Accelerated Bridge Construction and Innovative Bridge Designs for Rapid Renewal in Idaho

## Accelerated Bridge Construction and Innovative Design Elements

- Precast Abutments (pile caps)
- Precast Pier Columns
- Precast Wing Walls
- Precast Full Depth Deck Panels
- Pile Driving Templates
- Spray Applied Urethane Waterproofing Membrane









East Fork of Salmon River Bridges Camera 2 June 25, 2014 11:02 AM







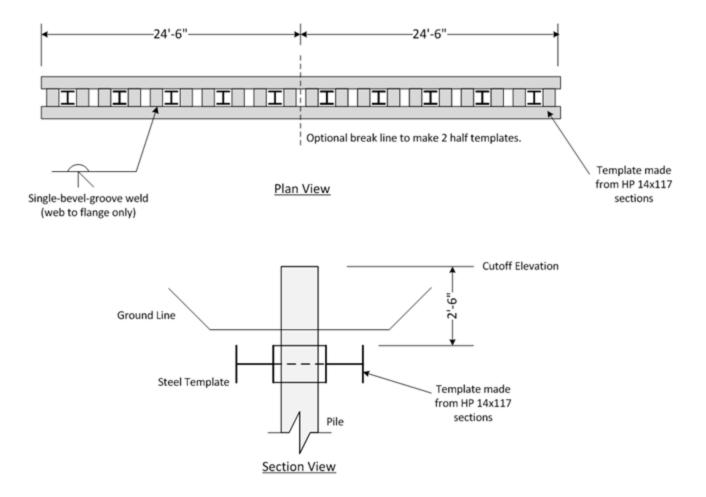














East Fork of Salmon River Bridges Camera 1 July 10, 2014 10:02 AM

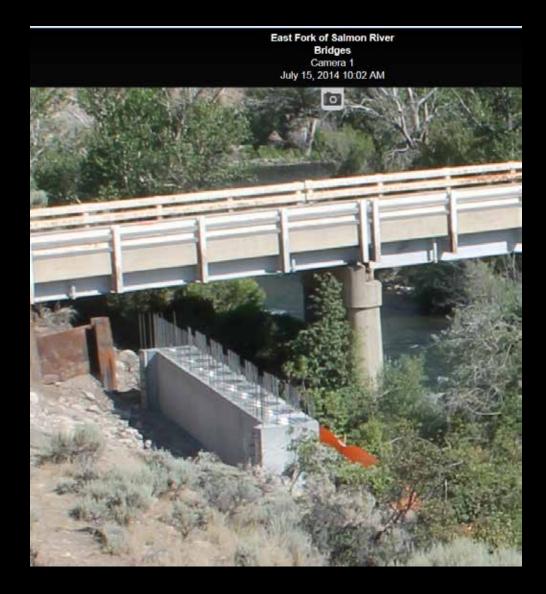




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## PRECAST ABUTMENT IN PLACE



East Fork of Salmon River Bridges Camera 1 July 21, 2014 8:02 AM



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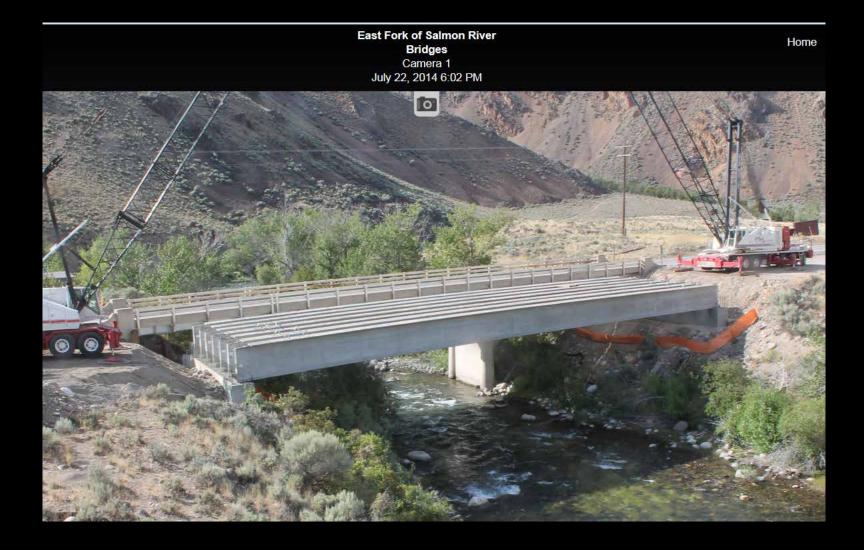






