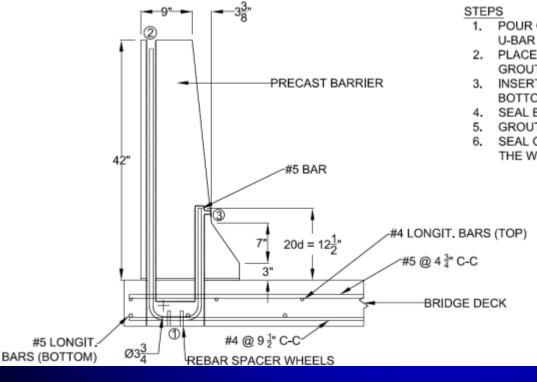


## **Construction and Test Sequence**

- Two segments, each 12 feet in length
  - U-bar connection & stainless steel bar connection
  - Test each segment individually for design load (locations 2 and 5)
- Establish the connection between 2 barriers
- Test segments while connected
  - Apply 54 kip force at joint to measure force distribution (locations 3 and 4)
- Ensure that achieve selected failure mechanism (i.e., connection failure)

#### **Precast Barrier 1**

## Connection using U-bar



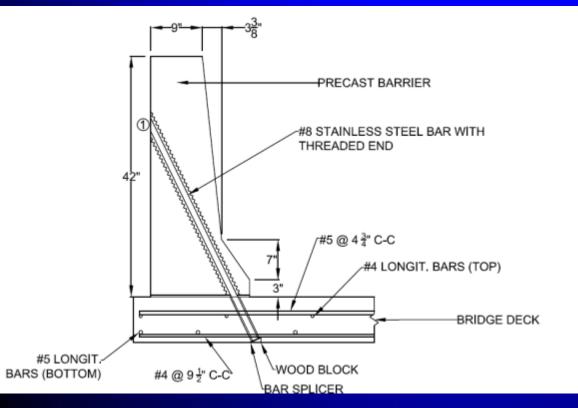
- POUR CONCRETE DECK WITH ACCESS POCKETS FOR U-BAR INSERT
- PLACE PRECAST CONCRETE BARRIER ON DECK WITH GROUT PAD BETWEEN DECK AND BARRIER
- INSERT U-SHAPED REBAR WITH SPACER WHEELS FROM BOTTOM OF BRIDGE DECK
- 4. SEAL BOTTOM OF DECK POCKET
- 5. GROUT FROM INLET@UNTIL IT COMES OUT OF OUTLET®
- SEAL OUTLET③AND POUR GROUT UNTIL IT FILLS ALL THE WAY TO THE TOP OF INLET②

Rebar Spacer Wheel



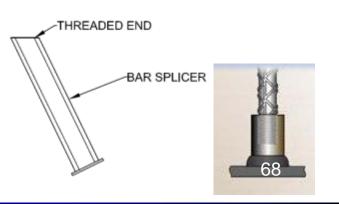
#### **Precast Barrier 2**

## Connection using stainless steel bar with threaded end

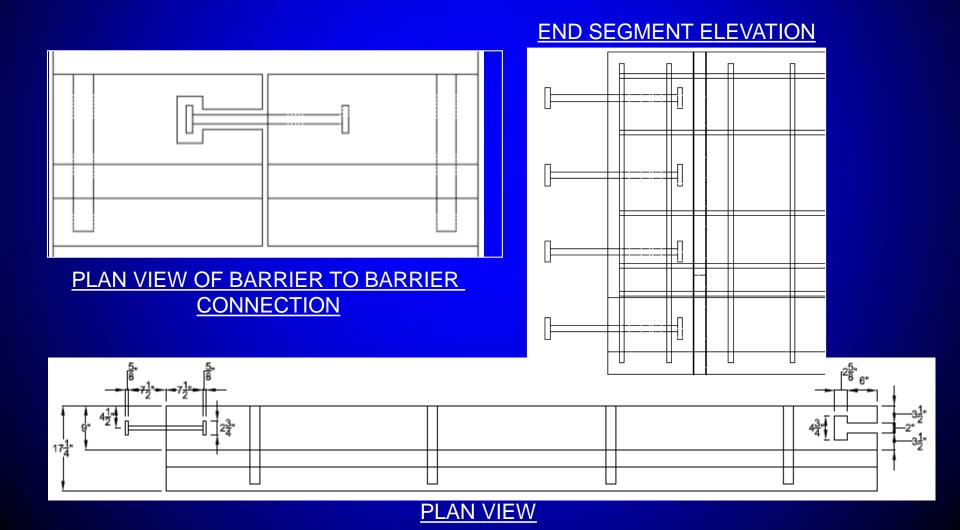


#### STEPS

- POUR CONCRETE DECK WITH BAR SPLICER AND WOOD BLOCK TO POSITION BAR SPLICER
- PLACE PRECAST CONCRETE BARRIER ON DECK WITH GROUT PAD BETWEEN DECK AND BARRIER
- INSERT STAINLESS STEEL BAR WITH THREADED END INTO BARRIER AND BAR SPLICER
- GROUT FROM INLET①
- SEAL OUTLET(1)



### **Barrier-to-Barrier Connection**



# FIU's Compilation of Available Short to Medium Span ABC Systems

## **Objectives**

- To compile information on existing ABC technologies that target the short- to medium-span range, approx. to 140 ft; including details suitable for ABC and using UHPC
- To present the information in a manner useful to designers; information will be incorporated into the ABC projects database

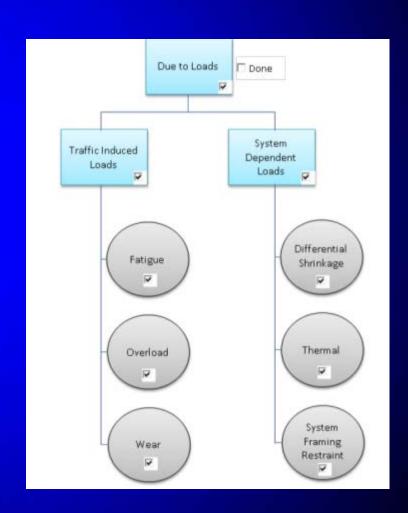
FIU's Extending Application of Simple for Dead and Continuous for Live Load Steel Bridge System to ABC Applications in Seismic Regions- Phase I- Numerical Study

**Objectives:** To conduct combination experimental and numerical work to develop details and design provisions for extending the application of the SDCL bridge system to highly seismic areas

## FIU's Development of Manual for Enhanced Service Life of ABC

## **Objective**

To develop a manual devoted to service life design of ABC projects



## **ABC-UTC Upcoming Events**

- Monthly webinar Thurs., Sept. 24
  - Case Study: Oklahoma DOT's ABC Bridge
     Replacement on SH-51 over Cottonwood Creek
- 2015 In-depth web training Tues., Nov. 10
  - Indiana/Kentucky Milton-Madison Lateral Slide
- 2015 National ABC Conference Dec. 7-8
  - Miami, FL
  - Pre-conference Workshops Dec. 6
  - Early Bird Registration Deadline: Oct. 9

ABC-UTC website: www.abc-utc.fiu.edu