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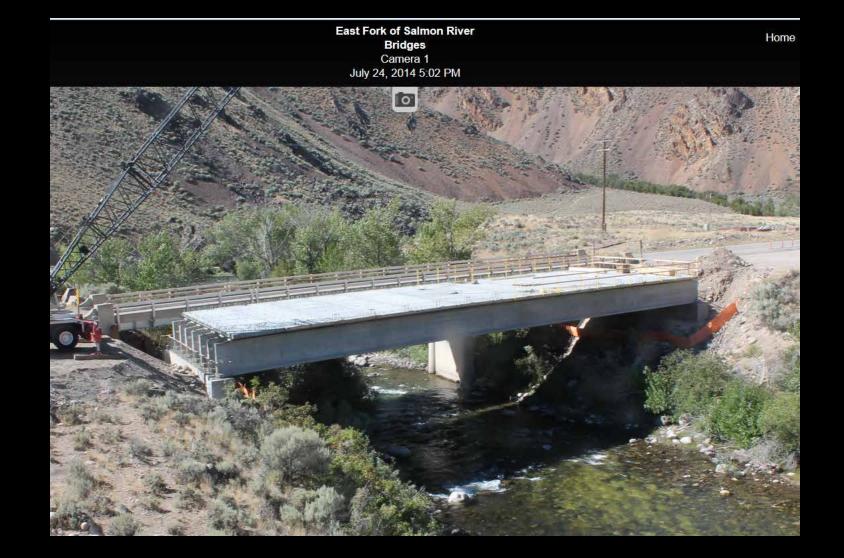


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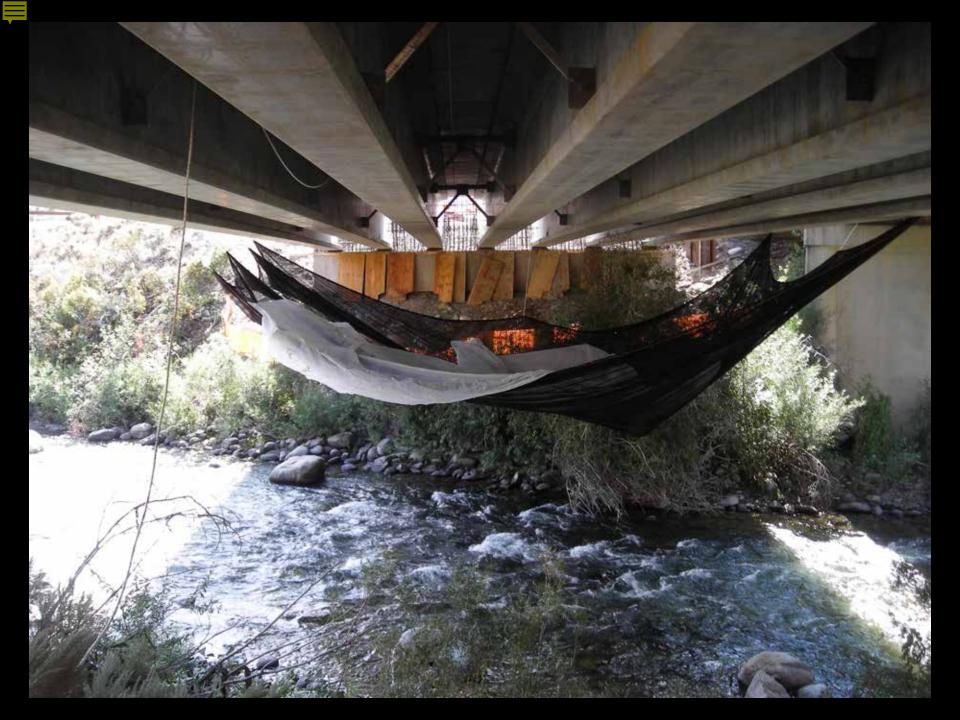


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East Fork of Salmon River Bridges Camera 1 August 18, 2014 12:03 PM

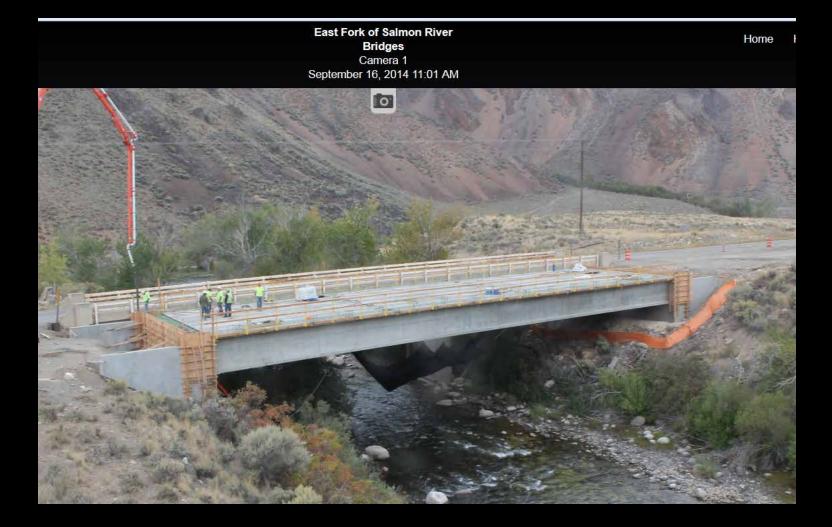
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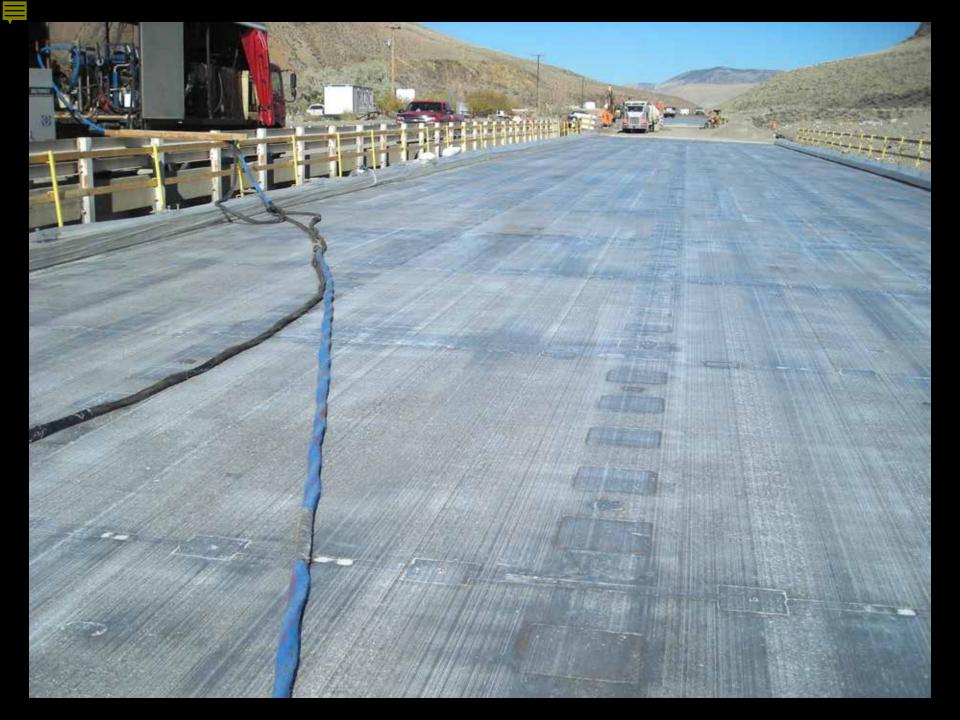


















East Fork of Salmon River Bridges Camera 1 October 22, 2014 12:02 PM



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#### East Fork of Salmon River Bridges Camera 1 October 23, 2014 1:02 PM



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East Fork of Salmon River Bridges Camera 1 January 2, 2015 8:04 AM

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East Fork of Salmon River Bridges Camera 2 January 2, 2015 8:06 AM



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# Cost of Conventional vs. ABC

<u>Project</u>	<u>Conventional</u>	<u>ABC</u>
E. Frk. Salmon	\$160/SF	\$260/SF
Salmon River	\$220/SF	\$330/SF

Bids for bridges were about 15% higher than the engineers estimates.

# Other Cost of Conventional vs. ABC

Item Cost factor ABC (Pre-cast) vs. Conventional

Wing Walls 3 times more

Pier Caps 1.5 to 3.5 times more

Pier Shafts 3 to 5 times more

## **Re-Decking of I-84 Bridges over UPRR and Northside Blvd.** Nampa, Idaho

84

Caldwell Ontario





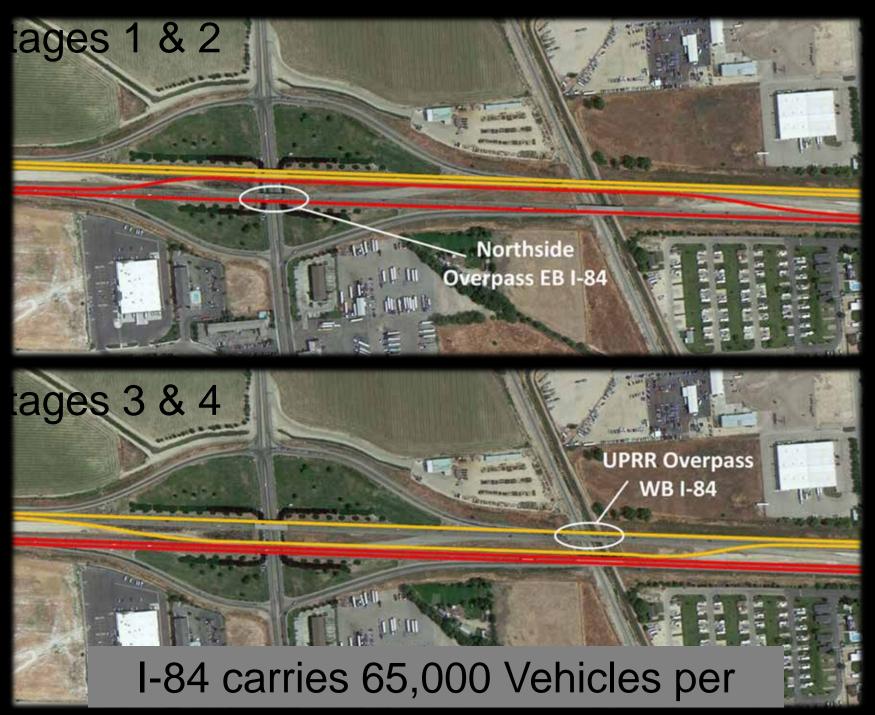




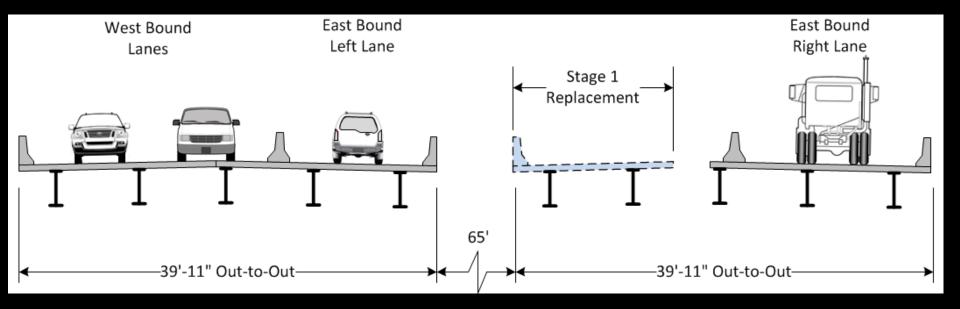


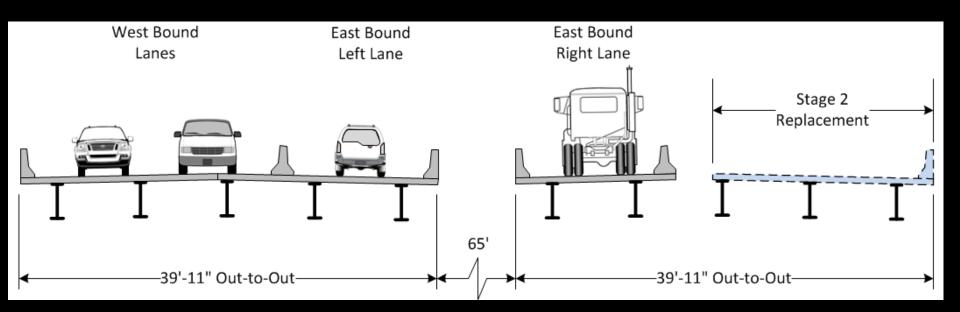




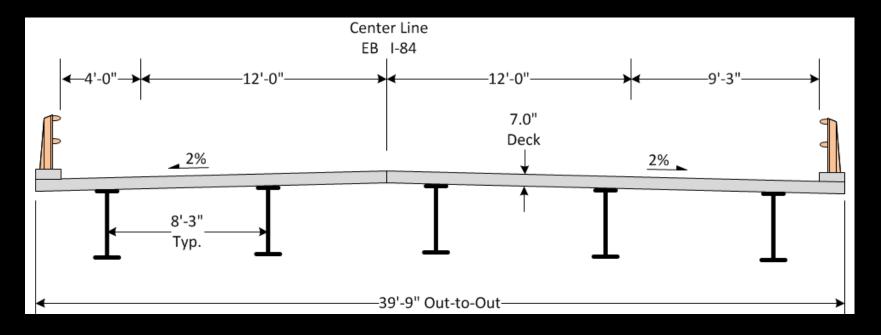


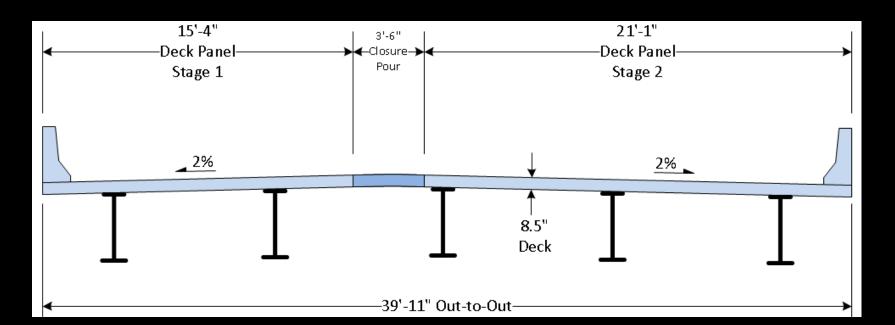












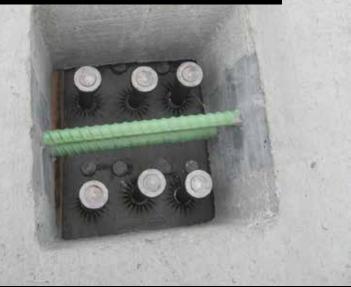








#### Shear Stud Blockou





#### **Concrete Rail Connection**

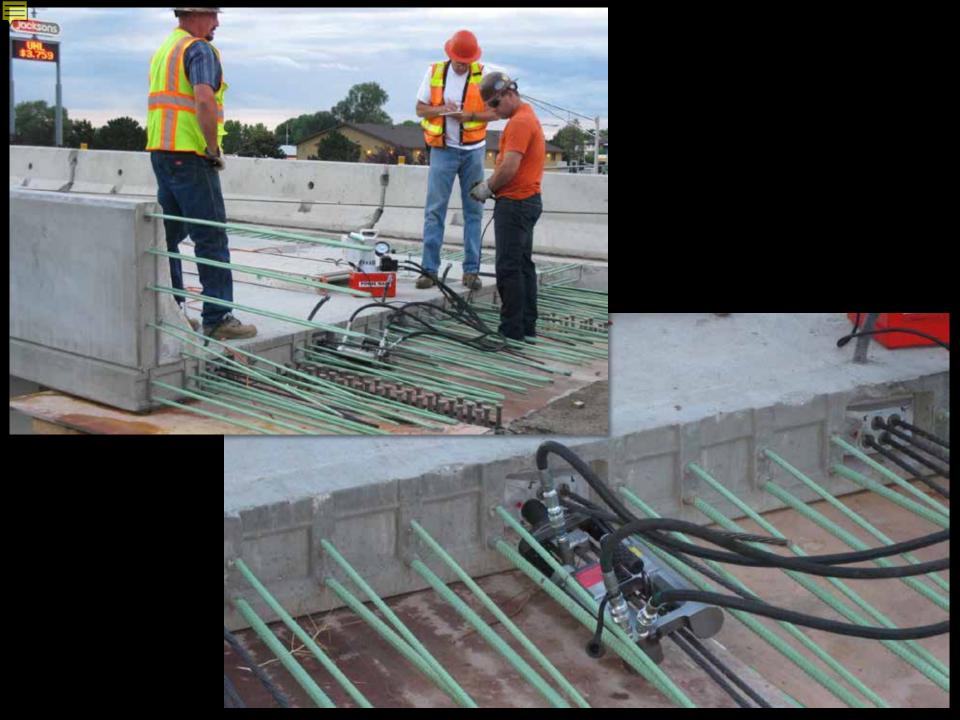
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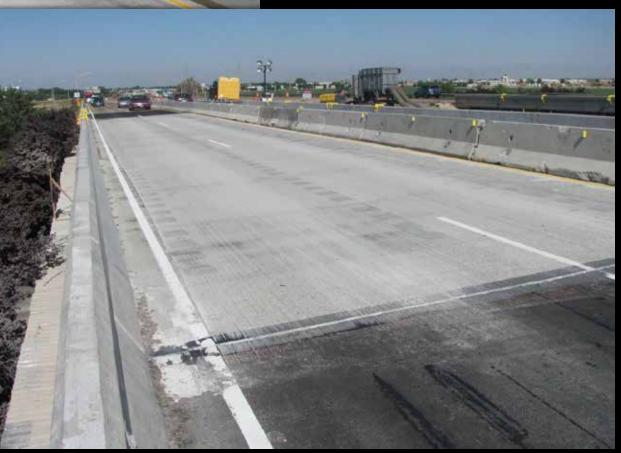


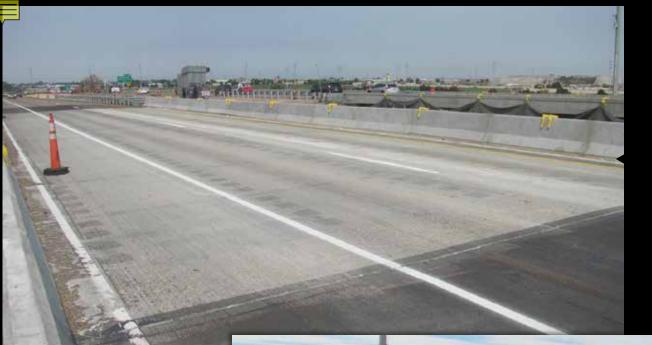






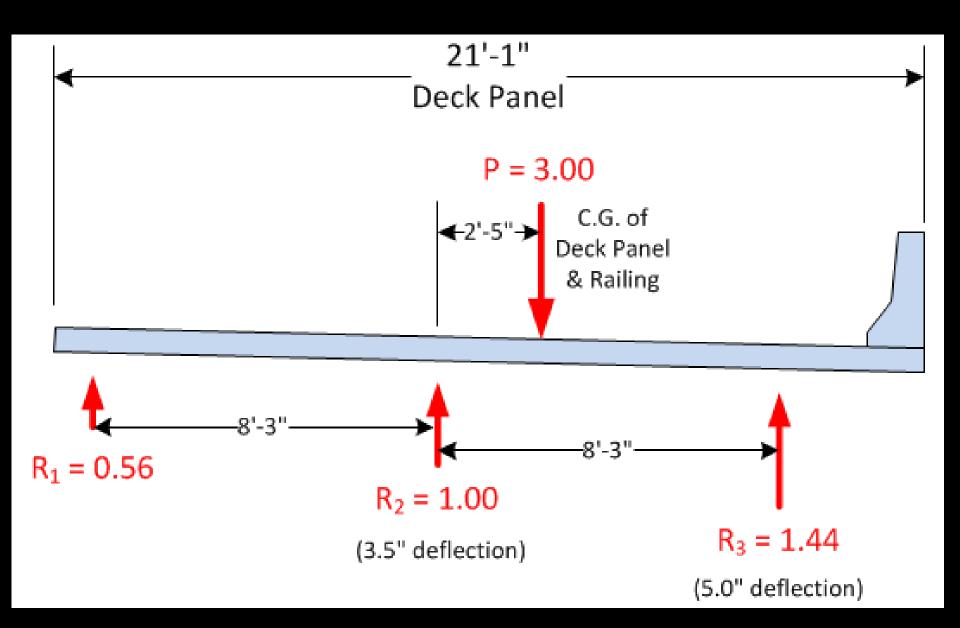














# Idaho's First ABC Bridges (before we knew what ABC was)

• 1974 – Palouse River on SH-6

» Precast Abutments (pile caps)

- 1980 The Long Bridge near Sandpoint » Precast Pile Caps at all Piers
- 1995 Lightning Creek » Precast Deck Panels
- 1998 Dover Bridge over BNSF

» Precast Deck Panels











# **Recent PBES Projects**

- Blackcat Rd. over I-84, 2009
  - Precast Columns, Pier Caps, Girders
- Robinson Rd. over I-84, 2009
  Precast Columns Pier Caps, Girders
- Vista I.C. over I-84, 2010
  Precast Pier Caps, Girders
- Johnson Creek Bridge, 2012
  Precast Abutments, Wings, & Girders w/Deck































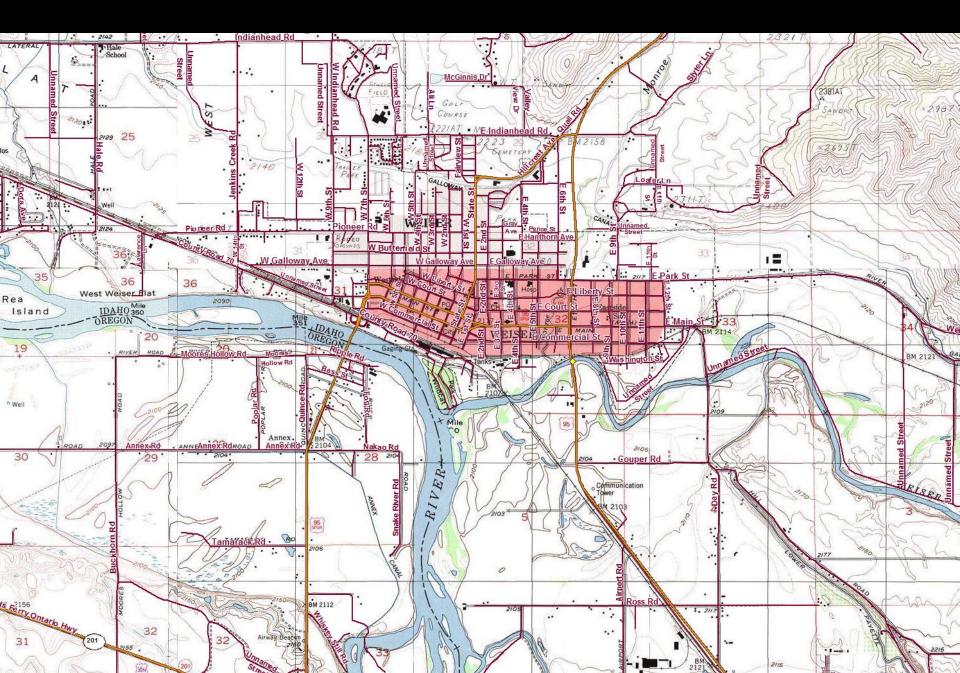


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## **Projects Under Construction**

- Weiser River Bridge, US-95
  Precast Columns and Pier Caps
- Trestle Creek Bridge, SH-200
  Precast Abutments and Girders

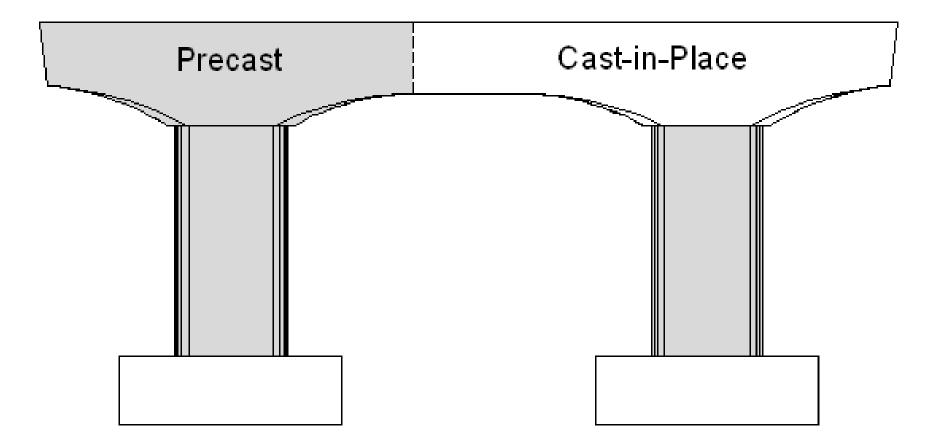








































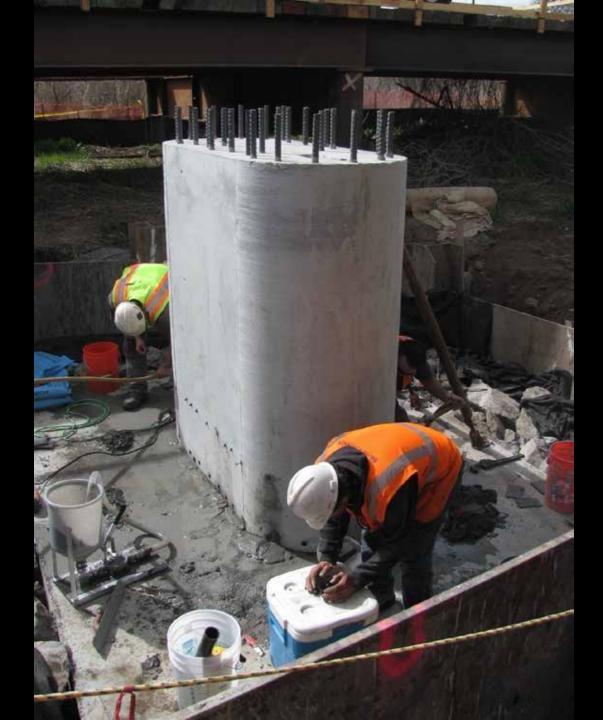
























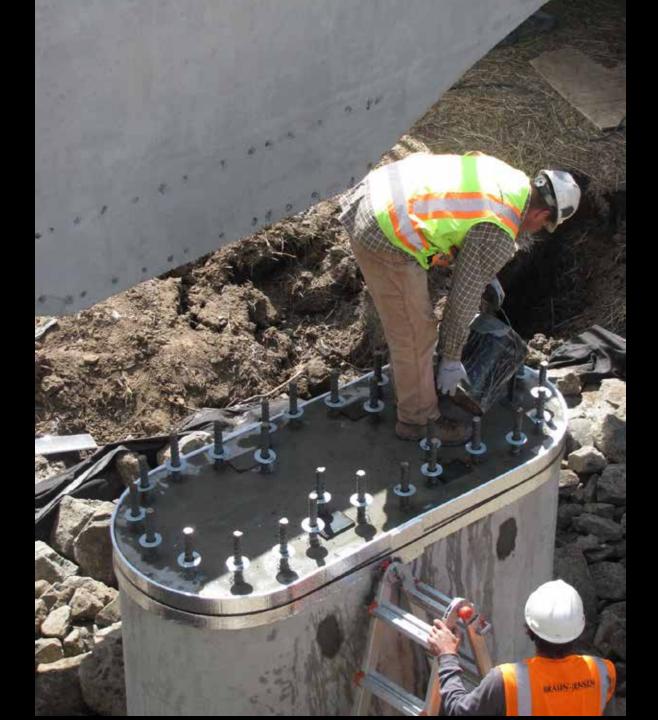
















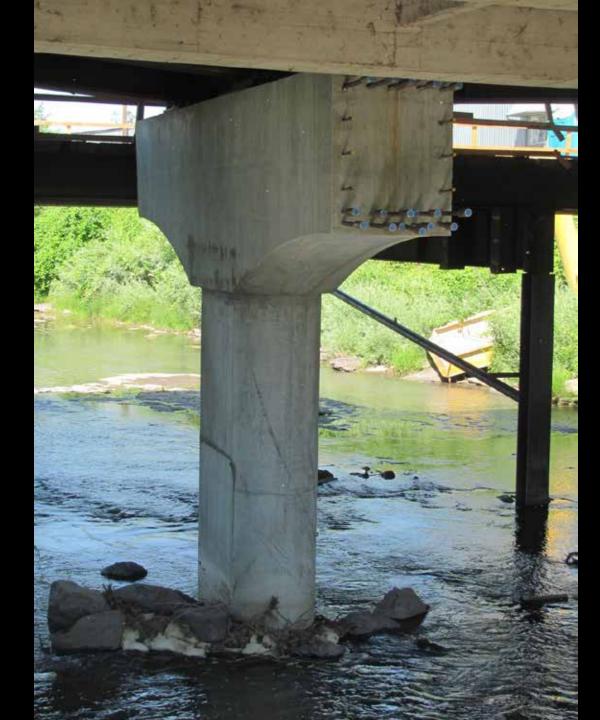








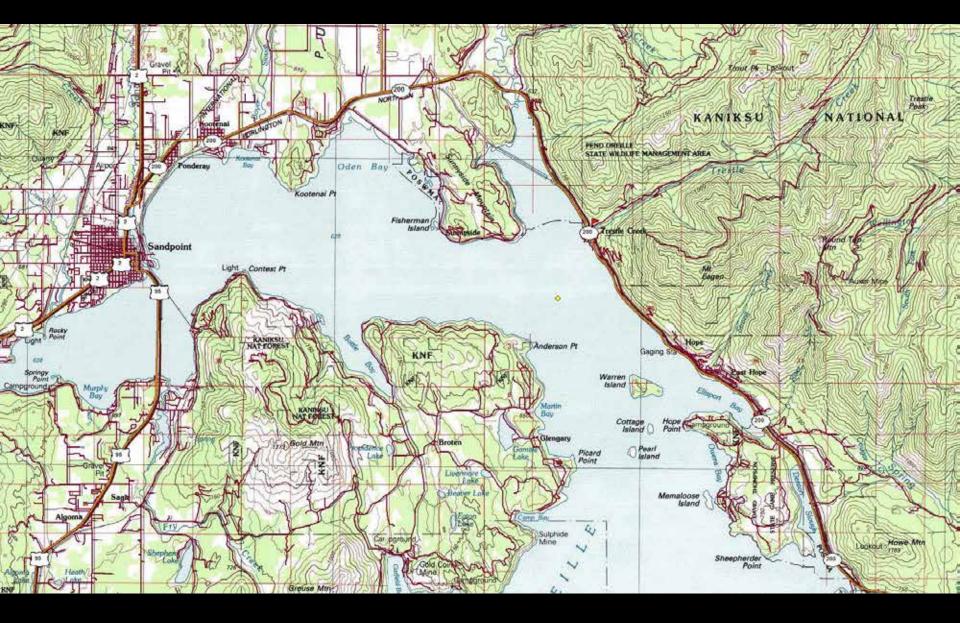




























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07/23/2013 09:59













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## Cost of Cast-In-Place vs. Precast

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<u>Project</u>	<u>(includes rebar)</u>	Precast Items
Weiser Rv.	\$735/yd <sup>3</sup>	\$2400/yd <sup>3</sup>
Johnson Cr.	\$1300/yd <sup>3</sup>	\$1300/yd <sup>3</sup>
Trestle Cr.	\$650/yd <sup>3</sup>	\$1500/yd <sup>3</sup>
Swan Cr.	\$1300/yd <sup>3</sup>	\$1500/yd <sup>3</sup>